

# Features & Specifications

## 2019 RM85



**RM85L9**

*YU1: Champion Yellow*

### Key Features

- Liquid-cooled, 84.7cc, two-stroke single produces smooth power at any RPM.
- Smooth 6-speed transmission with precise shifting and clutch action to blast out of any corner
- Class-leading, lightweight and nimble handling.
- Fully tunable SHOWA suspension.
- Includes the ability to earn Suzuki contingency and track-side support.

### New Features

- New, competition inspired body panel colors, graphics and seat cover colors align perfectly with the RM-Z450 and the all-new RM-Z250.

### Overview

The 2019 RM85 continues to carry on the powerful tradition of racing excellence in the Suzuki motocross family. The reliable two-stroke engine produces smooth power at any rpm with an emphasis on low to mid-range performance. Just like its larger RM-Z cousins, the RM85 delivers class-leading handling for both experienced racers and rookie riders alike. With its smooth power delivery and lightweight handling, the RM85 is the perfect motocross bike for anyone learning to race—and striving to win!



### Enlist in the RM ARMY and enjoy Suzuki Amateur Racing Support!

Suzuki's RM Army and Amateur Racing Support is top notch, offering over \$3.8 million in contingency, trackside support, and the opportunity to train with Ricky Carmichael at Suzuki's exclusive Camp Carmichael. Want to see why champions choose Suzuki? Visit [www.racesuzuki.com](http://www.racesuzuki.com) for more information on Suzuki's Amateur Support Program and enlist in the RM ARMY!

## Engine Features

- The high-revving 84.7cc, 2-stroke, liquid-cooled, reed-valve, single-cylinder engine has a bore and stroke of 48.0 x 46.8mm.
- The cylinder features Suzuki Composite Electrochemical Material (SCEM) for durability, low weight and effective heat transfer for superior class performance.
- The exhaust valves are made of aluminum to best match the expansion rate of the cylinder, improving sealing for better engine performance.
- The exhaust valve governor and actuator help provide good throttle response and overall tractability.
- Precise Keihin™ PE28 carburetor provides smooth throttle response, and is designed for simplified maintenance and tuning.
- Digital CDI mapping helps create strong engine performance at high RPM.
- The large-capacity radiator provides efficient engine cooling at all engine speeds.

## Transmission Features

- The RM85 is equipped with a smooth shifting six-speed transmission plus a precise rack and pinion activated clutch.
- The long clutch lever makes it easy to accurately locate and work the engagement point during starts and driving off of corners.
- This durable transmission features a refined shift mechanism with a strong detent spring and needle bearing on the left side of the shift drum.
- A knurled shift-pedal tip delivers excellent grip and shift feel for precise gear selection.



## Chassis Features

- A tubular steel frame with aluminum beam swingarm provide class-leading performance on the track, especially in the corners. Designed for rigidity, durability and straight-line performance, the frame features large diameter tubing in key areas and a large front reinforcement plate.
- SHOWA 37mm inverted front forks are completely adjustable for rider weight, style and ability. The forks feature a cartridge system with fully-adjustable rebound damping and 20-way adjustable compression damping (also included are guards to protect the inner fork tubes). The forks have 275mm (10.8-inches) of travel.
- A SHOWA large diameter rear shock absorber is valved to produce a plush feel and resistance to bottoming. The shock provides 277mm (10.9-inches) of wheel travel and features adjustable compression and rebound damping force adjustment.

## Chassis Features *(continued)*

- A twin-piston caliper front brake with 220mm (8.7-inches) large-diameter disc and a rear brake with 200mm (7.9-inches) disc to provide excellent braking performance.
- The light, narrow-diameter front and rear brake hoses improve feel and feedback to the rider. The front hose is routed behind the fork leg, eliminating the need for a brake hose cover.
- A rigid rear brake caliper provides reliable braking performance, long pad life and is easy to maintain. The caliper's plastic guard reduces the possibility of damage and saves weight.
- The forged aluminum-alloy rear brake pedal is light and strong while providing the rider accurate braking feel.
- High-quality footpegs are made of cast chrome-molybdenum steel, instead of stamped steel, which makes them more durable with better grip.
- Champion Yellow bodywork with new graphics design, new yellow rear fender, plus black fork protectors and guards provide a professional race look.
- Each side of the new color seat has textured surface for better knee gripping.
- The RM85's wheel sizes meet AMA 85cc class regulations (Front: 70/100-17; Rear: 90/100-14).



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## Additional Features

- A variety of Genuine Suzuki Accessories for RM85 owners are available including a large selection of Suzuki logo apparel.
- Learn more about Suzuki's industry leading contingency, The RM ARMY and Amateur Support programs at [www.SuzukiCycles.com/Racing](http://www.SuzukiCycles.com/Racing).
- For more details, please visit [www.suzukicycles.com](http://www.suzukicycles.com).

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# Specifications RM85L9

## E-03: USA, E-33: California

### DIMENSIONS

|                        |                    |
|------------------------|--------------------|
| Overall length .....   | 1 805 mm (71.1 in) |
| Overall width .....    | 735 mm (28.9 in)   |
| Overall height .....   | 1 100 mm (43.3 in) |
| Wheelbase .....        | 1 240 mm (48.8 in) |
| Ground clearance ..... | 325 mm (12.8 in)   |
| Seat height .....      | 850 mm (33.5 in)   |

### ENGINE

|                                   |  |
|-----------------------------------|--|
| Type .....                        | Two-stroke, liquid-cooled                            |
| Intake system .....               | Crankcase reed valve                                 |
| Number of cylinders .....         | 1  |
| Bore .....                        | 48.0 mm (1.890 in)                                   |
| Stroke .....                      | 46.8 mm (1.843 in)                                   |
| Displacement .....                | 84.7 cm <sup>3</sup> (5.2 cu. in)                    |
| Corrected compression ratio ..... | 9.5 : 1 (EX VALVE OPEN)<br>10.9 : 1 (EX VALVE CLOSE) |
| Carburetor .....                  | KEIHIN PE28, Single                                  |
| Air cleaner .....                 | Polyurethane foam element                            |
| Starter system .....              | Primary kick   |
| Lubrication system .....          | Fuel/oil premixture of 30 : 1                        |

### DRIVE TRAIN

|                               |                        |
|-------------------------------|------------------------|
| Clutch .....                  | Wet multi-plate type   |
| Transmission .....            | 6-speed constant mesh  |
| Gearshift pattern .....       | 1-down, 5-up           |
| Primary reduction ratio ..... | 3.444 (62/18)          |
| Gear ratios, Low .....        | 2.545 (28/11)          |
| 2nd .....                     | 1.933 (29/15)          |
| 3rd .....                     | 1.571 (22/14)          |
| 4th .....                     | 1.333 (20/15)          |
| 5th .....                     | 1.166 (21/18)          |
| Top .....                     | 1.045 (23/22)          |
| Final reduction ratio .....   | 3.357 (47/14)          |
| Drive chain .....             | D.I.D 428DS, 118 links |

# Specifications RM85L9

## E-03: USA, E-33: California

### CHASSIS

|                         |   |
|-------------------------|---|
| Front suspension .....  | Telescopic, pneumatic/coil spring, oil damped |
| Rear suspension .....   | Link type, oil damped                         |
| Front fork stroke ..... | 275 mm (10.8 in)                              |
| Rear wheel travel ..... | 277 mm (10.9 in)                              |
| Caster .....            | 28° 30'                                       |
| Trail .....             | 87 mm (3.4 in)                                |
| Steering angle .....    | 45°   |
| Turning radius .....    | 1.9 m (6.2 ft)                                |
| Front brake .....       | Disc brake, hydraulically operated            |
| Rear brake .....        | Disc brake, hydraulically operated            |
| Front tire size .....   | 70/100-17 40M                                 |
| Rear tire size .....    | 90/100-14 49M                                 |

### ELECTRICAL

|                       |                            |
|-----------------------|----------------------------|
| Ignition type .....   | Electronic Ignition (CDI)  |
| Ignition timing ..... | 15° B.T.D.C. at 11 000 rpm |
| Spark plug .....      | NGK BR10ES                 |

### CAPACITIES

|                        |                                |
|------------------------|--------------------------------|
| Fuel tank .....        | 5.0 L (1.3/1.1 US/Imp gal)     |
| Transmission oil ..... | 650 ml (1.4/1.1 US/Imp pt)     |
| Engine coolant .....   | 570 ml (1.2/1.0 US/Imp pt)     |
| Front fork oil .....   | 351 ml (11.86/12.36 US/Imp oz) |

# Service Data RM85L9

## E-03: USA, E-33: California

### CYLINDER + PISTON + PISTON RING

Unit: mm (in)

| ITEM                            | STANDARD  |                       | LIMIT              |
|---------------------------------|---|-----------------------|--------------------|
| Piston to cylinder clearance    | 0.040 – 0.050<br>(0.0016 – 0.0020)  |                       | 0.120<br>(0.0047)  |
| Cylinder bore                   | 48.000 – 48.015<br>(1.8898 – 1.8904)<br>Measure 15 (0.59) from the top surface. |                       | Nicks or scratches |
| Piston diam.                    | 47.955 – 47.970<br>(1.8880 – 1.8886)<br>Measure 16 (0.63) from the skirt end.   |                       | 47.880<br>(1.8850) |
| Cylinder distortion             | —   |                       | 0.05<br>(0.002)    |
| Cylinder head distortion        | —   |                       | 0.05<br>(0.002)    |
| Piston ring free end gap        | N   | Approx. 4.0<br>(0.16) | 3.2<br>(0.13)      |
| Piston ring to groove clearance | 0.020 – 0.060<br>(0.008 – 0.0024)   |                       | —                  |
| Piston ring end gap             | 0.20 – 0.40<br>(0.008 – 0.016)  |                       | 0.80<br>(0.031)    |
| Piston pin bore                 | 14.002 – 14.008<br>(0.5513 – 0.5515)  |                       | 14.030<br>(0.5524) |
| Piston pin O.D.                 | 13.995 – 14.000<br>(0.5510 – 0.5512)  |                       | 13.980<br>(0.5504) |
| Reed valve clearance            | —   |                       | 0.2<br>(0.008)     |

### CONROD + CRANKSHAFT

Unit: mm (in)

| ITEM                   | STANDARD                             |  | LIMIT              |
|------------------------|--------------------------------------|--|--------------------|
| Conrod small end I.D.  | 18.003 – 18.011<br>(0.7088 – 0.7091) |  | 18.040<br>(0.7102) |
| Crank web to web width | 44.9 – 45.1<br>(1.767 – 1.775)       |  | —                  |
| Crankshaft runout      | —                                    |  | 0.05<br>(0.002)    |

### CLUTCH

Unit: mm (in)

| ITEM                      | STANDARD                     |  | LIMIT           |
|---------------------------|------------------------------|--|-----------------|
| Clutch lever play         | 10 – 15<br>(0.4 – 0.6)       |  | —               |
| Drive plate thickness     | 2.7 – 2.9<br>(0.106 – 0.114) |  | 2.4<br>(0.094)  |
| Driven plate distortion   | —                            |  | 0.10<br>(0.004) |
| Clutch spring free length | 41.5                         |  | 39.4<br>(1.55)  |

### RADIATOR

| ITEM                                | STANDARD                                   |  | LIMIT |
|-------------------------------------|--|--|-------|
| Radiator cap valve opening pressure | 110 kPa (1.1 kgf/cm <sup>2</sup> , 16 psi) |  | —     |



## TRANSMISSION

Unit: mm (in) Except ratio

| ITEM                           |     | STANDARD          |                                | LIMIT           |
|--------------------------------|-----|-------------------|--------------------------------|-----------------|
| Primary reduction ratio        |     | 3.444 (62/18)     |                                | —               |
| Final reduction ratio          |     | 3.357 (47/14)     |                                | —               |
| Gear ratios                    | Low | 2.545 (28/11)     |                                | —               |
|                                | 2nd | 1.933 (29/15)     |                                | —               |
|                                | 3rd | 1.571 (22/14)     |                                | —               |
|                                | 4th | 1.333 (20/15)     |                                | —               |
|                                | 5th | 1.166 (21/18)     |                                | —               |
|                                | Top | 1.045 (23/22)     |                                | —               |
| Shift fork to groove clearance |     | No.1, No.2 & No.3 | 0.05 – 0.25<br>(0.002 – 0.010) | 0.45<br>(0.018) |
| Shift fork groove width        |     | No.1              | 3.95 – 4.05<br>(0.156 – 0.159) | —               |
|                                |     | No.2 & No.3       | 4.45 – 4.55<br>(0.175 – 0.179) | —               |
| Shift fork thickness           |     | No.1              | 3.80 – 3.90<br>(0.150 – 0.154) | —               |
|                                |     | No.2 & No.3       | 4.30 – 4.40<br>(0.169 – 0.173) | —               |

## DRIVE CHAIN

Unit: mm (in)

| ITEM              |                 | STANDARD               |  | LIMIT         |
|-------------------|-----------------|------------------------|--|---------------|
| Drive chain       | Type            | D.I.D 428DS            |  | —             |
|                   | Links           | 118                    |  | —             |
|                   | 20-pitch length | —                      |  | 259<br>(10.2) |
| Drive chain slack |                 | 40 – 50<br>(1.6 – 2.0) |  | —             |

## CARBURETOR

| ITEM                |          | SPECIFICATION                                  |
|---------------------|----------|--|
| Carburetor type     |          | KEIHIN PE28                                    |
| Bore size           |          | 28 mm  |
| I.D. No.            |          | 03B3   |
| Float height        |          | 19.0 ± 0.5 mm (0.75 ± 0.02 in)                 |
| Main jet            | (M.J.)   | #128   |
| Jet needle          | (J.N.)   | 24NAAH-3rd                                     |
| Slow jet            | (S.J.)   | #50  |
| Air screw           | (P.A.S.) | 2 turns out                                    |
| Throttle cable play |          | 2 – 4 mm (0.08 – 0.16 in) at the throttle grip |

**ELECTRICAL**

Unit: mm (in)

| ITEM                               | SPECIFICATION          |                              | NOTE                 |
|------------------------------------|------------------------|------------------------------|----------------------|
| Spark plug                         | Type                   | NGK: BR10ES                  |                      |
|                                    | Gap                    | 0.7 – 0.8<br>(0.028 – 0.031) |                      |
| Spark performance                  | Over 8 (0.3) at 1 atm. |                              |                      |
| Ignition coil resistance           | Primary                | 0.2 – 1.0 Ω                  | W/BI – Ground        |
|                                    | Secondary              | 12 – 20 kΩ                   | Plug cap – Ground    |
| Magneto coil resistance            | 100 – 160 Ω            |                              | B/R – R/W            |
|                                    | 140 – 230 Ω            |                              | R/W – B/W            |
|                                    | 240 – 380 Ω            |                              | B/R – B/W            |
| Ignition coil primary peak voltage | 200 V and more         |                              | ⊕: Ground<br>⊖: W/BI |

**BRAKE + WHEEL**

Unit: mm (in)

| ITEM                         | STANDARD                |                                      | LIMIT           |
|------------------------------|-------------------------|--------------------------------------|-----------------|
| Brake lever play             | 5 – 20<br>(0.20 – 0.79) |                                      | —               |
| Brake disc thickness         | Front                   | 2.8 – 3.2<br>(0.110 – 0.126)         | 2.5<br>(0.10)   |
|                              | Rear                    | 2.85 – 3.15<br>(0.112 – 0.124)       | 2.5<br>(0.10)   |
| Brake disc runout            | —                       |                                      | 0.30<br>(0.012) |
| Master cylinder bore         | Front                   | 11.000 – 11.043<br>(0.4331 – 0.4348) | —               |
|                              | Rear                    | 12.700 – 12.743<br>(0.5000 – 0.5017) | —               |
| Master cylinder piston diam. | Front                   | 10.957 – 10.984<br>(0.4314 – 0.4324) | —               |
|                              | Rear                    | 12.657 – 12.684<br>(0.4983 – 0.4994) | —               |
| Brake caliper cylinder bore  | Front                   | 30.230 – 30.306<br>(1.1902 – 1.1931) | —               |
|                              | Rear                    | 27.000 – 27.076<br>(1.0630 – 1.0660) | —               |
| Brake caliper piston diam.   | Front                   | 30.150 – 30.200<br>(1.1870 – 1.1890) | —               |
|                              | Rear                    | 26.920 – 26.970<br>(1.0600 – 1.0618) | —               |
| Wheel rim runout             | Axial                   | —                                    | 2.0<br>(0.08)   |
|                              | Radial                  | —                                    | 2.0<br>(0.08)   |
| Wheel axle runout            | Front                   | —                                    | 0.25<br>(0.010) |
|                              | Rear                    | —                                    | 0.25<br>(0.010) |
| Tire size                    | Front                   | 70/100-17 40M                        | —               |
|                              | Rear                    | 90/100-14 49M                        | —               |



## SUSPENSION

Unit: mm (in)

| ITEM                                       | STANDARD  |                     | LIMIT          |
|--|---|---------------------|----------------|
| Front fork stroke <sup>275</sup>           | (10.8)  |                     | —              |
| Front fork spring free length              | —   |                     | 444<br>(17.48) |
| Front fork spring rate (each leg)          | 2.8 N/mm (0.28 kgf/mm)                              |                     | —              |
| Front fork oil level                       | 124<br>(4.88)                                       |                     | —              |
| Front fork damping force adjuster          | Rebound   | 1 and 1/2 turns out | —              |
|  | Compression   | 7 clicks out        | —              |
| Front fork air pressure                    | 0 kPa (0 kgf/cm <sup>2</sup> , 0 psi)               |                     | —              |
| Rear shock absorber gas pressure           | 1 000 kPa (10 kgf/cm <sup>2</sup> , 142 psi)        |                     | —              |
| Rear shock absorber spring pre-set length  | 3.1 mm (0.12 in) compressed from spring free length |                     | —              |
| Rear shock absorber damping force adjuster | Rebound   | 2 turns out         | —              |
|  | Compression   | 3/4 turns out       | —              |
| Rear shock absorber spring rate            | 46 N/mm (4.6 kgf/mm)                                |                     | —              |
| Rear wheel travel                          | 277<br>(10.9)                                       |                     | —              |
| Swingarm pivot shaft runout                | —   |                     | 0.3<br>(0.01)  |

## TIRE PRESSURE

|                    |   |
|--------------------|---|
| Front<br>&<br>Rear | 70 – 110 kPa<br>(0.7 – 1.1 kgf/cm <sup>2</sup> )<br>10 – 16 psi |
|--------------------|---|

## FUEL + OIL + COOLANT

| ITEM                               | SPECIFICATION   |                                 | NOTE |
|------------------------------------|---|---------------------------------|------|
| Fuel type                          | Use only unleaded gasoline of at least 90 pump octane ( $\frac{R+M}{2}$ method).  |                                 |      |
| Fuel tank capacity                 | 5.0 L<br>(1.3/1.1 US/Imp gal)   |                                 |      |
| Engine oil type                    | SUZUKI CCI SUPER 2-CYCLE MOTOR LUBRICANT or equivalent Two Cycle Racing Lubricant   |                                 |      |
| Air cleaner element oil type       | MOTUL AIR FILTER OIL or equivalent filter oil   |                                 |      |
| Engine coolant type                | Use an anti-freeze & Summer engine coolant compatible with aluminum radiator, mixed with distilled water only, at the ratio of 50:50. |                                 |      |
| Engine coolant tank capacity       | 570 ml<br>(1.20/1.00 US/Imp pt)   |                                 |      |
| Transmission oil type              | SAE 10W-40, API SF/SG or SH/SJ with JASO MA   |                                 |      |
| Transmission oil capacity          | Change  | 550 ml<br>(1.16/0.97 US/Imp pt) |      |
|                                    | Overhaul  | 650 ml<br>(1.37/1.14 US/Imp pt) |      |
| Brake fluid type                   | DOT 4   |                                 |      |
| Front fork oil type                | SUZUKI FORK OIL SS-05 or an equivalent fork oil   |                                 |      |
| Front fork oil capacity (each leg) | 351 ml<br>(11.86/12.36 US/Imp oz)   |                                 |      |
| Rear shock absorber oil type       | SUZUKI REAR SUSPENSION OIL SS-25 or an equivalent rear suspension oil   |                                 |      |
| Rear shock absorber oil capacity   | 195 ml<br>(6.6/6.9 US/Imp oz)   |                                 |      |