Features & Specifications 2019 Burgman 200 ABS



Key Features

- Fuel injected, 200cc, four-stroke engine with automatic transmission delivers strong performance and excellent fuel economy.
- Spacious, 41-liter, under-seat storage lets you carry a briefcase, a gym bag, or an extra helmet for a friend.
- The lightweight chassis with finely tuned suspension makes for easy maneuverability in traffic and delivers plush comfort.
- Front and rear disc brakes with an Anti-lock Brake System* (ABS) provide controlled stopping power.
- New Metallic Matte Black color combined with sculpted dual tail lights defines Suzuki's distinctive craftsmanship.

Overview

Everything you thought you knew about smart commuting and exciting riding is about to change. Taking advantage of Suzuki's advanced technology, the compact Burgman 200 ABS* has everything you need and more. The liquid-cooled, fuel injected, SOHC engine is tuned for optimal performance at the low- and mid-range revs used most for commuting and exploring around town. Smooth is what you feel. Quiet is what you hear. And power and fuel efficiency are your rewards. Plush doublestitched seating and specially designed cutaway floorboards provide comfort second to none. The Burgman also features a huge storage compartment large enough for two full-face helmets. From its sleek Metallic Matte Black bodywork and aerodynamic windscreen to its smooth and powerful 200cc engine, the Burgman 200 ABS is the smart choice for scooters.

Engine Features

- Strong 200cc, four-stroke, single cylinder, fuel injected, SOHC, four-valve engine develops seamless power across a wide rpm range.
- The Suzuki fuel injection system with O2 feedback plus catalyzer-equipped exhaust boosts fuel efficiency and minimizes emissions.

Engine Features (continued)

- Automatic Idle Speed Control (ISC) system ensures proper engine idle speed at all times.
- An efficient radiator and thermostatically controlled cooling fan help keep the liquid-cooled engine at the proper temperature even in stop-and-go traffic.
- Fully automatic Continuously Variable Transmission (CVT) is designed for easy operation for commuting or pleasure riding.
- Clean and quiet V-belt and gearbox directly drive the rear wheel without the need for chains or other devices.
- Eco Drive Indicator educates you on the best way to ride your Burgman for maximum fuel economy.*

* The Eco Drive indicator does not automatically improve fuel economy but may help riders refine their riding efficiency and improve fuel consumption. Fuel consumption may vary depending on conditions such as the frequency of starts from stop, distance driven, rate of acceleration (throttle use), chosen speed, and maintenance.

• Dash-mounted maintenance alert reminds you when it's time for service.

Chassis Features

- A lightweight chassis with finely tuned suspension makes the Burgman 200 ABS easy to maneuver in city traffic and ensures plush riding comfort.
- The telescopic oil-damped front fork and swingarm-style rear suspension make the Burgman 200 ABS' ride sporty and smooth.
- The 13-inch front wheel and 12-inch rear wheel both wear tubeless tires for reliable control.
- The 240mm front disc with two-piston caliper and 240mm rear disc with single piston caliper provide efficient braking performance.
- The standard Anti-lock Brake System (ABS)* monitors wheel speed 50 times a second, and matches stopping power to available traction.
- Ergonomically designed and wind-tunnel-tested windscreen helps keep you comfortable by shielding you from wind, insects, and road debris. Vent duct located at the bottom of windscreen reduces wind turbulence and increases comfort.
- Amply padded big two-person seat with lumbar support for the rider supplies comfort even on bumpy paved streets.
- Low, 28.9-inch seat height and cutaway footboards create an ergonomically comfortable riding position that is designed for an easy foot reach to the ground.
- Spacious under-seat storage can hold two full-face helmets or large cargo bags and extras. Convenient light automatically illuminates the luggage space. *

* Helmet sizes and shapes vary, so some helmets may not fit in the under-seat compartment.

- Front bodywork contains three covered storage compartments: a large center compartment with a convenient DC power outlet for charging electric devices on the fly, and two smaller compartments above it.
- The ignition switch is fitted with a magnetic security cover that opens only with correctly coded key.
- Clear and easy-to-read instruments include speedometer, temperature and fuel gauges, high beam and turn signal indicators, and a digital clock.

Additional Features

- Stylized Suzuki "S" 3-D emblems on the front leg shield and the upper meter panel denotes the quality and sophistication of the brand.
- A variety of Genuine Suzuki Accessories for Burgman owners are available including a large selection of Suzuki logo apparel.
- 12-month unlimited mileage, limited warranty* *Coverage can be increased via Suzuki Extended Protection
- For more details, please visit <u>www.suzukicycles.com</u>.

* Depending on road surface conditions, such as wet, loose, or uneven roads, braking distance for an ABS-equipped vehicle may be longer than for a vehicle not equipped with ABS. ABS cannot prevent wheel skidding caused by braking while cornering. Please drive carefully and do not overly rely on ABS.

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Specifications UH200AL9 E-03: USA, E-33: California

Dimensions and curb mass

Item	Specification	Remark
Overall length	2055 mm (80.9 in)	—
Overall width	740 mm (29.1 in)	—
Overall height	1355 mm (53.3 in)	—
Wheelbase	1465 mm (57.7 in)	—
Ground clearance	130 mm (5.1 in)	—
Seat height	735 mm (28.9 in)	<u> </u>
Curb mass	164 kg (362 lbs)	E03
	165 kg (364 lbs)	E33

Engine

ltem	Specification	Remark	
Туре	4-stroke, liquid-cooled, OHC	_	
Number of cylinders	1	—	
Bore	69.0 mm (2.717 in)	_	
Stroke	53.4 mm (2.102 in)	—	
Displacement	200 cm³ (12.2 cu. in)	—	
Compression ratio	11.0 : 1	—	
Fuel system	Fuel injection	—	
Air cleaner	Polyurethane foam element & Non-woven fabric element	_	
Starter system	Electric starter	—	
Lubrication system	Wet sump	_	

Drive train

ltem	Specification	Remark
Clutch	Dry shoe, automatic, centrifugal type	_
Gearshift pattern	Automatic	_
Reduction ratio	Variable change (2.419 – 0.787)	_
Final reduction ratio	8.038 (44/16 × 38/13)	—
Drive system	V-belt drive	_

Capacities

	ltem	Specification	Remark
Fuel tank		10.5 L (2.8 US gal, 2.3 Imp gal)	—
	Without filter change	1200 ml (1.3 US qt, 1.1 lmp qt)	—
Engine oil	With filter change	1300 ml (1.4 US qt, 1.1 lmp qt)	—
	Engine overhaul	1500 ml (1.6 US qt, 1.3 lmp qt)	—
Final gear	Oil change	90 ml (3.0 US oz, 3.2 lmp oz)	—
box oil	Overhaul	100 ml (3.4 US oz, 3.5 lmp oz)	—
Engine coo	lant	1600 ml (1.7 US qt, 1.4 lmp qt)	—

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Specifications UH200AL9 E-03: USA, E-33: California

Chassis

ltem	Specification	Remark
Front suspension	Telescopic, coil spring, oil damped	
Rear suspension	Swingarm type, coil spring, oil damped	
Front fork stroke	91.5 mm (3.6 in)	_
Rear wheel travel	83 mm (3.3 in)	_
Steering angle	40° (right & left)	
Caster	27°	_
Tail	93 mm (3.66 in)	_
Turning radius	2.5 m (8.2 ft)	_
Front brake	Disc brake	_
Rear brake	Disc brake	
	110/90-13M/C 56P, tubeless	
Front tire	110/90-13M/C 55P, tubeless	
Rear tire	130/70-12 62P, tubeless	

Electrical

ltem	Specification	Remark
Ignition type	Electronic ignition (Transistorized)	_
Spark plug	NGK CR7EK or DENSO U22ETR	_
Battery	12 V 28.8 kC (8Ah)/10HR	_
Generator	Three-phase A.C. generator	_
Main fuse	30 A	_
Fuse	10/10/10/15/30 A	_
Headlight	12 V 55 W (H7) × 2	_
Position light	12 V 5 W × 2	_
Brake light/Taillight	12 V 21/5 W × 2	_
Front turn signal light	12 V 21 W × 2	_
Rear turn signal light	12 V 21 W × 2	_
License plate light	12 V 5 W	_
Trunk box light	12 V 3.4 W	_
Instrument panel light	LED	_
High beam indicator light	LED	_
Turn signal indicator light	LED	_
ECT indicator light	LED	_
ABS indicator light (If equipped)	LED	—
MIL	LED	_
ECO drive indicator light	LED	_

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Service Data UH200AL9 E-03: USA, E-33: California

Engine General Information and Diagnosis

Item		Standard / Specification	Limit / Note
IAP sensor power supply voltage		4.5 – 5.5 V	—
IAP sensor output voltage	Idle speed at 1 atm.	Approx. 2.7 V	_
ECT sensor input voltage		4.5 – 5.5 V	—
ECT sensor resistance	20 °C (68 °F)	2320 – 2590 Ω	—
TP sensor power supply voltage		4.5 – 5.5 V	—
TP sensor output voltage	Closed	Approx. 0.4 – 0.9 V	—
TF sensor output voltage	Opened	Approx. 3.7 – 4.3 V	—
HO2 sensor output voltage	Idle speed	0 – 1.0 V	—
1102 sensor output voltage	3000 r/min	0 – 1.0 V	—
Injector power supply voltage		Battery voltage	—
Injector resistance	21 °C (70 °F)	12 Ω	—
CKP sensor resistance	20 °C (68 °F)	Approx. 230 Ω	—
CKP sensor peak voltage		1 V or more	When cranking
EVAP system purge control solenoid valve resistance	20 °C (68 °F)	30 – 34 Ω	If equipped
ISC valve resistance	20 °C (68 °F)	27 – 33 Ω	—
TO sensor voltage	Normal	0.4 - 1.4 V	—
5	Leaning 65°	3.7 – 4.4 V	

Emission Control Devices

ltem		Standard / Specification	Limit / Note
EVAP system purge control solenoid	20 °C (68	30 – 34 Ω	If equipped
valve resistance	°F)	00 - 04 32	ii equipped

Engine Electrical Devices

Item		Standard / Specification			
Throttle cable play	2	2.0 – 4.0 mm (0.08 – 0.16 in)			
Idle speed (When engine is warmed)		1700 – 1900 r/min			
	−20 °C (−4 °F)	13840 – 16330 Ω	_		
ECT sensor resistance	20 °C (68 °F)	2320 – 2590 Ω	_		
	80 °C (176 °F)	310 – 326 Ω	_		
Throttle body I.D. No.		03H1	E-03		
		03HB			
Throttle body bore size		30 mm (1.18 in)			

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Engine Mechanical

Item		Standard / Specification	Limit / Note
Compression pressure	1400 —	1700 kPa (14 – 17 kgf/cm², 199 – 242 psi)	1300 kPa (13 kgf/cm², 185 psi)
Rocker arm I.D.	IN. & EX.	12.000 – 12.018 mm (0.472 – 0.473 in)	
Rocker arm shaft O.D.	IN. & EX.	11.973 – 11.984 mm (0.471 – 0.472 in)	
Com boight	IN.	33.10 – 33.15 mm (1.303 – 1.305 in)	32.80 mm (1.291 in)
Cam height	EX.	32.73 – 32.78 mm (1.289 – 1.291 in)	32.43 mm (1.277 in)
Camshaft journal oil clearance	Ф22	0.032 – 0.066 mm (0.0013 – 0.0026 in)	0.150 mm (0.0059 in)
	Φ17.5	0.028 – 0.059 mm (0.0011 – 0.0023 in)	0.150 mm (0.0059 in)
Camshaft journal holder I.D.	Ф22	22.012 – 22.025 mm (0.8666 – 0.8671 in)	—
Camshalt journal holder I.D.	Φ17.5	17.512 – 17.525 mm (0.6894 – 0.6900 in)	—
Comphaft journal O.D.	Ф22	21.959 – 21.980 mm (0.8645 – 0.8654 in)	—
Camshaft journal O.D.	Φ17.5	17.466 – 17.484 mm (0.6876 – 0.6883 in)	—
Camshaft runout			0.10 mm (0.004 in)
Cylinder head distortion			0.05 mm (0.002 in)
Valve clearance (When engine is	IN.	0.05 – 0.10 mm (0.0020 – 0.0039 in)	
cold)	EX.	0.17 – 0.22 mm (0.0067 – 0.0087 in)	_
Valve diameter	IN.	25.0 mm (1.00 in)	
	EX.	22.5 mm (0.87 in)	
Valve stem runout	IN. & EX.	/	0.05 mm (0.002 in)
Valve head radial runout	IN. & EX.		0.03 mm (0.001 in)
Valve head thickness	IN. & EX.	_	0.5 mm (0.02 in)
Valve stem deflection	IN. & EX.		0.35 mm (0.014 in)
Valve stem end length	IN. & EX.		1.8 mm (0.07 in)
¥	IN.	4.975 – 4.990 mm (0.1959 – 0.1965 in)	
Valve stem O.D.	EX.	4.955 – 4.970 mm (0.1951 – 0.1957 in)	
Valve seat width	IN. & EX.	0.9 – 1.1 mm (0.035 – 0.043 in)	
Valve guide I.D.	IN. & EX.	5.000 – 5.012 mm (0.1969 – 0.1973 in)	
	IN.	0.010 – 0.037 mm (0.0004 – 0.0015 in)	
Valve guide to valve stem clearance	EX.	0.030 – 0.057 mm (0.0012 – 0.0022 in)	
Valve spring free length	IN. & EX.		38.8 mm (1.53 in)
Valve spring pre-load when		182 – 210 N (18.6 – 21.4 kgf, 40.9 – 47.2	· /
compressed to 31.5 mm (1.24 in)	IN. & EX.	lbf)	—
Cylinder distortion			0.05 mm (0.002 in)
Cylinder bore	6	9.000 – 69.015 (2.7165 – 2.7171 in)	Nicks or Scratches
Piston diameter		975 – 68.990 mm (2.7155 – 2.7161 in) Ire at 15 mm (0.59 in) from the skirt end.	68.880 mm (2.7118 in)
Piston-to-cylinder clearance		020 – 0.030 mm (0.0008 – 0.0012 in)	0.120 mm (0.047 in)

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ltem		Sta	Limit / Note	
Piston ring-to-groove clearance	1st		—	0.180 mm (0.0071 in)
Fision ning-to-groove clearance	2nd		—	0.150 mm (0.0059 in)
	1st	1.0	1 – 1.03 mm (0.0398 – 0.0406 in)	
Piston ring groove width	2nd	0.8	1 – 0.83 mm (0.0319 – 0.0327 in)	—
	Oil		1 – 1.53 mm (0.0594 – 0.0602 in)	
Piston ring thickness	1st	0.97	7 – 0.99 mm (0.0382 – 0.0390 in)	
	2nd	0.77	7 – 0.79 mm (0.0303 – 0.0311 in)	_
Piston ring free end gap	1st	IR	Approx. 9.0 mm (0.35 in)	7.2 mm (0.28 in)
	2nd	2R	Approx. 9.5 mm (0.37 in)	7.6 mm (0.30 in)
Distanting and gan	1st	0.0	6 – 0.19 mm (0.0024 – 0.0075 in)	0.50 mm (0.020 in)
Piston ring end gap	2nd	0.06	6 – 0.18 mm (0.0024 – 0.0071 in)	0.50 mm (0.020 in)
Piston pin bore	19.002 – 19.008 mm (0.7481 – 0.7483 in)			19.030 mm (0.7492 in)
Piston pin O.D.	18.9	996 – 19	18.980 mm (0.7472 in)	
Conrod small end I.D.	19.	006 – 19	19.040 mm (0.7496 in)	
Conrod deflection			_	3.0 mm (0.12 in)
Conrod big end side clearance	C	0.10 – 0.0	1.0 mm (0.04 in)	
Conrod big end width	2	23.95 – 2		
Width between crankshaft webs		63.9 – 6	64.1 mm (2.516 – 2.524 in)	_
Crankshaft runout			<u> </u>	0.08 mm (0.003 in)

Engine Lubrication System

Item	Sta	Limit / Note	
Oil pressure (at 60 °C, 140 °F)	3000 r/min	50 – 70 kPa (0.5 – 0.7 kgf/cm ² , 7 –	
		10 psi)	
	Oil change	1200 ml (1.3 US qt, 1.1 lmp qt)	—
Necessary amount of engine oil	Oil and filter	1300 ml (1.4 US qt, 1.1 lmp qt)	
necessary amount of engine on	change	1300 mi (1.4 03 qi, 1.1 mp qi)	_
	Engine overhaul	1500 ml (1.6 US qt, 1.3 lmp qt)	_

Fuel System

ltem	Standard / Specification	Limit / Note
Fuel pump discharge amount per 10 seconds	43 ml (1.5 US oz, 1.5 lmp oz) or more	_
Fuel pressure regulator operating set pressure	246 – 254 kPa (2.46 – 2.54 kgf/cm², 35 – 36 psi)	_

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Engine Cooling System

Item		Standard / Specification	Limit / Note
Engine coolant	Reservoir tank side	Approx. 250 ml (0.3 US qt, 0.2 lmp qt)	—
	Engine side	Approx. 1350 ml (1.4 US qt, 1.2 lmp qt)	_
Radiator cap valve opening pressure	108 – 137 kPa	a (10.8 – 1.37 kgf/cm², 15.3 – 19.5 psi)	—
Cooling fan operating temperature	OFF→ON Approx. 105 °C (221 °F)		—
	ON→OFF	Approx. 100 °C (212 °F)	—
Thermostat valve opening temperature	80.5 – 83.5 °C (177 – 182 °F)		—
Thermostat valve lift	Over 3	6 mm (0.12 in) at 95 °C (203 °F)	—

Ignition System

Item		Limit / Note		
Spark plug	Туре	NGK CR7EK DENSO U22ETR	<u> </u>	
	Gap	0.6 – 0.7 mm (0.024 – 0.028 in)		
Spark performance		—		
Ignition coil primary peak voltage		80 V or more		
	Primary	2.07 – 2.53 Ω	Terminals	
Ignition coil resistance	Secondary	15.5 – 24.5 kΩ	Plug cap – (+) terminal	

Starting System

ltem	Standard / Specification	Limit / Note
Starter motor brush length	7.0 mm (0.28 in)	3.5 mm (0.14 in)
Starter relay resistance	3-6Ω	

Charging System

lte	em	Ş	Limit / Note	
Battery leakage c	urrent	Under 1 mA		—
Regulated voltage output)	e (Charging	5000 r/min 13.5 – 15.0 V		_
Generator coil res	istance	Approx. 0.25 Ω		_
	Generator no-load voltage When engine is cold)		Approx. 60 V (AC) or more	_
Generator maxim	um output	5000 r/min Approx. 350 W		_
Battery	Type designation	FTX9-BS		_
Dallery	Capacity	1	2 V 28.8 kC (8 Ah)/10 HR	—

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Front Suspension

ltem	Standard / Specification	Limit / Note
Front fork stroke	91.5 mm (3.6 in)	—
Front fork inner tube O.D.	33 mm (1.3 in)	—
Front fork oil level (Without spring,	100 mm (3.94 in)	
inner tube fully compressed)	100 mm (3.94 m)	
Front fork oil type	SUZUKI FORK OIL SS–8	_
Front fork spring free length	322.3 mm (12.7 in)	315 mm (12.4 in)
Front fork oil capacity (Each leg)	133 ml (4.50 US oz, 4.68 lmp oz)	_

Rear Suspension

Item	Standard / Specification	Limit / Note
Rear shock absorber spring adjuster	2nd position out of 5	—

Wheels and Tires

Item		Standard	d / Specification	Limit / Note
Wheel rim runout	Front & Rear	Axial		2.0 mm (0.08 in)
	FIUIL & Hear	Radial		2.0 mm (0.08 in)
Wheel axle runout	Front & Rear			0.25 mm (0.010 in)
Tire size	Front	110	//90–13M/C 56P, tubeless //90–13M/C 55P, tubeless	_
	Rear	1	30/70–12 62P, tubeless	—
Tire type	Front	DU	IRC MB99 NLOP SCOOTSMART G	_
	Rear	DU	IRC MB99 NLOP SCOOTSMART G	—
Tire tread depth	Front	—		1.6 mm (0.06 in)
	Rear	—		2.0 mm (0.08 in)
Cold inflation tire pressure	Front	200	kPa (2.00 kgf/cm ² , 29 psi)	_
(Solo riding)	Rear		kPa (2.25 kgf/cm ² , 33 psi)	
Cold inflation tire pressure	Front	200 kPa (2.00 kgf/cm², 29 psi)		_
(Dual riding)	Rear	280	kPa (2.80 kgf/cm ² , 41 psi)	_
Wheel rim size	Front		13 M/C x MT 2.50	—
	Rear		12 x MT 3.00	_

Drive Chain / Drive Train / Drive Shaft

Item	Standard / Specification		Limit /Note
Necessary amount of final gear box	Oil change	140 ml (4.7 US oz, 4.9 lmp oz)	—
oil	Overhau	150 ml (5.1 US oz, 5.3 lmp oz)	—

Brake Control System and Diagnosis

Item		Standard / Specification	Limit / Note
Master cylinder bore / piston diam.	Front	Approx. 11.0 mm (0.433 in)	—
waster cylinder bore / pistori diam.	Rear	Approx. 12.7 (0.500 in)	—
Brake fluid type		DOT 4	—

Front Brakes

Item	Standard / Specification	Limit / Note
Brake disc thickness	4.5 mm (0.18 in)	4.0 mm (0.16 in)
Brake disc runout	_	0.30 mm (0.012 in)
Brake caliper cylinder bore / piston diameter	Approx. 25.4 mm (1.000 in)	_

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Rear Brakes

Item	Standard / Specification	Limit / Note
Brake disc thickness	4.5 mm (0.18 in)	4.0 mm (0.16 in)
Brake disc runout	_	0.30 mm (0.012 in)
Brake caliper cylinder bore / piston diameter	Approx. 32.0 mm (1.260 in)	

ABS

ltem	Standard / Specification		Limit / Note
Wheel speed sensor – Sensor rotor	Front	0.28 – 1.65 mm (0.011 – 0.065 in)	—
clearance	Rear	0.55 – 1.77 mm (0.022 – 0.070 in)	—

Clutch

Item	Standard / Specification	Limit / Note
Clutch engage r/min	3200 – 3800 r/min	
Clutch lock-up r/min	5000 – 6000 r/min	
Drive V-belt width	22.6 mm (0.89 in)	21.6 mm (0.85 in)
Clutch wheel I.D.	135.0 - 135.2 mm (5.315 - 5.323 in)	135.5 mm (5.34 in)
Clutch shoe thickness	3.5 mm (0.14 in)	2.0 mm (0.08 in)
Movable driven face spring free length	180.0 mm (7.09 in)	171.0 mm (6.73 in)

Steering / Handlebar

Item	Standard / Specification	Limit /Note
Steering tension initial force	2 – 5 N (0.2 – 0.5 kgf, 0.4 – 1.1 lbf)	—

Wiring Systems

	Item Standard / Specification		Limit / Note	
	Headlight HI		10 A	—
	Headlight	LO	10 A	—
	Mete	er	10 A	—
Fuse size	ABS	6	30 A	
	Signal		15 A	—
	Power source		10 A	—
	Mair	า	30 A	—

Lighting Systems

ltem	Standard / Specification	Limit / Note
Headlight	12 V 55 W (H7) × 2	
Position light	12 V 5 W × 2	
Front turn signal light	12 V 21 W × 2	
Rear turn signal light	12 V 21 W × 2	
Brake light/Taillight	12 V 21/5 W × 2	
License plate light	12 V 5 W	
Trunk box light	12 V 3.4 W	_

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Combination Meter / Fuel Meter / Horn

Item	Standard / Specification	Limit / Note
Instrument panel light	LED	—
Turn signal indicator light	LED	
High beam indicator light	LED	
ECT indicator light	LED	
ABS indicator light	LED	
FI indicator light	LED	_
Eco drive indicator light	LED	—

Tightening Torque List Engine

Cylinder head cover bolt $10 \rightarrow 14 \text{ N-m} (1.0 \rightarrow 1.4 \text{ kgf-m}, 7.0 \rightarrow 10.0 \text{ lbf-ft})$ Camshaft sprocket bolt 15 1.5 11.0 Camshaft holder No.1 bolt 10 1.0 7.0 Camshaft holder No.2 bolt 10 1.0 7.0 Cam chain tension adjuster mounting bolt 10 1.0 7.0 Cam chain tension adjuster spring holder bolt 8 0.8 6.0 Valve timing inspection plug 23 2.3 16.5 Cylinder head bolt 25 $\rightarrow 42 \text{ N·m} (2.5 \rightarrow 4.2 \text{ kgf-m}, 18.0 \rightarrow 30.5 \text{ lbf-ft})$ Cylinder head nut 10 1.0 7.0 Cam chain tensioner bolt 13 1.3 9.5 Grankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 72.5 Grankcase bolt (M8) 22 2.2 16.0 Cranksase bolt (M8) 22 2.2 16.0 Grankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Goil drain plug 23 2.3 16.5	Item	N⋅m	kgf-m	lbf-ft
Camshaft holder No.1 bolt 10 1.0 7.0 Camshaft holder No.2 bolt 10 1.0 7.0 Cam chain tension adjuster mounting bolt 10 1.0 7.0 Cam chain tension adjuster spring holder bolt 8 0.8 6.0 Valve timing inspection plug 23 2.3 16.5 Cylinder head bolt 25 \rightarrow 42 N·m (2.5 \rightarrow 4.2 kgfm, 18.0 \rightarrow 30.5 bl-ft) 7.0 Cylinder head bolt 10 1.0 7.0 Cylinder head nut 10 1.0 7.0 Cylinder head nut 10 1.0 7.0 Cam chain tensioner bolt 13 1.3 9.5 Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M8) 21 2.1 15.0 Oil drain plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil arin plug 10 1.0 7.0 Starter motor mounting bolt 10<				10.0 lbf-ft)
Camshaft holder No.2 bolt 10 1.0 7.0 Cam chain tension adjuster mounting bolt 10 1.0 7.0 Cam chain tension adjuster spring holder bolt 8 0.8 6.0 Valve timing inspection plug 23 2.3 16.5 Cylinder nead bolt $25 \rightarrow 42 \text{ N·m} (2.5 \rightarrow 4.2 \text{ kgf·m}, 18.0 \rightarrow 30.5 \text{ lbf-ft})$ Cylinder nut 10 1.0 7.0 Cylinder nut 10 1.0 7.0 7.0 Cylinder nut 10 1.0 7.0 Cylinder nut 10 1.0 7.0 7.0 Cam chain tensioner bolt 13 1.3 9.5 Crankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 7.0 Crankcase bolt (M8) 22 2.2 16.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 10 1.0 7.0 Starter motor le			1.5	1
Cam chain tension adjuster mounting bolt101.07.0Cam chain tension adjuster spring holder bolt80.86.0Valve timing inspection plug232.316.5Cylinder head bolt $25 \rightarrow 42$ N·m $(2.5 \rightarrow 4.2$ kgf-m, $18.0 \rightarrow 30.5$ lbf-ft)Cylinder head nut101.07.0Cylinder head nut101.07.07.0Cam chain tensioner bolt131.39.5Crankcase bracket nut858.561.561.5561.55Engine mounting nut10010.072.57.37.0Crankcase bolt (M8)222.216.07.07.0Crankcase bolt (M6)111.18.08.07.0Crankshaft right bearing nut147714.7106.516.5Main oil gallery plug212.115.07.0Oil drain plug232.316.516.510Oil drain plug111.18.07.07.0Starter motor mounting bolt101.07.07.0Starter clutch bolt (UH125/A)101.07.0Starter clutch bolt (UH200/A)262.619.0Generator stator bolt5.50.554.0CKP sensor bolt5.50.554.0CKP sensor bolt2.32.316.5Muffler mounting bolt232.316.5Muffler mounting bolt232.316.5Muffler mounting bolt23	Camshaft holder No.1 bolt	10	1.0	7.0
Cam chain tension adjuster spring holder bolt 8 0.8 6.0 Valve timing inspection plug 23 2.3 16.5 Cylinder head bolt $25 \rightarrow 42$ N·m (2.5 $\rightarrow 4.2$ kgf-m, 18.0 $\rightarrow 30.5$ lbf-ft) 0 1.0 7.0 Cylinder nut 10 1.0 7.0 7.0 Cylinder head nut 10 1.0 7.0 Cam chain tensioner bolt 13 1.3 9.5 Crankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 72.5 Crankcase bolt (M8) 22 2.2 16.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil purp bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0	Camshaft holder No.2 bolt	10	1.0	7.0
Valve timing inspection plug 23 2.3 16.5 Cylinder head bolt $25 \rightarrow 42$ N·m ($2.5 \rightarrow 4.2$ kgf-m, $18.0 \rightarrow 30.5$ lbf-ft) Cylinder nut 10 1.0 7.0 Cylinder head nut 10 1.0 7.0 7.0 Cam chain tensioner bolt 13 1.3 9.5 Crankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 72.5 Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M8) 21 2.1 15.0 Crankcase bolt (M6) 11 1.1 8.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 10 1.0 7.0 Starter motor lead wire mounting bolt 10 1.0 7.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator stator bolt 5.5 <	Cam chain tension adjuster mounting bolt	10	1.0	7.0
Cylinder head bolt $25 \rightarrow 42$ N·m ($2.5 \rightarrow 4.2$ kgf-m, $18.0 \rightarrow 30.5$ lbf-ft) Cylinder nut 10 1.0 7.0 Cylinder head nut 10 1.0 7.0 Carank and tensioner bolt 13 1.3 9.5 Crankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 72.5 Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M6) 11 1.1 8.0 Crankcase bolt (M6) 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Starter motor neunting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 </td <td>Cam chain tension adjuster spring holder bolt</td> <td>8</td> <td>0.8</td> <td>6.0</td>	Cam chain tension adjuster spring holder bolt	8	0.8	6.0
Cylinder nut 10 1.0 7.0 Cylinder head nut 10 1.0 7.0 Cam chain tensioner bolt 13 1.3 9.5 Crankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 72.5 Crankcase bolt (M8) 22 2.2 16.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter othor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5	Valve timing inspection plug	23	2.3	16.5
Cylinder head nut 10 1.0 7.0 Cam chain tensioner bolt 13 1.3 9.5 Crankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 72.5 Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M6) 11 1.1 8.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 CKP sensor bolt 23 2.3 16.5 <	Cylinder head bolt	$25 \rightarrow 42 \text{ N} \cdot \text{m}$ (2.5	→ 4.2 kgf-m, 18.0 -	→ 30.5 lbf-ft)
Cam chain tensioner bolt 13 1.3 9.5 Crankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 72.5 Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M6) 11 1.1 8.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil drain plug 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator rotor nut 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 CKP sensor bolt 23 2.3 16.5 <td>Cylinder nut</td> <td>10</td> <td>1.0</td> <td>7.0</td>	Cylinder nut	10	1.0	7.0
Crankcase bracket nut 85 8.5 61.5 Engine mounting nut 100 10.0 72.5 Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M6) 11 1.1 8.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH20/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Greenator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 CKP sensor bolt 23 2.3 16.5 Muffler mounting bolt 23 2.3 16.5		10	1.0	7.0
Engine mounting nut 100 10.0 72.5 Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M6) 11 1.1 8.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter rotor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 17 1.7 12.5	Cam chain tensioner bolt	13	1.3	9.5
Crankcase bolt (M8) 22 2.2 16.0 Crankcase bolt (M6) 11 1.1 8.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 CKP sensor bolt 23 2.3 16.5 Muffler mounting bolt 23 2.3 16.5 Muffler connecting bolt 17 1.7 12.	Crankcase bracket nut	85	8.5	61.5
Crankcase bolt (M6) 11 1.1 8.0 Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 <t< td=""><td>Engine mounting nut</td><td>100</td><td>10.0</td><td>72.5</td></t<>	Engine mounting nut	100	10.0	72.5
Crankshaft right bearing nut 147 14.7 106.5 Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 0 Generator stator bolt 5.5 0.55 4.0 0 CKP sensor bolt 5.5 0.55 4.0 0 Exhaust pipe nut 23 2.3 16.5 0 Muffler mounting bolt 17 1.7 12.5 12.5 Fixed drive face nut 95 9.5 68.5 68.5 54.0 Clutch housing nut 75 7.5	Crankcase bolt (M8)	22	2.2	16.0
Main oil gallery plug 21 2.1 15.0 Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	Crankcase bolt (M6)	11	1.1	8.0
Oil drain plug 23 2.3 16.5 Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 23 2.3 16.5 Muffler connecting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0	Crankshaft right bearing nut	147	14.7	106.5
Oil pump bolt 10 1.0 7.0 Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	Main oil gallery plug	21	2.1	15.0
Spark plug 11 1.1 8.0 Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	Oil drain plug	23	2.3	16.5
Starter motor mounting bolt 10 1.0 7.0 Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	Oil pump bolt	10	1.0	7.0
Starter motor lead wire mounting bolt 4 0.4 3.0 Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	Spark plug	11	1.1	8.0
Starter clutch bolt (UH125/A) 10 1.0 7.0 Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	Starter motor mounting bolt	10	1.0	7.0
Starter clutch bolt (UH200/A) 26 2.6 19.0 Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 23 2.3 16.5 Muffler connecting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	Starter motor lead wire mounting bolt	4	0.4	3.0
Generator rotor nut 140 14.0 101.0 Generator stator bolt 5.5 0.55 4.0 CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 23 2.3 16.5 Muffler connecting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5			1.0	7.0
Generator stator bolt5.50.554.0CKP sensor bolt5.50.554.0Exhaust pipe nut232.316.5Muffler mounting bolt232.316.5Muffler connecting bolt171.712.5Fixed drive face nut959.568.5Clutch housing nut757.554.0Clutch shoe nut (UH125/A)606.043.5	Starter clutch bolt (UH200/A)	26	2.6	19.0
CKP sensor bolt 5.5 0.55 4.0 Exhaust pipe nut 23 2.3 16.5 Muffler mounting bolt 23 2.3 16.5 Muffler connecting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	Generator rotor nut			101.0
Exhaust pipe nut232.316.5Muffler mounting bolt232.316.5Muffler connecting bolt171.712.5Fixed drive face nut959.568.5Clutch housing nut757.554.0Clutch shoe nut (UH125/A)606.043.5	Generator stator bolt	5.5	0.55	4.0
Muffler mounting bolt 23 2.3 16.5 Muffler connecting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5	CKP sensor bolt	5.5	0.55	4.0
Muffler connecting bolt 17 1.7 12.5 Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5		23	2.3	16.5
Fixed drive face nut 95 9.5 68.5 Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5				1
Clutch housing nut 75 7.5 54.0 Clutch shoe nut (UH125/A) 60 6.0 43.5			1.7	12.5
Clutch shoe nut (UH125/A) 60 6.0 43.5	Fixed drive face nut		9.5	68.5
	Clutch housing nut	75	7.5	54.0
		60	6.0	43.5
Clutch shoe nut (UH200/A) 80 8.0 58.0	Clutch shoe nut (UH200/A)	80	8.0	58.0

Driveline / Axle

Item	N⋅m	kgf-m	lbf-ft
Oil level plug	12	1.2	8.5
Oil drain plug	12	1.2	8.5
Final gear box cover bolt	22	2.2	16.0
Rear axle shaft bearing retainer screw	8	0.8	6.0

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FI System and Intake Air System

Item	N⋅m	kgf-m	lbf-ft
EVAP system purge control solenoid valve mounting nut	7	0.7	5.0
Intake pipe clamp screw	1.5	0.15	1.0
Throttle cable nut	4.5	0.45	3.5
Air cleaner box outlet tube clamp screw	1.5	0.15	1.0
Air cleaner box bolt	10	1.0	7.0
TP sensor mounting screw	1.8	0.18	1.5
Intake pipe bolt (UH200/A)	$1 \rightarrow 6.5 \text{ N} \cdot \text{m}$ (0.1 –	→ 0.65 kgf-m, 0.5 —	→ 4.5 lbf-ft)
Fuel feed hose bolt	10	1.0	7.0
ECT sensor	18	1.8	13.0
HO2 sensor	48	4.8	34.5
Speed sensor bolt	10	1.0	7.0

Cooling System

Item	N⋅m	kgf-m	lbf-ft
Engine coolant air bleeder screw	6	0.6	4.5
Radiator mounting bolt	10	1.0	7.0
Radiator reservoir tank mounting bolt	6	0.6	4.5
Thermostat cover bolt	10	1.0	7.0
Water pump mounting bolt	10	1.0	7.0
Water pump cover screw	6	0.6	4.5

Chassis

Item	N⋅m	kgf-m	lbf-ft
Front fork clamp bolt	33	3.4	24.5
Front fork cap bolt	45	4.5	32.5
Damper rod bolt	20	2.0	14.5
Rear shock absorber mounting bolt	29	2.9	21.0
Rear axle nut	120	12.0	87.0
Front axle nut	44	4.4	32.0
Brake air bleeder valve	6	0.6	4.5
Front brake master cylinder holder upper bolt	12	1.2	8.5
Front brake master cylinder holder lower bolt	10	1.0	7.0
Brake hose union bolt	23	2.3	16.5
Brake lever pivot bolt	6	0.6	4.5
Brake lever pivot bolt lock-nut	6	0.6	4.5
Front brake caliper mounting bolt	26	2.6	19.0
Front brake pad mounting pin	18	1.8	13.0
Front brake caliper torque nut	22	2.2	16.0
Front brake caliper pin bolt No.1	18	1.8	13.0
Front brake disc bolt	23	2.3	16.5
Rear brake pad mounting pin	18	1.8	13.0
Rear brake caliper mounting bolt	26	2.6	19.0
Rear brake caliper torque nut	22	2.2	16.0
Rear brake caliper pin bolt No.1	18	1.8	13.0
Rear brake disc bolt	23	2.3	16.5
Wheel speed sensor rotor bolt	6.5	0.65	4.5
Brake pipe flare nut	16	1.6	11.5
Handlebar clamp nut	50	5.0	36.0
Steering stem nut	20 N⋅m (2.0 kgf-m 8 – 3/8	, 14.5 lbf-ft) \rightarrow turn of	counterclockwise 1/
Steering stem lock-nut	30	3.0	21.5
Headlight mounting screw	1.5	0.15	1.0
Front turn signal light mounting screw	1.5	0.15	1.0
Rear combination light screw	3	0.3	2.0
Combination meter mounting screw	2	0.2	1.5



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