# Features & Specifications 2019 DR-Z50



#### **Key Features**

- Reliable and easy-to-control 49cc 4-stroke engine
- Smooth-shifting 3-speed transmission with automatic clutch
- Push-button electric starting with back-up kick starter
- Keyed ignition and power limiter for parental control
- Champion-approved RM-Z styling and graphics

#### Overview

The new 2019 Suzuki DR-Z50 is the ideal way to introduce young, beginning riders to the sport of motorcycling. This compact, Suzuki-built mini-bike brings ease and convenience to riders just getting started on two wheels. With an automatic clutch, 3-speed transmission, electric starting and a low 22-inch seat height, this race styled bike will help build confidence and riding ability for young supervised riders. The 49cc engine delivers a smooth, controllable powerband and adult supervisors can adjust its power level so young riders can learn at a proper pace.

This motorcycle can be in the family for years thanks to its rugged construction and sturdy 10-inch wheels; the Suzuki DR-Z50 combines a reliable engine with quality running gear that's built to last. The 2019 DR-Z50 is the ideal way to get your whole family involved in motorcycling!

#### **Engine Features**

- Powered by a reliable 49cc, 4-stroke engine has plenty of torque to deliver the right level of controllable performance for a younger rider.
- The DR-Z50's engine has a smooth powerband with peak power that can be set via the adjustable throttle limiter that allows supervising adults to control engine output to suit the rider's ability
- Starting the DR-Z50 requires a simple push of the electric start button. Riders can also kick start the bike so a fun day of riding is always available.



#### Engine Features (continued)

- Adult supervision is essential so young riders get off to a safe and fun start to motorcycling, the DR-Z50 provides the security of a keyed ignition so the engine can't run unless an adult has switched the switch "ON".
- Clean-burning four-stroke engine is EPA Emissions and California Red-sticker compliant.
- Spark-arrester equipped muffler is environmentally friendly, yet has a pleasant exhaust note.

#### **Transmission Features**

• The easy-to-use automatic clutch smoothly transmits power through the three speed transmission so beginner riders learn key shifting techniques while building the joy of riding.

#### **Chassis Features**

- Inverted front forks feature RM-Z inspired design to produce enjoyable riding on a variety of terrain surfaces with 3.8 inches of front wheel travel to absorb bumps.
- Aggressive RM-Z inspired styling with bright yellow body work and matching graphics. Let's the rider enjoy a big bike look and appeal.
- Don't be fooled by the DR-Z50's light weight, as it has a durable, steel frame and swingarm designed to carry a wide range of riders and can easily tackle a variety of riding conditions.
- Low 22-inch seat height for entry level riders with a slightly forward-leaning riding position for maximum rider mobility.
- Strong braking performance provided by front and rear drum brakes. Adjustable front brake lever to fit various sized hands producing optimum control for young riders.

#### **Safety Features**

- The DR-Z50 is designed for use by children and off-road use only do not use on public roads. Single rider only weight limit 40 kg (88 lbs.).
- The DR-Z50 is not recommended for children under age 7. Parental supervision required during operation. Rider must always wear a helmet, eye protection and protective clothing. Ride safety and be thoughtful of others.

#### **Additional Features**

- Six-month limited-warranty. Longer coverage periods with other benefits are available through Suzuki Extended Protection (SEP).
- A variety of Genuine Suzuki Accessories for DR-Z50 families are available including a large selection of Suzuki logo apparel.
- For more details, please visit www.suzukicycles.com.

Suzuki Motor of America, Inc. makes every effort to present the most current specifications and product features at the time of publication. Because of our policy of continual improvement, changes may be made in equipment, availability and specifications without notice or obligation. At Suzuki, we want every ride to be safe and enjoyable. DR-Z50 riders should always wear a helmet, eye protection and protective clothing. Riders should never operate the motorcycle under the influence of alcohol or other drugs. Study your owner's manual and always inspect your Suzuki before riding. Always supervise young riders. Take an MSF skills course. For the Dirt Bike course nearest you call 1-800-446-9227. Preserve your future riding opportunities by showing respect for the environment, local laws and the rights of others when you ride. Limited Warranty: The 2019 Suzuki DR-Z50's limited warranty covers a period of 6 months. See your dealer for details. Ask your participating dealer about Genuine Suzuki Accessories and the Suzuki Retail Finance Plan and the Suzuki Extended Protection Plan. With the Suzuki Retail Finance Plan it's easy to afford and equip the machine that's perfect for you. VISIT SUZUKICYCLES.COM FOR MORE INFORMATION. Suzuki Motor of America, Inc., 3251 East Imperial Highway, P.O. Box 1100, Brea, CA 92822-1100, Suzuki, the "S" logo, and Suzuki model names are Suzuki trademarks or ® 2018 Suzuki Motor of America, Inc.



## **Specifications DR-Z50L9** E-03: USA, E-33: California

Model         JA42A           Overall length         1.320 m           Overall width         0.580 m           Overall height         0.790 m           Curb mass         54 kg           Wheelbase         0.935 m           Ground clearance         0.135 m           Seat height         0.560 m           Tire size         Front         2.50-10 33J iX07S, tube type           Turning radius         1.4 m           Engine type         Four-stroke, single-cylinder OHC           Cooling system         Air-cooled           Fuel supply system         Carburetor/MIKUNI VM13           Air cleaner         Polyurethane foam element           Starter system         Electric and kick           Lubrication system         Wet sump           Displacement         0.049 L           Bore × Stroke         39.0 × 41.8 mm           Compression ratio         9.7           Idle speed         1700 r/min           Clutch type         Wet-shoe and wet, multi-plate clute           Transmission         3-speed, constant mesh return           Primary         3.823		
Overall width         0.580 m           Overall height         0.790 m           Curb mass         54 kg           Wheelbase         0.935 m           Ground clearance         0.135 m           Seat height         0.560 m           Tire size         Front         2.50-10 33J iX07S, tube type           Turning radius         1.4 m         1.4 m           Engine type         Four-stroke, single-cylinder OHC         Cooling system           Cooling system         Air-cooled         Air-cooled           Fuel supply system         Carburetor/MIKUNI VM13           Air cleaner         Polyurethane foam element           Starter system         Electric and kick           Lubrication system         Wet sump           Displacement         0.049 L           Bore × Stroke         39.0 × 41.8 mm           Compression ratio         9.7           Idle speed         1700 r/min           Clutch type         Wet-shoe and wet, multi-plate clute           Transmission         3-speed, constant mesh return		
Overall height         0.790 m           Curb mass         54 kg           Wheelbase         0.935 m           Ground clearance         0.135 m           Seat height         0.560 m           Tire size         Front         2.50-10 33J iX07S, tube type           Turning radius         1.4 m           Engine type         Four-stroke, single-cylinder OHC           Cooling system         Four-stroke, single-cylinder OHC           Cooling system         Air-cooled           Fuel supply system         Carburetor/MIKUNI VM13           Air cleaner         Polyurethane foam element           Starter system         Electric and kick           Lubrication system         Wet sump           Displacement         0.049 L           Bore × Stroke         39.0 × 41.8 mm           Compression ratio         9.7           Idle speed         1700 r/min           Clutch type         Wet-shoe and wet, multi-plate clute           Transmission         3-speed, constant mesh return		
Curb mass         54 kg           Wheelbase         0.935 m           Ground clearance         0.135 m           Seat height         0.560 m           Tire size         Front         2.50-10 33J iX07S, tube type           Turning radius         1.4 m           Engine type         Four-stroke, single-cylinder OHC           Cooling system         Air-cooled           Fuel supply system         Carburetor/MIKUNI VM13           Air cleaner         Polyurethane foam element           Starter system         Electric and kick           Lubrication system         Wet sump           Displacement         0.049 L           Bore × Stroke         39.0 × 41.8 mm           Compression ratio         9.7           Idle speed         1700 r/min           Clutch type         Wet-shoe and wet, multi-plate clute           Transmission         3-speed, constant mesh return		
Wheelbase         0.935 m           Ground clearance         0.135 m           Seat height         0.560 m           Tire size         Front         2.50-10 33J iX07S, tube type           Turning radius         1.4 m           Engine type         Four-stroke, single-cylinder OHC           Cooling system         Air-cooled           Fuel supply system         Carburetor/MIKUNI VM13           Air cleaner         Polyurethane foam element           Starter system         Electric and kick           Lubrication system         Wet sump           Displacement         0.049 L           Bore × Stroke         39.0 × 41.8 mm           Compression ratio         9.7           Idle speed         1700 r/min           Clutch type         Wet-shoe and wet, multi-plate clute           Transmission         3-speed, constant mesh return		
Ground clearance         0.135 m           Seat height         0.560 m           Tire size         Front         2.50-10 33J iX07S, tube type           Turning radius         1.4 m           Engine type         Four-stroke, single-cylinder OHC           Cooling system         Air-cooled           Fuel supply system         Carburetor/MIKUNI VM13           Air cleaner         Polyurethane foam element           Starter system         Electric and kick           Lubrication system         Wet sump           Displacement         0.049 L           Bore × Stroke         39.0 × 41.8 mm           Compression ratio         9.7           Idle speed         1700 r/min           Clutch type         Wet-shoe and wet, multi-plate clute           Transmission         3-speed, constant mesh return		
Seat height         0.560 m           Tire size         Front         2.50-10 33J iX07S, tube type           Turning radius         1.4 m         1.4 m           Engine type         Four-stroke, single-cylinder OHC           Cooling system         Air-cooled           Fuel supply system         Carburetor/MIKUNI VM13           Air cleaner         Polyurethane foam element           Starter system         Electric and kick           Lubrication system         Wet sump           Displacement         0.049 L           Bore × Stroke         39.0 × 41.8 mm           Compression ratio         9.7           Idle speed         1700 r/min           Clutch type         Wet-shoe and wet, multi-plate clute           Transmission         3-speed, constant mesh return		
Tire size Front 2.50-10 33J iX07S, tube type Rear 2.50-10 33J iX07S, tube type Turning radius 1.4 m Engine type Four-stroke, single-cylinder OHC Cooling system Air-cooled Fuel supply system Carburetor/MIKUNI VM13 Air cleaner Polyurethane foam element Starter system Electric and kick Lubrication system Wet sump Displacement 0.049 L Bore × Stroke 39.0 × 41.8 mm Compression ratio 9.7 Idle speed 1700 r/min Clutch type Wet-shoe and wet, multi-plate clutch Transmission 3-speed, constant mesh return		
Tire size Front 2.50-10 33J iX07S, tube type Rear 2.50-10 33J iX07S, tube type Turning radius 1.4 m Engine type Four-stroke, single-cylinder OHC Cooling system Air-cooled Fuel supply system Carburetor/MIKUNI VM13 Air cleaner Polyurethane foam element Starter system Electric and kick Lubrication system Wet sump Displacement 0.049 L Bore × Stroke 39.0 × 41.8 mm Compression ratio 9.7 Idle speed 1700 r/min Clutch type Wet-shoe and wet, multi-plate clutch Transmission Primary 3.823		
Turning radius  Turning radius  Engine type  Cooling system  Fuel supply system  Air-cooled Fuel supply system  Air cleaner  Starter system  Lubrication system  Displacement  Bore × Stroke  Compression ratio  Clutch type  Transmission  Rear  2.50-10 33J iX07S, tube type  Four-stroke, single-cylinder OHC  Corburetor/MIKUNI VM13  Air cleaner  Polyurethane foam element  Electric and kick  Wet sump  0.049 L  39.0 × 41.8 mm  Compression ratio  9.7  Idle speed  Transmission  Primary  Primary  3.823		
Turning radius  Engine type  Cooling system  Fuel supply system  Air cleaner  Starter system  Cubrication system  Displacement  Bore × Stroke  Compression ratio  Clutch type  Transmission  1.4 m  Four-stroke, single-cylinder OHC  Carburetor/MIKUNI VM13  Carburetor/MIKUNI VM13  Polyurethane foam element  Electric and kick  Wet sump  0.049 L  39.0 × 41.8 mm  9.7  Idle speed  Transmission  Primary  Residues  Four-stroke, single-cylinder OHC  Carburetor/MIKUNI VM13  Polyurethane foam element  Starter system  Electric and kick  Wet sump  0.049 L  System  Wet sump  0.049 L  System		
Engine type Cooling system Air-cooled Fuel supply system Air cleaner Starter system Displacement Bore × Stroke Compression ratio Clutch type Transmission  Four-stroke, single-cylinder OHC Air-cooled Carburetor/MIKUNI VM13 Polyurethane foam element Electric and kick Wet sump 0.049 L 39.0 × 41.8 mm 0.7  Vet-shoe and wet, multi-plate clute Transmission  Frimary  Refine OHC Air-cooled A		
Cooling system  Fuel supply system  Air-cooled  Carburetor/MIKUNI VM13  Air cleaner  Polyurethane foam element  Starter system  Electric and kick  Lubrication system  Wet sump  Displacement  Bore × Stroke  Compression ratio  9.7  Idle speed  Transmission  Primary  Air-cooled  Carburetor/MIKUNI VM13  Polyurethane foam element  Blectric and kick  Wet sump  0.049 L  39.0 × 41.8 mm  9.7  Ver-shoe and wet, multi-plate clute  Transmission  Primary  3,823	;	
Fuel supply system  Air cleaner  Starter system  Cubrication system  Displacement  Bore × Stroke  Compression ratio  Idle speed  Clutch type  Primary  Carburetor/MIKUNI VM13  Polyurethane foam element  Polyurethane foam element  Electric and kick  Wet sump  0.049 L  39.0 × 41.8 mm  9.7  Idle speed  Transmission  Septemary  3823		
Air cleaner Starter system Electric and kick Lubrication system Displacement Bore × Stroke Compression ratio Idle speed Clutch type Transmission Primary  Polyurethane foam element Electric and kick Wet sump 0.049 L 39.0 × 41.8 mm 9.7 1700 r/min Wet-shoe and wet, multi-plate clute 3 speed, constant mesh return		
Starter system  Lubrication system  Displacement  Bore × Stroke  Compression ratio  Idle speed  Clutch type  Transmission  Electric and kick  Wet sump  0.049 L  39.0 × 41.8 mm  9.7  1700 r/min  Wet-shoe and wet, multi-plate clute  3 speed, constant mesh return		
Lubrication systemWet sumpDisplacement0.049 LBore × Stroke39.0 × 41.8 mmCompression ratio9.7Idle speed1700 r/minClutch typeWet-shoe and wet, multi-plate cluteTransmission3-speed, constant mesh return		
Displacement  Bore × Stroke  39.0 × 41.8 mm  Compression ratio  9.7  Idle speed  1700 r/min  Clutch type  Wet-shoe and wet, multi-plate clute  Transmission  3-speed, constant mesh return		
Bore × Stroke  Compression ratio  9.7  Idle speed  Clutch type  Transmission  Primary  38.23		
Compression ratio 9.7 Idle speed 1700 r/min Clutch type Wet-shoe and wet, multi-plate clute Transmission 3-speed, constant mesh return		
Idle speed 1700 r/min Clutch type Wet-shoe and wet, multi-plate clutch Transmission 3-speed, constant mesh return		
Clutch type Wet-shoe and wet, multi-plate clute Transmission 3-speed, constant mesh return		
Transmission 3-speed, constant mesh return	ch	
Primary 3.823		
Reduction ratios Secondary 2.833		
Low 3.400		
Gear ratios 2nd 1.812		
3rd 1.200		
Drive chain D.I.D 428, 78 links		
Front suspension Telescopic, coil spring		
Rear suspension Swingarm type, coil spring		
Front suspension travel 96 mm		
Rear wheel travel 76 mm		
Caster 24°20'		
Trail 35 mm		
Broke type Front Leading/trailing		
Rear Leading/trailing		
Fuel tank capacity 3 L		
Ignition type CDI, battery ignition		
Ignition timing BTDC15°/1700 r/min		

#### Service Data DR-Z50L9 E-03: USA, E-33: California

#### Valve + Guide

Unit: mm

Item		Standard	Service limit
Valve diameter	IN.	20.0	_
vaive diameter	EX.	17.0	_
Valve clearance (When engine cold)	IN.	0.04 - 0.07	_
valve clearance (when engine cold)	EX.	0.05 - 0.10	_
Valva guida ta valva atam algaranga	IN.	0.010 - 0.037	_
Valve guide to valve stem clearance	EX.	0.030 - 0.057	_
Valve guide I.D.	IN. & EX.	5.000 - 5.012	_
Valva stam O.D.	IN.	4.975 – 4.990	_
Valve stem O.D.	EX.	4.955 – 4.970	_
Valve stem deflection	IN. & EX.	<del>-</del>	0.35
Valve stem runout	IN. & EX.	_	0.05
Valve head thickness	IN. & EX.	<del>-</del>	0.5
Valve stem end length	IN. & EX.	<del>-</del>	2.2
Valve seat width	IN. & EX.	0.9 – 1.1	_
Valve head radial runout	IN. & EX.	<del>-</del>	0.03
Valve spring free length	IN. & EX.	<del>-</del>	34.5
		157 – 181 N	
Valve spring tension	IN. & EX.	(16.0 – 18.5 kgf)	_
		at length 25.5 mm	

#### Camshaft + Cylinder Head

Unit: mm

Item		Standard		
Cam height	IN.	27.39 – 27.43	27.09	
	EX.	27.25 – 27.29	26.95	
Rocker arm I.D.	IN. & EX.	10.003 – 10.018	_	
Rocker arm shaft O.D.	IN. & EX.	9.981 – 9.990	_	
Cylinder head distortion		_	0.05	



#### Cylinder + Piston + Piston Ring

Unit: mm

Item		Standard		Service limit
Compression procesure		1300 – 1700 kPa		1100 kPa
Compression pressure			(13 – 17 kgf/cm²)	(11 kgf/cm <sup>2</sup> )
Piston to cylinder clearance			0.015 - 0.025	0.120
Cylinder bore			39.000 – 39.015	No nicks or
Cyllider bore			39.000 – 39.013	scratches
Piston diameter			38.980 – 38.995	38.880
ristori diarrietei	(a	t least	12 mm from the bottom edge of pistons)	30.000
Cylinder distortion			_	0.05
Piston ring free end gap	1st	0	Approx. 5.1	4.1
	2nd	RN	Approx. 4.9	3.9
Piston ring end gap	1	st	0.05 – 0.15	0.50
Fision mig end gap	21	nd	0.05 – 0.15	0.50
Piston ring to groove clearance	1	st	_	0.18
ristori fing to groove clearance	21	nd	_	0.15
	1	st	0.81 – 0.83	_
Piston ring groove width	21	nd	0.81 – 0.83	_
	С	Dil	1.51 – 1.53	_
Piston ring thickness	1	st	0.77 – 0.79	_
	21	nd	0.77 – 0.79	_
Piston pin bore I.D.			12.002 – 12.008	12.030
Piston pin O.D.		11.996 – 12.000		11.980

#### Conrod + Crankshaft

Unit: mm

Item	Standard	Service limit
Conrod small end I.D.	12.006 – 12.014	12.040
Small end of conrod runout	_	3.0
Conrod big end side clearance	0.10 - 0.45	1.0
Conrod big end width	13.95 – 14.00	_
Crank web-to-web width	38 ± 0.1	_
Crankshaft thrust clearance	0.02 – 0.07	_
Crankshaft runout	_	0.080

#### **Oil Pump**

Item	Standard	Service limit
Oil pressure (at 60°C)	15 – 40 kPa (0.15 – 0.40 kgf/cm²)	
	at 3000 r/min	_

#### Clutch

Unit: mm

Item		Standard		
Amount by which to turn back the clutch	_	Gently turn the bolt counter-clockwise fully (1 N·m) to		
release adjustment bolt	loosen the bolt	and then turn it back in the other direction	_	
		for 1/8 of a rotation		
Clutch drive plate thickness		2.2		
Width between clutch drive plate teeth		15.15		
Clutch driven plate thickness	No. 1	2.02 – 2.18	1.72	
·	No. 2	2.5 – 2.7	2.3	
Clutch housing inner diameter		105.00 – 105.15	105.50	
Clutch shoe groove depth		0.5		
Clutch-in speed		_		
Tight-clutch speed		3100 – 3700 r/min	_	



#### **Drive Train + Drive Chain**

Unit: mm (Except gear ratio)

Item		Sı	Specifications		
Primary reduction ratio			3.823	_	
Secondary reduction ratio			2.833		
	Low		3.400	_	
Gear ratios	2nd		1.812	_	
To			_		
Gearshift fork to groove clearance		No. 1 & No. 2	0.1 - 0.3	0.5	
Gearshift fork groove width		No. 1 & No. 2	4.5 – 4.6	_	
Thickness of gearshift fork	teeth	No. 1 & No. 2	4.3 – 4.4	_	
		Туре	D.I.D428	_	
Drive chain		Links	78	_	
		20-pitch length	_	259	
Drive chain slack		25 – 35			
(No load, side stand engag	ed)	25 – 35			

#### Carburetor

Item	Specification
Carburetor type	MIKUNI VM13SH
Main bore diameter	ø13
Carburetor identification mark	14HB
Idle speed	1700 ± 100 r/min
Oil level height	No more than 4.5 ± 1.0 mm from the reference point
On level height	(reference)
Float height	23.4 mm (Reference)
Main jet (M.J.)	#55
Main air jet (M.A.J.)	1.2
Piston valves (C.A.)	3.5
Jet needle (J.N.)	3L43–1
Needle jet (N.J.)	E-5M
Pilot jet (P.J.)	#17.5
Pilot outlet (P.O.)	ø0.8
Starter jet (G.S.)	15
Air screw (A.S.)	One rotation of looseness (reference)
Valve seat (V.S.)	1.2
Throttle cable play	2.0 – 4.0 mm



#### **Electrical**

Item		Standard		Note
Spark plug		Туре	NGK CR7HS DENSO U22FSR–U	
		Gap	0.6 – 0.7 mm	
Spark performance			8 mm or more	
		Primary coil	0.1 – 0.8 Ω	Terminal – Terminal
Ignition coil resistance		Secondary coil	13 – 20 kΩ	Plug cap – (–) Terminal
Ignition coil primary pea	k voltage	150 V a	nd more (When cranking)	(+): B/W – (–): B/Y
Pick-up coil resistance			150 – 240 Ω	B/BI – Ground
Pick-up coil peak voltage	e	1.2 V a	nd more (When cranking)	(+): B/BI – (–): Ground
Maximum magnet outpu	it	Appr	ox. 60 W at 5000 r/min	
Stator coil resistance			0.6 – 2.0 Ω	B/R – Ground
No-load stator coil voltage	ge (cold starts)	30 V and more at 5000 r/min		
Regulated voltage		13.5 – 15.2 V at 5000 r/min		
Charles a secretar la susa la la secreta		Standard	6.0 mm	
Starter motor brush length		Service limit	3.5 mm	
Starter relay resistance		70 – 90 Ω		
Potton/ Type		YT4B–BS		
Battery	Capacity	12 V	8.28 kC (10 Ah)/10 HR	
Fuse	Fuse		10 A	

#### Brake + Wheel

Unit: mm

Item		Standard		
Brake lever play		15 – 25		
Rear brake pedal play		15 – 20	_	
Brake drum I.D.	Front	_	80.7	
	Rear	<del>-</del>	80.7	
Wheel rim runout	Horizontal	<del>-</del>	2.0	
vviieer iiiii ranoat	Lateral		2.0	
Wheel rim size	Front	10 × 1.40	_	
vvileel iiiii Size	Rear	10 × 1.40	_	
Accelerator shaft runout	Front	_	0.25	
	Rear	_	0.25	



#### Tire

Unit: mm

Item		Specifications		
	Front	100 kPa		
Tiro proceuro	FIOR	(1.00 kgf/cm <sup>2</sup> )		
Tire pressure	Rear	125 kPa		
	Real	(1.25 kgf/cm <sup>2</sup> )		
Tire size	Front	2.50-10 33J	_	
The size	Rear	2.50–10 33J	_	
Tire type	Front	IRC iX07S	_	
The type	Rear	IRC iX07S	_	
Recommended tire wear limits	Front	_	4.0	
	Rear	_	4.0	

### **Suspension** Unit: mm

Item	Standard	Service limit
Front fork stroke	96	_
Front fork spring free length	157.8	154
Front fork inner tube O.D.	21.7	_
Rear wheel travel	76	_
Swingarm pivot shaft runout	_	0.6

#### Fuel + Oil

Item		Specification	
Fuel tank canacity	Including reserve	3.0 L	
Fuel tank capacity	Reserve	Approx. 0.8 L	
Engine oil capacity	Oil change	550 ml	
Lingine on capacity	Overhaul	700 ml	



#### **Tightening Torque List**

#### **Maintenance and Lubrication**

Eastoning part		Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft	
Exhaust pipe bolt	10	1.0	7.5	
Muffler mounting nut	23	2.3	17.0	
Valve adjuster lock-nut	10	1.0	7.5	
Spark plug	11	1.1	8.5	
Spark arrester bolt	10	1.0	7.5	
Engine oil drain plug	18	1.8	13.5	
Clutch release adjustment bolt lock nut	10	1.0	7.5	
Rear axle nut	54	5.5	40.0	
Spoke nipple	2.0	0.20	1.50	

#### **Engine Mechanical**

Fastening part		Tightening torque		
rastening part	N⋅m	kgf-m	lbf-ft	
Engine mounting nut	31	3.2	23.0	
Footrest mounting bolt	23	2.3	17.0	
Cylinder head nut	11	1.1	8.5	
Cylinder nut	10	1.0	7.5	
Cylinder head bolt	10	1.0	7.5	
Camshaft sprocket bolt	11	1.1	8.5	
Cam chain tension adjuster bolt	10	1.0	7.5	
Crankshaft hole plug	11	1.1	8.5	
TDC plug	21	2.1	15.5	
Intake pipe nut	10	1.0	7.5	
Spark plug	11	1.1	8.5	
Cam chain tensioner bolt	8.0	0.82	5.90	
Crankcase bolt	10	1.0	7.5	

#### **Engine Lubrication System**

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Oil gallery plug	10	1.0	7.5
Oil filter case nut	63	6.4	46.5

#### **Fuel System**

Eastoning part		Tightening torque	
Fastening part	N⋅m	kgf-m	lbf-ft
Fuel cock bolt	4.4	0.45	3.25
Carburetor mounting bolt	6.5	0.66	4.80

#### **Starting System**

Eastoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Starter motor mounting bolt	10	1.0	7.5
Starter clutch bolt	10	1.0	7.5

#### **Charging System**

Eastoning part		Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft	
Stator coil bolts	10	1.0	7.5	
Pick-up coil bolts	4.5	0.46	3.35	
Magnet lead wire clamp bolt	10	1.0	7.5	
Magnet rotor nut	55	5.6	40.5	
Magnet cover bold	10	1.0	7.5	



#### **Exhaust System**

Eastoning part		Tightening torque	
Fastening part	N⋅m	kgf-m	lbf-ft
Exhaust pipe bolt	10	1.0	7.5
Muffler mounting nut	23	2.3	17.0

#### **Front Suspension**

Eastoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Front fork upper bracket bolt	45	4.6	33.5

#### **Rear Suspension**

Fastening part		Tightening torque	
	N⋅m	kgf-m	lbf-ft
Rear shock absorber nut [Upper and Lower]	50	5.1	37.0
Swingarm pivot nut	42	4.3	31.0

#### Wheels and Tires

Fastening part		Tightening torque	
rastering part	N⋅m	kgf-m	lbf-ft
Front axle nut	53	5.4	39.0
Rear axle nut	54	5.5	40.0

#### **Drive Chain / Drive Train / Drive Shaft**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Rear sprocket nut	27	2.8	20.0

#### **Front Brakes**

Eastoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Brake cam lever nut	3.0	0.31	2.25

#### **Manual Transmission**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Gearshift arm stopper	19	1.9	14.0

#### Clutch

Eastoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Clutch cover bolt	10	1.0	7.5

#### Steering / Handlebar

Fastening part	Tightening torque		
rastening part	N⋅m	kgf-m	lbf-ft
Handlebars set bolt	23	2.3	17.0
Front fork upper bracket bolt	45	4.6	33.5

#### **Body Structure**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Footrest mounting bolt	23	2.3	17.0



#### **Special Tools and Equipment**

#### Fuel / Oil / Recommendation

#### Fuel

BENK42H10108003

#### **NOTICE**

Do not use leaded gasoline. If it is used, the engine and the emission control system will be damaged.

Use unleaded gasoline with an octane rating of 87 AKI or higher.

Unleaded gasoline containing up to 10% ethanol by volume may be used.

#### **Engine Oil**

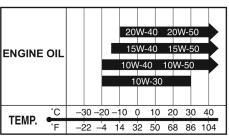
Use Suzuki genuine engine oil or equivalent. If Suzuki genuine engine oil is not available, select a proper engine oil according to the following guideline.

	Engine oil
API service	SG, SH, SJ, SL, SM or SN
classification	36, 311, 33, 3L, 311 01 311
JASO T903 standard	MA
Viscosity	SAE 10W-40

If SAE 10W-40 engine oils are not available, select oils of an appropriate viscosity grade according to the following chart.

#### NOTICE

When 10W-30 engine oil is used, use only SG, SH, SJ, SL API classification. If there are not used API classification engine oils, the engine will be damaged.



IF04K1030001-01

Suzuki does not recommend the use of engine oils which have an "ENERGY CONSERVING" or "RESOURCE CONSERVING" indication in the API service symbol for any of its motorcycles / ATVs.







ID26J1030005-02

Suzuki recommends the use of SUZUKI PERFORMANCE 4 MOTOR OIL.

