Features & Specifications 2019 V-Strom 650



Overview

Renowned for its versatility, reliability, and value, the V-Strom 650 has attracted many riders who use it for touring, commuting, or a fun ride when the spirit moves them. It is a touchstone motorcycle balanced with a natural riding position, comfortable seat, and a flexible engine character that produces stress-free riding during brief daily use or a high-mile adventure. The 2019 V-Strom 650 shares the profile of the V-Strom 1000, unifying the V-Strom family. This V-Strom has stellar engine performance and great fuel economy while achieving worldwide emission standards. A number of engineering accomplishments result in low weight and a thin chassis, producing a V-Strom that is more versatile, more controllable, and more accessible to elevate its total performance so it's simply "more V-Strom." And that's what a rider wants: more of a good ride.

Key Features

- Liquid-cooled, 645cc, 90-degree, V-twin engine delivers strong torque in the low- to mid-rpm range, yet provides a strong rush of high-rpm power that's ideal for any riding mission.
- Suzuki's Advanced Traction Control System*, Easy Start System, Low RPM Assist feature, plus ABS** technology make a great motorcycle really incredible.
- Multi-function, illumination-adjustable instrument panel brings a wealth of information to the rider in a concise manner and helps when setting rider-assist features.
- Effective fairing, with vertically stacked headlights, adjustable windshield, and iconic Suzuki DR-Big styling adds true adventure style and real-world function.
- Strong and lightweight chassis has integrated mount points for unified Suzuki V-Strom luggage that's easy to clip on and off and keeps the motorcycle trim when ready for touring.

Engine Features

- Using SV650 engineering, the V-Strom's DOHC, liquid-cooled engine has more aggressive camshafts to deliver clean, strong power at any RPM.
- Low-friction resin-coated pistons and SCEM-coated cylinders helps deliver high mileage for classleading touring range.





Engine Features (continued)

- Engine cover hardware and select other fasteners are of a new design that permits the use of Torx or conventional hex-style tools.
- The sleek 2-into-1 exhaust system routes below the chassis to reduce weight, centralize mass, and provide space for a narrow tail section (and optional luggage).
- The exhaust system has twin catalyzers and employs O2 feedback to the EFI system to produce optimum combustion efficiency and reduce emissions to an incredibly low level.
- The fuel injection system employs Suzuki's innovative SDTV (Suzuki Dual Throttle Valve) on 39mm throttle bodies. The secondary throttle valves are controlled by a servo motor for smooth power delivery.
- Ten-hole, long-nose-type fuel injectors on each throttle body improve fuel atomization for better combustion efficiency while reducing fuel consumption.
- Suzuki's patented Throttle-body Integrated Idle Speed Control (TI-ISC) stabilizes the engine idle speed and helps lower emissions. The system is compact and lightweight.
- The TI-ISC on the V-Strom 650 has Suzuki's Low-RPM Assist feature that seamlessly adjusts engine speed during takeoff and low-speed riding to smooth the power delivery. It also helps reduce the possibility of the rider stalling the motorcycle.
- The Engine Control Module (ECM) provides state-of-the-art engine management and has enhanced settings to suit the updated intake and exhaust systems, resulting in better fuel economy and linear throttle response.
- The engine has dual spark technology heads with two high-energy, slim electrode spark plugs per cylinder, which aid in combustion efficiency and power production.
- The V-Strom 650 is equipped with Suzuki's Advanced Traction Control System*, which lets the rider control the throttle with more confidence in various riding conditions. It continuously monitors front and rear wheel speeds, throttle opening, engine speed, and the selected transmission gear to adjust engine output if wheel spin is detected.
- There are three traction control modes (1, 2, and OFF), and the difference between the modes is their sensitivity to road conditions. Mode 1 is lowest sensitivity level, most suitable for skilled riders or in conditions that have good road surface grip (riding on good, smooth roads). Mode 2 is highest sensitivity level, suitable for road conditions where the grip may be limited (wet or cold surfaces). OFF disengages all traction control features.
- This V-Strom also features the Suzuki Easy Start System, which lets the rider start the motorcycle with a momentary press of the start button without pulling in the clutch lever when the transmission is in neutral.
- The compact radiator is flanked by wind-directing plates that enhance cooling efficiency and direct heat out of the side vents away from the rider's legs.
- The six-speed transmission suits sporty rides with tight 1st through 5th gear ratios and a tall top gear (6th gear) for highway cruising.

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• Low-maintenance, long-life sealed O-ring drive chain is standard.

Chassis Features

- The beak-style fairing, with vertically stacked headlights and a stronger internal structure, helps the V-Strom 650 cut through the wind, protecting the rider in style.
- The three-way height-adjustable windscreen was wind-tunnel tested to reduce wind sounds, buffeting, and rider fatigue.
- The fuel tank has a generous, 5.3-gallon capacity but is shaped to be thin at the rear to flow into the slimmer seat, which aids the rider in touching the ground at stops.
- The internal construction and cap of the fuel tank is updated so the gasoline capacity is the same for both the 49-state and California versions.
- The spacious two-up seat combines smooth and slip-resistant surfaces, plus an embossed V-Strom logo.
- Lightweight, rigid twin-spar aluminum frame and swingarm contribute to smooth handling performance and excellent stability.
- Spring-preload-adjustable 43mm front forks and link-type rear suspension with rebound damping adjustment and a hand-operated spring preload adjuster.
- Light, 10-spoke cast wheels are shod with Adventure-spec Bridgestone BATTLAX 19-inch front and 17-inch rear tubeless radial tires for all-around good performance.
- Front dual 310mm disc brakes and a rear 260mm disc brake deliver controlled stopping power.
- Compact Anti-lock Brake System (ABS)** monitors wheel speed to match braking to available traction.
- The lightweight resin luggage rack incorporates easy-to-grasp grab bars and aligns with the passenger section of the seat, offering a larger surface for carrying cargo or luggage.

Electrical Features

- The multi-function instrument panel is similar in appearance to the V-Strom 1000 panel but has functions unique to the V-Strom 650.
- The instrument set includes an analog tachometer and brightness-adjustable LCD speedometer and control panel.
- LCD readouts include odometer, dual trip meter, traction control modes, gear position, coolant and ambient temperature, fuel consumption, fuel gauge, and clock. Switching between readings can be done with the left handlebar switch.
- LED indicators include an ABS alert and a freeze warning icon, which together with the air temperature display warn of possible icy road conditions.
- Strong three-phase charging system supplies the 10Ah maintenance-free battery for easy starting and additional accessory power. A dedicated accessory fuse is located under the seat.
- The stacked, 65/55-watt halogen headlamps illuminate the road when your ride stretches into night.
- The LED tail and brake light is bright and vibration resistant. The turn signals use bright amber incandescent bulbs with clear lenses.
- A handy 12-volt DC accessory outlet is mounted on the inner dash.

Additional Features

- Genuine Suzuki Accessories includes side and top cases, engine guards, low and high profile seats, heated grips, hand guards and more.
- 12-month limited warranty
- Coverage period and additional benefits available through Suzuki Extended Protection.
- · For more details, please visit www.suzukicycles.com.

* The Traction Control System is not a substitute for the rider's throttle control. It cannot prevent loss of traction due to excessive speed when the rider enters a turn and/or applies the brakes. Neither can it prevent the front wheel from losing grip.

** Depending on road surface conditions, such as wet, loose, or uneven roads, braking distance for an ABS-equipped vehicle may be longer than for a vehicle not equipped with ABS. ABS cannot prevent wheel skidding caused by braking while cornering. Please drive carefully and do not overly rely on ABS.



Specifications DL650AL9 E-03: USA, E-33: California

Dimensions and curb mass

| ltem | Specification | Remark |
|------------------|--------------------|--------|
| Overall length | 2275 mm (89.57 in) | _ |
| Overall width | 835 mm (32.9 in) | _ |
| Overall height | 1405 mm (55.31 in) | _ |
| Wheelbase | 1560 mm (61.42 in) | _ |
| Ground clearance | 170 mm (6.69 in) | _ |
| Seat height | 835 mm (32.9 in) | — |
| Curb mass | 213 kg (470 lbs) | — |

Engine

| ltem | Item Specification | |
|---------------------|--|---|
| Туре | Four-stroke, liquid-cooled, DOHC, 90° V-twin | _ |
| Number of cylinders | 2 | — |
| Bore | 81.0 mm (3.189 in) | — |
| Stroke | 62.6 mm (2.465 in) | _ |
| Displacement | 645 cm³ (39.4 cu. in) | — |
| Compression ratio | 11.2 : 1 | — |
| Fuel system | Fuel injection | — |
| Air cleaner | Non-woven fabric element | — |
| Starter system | Electric | — |
| Lubrication system | Wet sump | — |
| Idle speed | 1300 ± 100 r/min | — |

Drive train

| | Item Specification | | Remark | | |
|-----------------|--------------------|------------------------|--------|---------------|---|
| Clutch | | Wet multi-plate type | | | |
| Transmission | | 6-speed constant mesh | _ | | |
| Gearshift patte | ern | 1-down, 5-up | _ | | |
| Primary reduc | tion ratio | 2.088 (71/34) | _ | | |
| Low | | | Low | 2.461 (32/13) | _ |
| | 2nd | 1.777 (32/18) | _ | | |
| Gear ratios 3rd | 1.380 (29/21) | _ | | | |
| Gear ratios | 4th | 1.125 (27/24) | _ | | |
| | 5th | 0.961 (25/26) | _ | | |
| | Тор | 0.851 (23/27) | _ | | |
| Final reduction | n ratio | 3.133 (47/15) | _ | | |
| Drive chain | | RK/525SMOZ8, 118 links | _ | | |

Chassis

| ltem | Specification | Remark |
|------------------------------------|-------------------------------------|--------|
| Front suspension | Telescopic, coil spring, oil damped | — |
| Rear suspension | Link type, coil spring, oil damped | |
| Front fork stroke | 150 mm (5.91 in) | — |
| Rear wheel travel | 159 mm (6.26 in) | _ |
| Steering angle | 40° (right and left) | _ |
| Caster | 25° 40' | _ |
| Trail | 107 mm (4.21 in) | — |
| Turning radius | 2.7 m (8.9 ft) | _ |
| Front brake | Disc brake, twin | — |
| Rear brake | Disc brake | — |
| Front tire size | 110/80R19M/C 59V, tubeless | — |
| Rear tire size | 150/70R17M/C 69V, tubeless | _ |
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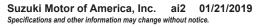
Electrical

| Item | | Specification | Remark |
|-----------------|----------------|--------------------------------------|--------|
| gnition type | | Electronic ignition (transistorized) | _ |
| Spark plug | | NGK MR8E-9 | _ |
| Battery | | 12 V 36.0 kC (10 Ah)/10 HR | _ |
| Generator | | Three-phase A.C. generator | _ |
| Main fuse | | 30 A | _ |
| Fuse | | 15/15/10/15/15/10/3 A | _ |
| ABS fuse | | 25/15 A | _ |
| Headlight | High beam | 12 V 65 W H9 | — |
| neaungin | Low beam | 12 V 55 W H7 | _ |
| Position light | | 12 V 5 W | _ |
| Brake light/Ta | | LED | — |
| Turn signal lig | | 12 V 21 W | |
| License plate | | 12 V 5 W | — |
| Instrument pa | | LED | — |
| Neutral indica | tor light | LED | — |
| Hi beam indic | | LED | — |
| Turn signal in | dicator light | LED | _ |
| Engine coolar | nt temperature | | |
| indicator light | /Oil pressure | LED | _ |
| indicator light | : | | |
| MIL | | LED | |
| ABS indicator | light | LED | _ |
| Freeze indicat | | LED | — |
| TC indicator li | ight | LED | _ |

Capacities

| | ltem | Specification | Remark |
|--|--------------------|----------------------------------|--------|
| Fuel tank | | 20.0 L (5.3 US gal, 4.4 Imp gal) | — |
| Engine oil | Oil change | 2400 ml (2.5 US qt, 2.1 lmp qt) | — |
| Engine on | With filter change | 2600 ml (2.7 US qt, 2.3 lmp qt) | — |
| Engine coolant Approx. 1700 ml (1.80 US qt, 1.50 lmp qt) | | — | |

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Service Data DL650AL9 E-03: USA, E-33: California

NOTE:

The specification of fuel and oil are not listed below. However, their details are described after the tables.

Emission Control Devices

| ltem | Specification | Standard | Limit |
|------------------------------------|-------------------------|-----------------|-------|
| EVAP system purge control solenoid | | | |
| valve power supply voltage (if | | Battery voltage | — |
| equipped) | | | |
| EVAP system purge control solenoid | 20 °C (68 °F) | 30 – 34 Q | |
| valve resistance (if equipped) | 20 0 (00 1) | 30 - 34 12 | |
| PAIR control solenoid valve power | | Battery voltage | |
| supply voltage (if equipped) | | Ballery vollage | |
| PAIR control solenoid valve | 20 – 30 °C (68 – 86 °F) | 20 – 24 Ω | |
| resistance (if equipped) | 20 – 30° C (08 – 80° F) | 20 - 24 12 | |

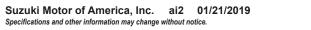
Engine Electrical Devices

| ltem | Specification | Standard | Limit |
|------------------------------------|----------------------|-----------------|-------|
| IAP sensor #1 power supply voltage | | 4.75 – 5.25 V | _ |
| IAP sensor #1 output voltage | Idle speed at 1 atm. | Approx. 2.5 V | _ |
| IAP sensor #2 power supply voltage | | 4.75 – 5.25 V | _ |
| IAP sensor #2 output voltage | Idle speed at 1 atm. | Approx. 2.5 V | |
| IAT sensor power supply voltage | | 4.5 – 5.5 V | _ |
| IAT sensor resistance | 0 °C (32 °F) | 5400 – 6600 Ω | _ |
| | 80 °C (176 °F) | 290 – 390 Ω | — |
| ECT sensor power supply voltage | | 4.5 – 5.5 V | — |
| ECT sensor resistance | 20 °C (68 °F) | 2320 – 2590 Ω | |
| | 80 °C (176 °F) | 310 – 326 Ω | |
| TP sensor power supply voltage | | 4.5 – 5.5 V | |
| TP appear output voltage | Closed | 1.10 – 1.14 V | |
| TP sensor output voltage | Opened | 4.34 – 4.54 V | |
| STP sensor power supply voltage | | 4.5 – 5.5 V | |
| CTD concer output voltage | Closed | 0.57 – 0.67 V | |
| STP sensor output voltage | Opened | 4.4 – 4.6 V | |
| STVA resistance | | Approx. 7 Ω | |
| HO2 appear output voltage | Idle speed | 0.90 V or less | |
| HO2 sensor output voltage | 5000 r/min | 0.90 V or less | |
| HO2 sensor heater power supply | | Botton voltago | |
| voltage | | Battery voltage | |
| HO2 sensor heater resistance | 23 °C (73.4 °F) | 11.5 – 17.5 Ω | _ |
| CKP sensor peak voltage | When cranking | 1 V or more | |
| CKP sensor resistance | 25 °C (77 °F) | 156 – 234 Ω | |
| TO sensor power supply voltage | | 4.5 – 5.5 V | _ |
| TO sonsor output voltage | Normal | 0.4 – 1.4 V | |
| TO sensor output voltage | Leaning 65° | 3.7 – 4.4 V | |
| TO sensor resistance | - | 16500 – 22300 Ω | _ |
| ECM power supply voltage | | Battery voltage | _ |

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Engine Mechanical

| Item | Specifica | | Standard | Limit |
|---------------------------------|------------------------------|----------|--|-----------------------------|
| | Without EVAF | | 28K0 | _ |
| | system and PA | | | |
| Throttle body I.D. No. | With EVAP cont | | 28K1 | |
| | With EVAP cont and PAIR s | | 28K2 | - |
| Throttle body bore size | | | 39 mm (1.5 in) | |
| Throttle cable play | | | 2.0 – 4.0 mm (0.079 – 0.157 in) | _ |
| Idle speed | When engine | warmed | 1300 ± 100 r/min | |
| Fast idle speed | | | 1500 – 2000 r/min | |
| | | | 1300 – 1700 kPa | 1100 kPa |
| Compression pressure | | | (13.3 – 17.3 kgf/cm ² , 188 – 246 | (11.2 kgf/cm ² , |
| | | | psi) | 159 psi) |
| | | | | 200 kPa |
| Compression pressure difference | | | _ | (2.0 kgf/cm ² , |
| | | | | 29.0 psi) |
| | | | 35.48 – 35.53 mm | 35.18 mm |
| | Intake | ; | (1.397 – 1.398 in) | (1.385 in) |
| Cam height | | - 1 | 35.68 – 35.73 mm | 35.38 mm |
| | Exhau | st | (1.405 – 1.406 in) | (1.393 in) |
| | | | 0.027 – 0.069 mm | 0.150 mm |
| | Intake | ; | (0.0011 – 0.0027 in) | (0.0059 in) |
| Camshaft journal oil clearance | | | 0.027 – 0.069 mm | 0.150 mm |
| | Exhau | st | (0.0011 – 0.0027 in) | (0.0059 in) |
| | | | 22.007 – 22.028 mm | (, |
| | Intake | ; | (0.8665 – 0.8672 in) | |
| Camshaft journal holder I.D. | | | 22.007 – 22.028 mm | |
| | Exhaust | | (0.8665 – 0.8672 in) | |
| | | | 21.959 – 21.980 mm | |
| | Intake | | (0.8646 – 0.8653 in) | |
| Camshaft journal O.D. | | | 21.959 – 21.980 mm | |
| | Exhaust | | (0.8646 – 0.8653 in) | |
| Camshaft runout | Intake & Ex | chaust | _ | 0.10 mm |
| Cam chain pin | At arrow | "3" | 16th pin | (0.004 in) |
| | | | 0.10 – 0.20 mm | |
| | When engine | Intake | (0.0040 – 0.0078 in) | |
| Valve clearance | cold | – | 0.20 – 0.30 mm | 1 — |
| | | Exhaust | (0.0079 – 0.0118 in) | |
| Value diameter | Intake | ; | 31 mm (1.2 in) | |
| Valve diameter | Exhau | | 25.5 mm (1.00 in) | 1 - |
| Value atom rungut | | | | 0.05 mm |
| Valve stem runout | Intake & Ex | anaust | | (0.0019 in) |
| Valve head radial runout | Intake & Ex | haust | | 0.03 mm |
| | | ιαυσι | | (0.0011 in) |
| | Intake | 2 | | 0.5 mm |
| Valve head thickness | | , | | (0.02 in) |
| | Exhau | st | | 0.5 mm |
| | | | | (0.02 in) |
| Valve stem deflection | Intake & Ex | chaust | | 0.35 mm |
| | | | | (0.013 in) |
| | Intake | ~ | 4.475 – 4.490 mm | |
| Valve stem O.D. | | , | (0.1762 – 0.1767 in) | |
| varve stem O.D. | Exhaust | | 4.455 – 4.470 mm | |
| | | | (0.1754 – 0.1759 in) | |



| Item | Specifica | tion | Standard | Limit |
|--|---------------------------------|----------------|---|--------------------------|
| | Intake | 9 | 0.9 – 1.1 mm (0.036 – 0.043 in) | — |
| /alve seat width | Exhaust | | 0.9 – 1.1 mm (0.036 – 0.043 in) | |
| | Intake | | 4.500 – 4.512 mm (0.1772 – 0.1776 in) | |
| /alve guide I.D. | Exhaus | st | 4.500 – 4.512 mm | |
| | | | (0.1772 – 0.1776 in) 0.010 – 0.037 mm | |
| /alve guide to valve stem clearance | Intake | ; | (0.0004 – 0.0014 in) | _ |
| Ũ | Exhaus | st | 0.030 – 0.057 mm (0.0012 – 0.0022 in) | |
| /alve spring free length | Intake | ; | _ | 37.1 mm (1.46 in) |
| valve spring nee length | Exhaus | st | _ | 37.1 mm (1.46 in) |
| | When compressed to | Intake | 127 – 147 N (13.0 – 15.0 kgf, 28.6 – 33.0 lbf) | (1.40 III) — |
| /alve spring pre-load | 33.40 mm | Fubauat | 127 – 147 N | |
| | (1.315 in) | Exhaust | (13.0 – 15.0 kgf, 28.6 – 33.0 lbf) | — |
| Cylinder head distortion | | | — | 0.05 mm (0.0019 in) |
| Cylinder distortion | | | | 0.05 mm |
| | | | | (0.0019 in) |
| Cylinder bore | | | 81.000 – 81.015 mm | No nicks or |
| - | Monouro et 20 | mm (0.70 | (3.1890 – 3.1895 in) | scratches |
| Piston diameter | Measure at 20 in) from the s | | 80.976 – 81.011 mm (3.1880 – 3.1894 in) | 80.880 mm (3.1843 in) |
| | | KIIT EIIU. | (3.1880 – 3.1894 IN) 0.025 – 0.035 mm | (3.1843 IN) 0.120 mm |
| Piston to cylinder clearance | | | (0.0010 – 0.0013 in) | 0.120 mm (0.0047 in) |
| | | | (0.0010 - 0.0013 11) | 0.180 mm |
| Distanting to groove electronee | 1st | | — | (0.0070 in) |
| Piston ring to groove clearance | 2nd | | _ | 0.150 mm (0.0059 in) |
| | | | 0.83 – 0.85 mm | |
| | 1st | | (0.0327 – 0.0334 in) 1.30 – 1.32 mm | |
| Piston ring groove width | | | (0.0512 – 0.0519 in) | — |
| | 2nd | | 1.01 – 1.03 mm (0.0398 – 0.0405 in) | — |
| | Oil | | 2.01 – 2.03 mm | |
| | | | (0.0792 – 0.0799 in) | |
| | | | 0.76 – 0.81 mm (0.030 – 0.031 in) | — |
| | 1st | | 1.08 – 1.10 mm | |
| Piston ring thickness | | | (0.0426 – 0.0433 in) | — |
| | 2nd | | 0.97 – 0.99 mm (0.0382 – 0.0389 in) | |
| | 1st | | Approx. 6.5 mm (0.26 in) | 5.2 mm (0.21 in) |
| Piston ring free end gap | 2nd | | Approx. 9 mm (0.4 in) | 7.2 mm |
| | | | 0.06 – 0.18 mm | (0.29 in) 0.50 mm |
| Piston ring end gap | 1st | | (0.0024 – 0.0070 in) | (0.019 in) |
| | 2nd | | 0.06 – 0.18 mm (0.0024 – 0.0070 in) | 0.50 mm (0.019 in) |
| or of America, Inc. ai2 01/21/2019 other information may change without notice. | 8 | /23 | (0.0024 – 0.0070 in) | |

| Item | Specification | Standard | Limit |
|-------------------------------------|---------------|----------------------|-------------|
| Piston pin bore I.D. | | 20.002 – 20.008 mm | 20.030 mm |
| | | (0.7875 – 0.7877 in) | (0.7885 in) |
| Piston pin O.D. | | 19.995 – 20.000 mm | 19.980 mm |
| | | (0.7872 – 0.7874 in) | (0.7867 in) |
| Conrod small end I.D. | | 20.015 – 20.023 mm | 20.040 mm |
| | | (0.7880 – 0.7883 in) | (0.7889 in) |
| Conrod big end side clearance | | 0.170 – 0.320 mm | 0.5 mm |
| | | (0.0067 – 0.0125 in) | (0.019 in) |
| Conrod big end width | | 20.95 – 21.00 mm | |
| | | (0.8248 – 0.8267 in) | _ |
| Conrod big end I.D. | | 41.000 – 41.016 mm | |
| | | (1.6142 – 1.6148 in) | _ |
| Conrod big end oil clearance | | 0.032 – 0.056 mm | 0.080 mm |
| | | (0.0013 – 0.0022 in) | (0.0031 in) |
| Cropk pip width | | 42.17 – 42.22 mm | |
| Crank pin width | | (1.661 – 1.662 in) | _ |
| Crank pin O.D. | | 37.976 – 38.000 mm | |
| | | (1.4952 – 1.4960 in) | |
| Crank pin bearing thickness | | 1.480 – 1.496 mm | |
| Clark pin bearing thekness | | (0.0583 – 0.0588 in) | _ |
| Crankshaft journal O.D. | | 41.985 – 42.000 mm | |
| Clarkshalt journal O.D. | | (1.6530 – 1.6535 in) | |
| Crankshaft journal oil clearance | | 0.004 – 0.023 mm | 0.080 mm |
| | | (0.0002 – 0.0009 in) | (0.0031 in) |
| Crankcase journal I.D. | | 46.000 – 46.018 mm | |
| | | (1.8111 – 1.8117 in) | |
| Crankcase journal bearing thickness | | 1.999 – 2.008 mm | |
| Crankcase journal bearing thickness | | (0.0787 – 0.0790 in) | _ |
| Crankshaft journal holder width | Right side | 19.8 – 19.9 mm | |
| | Right Side | (0.780 – 0.783 in) | |
| Crankshaft journal width | Right side | 20.00 – 20.05 mm | |
| | | (0.7874 – 0.7893 in) | |
| Crankshaft runout | | | 0.05 mm |
| | | | (0.0019 in) |

Engine Lubrication System

| Item | Specification | Standard | Limit |
|--------------------------------|-----------------------|---|-------|
| Oil prossuro | At 60 °C (140 °F), | 200 – 600 kPa | |
| Oil pressure | 3000 r/min | (2.0 – 6.1 kgf/cm ² , 29.0 – 87.0 psi) | _ |
| | Oil change | 2400 ml (2.5 US qt, 2.1 Imp qt) | |
| Necessary amount of engine oil | Oil and filter change | 2600 ml (2.7 US qt, 2.3 lmp qt) | |
| | Engine overhaul | 3000 ml (3.2 US qt, 2.6 Imp qt) | |

Cooling System

| Item | Specification | Standard | Limit |
|-------------------------------------|-------------------|---|-------|
| | Engine side | Approx. 1700 ml | |
| Engine coolant | | (1.80 US qt, 1.50 Imp qt) | _ |
| | Reserve tank side | Approx. 250 ml | |
| | Reserve tank side | (0.26 US qt, 0.22 Imp qt) | |
| Radiator cap valve opening pressure | | 93.3 – 122.7 kPa | |
| Natiator cap valve opening pressure | | (1.0 – 1.3 kgf/cm ² , 13.5 – 17.8 psi) | _ |
| Cooling fan relay power supply | | Battery voltage | _ |
| voltage | | , , | |
| | $OFF \to ON$ | Approx. 105 °C | |
| Cooling fan operating temperature | | (221 °F) | |
| cooling ian operating temperature | $ON \to OFF$ | Approx. 99 °C | |
| | | (210 °F) | |
| Thermostat valve opening | | 80.5 – 83.5 °C | |
| temperature | | (176.9 – 182.3 °F) | |
| Thermostat valve lift | At 95 °C (203 °F) | 8.0 mm (0.3 in) or more | _ |

Fuel System

| Item | Specification | Standard | Limit |
|------------------------------------|----------------|---|-------|
| Fuel injector power supply voltage | | Battery voltage | _ |
| Fuel injector resistance | 20 °C (68 °F) | 11.5 – 12.5 Ω | — |
| FP relay power supply voltage | | Battery voltage | _ |
| FP discharge amount | Per 10 seconds | 166 ml | |
| FF discharge amount | Fei To seconds | (5.61 US oz, 5.84 Imp oz) or more | — |
| Fuel prossure | | 289 – 299 kPa | |
| Fuel pressure | | (2.9 – 3.0 kgf/cm ² , 41.9 – 43.3 psi) | |

Ignition System

| Item | Specification | Standard | Limit |
|--|---------------|---------------------------------|-------|
| Firing order | | 1.2 | — |
| Spork plug | Туре | NGK MR8E-9 | |
| Spark plug | Gap | 0.8 – 0.9 mm (0.032 – 0.035 in) | _ |
| Spark performance | At 1 atm | 8 mm (0.3 in) or more | |
| Ignition coil primary peak voltage | | 150 V or more | _ |
| Ignition coil resistance | Primary | 1.45 – 1.96 Ω | |
| | Secondary | 31730 – 35870 Ω | |
| Immobilizer antenna power supply voltage (if equipped) | | Battery voltage | _ |

Starting System

| ltem | Specification | Standard | Limit |
|----------------------------|--------------------------------|-----------------|---------------------|
| Starter motor brush length | | 12 mm (0.47 in) | 6.5 mm (0.26 in) |
| Starter relay resistance | | 3 – 6 Ω | _ |
| | ON (side-stand retracted) | 0.4 – 0.6 V | |
| Side-stand switch voltage | OFF (side-stand on the ground) | 1.4 V or more | _ |



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Charging System

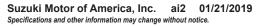
| ltem | Specifi | cation | Standard | Limit |
|---------------------------|---------------------|-------------------|---|----------|
| Battery leakage current | | | 2 mA or less | _ |
| Regulated voltage | Charging output | At 5000 r/ min | 14 – 15 V | _ |
| Generator coil resistance | | | 0.19 – 0.23 Ω | — |
| Generator no-load voltage | When engine cold | At 5000 r/ min | 60 V (AC) or more | _ |
| Reaching time | Standard Fast ch | <u> </u> | 1.2 A for 5 to 10 hours 5 A for 1 hour | |
| Generator Max. output | At 5000 | | Approx. 390 W | <u> </u> |
| | Type des | signation | FTX12-BS | |
| Battery | Сара | acity | 12 V 36.0 kC (10 Ah)/10 HR |] – |

Front Suspension

| Item | Specification | Standard | Limit |
|-------------------------------|--|---------------------------------------|---------------------|
| Front fork inner tube O.D. | | 43 mm (1.7 in) | |
| Front fork oil level | Without spring, inner tube fully compressed | 105 mm (4.13 in) | |
| Front fork spring free length | | 466.2 mm (18.35 in) | 456 mm (18.0 in) |
| Front fork oil capacity | Each leg | 568 ml (19.21 US oz, 19.99 Imp oz) | |

Rear Suspension

| Item | Specification | Standard | Limit |
|--|---------------|--|----------------------|
| Rear shock absorber spring adjuster | | 2nd position from softest end | _ |
| Rear shock absorber damping force adjuster | Rebound side | 2 turns counterclockwise from stiffest position | _ |
| Swingarm pivot shaft runout | | _ | 0.3 mm (0.011 in) |



Wheels and Tires

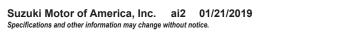
| ltem | Specifi | cation | Standard | Limit |
|------------------------------|-------------|-------------------|---|-----------------------|
| Wheel rim runout | Front | Axial & Radial | _ | 2.0 mm (0.078 in) |
| | Rear | Axial & Radial | — , | 2.0 mm (0.078 in) |
| Wheel axle runout | Front & | & Rear | _ | 0.25 mm (0.010 in) |
| Tire size | Fro | ont | 110/80R19M/C 59V | |
| | Re | ar | 150/70R17M/C 69V | |
| Tire type | Г | - | BRIDGESTONE/BATTLAX | |
| | Fro | m | ADVENTURE A40F F | |
| | D | | BRIDGESTONE/BATTLAX | |
| | Re | ar | ADVENTURE A40R F | |
| Tire tread depth | Recommend | Front | _ | 1.6 mm (0.063 in) |
| | depth | Rear | _ | 2.0 mm (0.079 in) |
| | Solo riding | Front | 225 kPa (2.25 kgf/cm ² , 33 psi) | |
| Cold inflation tire pressure | Solo riding | Rear | 250 kPa (2.50 kgf/cm², 36 psi) | |
| | Duel riding | Front | 225 kPa (2.25 kgf/cm², 33 psi) | |
| | Dual riding | Rear | 290 kPa (2.90 kgf/cm ² , 42 psi) | |
| Wheel rim size | Fro | ont | 19 M/C × MT 2.50 | |
| | Re | ar | 17 M/C × MT 4.00 | |

Drive Chain / Drive Train / Drive Shaft

| Item | Specification | Standard | Limit |
|------------------------------------|---------------|-----------------------------------|------------------------|
| Drive chain | Туре | RK/525SMOZ8 | |
| | Links | 118 Links | |
| Drive chain 20-pitch length | | _ | 319.4 mm (12.57 in) |
| Drive chain slack | On side-stand | 20 – 30 mm (0.79 – 1.18 in) | _ |
| Joint plate distance specification | | 18.6 – 18.9 mm (0.733 – 0.744 in) | — |
| Pin end diameter specification | | 5.45 – 5.85 mm (0.215 – 0.230 in) | |

Brake Control System and Diagnosis

| Item | Specification | Standard | Limit |
|---|---------------|-----------------------------------|-------|
| Rear brake pedal height | | 19.5 – 20.5 mm (0.768 – 0.807 in) | — |
| Master cylinder bore / piston diameter | Front | Approx. 14 mm (0.55 in) | |
| Master cylinder bore / pistori diameter | Rear | Approx. 14 mm (0.55 in) | — |



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Front Brakes

| Item | Specification | Standard | Limit |
|---|---------------|------------------------|-----------------------|
| Front brake disc thickness | | 5.0 mm (0.20 in) | 4.5 mm (0.18 in) |
| Front brake disc runout | | _ | 0.30 mm (0.012 in) |
| Front brake caliper cylinder bore / piston diameter | | Approx. 27 mm (1.1 in) | _ |

Rear Brakes

| Item | Specification | Standard | Limit |
|--|---------------|---------------------------|-----------------------|
| Rear brake disc thickness | | 5.0 mm (0.20 in) | 4.5 mm (0.18 in) |
| Rear brake disc runout | | _ | 0.30 mm (0.012 in) |
| Rear brake caliper cylinder bore / piston diameter | | Approx. 38.2 mm (1.50 in) | _ |

ABS

| ltem | Specification | Standard | Limit |
|-----------------------------------|---------------|--|-------|
| Wheel speed sensor – sensor rotor | Front | 0.28 – 1.65 mm (0.0111 – 0.0649 in) | _ |
| clearance | Rear | 0.28 – 1.45 mm (0.0111 – 0.0570 in) | _ |

Manual Transmission

| Item | Specification | Standard | Limit |
|------------------------------------|---------------|---------------------------------|----------------------|
| | No. 1 | 0.1 – 0.3 mm (0.004 – 0.011 in) | 0.5 mm (0.019 in) |
| Gearshift fork to groove clearance | No. 2 | 0.1 – 0.3 mm (0.004 – 0.011 in) | 0.5 mm (0.019 in) |
| | No. 3 | 0.1 – 0.3 mm (0.004 – 0.011 in) | 0.5 mm (0.019 in) |
| | No. 1 | 5.5 – 5.6 mm (0.217 – 0.220 in) | |
| Gearshift fork groove width | No. 2 | 5.5 – 5.6 mm (0.217 – 0.220 in) | — |
| | No. 3 | 5.5 – 5.6 mm (0.217 – 0.220 in) | |
| | No. 1 | 5.3 – 5.4 mm (0.209 – 0.212 in) | |
| Gearshift fork thickness | No. 2 | 5.3 – 5.4 mm (0.209 – 0.212 in) | — |
| | No. 3 | 5.3 – 5.4 mm (0.209 – 0.212 in) | |
| Gearshift lever height | | 20 – 30 mm (0.79 – 1.18 in) | _ |
| GP switch power supply voltage | | 4.5 – 5.5 V | _ |
| | 1st | Approx. 1.3 V | |
| | Neutral | Approx. 5.0 V | |
| | 2nd | Approx. 1.8 V | |
| GP switch voltage | 3rd | Approx. 2.5 V | — |
| - | 4th | Approx. 3.2 V | |
| | 5th | Approx. 4.1 V | |
| | 6th | Approx. 4.6 V | |



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Clutch

| ltem | Specification | Standard | Limit |
|---------------------------|---------------|-------------------------------|-------------|
| Clutch cable play | | 10 – 15 mm (0.39 – 0.59 in) – | |
| Clutch release screw | | 1 turn counterclockwise - | |
| | No. 1 | 2.92 – 3.08 mm | 2.62 mm |
| Drive plate thickness | 100.1 | (0.115 – 0.121 in) | (0.104 in) |
| Drive plate trickness | No. 2 | 2.92 – 3.08 mm | 2.62 mm |
| | NO. 2 | (0.115 – 0.121 in) | (0.104 in) |
| | No. 1 | 13.7 – 13.8 mm | 13.2 mm |
| Drive plate claw width | NO. I | (0.540 – 0.543 in) | (0.520 in) |
| | No. 2 | 13.7 – 13.8 mm | 13.2 mm |
| | NO. 2 | (0.540 – 0.543 in) | (0.520 in) |
| Driven plate distortion | | | 0.10 mm |
| Driven plate distortion | | — | (0.0039 in) |
| Clutch spring free length | | 60.6 mm (2.39 in) | 57.6 mm |
| Cidicit spring nee length | | 00.0 mm (2.39 m) | (2.27 in) |

Steering / Handlebar

| Item | Specification | Standard | Limit |
|--------------------------------|---------------|------------------------------------|-------|
| Steering tension initial force | | 2 – 5 N | |
| | | (0.20 – 0.51 kgf, 0.45 – 1.12 lbf) | — |

Wiring Systems

| Item | Specif | ication | Standard | Limit |
|-----------|-----------|---------|----------|-------|
| | Headlight | HI | 15 A | _ |
| | neaulight | LO | 15 A | _ |
| | Igni | tion | 10 A | _ |
| | Sig | inal | 15 A | |
| Fuse size | Fa | an | 15 A | _ |
| ruse size | Fi | lel | 10 A | _ |
| | Ma | ain | 30 A | _ |
| | P-sc | ource | 3 A | _ |
| | ABS | motor | 25 A | _ |
| | ABS | valve | 15 A | _ |

Lighting Systems

| ltem | Specification | Standard | Limit |
|-----------------------|---------------|---------------|-------|
| Headlight | HI | 65 W | — |
| | LO | 55 W | — |
| Position light | | 12 V 5 W | — |
| Brake light/Taillight | | LED | — |
| Turn signal light | | 12 V 21 W × 4 | — |
| License plate light | | 12 V 5 W | _ |



Combination Meter / Fuel Meter / Horn

| Item | Specification | Standard | Limit |
|--------------------------------------|----------------|-----------------|-------|
| | –20 °C (–4 °F) | 13779 – 19083 Ω | _ |
| | –10 °C (14 °F) | 8100 – 10609 Ω | _ |
| | 0 °C (32 °F) | 4928 – 6125 Ω | — |
| Ambient air temperature sensor | 10 °C (50 °F) | 3089 – 3656 Ω | — |
| resistance | 20 °C (68 °F) | 1992 – 2251 Ω | _ |
| | 25 °C (77 °F) | 1615 – 1785 Ω | — |
| | 30 °C (86 °F) | 1290 – 1456 Ω | _ |
| | 40 °C (104 °F) | 838 – 986 Ω | — |
| Instrument panel light | | LED | _ |
| Turn signal indicator light | | LED | _ |
| Hi beam indicator light | | LED | — |
| Neutral indicator light | | LED | — |
| Engine coolant temperature indicator | | LED | |
| light/Oil pressure indicator light | | | |
| MIL | | LED | _ |
| ABS indicator light | | LED | _ |
| Freeze indicator light | | LED | _ |
| TC indicator light | | LED | - |

Tightening Torque List

Emission Control Devices

| Fastening part | Tightening torque | | |
|--|-------------------|------|--------|
| Fastening part | N·m kgf-m I | | lbf-ft |
| PAIR reed valve cover bolt | 10 | 1.0 | 7.5 |
| EVAP system purge control solenoid valve nut | 7.0 | 0.71 | 5.20 |

Engine Electrical Devices

| Eastoning part | | Tightening torque | | |
|---------------------------|-----|-------------------|------|--|
| Fastening part | N∙m | N·m kgf-m | | |
| IAT sensor screw | 1.3 | 0.13 | 0.95 | |
| ECT sensor | 18 | 1.8 | 13.5 | |
| TP sensor mounting screw | 3.5 | 0.36 | 2.60 | |
| HO2 sensor | 25 | 2.5 | 18.5 | |
| STP sensor mounting screw | 3.5 | 0.36 | 2.60 | |

Engine Mechanical

| Footoning part | Tightening torque | | |
|--|--|-----------------------------------|----------------------------|
| Fastening part | N∙m | kgf-m | lbf-ft |
| Air cleaner outlet tube clamp screw | 1.5 | 0.15 | 1.10 |
| Throttle cable lock-nut | 4.5 | 0.46 | 3.35 |
| EVAP system purge control solenoid valve bracket screw | 5.0 | 0.51 | 3.70 |
| EVAP system purge control solenoid valve nut | 7.0 | 0.71 | 5.20 |
| Intake pipe screw | 8.4 | 0.86 | 6.20 |
| Cylinder head cover bolt | 14 | 1.4 | 10.5 |
| Cylinder head bolt (M10) | $25 \rightarrow 42 \text{ N} \cdot \text{m} (2.5)$ | → 4.3 kgf-m, 18.5 | \rightarrow 31.0 lbf-ft) |
| Cylinder head bolt (M6) (L70) | 10 | 1.0 | 7.5 |
| Cylinder head bolt (M6) (L40) | 10 | 1.0 | 7.5 |
| Cylinder nut | 10 | 1.0 | 7.5 |
| Camshaft journal holder bolt | 10 | 1.0 | 7.5 |
| Cam chain tension adjuster bolt | 10 | 1.0 | 7.5 |
| Cam chain tension adjuster plug | 23 | 2.3 | 17.0 |
| Crankshaft hole plug | 11 | 1.1 | 8.5 |
| TDC plug | 23 | 2.3 | 17.0 |
| Engine mounting bracket bolt | 35 | 3.6 | 26.0 |
| Engine mounting thrust adjuster | 12 | 1.2 | 9.0 |
| Engine mounting thrust adjuster lock-nut | 45 | 4.6 | 33.5 |
| Engine mounting bolt | 55 | 5.6 | 40.5 |
| Engine mounting bolt | 25 | 2.5 | 18.5 |
| Engine mounting nut | 93 | 9.5 | 69.0 |
| Engine mounting nut | 55 | 5.6 | 40.5 |
| Connector hose union bolt | 10 | 1.0 | 7.5 |
| Oil gallery plug (M6) | 10 | 1.0 | 7.5 |
| Cam chain tensioner bolt | 10 | 1.0 | 7.5 |
| Crankcase bolt (M8) (L80) | 26 | 2.7 | 19.5 |
| Crankcase bolt (M8) (L55) | 26 | 2.7 | 19.5 |
| Crankcase bolt (M6) | 11 | 1.1 | 8.5 |
| Primary drive gear bolt | 70 | 7.1 | 52.0 |
| Special tool bolt | 23 | 2.3 | 17.0 |
| Oil gallery plug (M8) | 18 | 1.8 | 13.5 |
| Oil gallery plug (M12) | 21 | 2.1 | 15.5 |
| Drain plug | 21 | 2.1 | 15.5 |
| Oil gallery plug (M16) | 35 | 3.6 | 26.0 |
| Conrod cap bolt | 21 N·m (2.1 kgf-m | , 15.5 lbf-ft) \rightarrow turr | n clockwise 90° |



Engine Lubrication System

| Fastening part | | Tightening torque | | |
|---------------------------------------|-----|-------------------|--------|--|
| Fastening part | N∙m | kgf-m | lbf-ft | |
| Oil gallery plug (M12) | 21 | 2.1 | 15.5 | |
| Oil drain plug | 21 | 2.1 | 15.5 | |
| Oil filter | 20 | 2.0 | 15.0 | |
| Oil pressure regulator | 28 | 2.9 | 21.0 | |
| Oil cooler union bolt | 70 | 7.1 | 52.0 | |
| Oil pressure switch | 13 | 1.3 | 9.5 | |
| Oil gallery plug (M8) | 18 | 1.8 | 13.5 | |
| Oil gallery plug (M6) | 10 | 1.0 | 7.5 | |
| Driveshaft oil seal retainer bolt | 10 | 1.0 | 7.5 | |
| Piston cooling jet bolt | 10 | 1.0 | 7.5 | |
| Oil pump mounting bolt | 10 | 1.0 | 7.5 | |
| Oil separator screw | 10 | 1.0 | 7.5 | |
| Transmission oil guide retainer screw | 8.4 | 0.86 | 6.20 | |

Engine Cooling System

| Eastoning part | Tightening torque | | |
|---|-------------------|-----------|------|
| Fastening part | N∙m | N·m kgf-m | |
| Water drain bolt | 13 | 1.3 | 9.5 |
| Radiator under rubber bracket bolt | 10 | 1.0 | 7.5 |
| Cooling fan assembly mounting bolt | 4.9 | 0.50 | 3.65 |
| Radiator mounting bolt | 10 | 1.0 | 7.5 |
| Radiator reservoir tank mounting bolt | 10 | 1.0 | 7.5 |
| Radiator reservoir tank mounting bracket bolt | 5.5 | 0.56 | 3.70 |
| Thermostat connector cap bolt | 10 | 1.0 | 7.5 |
| Water pump case screw | 4.5 | 0.46 | 3.35 |

Fuel System

| Fastening part | | Tightening torque | | |
|-----------------------------------|-----|-------------------|--------|--|
| | N⋅m | kgf-m | lbf-ft | |
| Fuel tank cap bolt | 3.0 | 0.31 | 2.25 | |
| Fuel tank cover bracket bolt | 10 | 1.0 | 7.5 | |
| Fuel tank front mounting bolt | 10 | 1.0 | 7.5 | |
| Fuel tank rear mounting bolt | 23 | 2.3 | 17.0 | |
| Fuel pump mounting bolt | 10 | 1.0 | 7.5 | |
| Fuel delivery pipe mounting screw | 3.5 | 0.36 | 2.60 | |

Ignition System

| Fastening part | Tightening torque | | |
|----------------|-------------------|-------|--------|
| | N∙m | kgf-m | lbf-ft |
| Spark plug | 11 | 1.1 | 8.5 |

Starting System

| Fastening part | Tightening torque | | |
|---|-------------------|-------|--------|
| | N∙m | kgf-m | lbf-ft |
| Starter motor mounting bolt | 10 | 1.0 | 7.5 |
| Starter motor lead wire mounting nut | 6.0 | 0.61 | 4.45 |
| Starter motor set bolt | 5.0 | 0.51 | 3.70 |
| Starter motor lead wire and battery (+) lead wire mounting bolt | 4.4 | 0.45 | 3.25 |
| Starter clutch bolt | 25 | 2.5 | 18.5 |



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Charging System

| Fastening part | Tightening torque | | |
|-------------------------|-------------------|-------|--------|
| | N∙m | kgf-m | lbf-ft |
| Generator rotor bolt | 140 | 14.3 | 103.5 |
| Generator cover bolt | 10 | 1.0 | 7.5 |
| Clutch release arm bolt | 9.0 | 0.92 | 6.65 |

Exhaust System

| Fastening part | | Tightening torque | | |
|-----------------------------|-----|-------------------|--------|--|
| | N∙m | kgf-m | lbf-ft | |
| Exhaust pipe bolt #1 and #2 | 23 | 2.3 | 17.0 | |
| Muffler connector bolt | 18 | 1.9 | 14.0 | |
| Muffler support bolt | 30 | 3.1 | 22.5 | |
| Exhaust pipe connector bolt | 18 | 1.9 | 14.0 | |
| Exhaust support bolt | 23 | 2.3 | 17.0 | |
| Exhaust pipe bolt #2 | 23 | 2.3 | 17.0 | |
| HO2 sensor bolt | 25 | 2.5 | 18.5 | |
| Exhaust pipe bolt | 5.5 | 0.56 | 4.05 | |
| Exhaust pipe bolt #1 | 23 | 2.3 | 17.0 | |
| Muffler sport bolt | 30 | 3.1 | 22.5 | |

Front Suspension

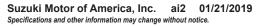
| Fastening part | Tightening torque | | |
|-----------------------------|-------------------|-------|--------|
| | N∙m | kgf-m | lbf-ft |
| Front fork cap bolt | 23 | 2.3 | 17.0 |
| Front fork lower clamp bolt | 21 | 2.1 | 15.5 |
| Front fork upper clamp bolt | 23 | 2.3 | 17.0 |
| Cylinder bolt | 20 | 2.0 | 15.0 |

Rear Suspension

| Fastening part | | Tightening torque | | |
|--|-----|-------------------|--------|--|
| | N∙m | kgf-m | lbf-ft | |
| Rear shock absorber lower mounting nut | 50 | 5.1 | 37.0 | |
| Cushion rod mounting nut | 78 | 8.0 | 57.5 | |
| Rear shock absorber upper mounting nut | 50 | 5.1 | 37.0 | |
| Pre-load adjuster bolt | 23 | 2.3 | 17.0 | |
| Cushion lever (front) mounting nut | 78 | 8.0 | 57.5 | |
| Cushion lever (center) mounting nut | 78 | 8.0 | 57.5 | |
| Swingarm pivot shaft | 15 | 1.5 | 11.0 | |
| Swingarm pivot nut | 100 | 10.2 | 74.0 | |
| Swingarm pivot shaft lock-nut | 90 | 9.2 | 66.5 | |

Wheels and Tires

| Fastening part | Tightening torque | | |
|-----------------------|-------------------|-------|--------|
| | N∙m | kgf-m | lbf-ft |
| Front axle | 65 | 6.6 | 48.0 |
| Front axle pinch bolt | 23 | 2.3 | 17.0 |



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Drive Chain / Drive Train / Drive Shaft

| Fastening part | Tightening torque | | |
|----------------------------|-------------------|-------|--------|
| | N∙m | kgf-m | lbf-ft |
| Rear axle nut | 100 | 10.2 | 74.0 |
| Engine sprocket nut | 145 | 14.8 | 107.0 |
| Engine sprocket cover bolt | 5.5 | 0.56 | 4.05 |
| Rear sprocket nut | 60 | 6.1 | 44.5 |

Brake Control System and Diagnosis

| Fastening part | | Tightening torque | | |
|--|-----|-------------------|--------|--|
| | N∙m | kgf-m | lbf-ft | |
| Rear brake master cylinder rod lock-nut | 18 | 1.8 | 13.5 | |
| Front brake air bleeder valve | 7.5 | 0.76 | 5.55 | |
| Front reservoir cap screw | 1.5 | 0.15 | 1.10 | |
| Rear brake air bleeder valve | 6.0 | 0.61 | 4.45 | |
| Rear reservoir cap screw | 1.2 | 0.12 | 0.90 | |
| Front brake master cylinder holder bolt | 10 | 1.0 | 7.5 | |
| Brake hose union bolt | 23 | 2.3 | 17.0 | |
| Brake light switch screw | 1.2 | 0.12 | 0.90 | |
| Brake lever pivot bolt | 5.9 | 0.60 | 4.35 | |
| Brake lever pivot bolt lock-nut | 5.9 | 0.60 | 4.35 | |
| Rear brake master cylinder mounting bolt | 10 | 1.0 | 7.5 | |
| Front footrest bracket bolt | 26 | 2.7 | 19.5 | |

Front Brakes

| Fastening part | Tightening torque | | |
|-----------------------------------|-------------------|-------|--------|
| | N∙m | kgf-m | lbf-ft |
| Front brake caliper mounting bolt | 39 | 4.0 | 29.0 |
| Brake hose union bolt | 23 | 2.3 | 17.0 |
| Front brake air bleeder valve | 7.5 | 0.76 | 5.55 |
| Front brake disc bolt | 23 | 2.3 | 17.0 |

Rear Brakes

| Fastening part | | Tightening torque | | |
|----------------------------------|-----|-------------------|--------|--|
| | N∙m | kgf-m | lbf-ft | |
| Rear brake caliper mounting bolt | 22 | 2.2 | 16.5 | |
| Rear brake pad mounting pin | 17 | 1.7 | 12.5 | |
| Rear brake pad pin plug | 2.5 | 0.25 | 1.85 | |
| Brake hose union bolt | 23 | 2.3 | 17.0 | |
| Rear brake air bleeder valve | 6.0 | 0.61 | 4.45 | |
| Rear brake caliper sliding pin | 27 | 2.8 | 20.0 | |
| Rear brake disc bolt | 23 | 2.3 | 17.0 | |

ABS

| Fastening part | Tightening torque | | |
|-------------------------------------|-------------------|-------|--------|
| | N⋅m | kgf-m | lbf-ft |
| Front wheel speed sensor rotor bolt | 6.3 | 0.64 | 4.65 |
| Rear wheel speed sensor rotor bolt | 6.3 | 0.64 | 4.65 |
| Brake pipe flare nut | 16 | 1.6 | 12.0 |

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Manual Transmission

| Fastening part | Tightening torque | | |
|-----------------------------------|-------------------|-------|--------|
| | N∙m | kgf-m | lbf-ft |
| Driveshaft oil seal retainer bolt | 10 | 1.0 | 7.5 |
| GP switch mounting bolt | 6.0 | 0.61 | 4.45 |
| Gearshift arm stopper | 19 | 1.9 | 14.0 |
| Gearshift cam stopper bolt | 10 | 1.0 | 7.5 |
| Gearshift cam plate bolt | 13 | 1.3 | 9.5 |

Clutch

| Fastening part | | Tightening torque | | |
|-----------------------------|-----|-------------------|--------|--|
| | N∙m | kgf-m | lbf-ft | |
| Clutch release adjuster nut | 5.0 | 0.51 | 3.70 | |
| Clutch lever pivot bolt | 6.5 | 0.66 | 4.80 | |
| Clutch lever pivot nut | 6.5 | 0.66 | 4.80 | |
| Clutch switch screw | 0.6 | 0.06 | 0.45 | |
| Clutch lever holder bolt | 10 | 1.0 | 7.5 | |
| Clutch sleeve hub nut | 50 | 5.1 | 37.0 | |
| Clutch spring bolt | 10 | 1.0 | 7.5 | |
| Clutch cover bolt | 10 | 1.0 | 7.5 | |
| Primary drive gear bolt | 70 | 7.1 | 52.0 | |

Steering / Handlebar

| Fastening part | | Tightening torque | | |
|-----------------------------|---|-------------------|--------|--|
| | N∙m | kgf-m | lbf-ft | |
| Handlebar clamp bolt | 23 | 2.3 | 17.0 | |
| Handlebar balancer screw | 5.5 | 0.56 | 4.05 | |
| Steering stem lock-nut | 80 | 8.2 | 59.0 | |
| Steering stem head nut | 90 | 9.2 | 66.5 | |
| Front fork upper clamp bolt | 23 | 2.3 | 17.0 | |
| Steering stem nut | 45 N m (4.6 kgf-m, 33.5 lbf-ft) \rightarrow turn counterclockwise | | | |
| | 1/4 – 1/2 | | | |

Lighting Systems

| Fastening part | | Tightening torque | | |
|----------------------------------|-----|-------------------|--------|--|
| | N∙m | kgf-m | lbf-ft | |
| Headlight screw | 2.0 | 0.20 | 1.50 | |
| Rear combination light screw | 2.5 | 0.25 | 1.85 | |
| License plate light nut | 4.8 | 0.49 | 3.55 | |
| Front side reflex reflector bolt | 10 | 1.0 | 7.5 | |
| Front side reflex reflector | 1.8 | 0.18 | 1.35 | |
| Rear side reflex reflector nut | 1.8 | 0.18 | 1.35 | |
| License plate bracket nut | 5.0 | 0.51 | 3.70 | |
| Front turn signal light nut | 1.3 | 0.13 | 0.95 | |
| Rear turn signal light nut | 1.8 | 0.18 | 1.35 | |

Exterior Parts

| N | | |
|-----|--------------------------------------|---|
| N⋅m | kgf-m | lbf-ft |
| 8.8 | 0.90 | 6.50 |
| 10 | 1.0 | 7.5 |
| 5.9 | 0.60 | 4.35 |
| 1.7 | 0.17 | 1.25 |
| 5.5 | 0.56 | 4.05 |
| 5.9 | 0.60 | 4.35 |
| 10 | 1.0 | 7.5 |
| 7.0 | 0.71 | 5.20 |
| | 10 5.9 1.7 5.5 5.9 10 | 10 1.0 5.9 0.60 1.7 0.17 5.5 0.56 5.9 0.60 10 1.0 |



Special Tools and Equipment

Fuel / Oil / Fluid / Coolant Recommendation

Fuel

NOTICE

Do not use leaded gasoline. If it is used, the engine and the emission control system will be damaged.

For U.S.A.

Use unleaded gasoline with an octane rating of 87 AKI or higher.

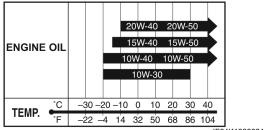
Unleaded gasoline containing up to 10% ethanol by volume may be used.

Engine Oil / Final Gear Box Oil

Use engine oils which meet the following requirements.

| | Engine oil |
|--------------------|------------------|
| API service | SG, SH, SJ or SL |
| classification | 36, 3H, 3J 0I 3L |
| JASO T903 standard | MA |
| Viscosity | SAE 10W-40 |

If SAE 10W-40 engine oils are not available, select oils of an appropriate viscosity grade according to the following chart.



IF04K1030001-01

Suzuki does not recommend the use of engine oil which have an "ENERGY CONSERVING" indication in the API service symbol for any of its motorcycles / ATVs. It can affect the engine life and the clutch performance.



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For U.S.A.

Suzuki recommends the use of ECSTAR motorcycle engine oil, or SUZUKI PERFORMANCE 4 MOTOR OIL.

Brake Fluid Specification and classification: DOT 4

A WARNING

Since the brake system of this motorcycle is filled with a glycol-based brake fluid by the manufacturer, do not use or mix different types of fluid such as silicone-based and petroleum-based fluid for refilling the system, otherwise serious damage will result.

Do not use any brake fluid taken from old or used or unsealed containers.

Never reuse brake fluid left over from a previous servicing, which has been stored for a long period.

Engine Coolant

Suzuki recommends the use of SUZUKI LONG LIFE COOLANT or SUZUKI SUPER LONG LIFE COOLANT.

Coolant 99000–99032–12X (SUZUKI LONG LIFE COOLANT (GREEN)) Coolant 99000–99032–20X (SUZUKI SUPER LONG LIFE COOLANT (BLUE))

For SUZUKI LONG LIFE COOLANT

NOTICE

- Use a high quality ethylene glycol base anti-freeze, mixed with distilled water. Do not mix an alcohol base anti-freeze and different brands of anti-freeze.
- Do not put in more than 60% anti-freeze or less than 50%. (Refer to Fig. 1 and 2.)

The 50:50 mixture of distilled water and ethylene glycol anti-freeze will provide the optimum corrosion protection and excellent heat protection, and will protect the cooling system from freezing at temperatures above -31 °C (-24 °F).

If the vehicle is to be exposed to temperatures below - 31 °C (-24 °F), this mixing ratio should be increased up to 55% or 60% according to the figure.

Anti-freeze Proportioning Chart

| Anti-freeze density | Freezing point |
|---------------------|-----------------|
| 50% | –31 °C (–24 °F) |
| 55% | –40 °C (–40 °F) |
| 60% | –55 °C (–67 °F) |

Fig.1: Engine coolant density-freezing point curve

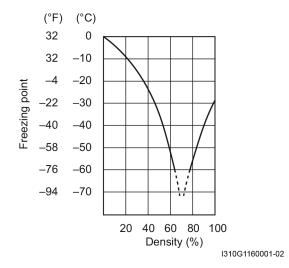
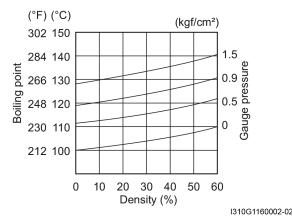


Fig.2: Engine coolant density-boiling point curve



For SUZUKI SUPER LONG LIFE COOLANT

NOTICE

- Ethanol or methanol base coolant or water alone should not be used in cooling system at any time as damage to cooling system could occur.
- Do not mix the distilled water, SUZUKI LONG LIFE COOLANT (coolant color: Green) or equivalent.

SUZUKI SUPER LONG LIFE COOLANT will provide the optimum corrosion protection and excellent heat protection, and will protect the cooling system from freezing at temperatures above –36 °C (–33 °F).

Anti-freeze concentration table

| Anti-freeze density | Freezing point |
|---------------------|-----------------|
| 50% | –36 °C (–33 °F) |

Water for mixing

Use distilled water only. Water other than distilled water can corrode and clog the aluminum radiator. For engine coolant mixture information, refer to "Engine Coolant" (Page 0C-14).

NOTICE

Mixing of anti-freeze/engine coolant should be limited to 60%. Mixing beyond it would reduce its efficiency. If the anti-freeze/engine coolant mixing ratio is below 50%, rust inhabiting performance is greatly reduced. Be sure to mix it above 50% even though the atmospheric temperature does not go down to the freezing point.

Anti-freeze / Engine coolant

The engine coolant perform as a corrosion and rust inhibitor as well as anti-freeze. Therefore, the engine coolant should be used at all times even though the atmospheric temperature in your area does not go down to freezing point.

Suzuki recommends the use of SUZUKI COOLANT antifreeze/engine coolant. If this is not available, use an equivalent which is compatible with an aluminum radiator.

Front Fork Oil

Use SUZUKI FORK OIL SS-8.

Fork oil 99000–99001–SA8 (SUZUKI FORK OIL SS-8)

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GIVA IX

