Features & Specifications 2019 Boulevard M50



Overview

The Suzuki Boulevard M50 is a muscle cruiser with sleek yet powerful styling that includes slash-cut mufflers, a hard-tail look, and drag-style bars. The distinctively shaped headlight nacelle presents a look that's uniquely Suzuki. Wherever you ride, the M50 offers responsive handling and an exceptionally comfortable ride, thanks to its inverted forks, smooth, single-shock rear suspension, and ideally designed saddle. Its 50 cubic inch V-twin engine with advanced Suzuki fuel injection is equally impressive, producing a load of torgue for strong acceleration in every gear.

Key Features

- New Metallic Matte Fibroin Gray paint and graphics amplify the Boulevard M50's muscular look.
- Fifty cubic inch (805cc), 45-degree, V-twin engine rumbles through the staggered dual mufflers as it puts power through the shaft drive and down into the wide rear tire.
- The headlight nacelle, short risers, and drag-style handlebar form a distinctive Suzuki style that telegraphs the M50's performance intentions.
- The bodywork is sleek and purposeful from nose to tail and looks even sleeker when the optional tail cowl is on in place of the passenger seat.
- The large-diameter inverted forks and beefy swingarm with hidden rear shock give the bike a tough, aggressive stance but deliver a smooth, controlled ride.

Engine Features

- Robust, 805cc (50 cubic inch), liquid-cooled, fuel injected V-twin powerplant is built to deliver exciting torque from down low in the rpm range.
- Smooth black finish on the engine and air cleaner covers complements the muscular presence of the V-twin's finned cylinders.
- Crankshaft design features 45-degree offset crank pins to reduce engine vibration without a balancer • shaft for a more comfortable ride.
- Electronic fuel injection system features the Suzuki Dual Throttle Valve System (SDTV) that maintains optimum air velocity in the intake tract for smooth low- to mid-rpm throttle response and high torque output.
- Multi-hole-type fuel injectors deliver a fine spray for a powerful yet fuel efficient operation. G V V V

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Engine Features (continued)

- An automatic Idle Speed Control (ISC) system eliminates the choke and shortens the engine's warmup time.
- Powerful 32-bit-processor Engine Control Module (ECM) helps ensure precise fuel injection control.
- Cutting-edge 3D-mapped digital ignition system using a throttle-position sensor helps boost the hallmark big V-twin's down-low torque.
- Chromed and staggered dual exhaust system mounted on the right side of the engine is tuned for responsive torque delivery, providing a deep, rumbling exhaust note.
- Suzuki Pulsed Secondary Air Injection (PAIR) system introduces air into the exhaust ports to ignite unburned hydrocarbons and cut down on emissions.
- A wide-ratio five-speed transmission features a high fifth-gear ratio for relaxed highway cruising.
- Low-maintenance shaft drive is clean-running and has minimal torque reaction, as it efficiently transmits power to the wide 15-inch rear tire.

Chassis Features

- Strong, double-cradle steel frame supports a chassis ready for street-cruising or a cross country tour.
- Link-type rear suspension connects to a truss-style swingarm and a single shock absorber with seven-way spring preload adjustability providing 4.1 inches of smooth and responsive suspension travel.
- Large 300mm front brake rotor and rigid caliper bring strong braking performance to match the engine's output.
- Suzuki performance-cruiser styling is sleek and flowing throughout from the distinctive headlight nacelle to the purposeful tail section.
- Drag-style handlebars mounted on pull-back risers provide a comfortable reach for the rider and increased comfort around town or on the highway.
- Long, wide 4.1-gallon fuel tank flows smoothly back to the seat. Attractive raised fuel filler includes indicator lights for turn signals, high beam, and low fuel.
- The modern instrument cluster, including a fuel gauge and a clock, is neatly integrated with the bike's uniquely Suzuki headlight nacelle.
- Cast aluminum 16-inch front and 15-inch rear wheels with a seamless black finish.
- Black outer tubes on the 41mm inverted front forks add sporty looks and performance feel.
- A wide and comfortable seat is shaped for a smooth visual harmony with the sporty rear fender (ideal when set up with the optional seat cowl).
- Bright, multi-reflector headlight and an LED tail light that is performance-inspired match the tailsection design.
- Bright, bullet-style turn signals are designed for high visibility and a sharp appearance.

Additional Features

- Optional single seat cowl can replace the passenger seat for an even more aggressive look or for use on solo rides.
- Genuine Suzuki accessory options for the M50 include clean-fitting, functional saddlebags.
- More Genuine Suzuki Accessories for Boulevard owners are available including a large selection of Suzuki logo apparel.
- 12-month limited warranty
- For more details, please visit <u>www.suzukicycles.com</u>.

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Specifications VZ800L9 E-03: USA, E-33: California

DIMENSIONS AND CURB MASS

Overall length	2 395 mm (94.3 in)
Overall width	890 mm (35.0 in)
Overall height	1 105 mm (43.5 in)
Wheelbase	
Ground clearance	140 mm (5.5 in)
Seat height	700 mm (27.6 in)
Curb mass	269 kg (593 lbs)

ENGINE

Туре	4-stroke, liquid-cooled, OHC, 45° V-twin
Number of cylinders	2
Bore	83.0 mm (3.268 in)
Stroke	74.4 mm (2.929 in)
Displacement	805 cm ³ (49.1 cu. in)
Compression ratio	9.4 : 1
Fuel system	Fuel injection
Air cleaner	Non-woven fabric element
Starter system	Electric
Lubrication system	Wet sump
Idle speed	1100 ± 100 r/min

DRIVE TRAIN

Clutch	Wet multi-plate type
Transmission	5-speed constant mesh
Gearshift pattern	1-down, 4-up
Primary reduction	1.690 (71/42)
Secondary reduction ratio	1.000 (30/30)
Gear ratios, Low	2.461 (32/13)
2nd	1.631 (31/19)
3rd	1.227 (27/22)
4th	1.000 (25/25)
Тор	0.814 (22/27)
Final reduction ratio	3.503 (17/15 × 34/11)
Drive system	Shaft Drive

CHASSIS

Front suspension Rear suspension Front fork stroke Rear wheel travel	Link type, coil spring, oil damped 140 mm (5.5 in)
Caster Trail	33°15'
Steering angle Turning radius	
Front brake Rear brake	Drum brake
Front tire Rear tire	



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Specifications VZ800L9 E-03: USA, E-33: California

ELECTRICAL

Ignition type Ignition timing Spark plug	7° B.T.D.C. at 1100 r/min
Battery	
Generator	
Main fuse	
Fuse	10/10/10/10/15/15 A
Headlight	12V 60/55W (H4)
Brake/Tail light	LED
Front turn signal/Position light	12V 21/5W
Rear turn signal light	12V 21W
License plate light	12V 5W
Speedometer light	LED
Neutral indicator light	LED
High beam indicator light	LED
Turn signal indicator light	LED
Coolant temperature/Oil pressure indicator light	LED
FI indicator light	LED

CAPACITIES

Fuel tank, including reserve	15.0 L (4.0/3.3 US/Imp gal)E-33
	15.5 L (4.1/3.4 US/Imp gal)E-03
reserve	3.0 L (0.8/0.7 US/Imp gal)
Engine oil, oil change	3000 ml (3.2/2.6 US/Imp qt)
with filter change	3400 ml (3.6/3.0 US/Imp qt)
overhaul	3700 ml (3.9/3.3 US/Imp qt)
Final gear oil	200 – 220 ml (6.8/7.0 – 7.4/7.7 US/Imp oz)
Coolant	1.5 L (1.6/1.3 US/Imp qt)

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Service Data VZ800L9 E-03: USA, E-33: California

VALVE + GUIDE

Unit: mm (in)

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ALVE + GUIDE			Unit: mm (in)	
ITEM		STANDARD	LIMIT	
Valve diam.	IN.	30 (1.18)		
	EX.	26 (1.02)		
Valve clearance (when cold)	IN.	0.08 - 0.13 (0.003 - 0.005)		
	EX.	0.17 - 0.22 (0.007 - 0.009)		
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)		
	EX.	0.030 - 0.057 (0.0012 - 0.0022)		
Valve guide I.D.	IN. & EX.	5.500 – 5.512 (0.2165 – 0.2170)		
Valve stem O.D.	IN.	5.475 – 5.490 (0.2156 – 0.2161)	_	
	EX.	5.455 – 5.470 (0.2148 – 0.2154)	_	
Valve stem deflection	IN. & EX.	—	0.35 (0.014)	
Valve stem runout	IN. & EX.	—	0.05 (0.002)	
Valve head thickness	IN. & EX.	_	0.5 (0.02)	
Valve stem end length	IN. & EX.	—	3.1 (0.12)	
Valve seat width	IN. & EX.	0.9 – 1.1 (0.035 – 0.043)	_	
Valve head radial runout	IN. & EX.	—	0.03 (0.001)	
Valve spring free length	INNER	—	38.3 (1.51)	
	OUTER		40.1 (1.58)	
Valve spring tension	INNER	64 – 73 N (6.51 – 7.49 kgf, 14.35 – 16.51 lbs) at length 32.5 mm (1.28 in)		
	OUTER	119 – 136 N (12.09 – 13.91 kgf, 26.65 – 30.67 lbs) at length 36.0 mm (1.42 in)	_	

CAMSHAFT + CYLINDER HEAD

ITEM		STANDARD		
Cam height	IN.	35.50 – 35.54 (1.398 – 1.399)	LIMIT 35.20 (1.386)	
	EX.	36.58 – 36.62 (1.440 – 1.442)	36.28 (1.428)	
Camshaft journal oil clearance	(0.032 – 0.066 0.0013 – 0.0026)	0.150 (0.0059)	
Camshaft journal holder I.D.	Rear left side Front right side	20.012 - 20.025 (0.7879 - 0.7884)	_	
	Rear right side Front left side	25.012 – 25.025 (0.9847 – 0.9852)		
Camshaft journal O.D.	Rear left side Front right side	19.959 – 19.980 (0.7858 – 0.7866)		
	Rear right side Front left side	24.959 – 24.980 (0.9826 – 0.9835)	_	
Camshaft runout		_	0.10 (0.004)	
Rocker arm I. D.	IN. & EX.	12.000 – 12.018 (0.4724 – 0.4731)		
Rocker arm shaft O. D.	IN. & EX.	11.977 – 11.995 (0.4715 – 0.4722)	_	
Cylinder head distortion		_	0.05 (0.002)	
Cylinder head cover distortion		_	0.05 (0.002)	

CYLINDER + PISTON + PISTON RING

Unit: mm (in)

ITEM			STANDARD	LIMIT
Compression pressure		1 300 – 1 700 kPa (13 – 17 kgf/cm², 185 – 242 psi)		1 100 kPa (11 kgf/cm² 156 psi)
Compression pressure difference			—	200 kPa (2 kgf/cm ² 28 psi)
Piston to cylinder clearance			0.045 – 0.055 (0.0018 – 0.0022)	0.120 (0.0047)
Cylinder bore			83.000 – 83.015 (3.2677 – 3.2683)	83.085 (3.2711)
Piston diam.	Meas	82.950 – 82.965 (3.2657 – 3.2663) Measure at 15 mm (0.6 in) from the skirt end.		82.880 (3.2630)
Cylinder distortion		_		0.05 (0.002)
Piston ring free end gap	1st		Approx. 9.6 (0.38)	7.7 (0.30)
	2nd	R	Approx. 11.8 (0.46)	9.4 (0.37)
Piston ring end gap	1st		0.20 - 0.35 (0.008 - 0.014)	0.70 (0.028)
	2nd		0.20 - 0.35 (0.008 - 0.014)	0.70 (0.028)
Piston ring to groove clearance	1st		_	0.180 (0.007)
	2nd		_	0.150 (0.006)

ITEM		STANDARD	
Piston ring groove width	1st	1.01 – 1.03 (0.0398 – 0.0406)	—
	2nd	1.21 – 1.23 (0.0476 – 0.0484)	—
	Oil	2.51 – 2.53 (0.0988 – 0.0996)	_
Piston ring thickness	1st	0.970 - 0.990 (0.0382 - 0.0390)	_
	2nd	1.170 – 1.190 (0.0461 – 0.0469)	_
Piston pin bore		20.002 – 20.008 (0.7875 – 0.7877)	20.030 (0.7886)
Piston pin O.D.		19.992 – 20.000 (0.7871 – 0.7874)	19.980 (0.7866)

CONBOD + CRANKSHAFT

CONROD + CRANKSHAFT	Unit: mm (in)	
ITEM	STANDARD	LIMIT
Conrod small end I.D.	20.010 – 20.018 (0.7878 – 0.7881)	20.040 (0.7890)
Conrod big end side clearance	0.10 - 0.20 (0.004 - 0.008)	0.30 (0.012)
Conrod big end width	21.95 – 22.00 (0.864 – 0.866)	_
Crank pin width	22.10 – 22.15 (0.870 – 0.872)	
Conrod big end oil clearance	0.024 - 0.042 (0.0009 - 0.0017)	0.080 (0.0031)
Crank pin O.D.	40.982 – 41.000 (1.6135 – 1.6142)	—
Crankshaft journal oil clearance	0.002 – 0.029 (0.00008 – 0.0011)	0.080 (0.0031)
Crankshaft journal O.D.	47.965 – 47.980 (1.8884 – 1.8890)	—
Crankshaft thrust bearing thickness	1.925 – 2.175 (0.0758 – 0.0856)	—
Crankshaft thrust clearance	0.05 - 0.10 (0.002 - 0.004)	_
Crankshaft runout	_	0.05 (0.002)

OIL PUMP

ITEM	STANDARD	LIMIT
Oil pressure (at 60 °C, 140 °F)	350 – 650 kPa (3.5 – 6.5 kgf/cm², 50 – 92 psi) at 3 000 r/min	_

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CLUTCH			Unit: mm (in)	
ITEM		STANDARD	LIMIT	
Clutch lever play		10 – 15 (0.4 – 0.6)	_	
Clutch release screw		1/4 turn back	_	
Drive plate thickness	No. 1	2.92 – 3.08 (0.115 – 0.121)	2.62 (0.103)	
	No. 2	3.42 – 3.58 (0.135 – 0.141)	3.12 (0.123)	
Drive plate claw width		15.9 – 16.0 (0.626 – 0.630)		
Driven plate distortion		_		
Clutch spring free length		49.2 (1.94)		

TRANSMISSION

Unit: mm (in) Except ratio

ITEM			STANDARD	LIMIT
Primary reduction ra	tio	1.690 (71/42)		_
Secondary reduction	n ratio		1.000 (30/30)	
Final reduction ratio			3.503 (17/15 × 34/11)	
Gear ratios	Low		2.461 (32/13)	
	2nd		1.631 (31/19)	
	3rd		1.227 (27/22)	
	4th		1.000 (25/25)	
	Тор		0.814 (22/27)	
Shift fork to groove clearance		No. 1	0.10 – 0.30 (0.004 – 0.012)	0.50 (0.020)
		No. 2	0.10 - 0.30 (0.004 - 0.012)	0.50 (0.020)
Shift fork groove width		No. 1	5.50 – 5.60 (0.217 – 0.220)	
		No. 2	4.50 – 4.60 (0.177 – 0.181)	
Shift fork thickness		No. 1	5.30 – 5.40 (0.209 – 0.213)	_
		No. 2	4.30 – 4.40 (0.169 – 0.173)	_

SHAFT DRIVE

Unit: mm (in)

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ITEM		STANDARD 0.05 - 0.32 (0.002 - 0.013)		
Secondary bevel gear backlash				
Final bevel gear backlash	Drive side	0.03 – 0.064 (0.001 – 0.025)	_	
Damper spring free length		—	58.5 (2.30)	



THERMOSTAT + RADIATOR + FAN + ENGINE COOLANT

ITEM	S	TANDARD/SPECIFICATION	NOTE
Thermostat valve opening temperature	Approx. 75 °C (167 °F)		_
Thermostat valve lift	Over	6 mm (0.24 in) at 90 °C (194 °F)	—
ECT sensor resistance	20 °C (68 °F)	Approx. 2.45 kΩ	_
	40 °C (104 °F)	Approx. 1.148 kΩ	—
	60 °C (140 °F)	Approx. 0.587 k Ω	—
	80 °C (176 °F)	Approx. 0.322 k Ω	—
Radiator cap valve opening pressure	(0.95	95 – 125 kPa 5 – 1.25 kgf/cm², 13.5 – 17.8 psi)	—
Cooling fan thermo-switch	$OFF\toON$	Approx. 105 °C (221 °F)	—
operating temperature	$ON \rightarrow OFF$	Approx. 100 °C (212 °F)	—
Engine coolant type	Use an ant num radiato	_	
Engine coolant capacity		_	

INJECTOR + FUEL PUMP + FUEL PRESSURE REGULATOR

ITEM	SPECIFICATION	NOTE
Injector resistance	9.5 – 11.5 Ω at 20 °C (68 °F)	
Fuel pump discharge amount	Approx. 168 ml (5.7/5.9 US/Imp oz) and more/10 sec.	
Fuel pressure regulator operating set pressure	Approx. 300 kPa (3.0 kgf/cm², 43 psi)	

THROTTLE BODY

ITEM	SPECIFICATION
Bore size	34 mm
I.D. No.	41F3 (For E-33), 41F2 (For E-03)
Idle r/min	1 100 ± 100 r/min
Fast idle r/min	1 800 r/min (When cold engine)
Throttle cable play	2.0 – 4.0 mm (0.08 – 0.16 in)



FI SENSORS + SECONDARY THROTTLE VALVE ACTUATOR

ITEM		SPECIFICATION	NOTE	
CKP sensor resistance	184 – 276 Ω			
CKP sensor peak voltage		1.5 V and more		
IAP sensor input voltage		4.5 – 5.5 V		
IAP sensor output voltage		Approx. 2.6 V at idle speed		
TP sensor input voltage		4.5 – 5.5 V		
TP sensor resistance	Closed	Approx. 1.1 kΩ		
	Opened	Approx. 4.4 kΩ		
TP sensor output voltage	Closed	Approx. 1.1 V		
	Opened	Approx. 4.4 V		
ECT sensor input voltage		4.5 – 5.5 V		
ECT sensor resistance	Ар	prox. 2.45 kΩ at 20 °C (68 °F)		
IAT sensor input voltage		4.5 – 5.5 V		
IAT sensor resistance	A	oprox. 2.6 kΩ at 20 °C (68 °F)		
TO sensor resistance		19.1 – 19.7 kΩ		
TO sensor voltage	Normal	0.4 – 1.4 V		
	Leaning	3.7 – 4.4 V	When leaning 65°	
GP switch voltage		0.2 V and more		
Injector voltage		Battery voltage		
STP sensor input voltage		4.5 – 5.5 V		
STP sensor resistance	Closed	Approx. 0.5 kΩ		
	Opened	Approx. 3.9 kΩ		
STP sensor output voltage	Closed	Approx. 0.5 V		
	Opened	Approx. 3.9 V		
STV actuator resistance		Approx. 6.5 Ω		
HO2 sensor output voltage		0.3 V and less at idle speed		
	0	0.6 V and more at 5 000 r/min		
HO2 sensor heater resistance	6	6.7 – 9.5 Ω at 23 °C (73.4 °F)		
PAIR solenoid valve resistance	20 –	20 – 24 Ω at 20 – 30 °C (68 – 86 °F)		
ISC valve resistance	A	Approx. 80 Ω at 20 °C (68 °F)		
EVAP system purge control solenoid valve resistance	A	Approx. 32 Ω at 20 °C (68 °F)		



ELECTRICA	L					Unit: mm (in)
Г	ТЕМ		SPECIFICATION			NOTE
Firing order			1.2			
Spark plug			Туре	NGK: DR7EA DENSO: X22ESR-U		
			Gap	0.6 – 0.7 (0.024 – 0.028)		
Spark performar	nce			Over 8 (0.3) at 1 atm.		
CKP sensor res	istance			184 – 276 Ω		
CKP sensor pea	ak voltage			4.0 V and more		
Ignition coil resis	stance		Primary	2.8 – 4.7 Ω		Terminal – Terminal
			Secondary	24 – 36 kΩ		Plug cap – Terminal
Ignition coil prim	ary peak volta	ge	200 V and more		#1	 ⊕ B/Bl (main) ⊕ B/R (sub) ⊕ Ground ⊕ B/Y (main) ⊕ W (sub) ⊕ Ground
Generator coil re	esistance			0.2 – 1.5 Ω		
Generator no-loa (when engine is	ad voltage cold)		70	V (AC) and more at 5 000 r/min		Y – Y
Regulated voltage	ge			13.5 – 15.0 V at 5 000 r/min		Y – Y
Generator maxir	num output			350 W at 5 000 r/min		
Starter relay res	istance		3 – 7 Ω			
GP switch voltag	ge		0.6 V and	more (From 1st to top without neutral)		
Battery	Type designa	ation		FTX12-BS		
	Capacity			12 V 36 kC (10 Ah)/10 HR		
Fuse size	Headlight	HI		10 A		
	Tieadiigiit	LO	10 A			
	Signal			10 A		
	Ignition		15 A			
	Fuel			10 A		
	Main			30 A		
	FAN			15 A		

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WATTAGE		Unit: W	
ITEM		SPECIFICATION	
		E-03, 33	
Headlight	HI	60	
	LO	55	
Brake/Tail light		LED	
Turn signal light		21/5 (Front) 21 (Rear)	
Licence plate light		5	
Speedometer light		LED	
Engine coolant temp. warning light		LED	
Turn signal indicator light		LED	
High beam indicator light		LED	
Neutral indicator light		LED	
Oil pressure indicator light		LED	
FI indicator light		LED	

BRAKE + WHEEL

Unit: mm (in)

ITEM		STANDARD	LIMIT	
Rear brake pedal free travel		20 – 30 (0.8 – 1.2)		
Rear brake pedal height		75 – 85 (3.0 – 3.3)	_	
Brake drum I.D.	Rear	—	180.7 (7.11)	
Brake disc thickness	Front	4.8 – 5.2 (0.19 – 0.21)	4.5 (0.18)	
Brake disc runout		—	0.30 (0.012)	
Master cylinder bore	Front	12.700 – 12.743 (0.5000 – 0.5017)	—	
Master cylinder piston diam.	Front	12.657 – 12.684 (0.4983 – 0.4993)	_	
Brake caliper cylinder bore	Front	30.230 – 30.306 (1.1901 – 1.1931)	_	
Brake caliper piston diam.	Front	30.150 – 30.200 (1.1870 – 1.1889)	—	
Wheel rim runout	Axial	_	2.0 (0.08)	
	Radial	—	2.0 (0.08)	
Wheel axle runout	Front	—	0.25 (0.010)	
	Rear		0.25 (0.010)	
Wheel rim size	Front	J16 M/C × MT 3.00		
	Rear	J15 M/C × MT 4.00	—	



TIRE

ITEM		STANDARD	LIMIT
Cold inflation tire pressure (Solo riding)	Front	200 kPa (2.00 kgf/cm², 29 psi)	_
	Rear	250 kPa (2.50 kgf/cm², 36 psi)	—
Cold inflation tire pressure (Dual riding)	Front	200 kPa (2.00 kgf/cm², 29 psi)	—
	Rear	250 kPa (2.50 kgf/cm², 36 psi)	—
Tire size	Front	130/90-16 M/C 67H	—
	Rear	170/80-15 M/C 77H	—
Tire type	Front	IRC GS-23F A	—
	Rear	IRC GS-23R A	—
Tire tread depth	Front	—	1.6 (0.06)
	Rear	_	2.0 (0.08)

SUSPENSION

Unit: mm (in) ITEM **STANDARD** LIMIT Front fork stroke 140 ____ (5.5)382.2 (15.04) Front fork spring free length 374 (14.7)Front fork oil level (without spring) 153 (6.02)SUZUKI FORK OIL L01 Front fork oil type ____ or an equivalent fork oil Front fork oil capacity (each leg) 541 ml (18.3/19.0 US/Imp oz) ____ Front fork inner tube outside diam. 41 ____ (1.61)Rear shock absorber spring adjuster 3rd Rear wheel travel 105 ___ (4.13)Swingarm pivot shaft runout 0.3 (0.01)

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FUEL + OIL

ITEM		SPECIFICATION	NOTE
Fuel type	Use only unlea octane (R/2 + M the research me Gasoline contai Ether), less tha methanol with sion inhibitor is		
Fuel tank capacity	Including	15.0 L (4.0/3.3 US/Imp gal)	E-33
	Including reserve	15.5 L (4.1/3.4 US/Imp gal)	E-03
	Fuel level indicator light lighting	1.5 L (0.4/0.3 US/Imp gal)	
Engine oil type	SAE 10W-40, A	PI, SF/SG or SH/SJ with JASO MA	
Engine oil capacity	Change	3 000 ml (3.2/2.6 US/Imp qt)	
	Filter change	3 400 ml (3.6/3.0 US/Imp qt)	
	Overhaul	3 700 ml (3.9/3.3 US/Imp qt)	
Final bevel gear oil type	SAE 90 hypoid gear oil with GL-5 under API classification		
Final bevel gear oil capacity	(6.8/		
Brake fluid type		DOT 4	

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TIGHTENING TORQUE ENGINE

ITEM			N⋅m	kgf-m	lbf-ft
Rocker arm shaft			27	2.7	19.5
Cylinder head cover bolt		6 mm	10	1.0	7.0
- ,		8 mm	25	2.5	18.0
Cylinder head bolt and nut		Initial	10	1.0	7.0
	8 mm	Final	25	2.5	18.0
		Initial	25	2.5	18.0
	10 mm	Final	38	3.8	27.5
Cam sprocket bolt			15	1.5	11.0
Cam chain tension adjuster n	nountina b	olt	10	1.0	7.0
Cam chain tensioner bolt			10	1.0	7.0
Primary drive gear bolt			95	9.5	68.5
Clutch spring set bolt			10	1.0	7.0
Clutch sleeve hub nut			60	6.0	47.0
Clutch cable adjuster lock-nu	(engine s	side)	4.5	0.45	3.5
Driveshaft bolt			55	5.5	40.0
Secondary drive gear shaft nut		105	10.5	76.0	
Secondary gear case bolt		Initial	15	1.5	11.0
Secondary gear base son		Final	22	2.2	16.0
Generator rotor bolt			160	16.0	115.5
Starter clutch allen bolt			26	2.6	19.0
Crankcase bolt	6	mm	11	1.1	8.0
			15	1.5	11.0
	8 mm	Final	22	2.2	16.0
Conrod cap nut		Initial	25	2.5	18.0
Conrod cap nut		Final	51	5.1	37.0
Oil pressure regulator		28	2.8	20.0	
		11	1.1	8.0	
Oil pump mounting bolt		14	1.4	10.0	
Oil pressure switch Oil drain plug		21	2.1	15.0	
Rocker arm valve adjuster bolt		15	1.5	11.0	
		6 mm	6.0	0.6	4.3
Oil plug		8 mm	18	1.8	13.0
		10 mm	15	1.5	11.0
		14 mm	23	2.3	16.5
		14 mm	35	3.5	25.5
Engine mounting bolt		79	7.9	57.0	
Engine mounting bolt Engine mounting bracket bolt			23	2.3	16.5
Frame mounting bolt/nut 8 mm 10 mm		23	2.3	16.5	
			50	5.0	36.0
Exhaust pipe clamp bolt		23	2.3	16.5	
Muffler mounting bolt			23	2.3	16.5
Spark plug			18		13.0
				1.8	
Ignition coil bolt			4.5	0.45	3.5

Suzuki Motor of America, Inc. ai 10/23/2018 Specifications and other information may change without notice.

SECONDARY AND FINAL

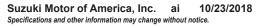
ITEM		N⋅m	kgf-m	lbf-ft
Secondary drive bevel gear bearing retainer bolt		23	2.3	16.5
Secondary driven bevel gear bolt		23	2.3	16.5
Secondary driven bevel gear bearing stopper		105	10.5	76.0
Secondary drive gear shaft nut		105	10.5	76.0
Final gear case nut		40	4.0	29.0
Final drive bevel gear coupling nut		100	10.0	72.5
Final drive bevel gear bearing stopper		110	11.0	79.5
Final gear case oil drain plug		23	2.3	16.5
Final gear case bolt	8 mm	23	2.3	16.5
	10 mm	50	5.0	36.0
Final driven bevel gear bearing retainer screw		9	0.9	6.5

FI SYSTEM AND INTAKE AIR SYSTEM

ITEM	N⋅m	kgf-m	lbf-ft
CKP sensor mounting bolt	8	0.8	6.0
Fuel delivery pipe mounting screw	3.5	0.35	2.5
Fuel pump mounting bolt	10	1.0	7.0
TPS and STPS mounting screw	3.5	0.35	2.5
ISC valve mounting screw	2.1	0.21	1.5
Straight plug mounting screw	5	0.5	3.5

COOLING SYSTEM

ITEM	N⋅m	kgf-m	lbf-ft
Water pump cover bolt	6	0.6	4.5
Water pump mounting screw	10	1.0	7.0
Cooling fan thermo-switch	17	1.7	12.5
ECT sensor	18	1.8	13.0



GUZUK

CHASSIS

ITEM	N⋅m	kgf-m	lbf-ft
Front axle	65	6.5	47.0
Front axle pinch bolt	23	2.3	16.5
Brake disc bolt	23	2.3	16.5
Front fork cap bolt	23	2.3	16.5
Front fork spring stopper nut	35	3.5	25.5
Front fork damper rod bolt	23	2.3	16.5
Front fork upper clamp bolt	23	2.3	16.5
Front fork lower clamp bolt	33	3.3	24.0
Front fork inner rod lock-nut	15	1.5	11.0
Steering stem head nut	90	9.0	65.0
Steering stem nut	45	4.5	32.5
Front master cylinder mounting bolt	10	1.0	7.0
Front brake caliper mounting bolt	39	3.9	28.0
Brake hose union bolt	23	2.3	16.5
Air bleeder valve	7.5	0.75	5.5
Handlebar set bolt	23	2.3	16.5
Handlebar holder nut	45	4.5	32.5
Front footrest bracket mounting bolt	55	5.5	40.0
Frame down tube mounting bolt (M8)	23	2.3	16.5
Frame down tube mounting bolt (M10)	50	5.0	36.0
Rear brake pedal bolt	11	1.1	8.0
Rear swingarm pivot bolt (Left)	100	10.0	72.5
Rear swingarm pivot bolt (Right)	9.5	0.95	7.0
Rear swingarm pivot bolt lock-nut	100	10.0	72.5
Rear shock absorber mounting nut (Upper and Lower)	50	5.0	36.0
Rear cushion lever/rod mounting nut	78	7.8	57.5
Rear axle nut	65	6.5	47.0
Rear torque link nut (front)	35	3.5	25.5
Rear torque link nut (rear)	25	2.5	18.0
Rear brake link pivot bolt	29	2.9	21.0
Rear brake cam lever bolt	10	1.0	7.3
Driven joint stopper bolt	10	1.0	7.0
Rear frame mounting bolt	50	5.0	36.0
Rear fender brace bolt	23	2.3	16.5
License lamp mounting nut	5	0.5	3.6
Rear reflex reflector mounting nut	1.8	0.18	1.3
Fuel level gauge mounting bolt	10	1.0	7.0

GILLK