Features & Specifications 2018 SV650 ABS



Key Features

- Liquid cooled, 645cc, 4-stroke, DOHC, V-twin engine delivers inspired performance.
- Suzuki EFI system with Low RPM Assist makes take offs smooth and pleasant.
- Trellis-style frame constructed of high-strength steel tubes contributes to the motorcycle's low weight and trim chassis.
- Slim bodywork is aesthetically pleasing while aiding comfort and maneuverability.
- Compact Anti-lock Braking System (ABS¹) works seamlessly with the triple disc brakes to provide controlled stopping power to match the available traction.
- Dunlop Road Smart III tires help make this the best handling bike in its class.

Overview

Suzuki continues to refine this iconic motorcycle that embodies the sporty personality that only a lively, mid-sized V-twin roadster can deliver. The SV650 ABS has a polished power-plant that provides surprising performance with low emissions and outstanding fuel economy, mated to refined trim and lightweight chassis that delivers a sporty, exciting ride. Like its predecessors, the 2018 SV650 ABS promises to have the sparkling performance, style and value that a broad range of riders will enjoy.

Engine Features

- Class exclusive*, 645cc DOHC 90°V-twin engine produces strong, torque-rich horsepower while conforming the latest emission requirements.
- The energy efficient engine has unique pistons that were engineered with use of FEM (Finite Element Method) analysis to achieve optimal rigidity and weight.
- Each piston skirt has a special resin coating, and the other sliding part are tinned for less friction and greater durability a first for a Suzuki motorcycle.
- Suzuki's innovative L-shaped piston rings contribute to reduce blow-by gas, resulting in less emissions and greater combustion efficiency.



^{* 600- 800}cc street motorcycle class.

Engine Features (continued)

- SCEM (Suzuki Composite Electrochemical Material)-plated cylinders reduce friction and improve heat transfer and durability.
- Both cylinder heads feature Suzuki's original Dual Spark Technology for greater combustion efficiency, better fuel economy and cleaner emission.
- The fuel injection system employs Suzuki's innovative, SDTV (Suzuki Dual Throttle Valve) with 39mm throttle bodies. The secondary throttle valves are controlled by servo motor for smooth power delivery and optimum combustion efficiency.
- Ten-hole; long-nosed type fuel injectors on each throttle body improves fuel atomization for better combustion efficiency and while reducing fuel consumption.
- The EFI system employs O2 feedback and a precise intake pressure sensor for optimum combustion efficiency in various conditions, and reduces emissions to an incredibly low level.
- Suzuki's patented, Throttle-body Integrated Idle Speed Control (TI-ISC) eases starting, stabilizes the engine idle speed and helps lower emissions. The system is compact and lightweight.
- The TI-ISC on the SV650 incorporates Suzuki's Low RPM Assist feature that seamlessly adjusts
 engine speed during take-off and low-speed running to smooth the power delivery and to help
 eliminate the possibility of the rider stalling the motorcycle.
- The Engine Control Module (ECM) provides state-of-the-art engine management and has enhanced
 - settings to suit the intake and exhaust systems, resulting in better fuel economy and linear throttle response.
- Advanced, transistorized ignition control programming helps maintain more precise spark timing to the four iridium, long-life spark plugs.
- The SV650 also features Suzuki's Easy Start system (which was first featured on the GSX-S1000) that lets the rider start the motorcycle with a momentary press of the start switch without pulling in the clutch lever when the transmission is in neutral.



- The air cleaner case design has high capacity and routes crankcase breather gas from the engine cover to help increase engine power. The air intake funnels have staggered lengths to heighten midrange torque.
- The exhaust system has a clean, functional appearance and lower weight. The 2-into1 system has a catalyzer to further reduce emissions.
- The high-efficiency radiator employs a large cooling fan for exceptional cooling capacity. To further
 control temperature, the engine is also fitted with a coolant-cooled, oil cooler that is compact and
 lightweight.
- The close-ratio, six-speed transmission features carefully selected ratios that are equally well suited for commuting or spirited riding.
- The multi-plate clutch has precise rack & pinion actuation for a light pull and consistent release point.

Chassis Features

- The compact, lightweight chassis is covered with slim bodywork to create a bike that's agile and fun to ride on a variety of streets such as city traffic, highway, rural roads and winding roads.
- The ready-to-ride weight of the 2018 SV650 ABS is just 436.5 pounds.
- The high-strength steel, trellis-style frame is key to the motorcycle's trim and intelligent dimensions. The seat height is just 785mm (30.9 in.) and is the lowest in the 600 800cc street bike class.



Chassis Features (continued)

- The sleek fuel tank shape enhances the motorcycle's sporty character. So the rider has room to maneuver, the tank is short and narrow. It also aids the rider touching the ground better at stops
- The fuel tank has the same 3.8 US gallon fuel capacity in both US and California versions.
- The frame is mated to a steel, beam-type swingarm with a straightforward chain tension adjuster system.
- The 41mm conventional style front fork has a generous 125mm (4.9 in.) of wheel travel to provide a sporty, but plush ride.
- Link-type rear shock unit has 63mm (2.48 in.) stroke, and is tuned for a superb progressive feel and to react efficiently to varied road conditions while still delivering an agile and stable feel.
- The rear shock's spring pre-load is 7-way adjustable so you can easily adjust for a passenger or cargo.
- Front brakes with a pair of fully floating 290mm discs are grasped by two-piston TOKIKO calipers for strong braking performance. A compact Anti-lock Braking System (ABS) ensures braking power matches available traction.
- Five-spoke cast-aluminum-alloy wheels are shod with lightweight, front and rear DUNLOP radial tires for sharp handling and good mileage.
- New Dunlop ROAD SMART III tires are fitted for 2018 to help with handling and all-around tire performance.
- Fresh design, compact and lightweight instrument cluster has a full LCD display eliminating motor and needle mechanics.
- The instrument panel has several features, including a tachometer, speedometer, odometer, dual trip meter, reserve trip meter, clock, coolant temperature/oil pressure indicator, gear position, plus fuel consumption and driving range data.
- Well proportioned, tubular handlebars and mid-set foot controls create a sporting, yet ergonomically relaxed riding position.
- Tastefully designed, round shaped headlight is multi-reflector type with 12V60/55W halogen bulb.
- Bright, durable LED combination tail and brake light, plus front and rear, amber tinted turn signals.
- Attention to rider comfort and confidence includes a carefully shaped seat with a high-grip cover, and integrated cargo retention loops that can pull out from under the seat.
- The styling was conceived to express slim, lightweight design and to showcase the strength of V-twin engine. The clean, neatly shaped body lines are aimed to be appealing to a wide range of riders.
- The sleek fuel tank shape enhances the motorcycle's sporty character. Fuel tank capacity is an ample 14.5L (3.8 US gal) for both US and California specification models.
- A new glossy Black color scheme is set off by the trellis frame and wheels finished in bright red to deliver a European sport look.

Additional Features

- Stylized Suzuki "S" 3-D emblem on the fork upper bracket denotes the quality, sophistication and performance legacy of the brand.
- A variety of Genuine Suzuki Accessories for SV owners are available including a large selection of Suzuki logo apparel.
- The 12-month unlimited-mileage, limited warranty can be lengthened via the Suzuki Extended Protection program (SEP).



Specifications SV650AL8 E-03: USA, E-33: California

Dimensions and curb mass

| Item | Specification | Remark |
|------------------|-------------------|--------|
| Overall length | 2140 mm (84.3 in) | _ |
| Overall width | 760 mm (29.9 in) | _ |
| Overall height | 1090 mm (42.9 in) | _ |
| Wheelbase | 1445 mm (56.9 in) | _ |
| Ground clearance | 135 mm (5.3 in) | _ |
| Seat height | 785 mm (30.9 in) | _ |
| Curb mass | 198 kg (437 lbs) | _ |

Engine

| Item | Specification | Remark |
|---------------------|--|--------|
| Туре | Four-stroke, liquid-cooled, DOHC, 90° V-twin | _ |
| Number of cylinders | 2 | _ |
| Bore | 81.0 mm (3.189 in) | _ |
| Stroke | 62.6 mm (2.465 in) | _ |
| Displacement | 645 cm ³ (39.4 cu. in) | _ |
| Compression ratio | 11.2 : 1 | _ |
| Fuel system | Fuel injection | _ |
| Air cleaner | Non-woven fabric element | _ |
| Starter system | Electric | _ |
| Lubrication system | Wet sump | _ |
| Idle speed | 1300 ± 100 r/min | _ |

Drive train

| | Item Specification | | Remark |
|-----------------|--------------------|-----------------------|--------|
| Clutch | | Wet multi-plate type | _ |
| Transmission | | 6-speed constant mesh | _ |
| Gearshift patte | ern | 1-down, 5-up | _ |
| Primary reduc | tion ratio | 2.088 (71/34) | _ |
| | Low | 2.461 (32/13) | _ |
| 2nd | 1.777 (32/18) | _ | |
| Gear ratios | 3rd | 1.380 (29/21) | _ |
| Geal Tallos | Gear ratios 4th | 1.125 (27/24) | _ |
| | 5th | 0.961 (25/26) | _ |
| | Тор | 0.851 (23/27) | _ |
| Final reduction | n ratio | 3.066 (46/15) | |
| Drive chain | | DID520V0, 112 links | _ |

Chassis

| ltem | Specification | Remark |
|-------------------|-------------------------------------|--------|
| Front suspension | Telescopic, coil spring, oil damped | _ |
| Rear suspension | Link type, coil spring, oil damped | _ |
| Front fork stroke | 125 mm (4.9 in) | _ |
| Steering angle | 33° (right and left) | _ |
| Front brake | Disc brake, twin | _ |
| Rear brake | Disc brake | _ |
| Front tire size | 120/70ZR17M/C (58W), tubeless | _ |
| Rear tire size | 160/60ZR17M/C (69W), tubeless | _ |



Electrical

| Item Specification | | Remark |
|------------------------------|--------------------------------------|--------|
| Ignition type | Electronic ignition (Transistorized) | _ |
| Spark plug | NGK MR8E-9 | _ |
| Battery | 12 V 36.0 kC (10 Ah)/10 HR | _ |
| Generator | Three-phase A.C. generator | _ |
| Fuse | 30/10/10/15/10/15 A | _ |
| ABS fuse | 30 A | _ |
| Headlight | 12 V 60/55 W (H4) | _ |
| Brake light/Taillight | LED | _ |
| Turn signal light | 12 V 21 W | _ |
| License plate light | 12 V 5 W | _ |
| Instrument panel light | LED | _ |
| Neutral indicator light | LED | _ |
| Hi beam indicator light | LED | _ |
| Turn signal indicator light | LED | _ |
| Engine coolant temperature | | |
| indicator light/Oil pressure | LED | _ |
| indicator light | | |
| MIL | LED | _ |
| ABS indicator light | LED | _ |

Capacities

| | ltem | Specification | Remark |
|-------------|--------------------|----------------------------------|--------|
| Fuel tank | | 14.5 L (3.8 US gal, 3.2 Imp gal) | _ |
| Engine oil | Oil change | 2400 ml (2.5 US qt, 2.1 lmp qt) | _ |
| Engine on | With filter change | 2750 ml (2.9 US qt, 2.4 lmp qt) | _ |
| Engine cool | ant | 1850 ml (2.0 US qt, 1.6 lmp qt) | _ |

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Service Data SV650AL8 E-03: USA, E-33: California

NOTE:

The specification of fuel and oil are not listed below. However, their details are described after the tables.

Emission Control Devices

| Item | Specification | Standard | Limit |
|------------------------------------|-------------------------|-----------------|-------|
| EVAP system purge control solenoid | | | |
| valve power supply voltage (If | | Battery voltage | _ |
| equipped) | | | |
| EVAP system purge control solenoid | 20 °C (68 °F) | 30 – 34 Ω | |
| valve resistance (If equipped) | 20 0 (00 1) | 30 – 34 12 | _ |
| PAIR control solenoid valve power | | Battery voltage | |
| supply voltage (If equipped) | | battery voltage | _ |
| PAIR control solenoid valve | 20 – 30 °C (68 – 86 °F) | 20 – 24 Ω | |
| resistance (If equipped) | 20 - 30 C (00 - 00 T) | 20 – 24 12 | _ |

Engine Electrical Devices

| Item | Specification | Standard | Limit |
|------------------------------------|----------------------|-----------------|-------|
| IAP sensor #1 power supply voltage | | 4.75 – 5.25 V | _ |
| IAP sensor #1 output voltage | Idle speed at 1 atm. | Approx. 2.5 V | _ |
| IAP sensor #2 power supply voltage | | 4.75 – 5.25 V | _ |
| IAP sensor #2 output voltage | Idle speed at 1 atm. | Approx. 2.5 V | _ |
| IAT sensor power supply voltage | | 4.5 – 5.5 V | _ |
| IAT sensor resistance | 0 °C (32 °F) | 5400 – 6600 Ω | _ |
| IAI Selisoi lesistalice | 80 °C (176 °F) | 290 – 390 Ω | _ |
| ECT sensor power supply voltage | | 4.5 – 5.5 V | _ |
| ECT sensor resistance | 20 °C (68 °F) | 2320 – 2590 Ω | |
| ECT Selisor resistance | 80 °C (176 °F) | 310 – 326 Ω | _ |
| TP sensor power supply voltage | | 4.5 – 5.5 V | _ |
| TP sensor output voltage | Closed | 1.10 – 1.14 V | |
| TP sensor output voltage | Opened | 4.34 – 4.54 V | _ |
| STP sensor power supply voltage | | 4.5 – 5.5 V | _ |
| STP sensor output voltage | Closed | 0.57 – 0.67 V | |
| 31P serisor output voltage | Opened | 4.4 – 4.6 V | _ |
| HO2 sensor output voltage | Idle speed | 0.6 V or less | |
| HOZ Serisor output voltage | 5000 r/min | 0.6 V or more | _ |
| HO2 sensor heater power supply | | Battery voltage | |
| voltage | | | |
| HO2 sensor heater resistance | 23 °C (73.4 °F) | 11.5 – 17.5 Ω | _ |
| CKP sensor peak voltage | When cranking | 4.6 V or more | _ |
| CKP sensor resistance | | 148 – 222 Ω | _ |
| TO sensor power supply voltage | | 4.5 – 5.5 V | _ |
| TO sensor output voltage | Normal | 0.4 – 1.4 V | |
| | Leaning 65° | 3.7 – 4.4 V | |
| TO sensor resistance | | 16500 – 22300 Ω | |
| ECM power supply voltage | | Battery voltage | _ |

Engine Mechanical

| Engine Mechanical | | | | |
|---------------------------------|-------------|--------------|--|-----------------------------|
| Item | Specifica | | Standard | Limit |
| | E03 withou | | 18K0 | _ |
| Throttle body I.D. No. | Control S | | | |
| | E33 with | EVAP | 18K1 | _ |
| Throttle body bore size | | | 39 mm (1.5 in) | _ |
| Throttle cable play | | | 2.0 – 4.0 mm (0.079 – 0.16 in) | _ |
| Idle speed | When engine | warmed | 1300 ± 100 r/min | _ |
| Fast idle speed | | | 1500 – 2000 r/min | _ |
| STVA resistance | | | Approx. 7 Ω | _ |
| | | | 1300 – 1700 kPa | 1100 kPa |
| Compression pressure | | | (13.3 – 17.3 kgf/cm ² , 188 – 246 | (11.2 kgf/cm ² , |
| | | | psi) | 159 psi) |
| | | | | 200 kPa |
| Compression pressure difference | | | - | (2 kgf/cm ² , 28 |
| | | | | psi) |
| | Intake | j | 36.38 – 36.43 mm | 36.08 mm |
| Cam height | Interne | | (1.433 – 1.434 in) | (1.421 in) |
| Gammoight | Exhau | st | 35.68 – 35.73 mm | 35.38 mm |
| | LAHau | 31 | (1.405 – 1.406 in) | (1.393 in) |
| | Intake | ` | 0.027 – 0.069 mm | 0.150 mm |
| Comphoff journal ail alcoronge | IIIIake | 7 | (0.0011 – 0.0027 in) | (0.0059 in) |
| Camshaft journal oil clearance | Eybou | o.t | 0.027 – 0.069 mm | 0.150 mm |
| | Exhau | St | (0.0011 – 0.0027 in) | (0.0059 in) |
| | letele | | 22.007 – 22.028 mm | , |
| | Intake | | (0.8665 – 0.8672 in) | |
| Camshaft journal holder I.D. | | | 22.007 – 22.028 mm | - |
| | Exhau | st | (0.8665 – 0.8672 in) | |
| | | | 21.959 – 21.980 mm | |
| | Intake | | (0.8646 – 0.8653 in) | |
| Camshaft journal O.D. | Exhaust | | 21.959 – 21.980 mm | - |
| | | | (0.8646 – 0.8653 in) | |
| | | | (0.00 10 0.0000) | 0.10 mm |
| Camshaft runout | Intake & Ex | khaust | - | (0.004 in) |
| Cam chain pin | At arrow | "3" | 16th pin | _ |
| | | | 0.10 – 0.20 mm | |
| | When engine | Intake | (0.0040 – 0.0078 in) | |
| Valve clearance | cold | | 0.20 – 0.30 mm | - |
| | 00.0 | Exhaust | (0.0079 – 0.0118 in) | |
| | Intake | | 31 mm (1.2 in) | |
| Valve diameter | Exhau | | 25.5 mm (1.00 in) | - |
| | | | 20.0 11111 (1.00 111) | 0.05 mm |
| Valve stem runout | Intake & Ex | khaust | - | (0.0019 in) |
| | | | | 0.03 mm |
| Valve head radial runout | Intake & Ex | khaust | - | (0.0011 in) |
| | | | | 0.5 mm |
| | Intake |) | _ | (0.019 in) |
| Valve head thickness | | | | 0.5 mm |
| | Exhau | st | <u> </u> | (0.019 in) |
| | | | | 0.35 mm |
| Valve stem deflection | Intake & Ex | khaust | _ | (0.013 in) |
| | | | 4.475 – 4.490 mm | (0.013111) |
| | Intake |) | | _ |
| Valve stem O.D. | | | (0.1762 – 0.1767 in) 4.455 – 4.470 mm | |
| | Exhau | st | | _ |
| | | | (0.1754 – 0.1759 in) | |
| | Intake |) | 0.9 – 1.1 mm | _ |
| Valve seat width | | | (0.036 – 0.043 in) | |
| | Exhau | st | 0.9 – 1.1 mm | _ |
| | Exhaust | | (0.036 – 0.043 in) | |



| ltem | Specifica | ition | Standard | Limit |
|-------------------------------------|------------------------|-----------|---|--------------------------|
| | Intake |) | 4.500 – 4.512 mm | _ |
| Valve guide I.D. | | | (0.1772 – 0.1776 in) | |
| | Exhaus | st | 4.500 – 4.512 mm | _ |
| <u> </u> | | | (0.1772 – 0.1776 in) 0.010 – 0.037 mm | |
| | Intake | | (0.0004 – 0.0014 in) | _ |
| Valve guide to valve stem clearance | | | 0.030 – 0.057 mm | |
| | Exhaus | st | (0.0012 – 0.0022 in) | _ |
| | Intoles | | , | 37.1 mm |
| Valve spring free length | Intake | ; | _ | (1.46 in) |
| valve spring nee length | Exhaus | st | | 37.1 mm |
| | | | | (1.46 in) |
| | When | Intake | 127 – 147 N | _ |
| Valve spring pre-load | compressed to 33.40 mm | | (13.0 – 14.9 kgf, 28.6 – 33.0 lbf) 127 – 147 N | |
| | (1.315 in) | Exhaust | (13.0 – 14.9 kgf, 28.6 – 33.0 lbf) | _ |
| | (1.313111) | | (13.0 = 14.9 kgl, 20.0 = 33.0 lbl) | 0.05 mm |
| Cylinder head distortion | | | _ | (0.0019 in) |
| | | | | 0.05 mm |
| Cylinder distortion | | | _ | (0.0019 in) |
| Cylinder bore | | | 81.000 – 81.015 mm | No nicks or |
| Cylinder bore | | | (3.1890 – 3.1895 in) | Scratches |
| Piston diameter | Measure at 20 | | 80.970 – 80.985 mm | 80.880 mm |
| | in) from the s | kirt end. | (3.1878 – 3.1883 in) | (3.1843 in) |
| Piston to cylinder clearance | | | 0.025 – 0.035 mm (0.0010 – 0.0013 in) | 0.120 mm |
| | | | (0.0010 = 0.0013 III) | (0.0047 in) 0.180 mm |
| | 1st | | _ | (0.0070 in) |
| Piston ring to groove clearance | | | | 0.150 mm |
| | 2nd | | _ | (0.0059 in) |
| | | | 0.83 – 0.85 mm | , |
| | 1st | | (0.0327 – 0.0334 in) | |
| | 130 | | 1.30 – 1.32 mm | _ |
| Piston ring groove width | | | (0.0512 – 0.0519 in) | |
| | 2nd | | 1.01 – 1.03 mm (0.0398 – 0.0405 in) | _ |
| | | | 2.01 – 2.03 mm | |
| | Oil | | (0.0792 – 0.0799 in) | _ |
| | | | 0.76 – 0.81 mm | |
| | 1st | | (0.030 – 0.031 in) | _ |
| Piston ring thickness | 151 | | 1.08 – 1.10 mm | |
| T Istori Ting thickness | | | (0.0426 – 0.0433 in) | |
| | 2nd | | 0.97 – 0.99 mm | _ |
| | | | (0.0382 – 0.0389 in) | 5.2 mm |
| | 1st | | Approx. 6.5 mm (0.26 in) | (0.21 in) |
| Piston ring free end gap | | | | 7.2 mm |
| | 2nd | | Approx. 9 mm (0.4 in) | (0.29 in) |
| | 4-4 | | 0.06 – 0.18 mm | 0.50 mm |
| Piston ring end gap | 1st | | (0.0024 – 0.0070 in) | (0.019 in) |
| | 2nd | | 0.06 – 0.18 mm | 0.50 mm |
| | 2110 | | (0.0024 – 0.0070 in) | (0.019 in) |
| Piston pin bore I.D. | | | 20.002 – 20.008 mm | 20.030 mm |
| • | | | (0.7875 – 0.7877 in) 19.996 – 20.000 mm | (0.7885 in) 19.980 mm |
| Piston pin O.D. | | | (0.7873 – 0.7874 in) | (0.7867 in) |
| | - | | 20.010 – 20.018 mm | 20.040 mm |
| Conrod small end I.D. | | | | |

| Item | Specification | Standard | Limit |
|-------------------------------------|---------------|----------------------|-------------|
| Conrod hig and side clearance | | 0.170 – 0.320 mm | 0.5 mm |
| Conrod big end side clearance | | (0.0067 – 0.0125 in) | (0.019 in) |
| Conrod big end width | | 20.95 – 21.00 mm | |
| Controd big end width | | (0.8248 – 0.8267 in) | _ |
| Conrod big end I.D. | | 41.000 – 41.016 mm | |
| Controd big end i.b. | | (1.6142 – 1.6148 in) | _ |
| Conrod big end oil clearance | | 0.032 – 0.056 mm | 0.080 mm |
| Controd big end on clearance | | (0.0013 – 0.0022 in) | (0.0031 in) |
| Crank pin width | | 42.17 – 42.22 mm | |
| Grank pin widur | | (1.661 – 1.662 in) | _ |
| Crank pin O.D. | | 37.976 – 38.000 mm | |
| Grank pin G.B. | | (1.4952 – 1.4960 in) | _ |
| Crank pin bearing thickness | | 1.480 – 1.496 mm | |
| Grank pin bearing trickness | | (0.0583 – 0.0588 in) | _ |
| Crankshaft journal O.D. | | 41.985 – 42.000 mm | |
| Grankshart Journal C.D. | | (1.6530 – 1.6535 in) | |
| Crankshaft journal oil clearance | | 0.004 – 0.023 mm | 0.080 mm |
| Grankshart journal on dicarance | | (0.0002 – 0.0009 in) | (0.0031 in) |
| Crankcase journal I.D. | | 46.000 – 46.018 mm | |
| Grankease journal 1.D. | | (1.8111 – 1.8117 in) | _ |
| Crankcase journal bearing thickness | | 1.999 – 2.008 mm | |
| Crankcase journal bearing thekness | | (0.0787 – 0.0790 in) | _ |
| Crankshaft journal holder width | Right side | 19.8 – 19.9 mm | |
| Orankonak journal noider width | rtight side | (0.780 – 0.783 in) | |
| Crankshaft journal width | Right side | 20.00 – 20.05 mm | _ |
| Grankshart journal width | Trigint side | (0.7874 – 0.7893 in) | _ |
| Crankshaft runout | | _ | 0.05 mm |
| - Cramonalt ranoat | | | (0.0019 in) |

Engine Lubrication System

| ltem | Specification | Standard | Limit |
|--------------------------------|-----------------------|---|-------|
| Oil proceuro | At 60 °C (140 °F), | 200 – 600 kPa | |
| Oil pressure | 3000 r/min | (2.1 – 6.1 kgf/cm ² , 29.0 – 87.0 psi) | _ |
| | Oil change | 2400 ml (2.5 US qt, 2.1 Imp qt) | |
| Necessary amount of engine oil | Oil and filter change | 2750 ml (2.9 US qt, 2.4 Imp qt) | |
| | Engine overhaul | 3000 ml (3.2 US qt, 2.6 lmp qt) | |

Cooling System

| Item | Specification | Standard | Limit |
|-------------------------------------|-------------------|---|--------------|
| | Engine side | Approx. 1600 ml | |
| Engine coolant | Liigiile side | (1.69 US qt, 1.41 Imp qt) | |
| Lingine coolant | Reserve tank side | Approx. 250 ml | _ |
| | Neserve tark side | (0.26 US qt, 0.22 Imp qt) | |
| Radiator cap valve opening pressure | | 108.0 – 137.4 kPa | |
| Radiator cap valve opening pressure | | (1.1 – 1.4 kgf/cm ² , 15.7 – 19.9 psi) | _ |
| Cooling fan relay power supply | | Battery voltage | _ |
| voltage | | , , | |
| | $OFF \to ON$ | Approx. 105 °C | |
| Cooling fan operating temperature | | (221 °F) | |
| Cooling lan operating temperature | $ON \to OFF$ | Approx. 99 °C | |
| | ON → OI I | (210.2 °F) | |
| Thermostat valve opening | | 80.5 – 83.5 °C | |
| temperature | | (176.9 – 182.3 °F) | _ |
| Thermostat valve lift | 95 °C (203 °F) | 8 mm (0.3 in) or more | _ |



Fuel System

| Item | Specification | Standard | Limit |
|------------------------------------|----------------|--|-------|
| Fuel injector power supply voltage | | Battery voltage | _ |
| Fuel injector resistance | 20 °C (68 °F) | 11.5 – 12.5 Ω | _ |
| FP relay power supply voltage | | Battery voltage | _ |
| ED discharge amount | Per 10 seconds | 167 ml | |
| FP discharge amount | Fel 10 seconds | (5.65 US oz, 5.88 Imp oz) or more | _ |
| | | 289 – 299 kPa | |
| Fuel pressure | | (2.95 – 3.04 kgf/cm ² , 42.0 – 43.3 | _ |
| | | psi) | |

Ignition System

| Item | Specification | Standard | Limit |
|------------------------------------|---------------|---------------------------------|-------|
| Firing order | | 1.2 | _ |
| Spark plug | Type | NGK: MR8E-9 | |
| Spark plug | Gap | 0.8 – 0.9 mm (0.032 – 0.035 in) | _ |
| Spark performance | At 1 atm | 8 mm (0.3 in) or more | _ |
| Ignition coil primary peak voltage | | 150 V or more | _ |
| Ignition coil resistance | Primary | 1 – 3 Ω | |
| | Secondary | 25000 – 40000 Ω | _ |

Starting System

| Item | Specification | Standard | Limit |
|----------------------------|--------------------------------|-----------------|---------------------|
| Starter motor brush length | | 10 mm (0.39 in) | 6.5 mm (0.26 in) |
| Starter relay resistance | | 3 – 6 Ω | _ |
| | ON (Side-stand retracted) | 0.4 – 0.6 V | |
| Side-stand switch voltage | OFF (Side-stand on the ground) | 1.4 V or more | _ |

Charging System

| Item | Specifi | ication | Standard | Limit |
|---------------------------|-------------------|-------------------|-------------------------------|-------|
| Battery leakage current | | | 3 mA or less | _ |
| Regulated voltage | Charging output | At 5000 r/ min | 14.0 – 15.5 V | _ |
| Generator coil resistance | | | 0.189 – 0.231 Ω | _ |
| Generator no-load voltage | When engine cold | At 5000 r/ min | 60 V (AC) or more | _ |
| Charging time | Standard charging | | 1.2 A for 5 to 10 hours | |
| Charging time | Fast charging | | 5 A for 1 hour | _ |
| Generator Max. output | At 500 | 0 r/min | Approx. 375 W | _ |
| | Type des | signation | FT12A-BS | |
| Battery | Сара | acity | 12 V 36.0 kC (10 Ah)/10 HR | _ |



Front Suspension

| Item | Specification | Standard | Limit |
|-------------------------------|---|---------------------------------------|---------------------|
| Front fork inner tube O.D. | | 41 mm (1.6 in) | _ |
| Front fork oil level | Without spring, inner tube fully compressed | 84 mm (3.3 in) | _ |
| Front fork spring free length | Each leg | 412.4 mm (16.24 in) | 404 mm (15.9 in) |
| Front fork oil capacity | Each leg | 525 ml (17.75 US oz, 18.48 lmp oz) | _ |

Rear Suspension

| Item | Specification | Standard | Limit |
|-------------------------------------|---------------|-------------------------------|----------------------|
| Rear shock absorber spring adjuster | | 3rd position from softest end | _ |
| Swingarm pivot shaft runout | | _ | 0.3 mm (0.011 in) |

Wheels and Tires

| Item | Specifi | cation | Standard | Limit |
|------------------------------|-------------|---------|---|--------------|
| | Front | Axial & | | 2.0 mm |
| Wheel rim runout | FIOIIL | Radial | _ | (0.08 in) |
| vvileer illii runout | Rear | Axial & | | 2.0 mm |
| | Neai | Radial | _ | (0.08 in) |
| Wheel axle runout | Front 8 | 2 Poor | | 0.25 mm |
| villeer axie runout | FIOIL | x Real | _ | (0.010 in) |
| Tire size | Fro | ont | 120/70ZR17M/C (58W) | |
| | Re | ar | 160/60ZR17M/C (69W) | _ |
| Tire type | Fro | ont | DUNLOP/ROADSMART III J | |
| , | Re | ar | DUNLOP/ROADSMART III J | |
| | | Front | | 1.6 mm |
| Tire tread depth | Recommend | 110111 | _ | (0.062 in) |
| The tread depth | depth | th Rear | | 2.0 mm |
| | | | _ | (0.078 in) |
| | Solo riding | Front | 225 kPa (2.25 kgf/cm ² , 33 psi) | |
| Cold inflation tire pressure | Solo fluing | Rear | 250 kPa (2.50 kgf/cm ² , 36 psi) | _ |
| Cold Illiation the pressure | Dual riding | Front | 225 kPa (2.25 kgf/cm ² , 33 psi) | |
| | Dual fiding | Rear | 250 kPa (2.50 kgf/cm ² , 36 psi) | |
| Wheel rim size | Fro | ont | 17 M/C × MT 3.50 | |
| wheel him size | Re | ar | 17 M/C × MT 5.00 | |

Drive Chain / Drive Train / Drive Shaft

| Item | Specification | Standard | Limit |
|-----------------------------|---------------|--------------------------------|------------------------|
| Drive chain | Туре | DID520V0 | _ |
| | Links | 112 Links | _ |
| Drive chain 20-pitch length | | _ | 319.4 mm (12.57 in) |
| Drive chain slack | On side-stand | 20 – 30 mm (0.79 – 1.18 in) | _ |



Brake Control System and Diagnosis

| Item | Specification | Standard | Limit |
|--|---------------|----------------------------|-------|
| Rear brake pedal height | | 45 – 55 mm (1.8 – 2.1 in) | _ |
| Master cylinder hare / niston diameter | Front | Approx. 14.0 mm (0.551 in) | |
| Master cylinder bore / piston diameter | Rear | Approx. 14.0 mm (0.551 in) | |

Front Brakes

| Item | Specification | Standard | Limit |
|---|---------------|---------------------------|-----------------------|
| Front brake disc thickness | | 4.5 mm (0.18 in) | 4.0 mm (0.16 in) |
| Front brake disc runout | | _ | 0.30 mm (0.012 in) |
| Front brake caliper cylinder bore / piston diameter | | Approx. 27.0 mm (1.06 in) | _ |

Rear Brakes

| Item | Specification | Standard | Limit |
|--|---------------|---------------------------|-----------------------|
| Rear brake disc thickness | | 5.0 mm (0.20 in) | 4.5 mm (0.18 in) |
| Rear brake disc runout | | _ | 0.30 mm (0.012 in) |
| Rear brake caliper cylinder bore / piston diameter | | Approx. 38.2 mm (1.50 in) | _ |

ABS

| Item | Specification | Standard | Limit |
|-----------------------------------|---------------|--|-------|
| Wheel speed sensor – sensor rotor | Front | 0.45 – 1.53 mm (0.0178 – 0.0602 in) | _ |
| clearance | Rear | 0.21 – 1.57 mm (0.0083 – 0.0618 in) | _ |

Manual Transmission

| Item | Specification | Standard | Limit |
|------------------------------------|-----------------|-------------------------------------|------------|
| | No. 1 | 0.1 – 0.3 mm (0.004 – 0.011 in) | 0.5 mm |
| | INO. I | 0.1 - 0.3 11111 (0.004 - 0.011 111) | (0.019 in) |
| Gearshift fork to groove clearance | No. 2 | 0.1 – 0.3 mm (0.004 – 0.011 in) | 0.5 mm |
| Gearshill lock to groove dearance | NO. Z | 0.1 - 0.5 11111 (0.004 - 0.011 111) | (0.019 in) |
| | No. 3 | 0.1 – 0.3 mm (0.004 – 0.011 in) | 0.5 mm |
| | NU. 3 | 0.1 - 0.3 11111 (0.004 - 0.011 111) | (0.019 in) |
| | No. 1 | 5.5 – 5.6 mm (0.217 – 0.220 in) | |
| Gearshift fork groove width | No. 2 | 5.5 – 5.6 mm (0.217 – 0.220 in) | _ |
| | No. 3 | 5.5 – 5.6 mm (0.217 – 0.220 in) | |
| | No. 1 | 5.3 – 5.4 mm (0.209 – 0.212 in) | |
| Gearshift fork thickness | No. 2 | 5.3 – 5.4 mm (0.209 – 0.212 in) | |
| | No. 3 | 5.3 – 5.4 mm (0.209 – 0.212 in) | |
| Gearshift lever height | | 45 – 55 mm (1.8 – 2.1 in) | _ |
| GP switch power supply voltage | | 4.5 – 5.5 V | _ |
| GP switch voltage | From 1st to Top | 0.6 V or more | _ |



Clutch

| Item | Specification | Standard | Limit |
|---------------------------|---------------|---------------------------|------------|
| Clutch lever play | | 10 – 15 mm (0.4 – 0.6 in) | _ |
| Clutch release screw | | 1 turn counterclockwise | _ |
| | No. 1 | 2.92 – 3.08 mm | 2.62 mm |
| Drive plate thickness | NO. 1 | (0.115 – 0.121 in) | (0.104 in) |
| Drive plate trilokriess | No. 2 | 2.92 – 3.08 mm | 2.62 mm |
| | NO. 2 | (0.115 – 0.121 in) | (0.104 in) |
| | No. 1 | 13.7 – 13.8 mm | 13.2 mm |
| Drive plate claw width | | (0.540 – 0.543 in) | (0.520 in) |
| Drive plate claw width | No. 2 | 13.7 – 13.8 mm | 13.2 mm |
| | | (0.540 – 0.543 in) | (0.520 in) |
| Driven plate distortion | | | |
| Driver plate distortion | | _ | (0.004 in) |
| Clutch apring free length | | 53.1 mm (2.09 in) | 50.5 mm |
| Clutch spring free length | | 33.1 11111 (2.09 111) | (1.99 in) |

Steering / Handlebar

| Item | Specification | Standard | Limit |
|--------------------------------|---------------|------------------------------------|-------|
| Stooring tongion initial force | | 2 – 5 N | |
| Steering tension initial force | | (0.21 – 0.50 kgf, 0.45 – 1.12 lbf) | _ |

Wiring Systems

| ltem | Specifi | ication | Standard | Limit |
|-----------|------------|---------|----------|-------|
| | Headlight | HI | 10 A | _ |
| | Headilgill | LO | 10 A | _ |
| | Igni | tion | 15 A | _ |
| Fuse size | Sig | ınal | 15 A | _ |
| | Fa | an | 15 A | _ |
| | Fu | ıel | 10 A | _ |
| | Ma | ain | 30 A | _ |
| | AE | 3S | 30 A | _ |

Lighting Systems

| Item | Specification | Standard | Limit |
|-----------------------|---------------|-------------------|-------|
| Headlight | | 12 V 60/55 W (H4) | _ |
| Brake light/Taillight | | LED | _ |
| Turn signal light | | 12 V 21 W × 4 | _ |
| License plate light | | 12 V 5 W | _ |

Combination Meter / Fuel Meter / Horn

| Item | Specification | Standard | Limit |
|--------------------------------------|---------------|----------|-------|
| Speed sensor power supply voltage | | 12 V | _ |
| Instrument panel light | | LED | _ |
| Turn signal indicator light | | LED | _ |
| Hi beam indicator light | | LED | _ |
| Neutral indicator light | | LED | _ |
| Engine coolant temperature indicator | | LED | |
| light/Oil pressure indicator light | | | |
| MIL | | LED | _ |
| ABS indicator light | | LED | _ |



Tightening Torque List

Emission Control Devices

| Fastening part | | Tightening torque | |
|--|-----|-------------------|--------|
| l asterning part | N⋅m | kgf-m | lbf-ft |
| PAIR reed valve cover bolt | 10 | 1.0 | 7.5 |
| EVAP system purge control solenoid valve nut | 7.0 | 0.71 | 5.20 |

Engine Electrical Devices

| Eastoning part | | Tightening torque | | | |
|---------------------------|-----|-------------------|--------|--|--|
| Fastening part | N⋅m | kgf-m | lbf-ft | | |
| IAP sensor screw | 1.3 | 0.13 | 0.95 | | |
| IAT sensor screw | 1.3 | 0.13 | 0.95 | | |
| ECT sensor | 18 | 1.8 | 13.5 | | |
| TP sensor mounting screw | 3.5 | 0.36 | 2.60 | | |
| HO2 sensor | 25 | 2.5 | 18.5 | | |
| STP sensor mounting screw | 3.5 | 0.36 | 2.60 | | |

Engine Mechanical

| Factoning part | | Tightening torque | |
|--|--|---------------------------|--------|
| Fastening part | N⋅m | kgf-m | lbf-ft |
| Air cleaner outlet tube clamp screw | 1.5 | 0.15 | 1.10 |
| EVAP system purge control solenoid valve | 5.0 | 0.51 | 3.70 |
| bracket screw | | | |
| EVAP system purge control solenoid valve nut | 7.0 | 0.71 | 5.20 |
| Intake pipe screw | 8.5 | 0.87 | 6.30 |
| Cylinder head cover bolt | 14 | 1.4 | 10.5 |
| Camshaft journal holder bolt | 10 | 1.0 | 7.5 |
| Cam chain tension adjuster bolt | 10 | 1.0 | 7.5 |
| Cam chain tension adjuster plug | 23 | 2.3 | 17.0 |
| Crankshaft hole plug | 11 | 1.1 | 8.5 |
| TDC plug | 23 | 2.3 | 17.0 |
| Cylinder head bolt (M10) | $25 \rightarrow 42 \text{ N} \cdot \text{m} (2.5 \rightarrow 4)$ | .3 kgf-m, 18.5 → 31.0 l | |
| Cylinder head bolt (M6) (L70) | 10 | 1.0 | 7.5 |
| Cylinder head bolt (M6) (L40) | 10 | 1.0 | 7.5 |
| Cylinder nut | 10 | 1.0 | 7.5 |
| Exhaust pipe bolt | 23 | 2.3 | 17.0 |
| Connector hose union bolt | 10 | 1.0 | 7.5 |
| Oil gallery plug (M6) | 10 | 1.0 | 7.5 |
| Cam chain tensioner bolt | 10 | 1.0 | 7.5 |
| Crankcase bolt (M8) (L80) | 26 | 2.7 | 19.5 |
| Crankcase bolt (M8) (L55) | 26 | 2.7 | 19.5 |
| Crankcase bolt (M6) | 11 | 1.1 | 8.5 |
| Primary drive gear bolt | 70 | 7.1 | 52.0 |
| Special tool bolt | 23 | 2.3 | 17.0 |
| Oil gallery plug (M8) | 18 | 1.8 | 13.5 |
| Oil gallery plug (M12) | 21 | 2.1 | 15.5 |
| Drain plug | 21 | 2.1 | 15.5 |
| Oil gallery plug (M16) | 35 | 3.6 | 26.0 |
| Conrod cap bolt | 21 N·m (2.1 kgf-m, 15. | 5 lbf-ft) → turn clockwis | se 90° |



Engine Lubrication System

| Fastening part | | Tightening torque | |
|---------------------------------------|-----|-------------------|--------|
| rastering part | N⋅m | kgf-m | lbf-ft |
| Oil gallery plug (M12) | 21 | 2.1 | 15.5 |
| Oil drain plug | 21 | 2.1 | 15.5 |
| Oil filter | 20 | 2.0 | 15.0 |
| Oil pressure regulator | 28 | 2.9 | 21.0 |
| Oil cooler union bolt | 70 | 7.1 | 52.0 |
| Oil pressure switch | 13 | 1.3 | 9.5 |
| Oil gallery plug (M8) | 18 | 1.8 | 13.5 |
| Oil gallery plug (M6) | 10 | 1.0 | 7.5 |
| Driveshaft oil seal retainer bolt | 10 | 1.0 | 7.5 |
| Piston cooling jet bolt | 10 | 1.0 | 7.5 |
| Oil pump mounting bolt | 10 | 1.0 | 7.5 |
| Oil separator screw | 10 | 1.0 | 7.5 |
| Transmission oil guide retainer screw | 8.5 | 0.87 | 6.30 |

Engine Cooling System

| Fastening part | Tightening torque | | |
|------------------------------------|-------------------|-------|--------|
| rastering part | N⋅m | kgf-m | lbf-ft |
| Water drain bolt | 13 | 1.3 | 9.5 |
| Radiator cap screw | 1.0 | 0.10 | 0.75 |
| Radiator under rubber bracket bolt | 10 | 1.0 | 7.5 |
| Radiator cover screw | 7.5 | 0.76 | 5.55 |
| Cooling fan assembly mounting bolt | 8.5 | 0.87 | 6.30 |
| Radiator mounting bolt | 10 | 1.0 | 7.5 |
| Thermostat connector cap bolt | 10 | 1.0 | 7.5 |
| Water pump case screw | 4.5 | 0.46 | 3.35 |

Fuel System

| Fastening part | Tightening torque | | |
|-----------------------------------|-------------------|-------|--------|
| | N⋅m | kgf-m | lbf-ft |
| Fuel tank cap bolt | 3.0 | 0.31 | 2.25 |
| Fuel tank rear bracket nut | 10 | 1.0 | 7.5 |
| Fuel tank rear mounting bolt | 10 | 1.0 | 7.5 |
| Fuel tank front mounting bolt | 10 | 1.0 | 7.5 |
| Fuel pump mounting bolt | 10 | 1.0 | 7.5 |
| Fuel delivery pipe mounting screw | 3.5 | 0.36 | 2.60 |

Ignition System

| Fastening part | Tightening torque | | |
|----------------|-------------------|-------|--------|
| | N⋅m | kgf-m | lbf-ft |
| Spark plug | 11 | 1.1 | 8.5 |

Starting System

| Fastening part | | Tightening torque | | |
|--------------------------------------|-----|-------------------|--------|--|
| l asterning part | N⋅m | kgf-m | lbf-ft | |
| Starter motor mounting bolt | 10 | 1.0 | 7.5 | |
| Starter motor lead wire mounting nut | 6.0 | 0.61 | 4.45 | |
| Starter motor set bolt | 5.0 | 0.51 | 3.70 | |
| Starter clutch bolt | 25 | 2.5 | 18.5 | |

Charging System

| Fastening part | Tightening torque | | |
|----------------------|-------------------|-------|--------|
| | N⋅m | kgf-m | lbf-ft |
| Generator rotor bolt | 140 | 14.3 | 103.5 |
| Generator cover bolt | 10 | 1.0 | 7.5 |



Exhaust System

| Fastening part | Tightening torque | | |
|-----------------------------|-------------------|-------|--------|
| | N⋅m | kgf-m | lbf-ft |
| Exhaust pipe bolt | 23 | 2.3 | 17.0 |
| Muffler connector bolt | 18 | 1.8 | 13.5 |
| Muffler support bolt | 30 | 3.1 | 22.5 |
| Exhaust pipe connector bolt | 18 | 1.8 | 13.5 |
| Exhaust support bolt | 23 | 2.3 | 17.0 |
| Rear muffler cover screw | 5.5 | 0.56 | 4.05 |
| Muffler cover screw | 5.5 | 0.56 | 4.05 |

Front Suspension

| Fastening part | | Tightening torque | | |
|-----------------------------|-----|-------------------|--------|--|
| | N⋅m | kgf-m | lbf-ft | |
| Front fork cap bolt | 23 | 2.3 | 17.0 | |
| Front fork lower clamp bolt | 23 | 2.3 | 17.0 | |
| Front fork upper clamp bolt | 23 | 2.3 | 17.0 | |
| Handlebar clamp bolt | 23 | 2.3 | 17.0 | |
| Cylinder bolt | 20 | 2.0 | 15.0 | |

Rear Suspension

| Fastening part | Tightening torque | | |
|---|-------------------|-------|--------|
| | N⋅m | kgf-m | lbf-ft |
| Rear shock absorber lower mounting bolt | 50 | 5.1 | 37.0 |
| Cushion rod mounting nut | 78 | 8.0 | 57.5 |
| Rear shock absorber upper mounting nut | 50 | 5.1 | 37.0 |
| Cushion lever (front) mounting nut | 78 | 8.0 | 57.5 |
| Cushion lever (center) mounting nut | 78 | 8.0 | 57.5 |
| Swingarm pivot nut | 100 | 10.2 | 74.0 |

Wheels and Tires

| Fastening part | Tightening torque | | |
|-----------------------|-------------------|-------|--------|
| | N⋅m | kgf-m | lbf-ft |
| Front axle | 65 | 6.6 | 48.0 |
| Front axle pinch bolt | 23 | 2.3 | 17.0 |

Drive Chain / Drive Train / Drive Shaft

| Fastening part | | Tightening torque | | |
|----------------------------|-----|-------------------|--------|--|
| Fastering part | N⋅m | kgf-m | lbf-ft | |
| Rear axle nut | 100 | 10.2 | 74.0 | |
| Engine sprocket nut | 145 | 14.8 | 107.0 | |
| Engine sprocket cover bolt | 5.5 | 0.56 | 4.05 | |
| Rear sprocket nut | 60 | 6.1 | 44.5 | |

Brake Control System and Diagnosis

| Fastening part | Tightening torque | | |
|--|-------------------|-------|--------|
| rastering part | N⋅m | kgf-m | lbf-ft |
| Rear brake master cylinder rod lock-nut | 18 | 1.8 | 13.5 |
| Front brake air bleeder valve | 7.5 | 0.76 | 5.55 |
| Front reservoir cap screw | 1.5 | 0.15 | 1.10 |
| Rear brake air bleeder valve | 6.0 | 0.61 | 4.45 |
| Rear reservoir cap screw | 1.2 | 0.12 | 0.90 |
| Front brake master cylinder holder bolt | 10 | 1.0 | 7.5 |
| Brake hose union bolt | 23 | 2.3 | 17.0 |
| Brake light switch screw | 1.2 | 0.12 | 0.90 |
| Brake lever pivot bolt | 5.9 | 0.60 | 4.35 |
| Brake lever pivot bolt lock-nut | 5.9 | 0.60 | 4.35 |
| Rear brake master cylinder mounting bolt | 10 | 1.0 | 7.5 |



Front Brakes

| Fastening part | Tightening torque | | |
|-----------------------------------|-------------------|-------|--------|
| rastering part | N⋅m | kgf-m | lbf-ft |
| Front brake caliper mounting bolt | 39 | 4.0 | 29.0 |
| Brake hose union bolt | 23 | 2.3 | 17.0 |
| Front brake air bleeder valve | 7.5 | 0.76 | 5.55 |
| Front brake disc bolt | 23 | 2.3 | 17.0 |

Rear Brakes

| Fastening part | Tightening torque | | |
|----------------------------------|-------------------|-------|--------|
| | N⋅m | kgf-m | lbf-ft |
| Rear brake caliper mounting bolt | 22 | 2.2 | 16.5 |
| Rear brake pad mounting pin | 18 | 1.8 | 13.5 |
| Rear brake pad pin plug | 2.5 | 0.25 | 1.85 |
| Brake hose union bolt | 23 | 2.3 | 17.0 |
| Rear brake air bleeder valve | 6.0 | 0.61 | 4.45 |
| Rear brake caliper sliding pin | 27 | 2.8 | 20.0 |
| Rear brake disc bolt | 23 | 2.3 | 17.0 |

ABS

| Fastening part | Tightening torque | | |
|-------------------------------------|-------------------|-------|--------|
| rastering part | N⋅m | kgf-m | lbf-ft |
| Front wheel speed sensor rotor bolt | 6.5 | 0.66 | 4.80 |
| Rear wheel speed sensor rotor bolt | 6.5 | 0.66 | 4.80 |
| Brake pipe flare nut | 16 | 1.6 | 12.0 |
| Brake hose union bolt | 23 | 2.3 | 17.0 |

Manual Transmission

| Fastening part | Tightening torque | | |
|-----------------------------------|-------------------|-------|--------|
| l asterning part | N⋅m | kgf-m | lbf-ft |
| Driveshaft oil seal retainer bolt | 10 | 1.0 | 7.5 |
| GP switch mounting bolt | 6.0 | 0.61 | 4.45 |
| Gearshift arm stopper | 19 | 1.9 | 14.0 |
| Gearshift cam stopper bolt | 10 | 1.0 | 7.5 |
| Gearshift cam plate bolt | 13 | 1.3 | 9.5 |

Clutch

| Eastoning part | Tightening torque | | |
|-----------------------------|-------------------|-------|--------|
| Fastening part | N⋅m | kgf-m | lbf-ft |
| Clutch release adjuster nut | 5.0 | 0.51 | 3.70 |
| Clutch lever pivot bolt | 6.5 | 0.66 | 4.80 |
| Clutch lever pivot nut | 6.5 | 0.66 | 4.80 |
| Clutch switch screw | 1.0 | 0.10 | 0.75 |
| Clutch sleeve hub nut | 50 | 5.1 | 37.0 |
| Clutch spring bolt | 10 | 1.0 | 7.5 |
| Clutch cover bolt | 10 | 1.0 | 7.5 |
| Primary drive gear bolt | 70 | 7.1 | 52.0 |



Steering / Handlebar

| Fastening part | Tightening torque | | |
|-----------------------------|---|-------|--------|
| l asterning part | N⋅m | kgf-m | lbf-ft |
| Handlebar clamp bolt | 23 | 2.3 | 17.0 |
| Handlebar balancer screw | 5.5 | 0.56 | 4.05 |
| Clutch lever holder bolt | 10 | 1.0 | 7.5 |
| Steering stem head nut | 90 | 9.2 | 66.5 |
| Front fork upper clamp bolt | 23 | 2.3 | 17.0 |
| Steering stem nut | 20 N·m (2.0 kgf-m, 15.0 lbf-ft) → turn counterclockwise 0 – 1/4 | | |
| Headlight brace bolt | 10 | 1.0 | 7.5 |

Lighting Systems

| Fastening part | Tightening torque | | |
|--------------------------------------|-------------------|-------|--------|
| rastering part | N⋅m | kgf-m | lbf-ft |
| Headlight mounting screw | 3.0 | 0.31 | 2.25 |
| Headlight cover screw | 10 | 1.0 | 7.5 |
| Rear combination light bracket screw | 2.0 | 0.20 | 1.50 |
| Rear combination light screw | 4.5 | 0.46 | 3.35 |
| License plate light screw | 2.0 | 0.20 | 1.50 |
| Rear reflex reflector nut | 3.0 | 0.31 | 2.25 |
| Front turn signal light mounting nut | 1.3 | 0.13 | 0.95 |
| Rear turn signal light mounting nut | 1.8 | 0.18 | 1.35 |

Combination Meter / Fuel Meter / Horn

| Fastening part | Tightening torque | | |
|-------------------------|-------------------|-------|--------|
| i asterning part | N⋅m | kgf-m | lbf-ft |
| Combination meter screw | 2.0 | 0.20 | 1.50 |

Exterior Parts

| Fastening part | Tightening torque | | |
|------------------------------|-------------------|-------|--------|
| l asterning part | N⋅m | kgf-m | lbf-ft |
| Striker support bracket nut | 5.5 | 0.56 | 4.05 |
| Rear view mirror adapter | 30 | 3.1 | 22.5 |
| Rear view mirror adapter nut | 18 | 1.8 | 13.5 |
| Headlight cover bolt | 10 | 1.0 | 7.5 |
| Meter cover screw | 5.5 | 0.56 | 4.05 |



Special Tools and Equipment

Fuel / Oil / Fluid / Coolant Recommendation

BENJ18K10308001

Fuel

NOTICE

Do not use leaded gasoline. If it is used, the engine and the emission control system will be damaged.

Use unleaded gasoline with an octane rating of 87 AKI or higher.

Unleaded gasoline containing up to 15% MTBE by volume may be used.

Unleaded gasoline containing up to 10% ethanol by volume may be used.

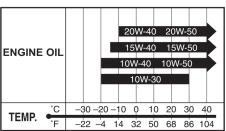
Unleaded gasoline containing up to 5% methanol by volume may be used if it contains appropriate cosolvents and corrosion inhibitors.

Engine Oil

Use engine oils which meet the following requirements.

| | Engine oil |
|--------------------|-------------------|
| API service | SG, SH, SJ or SL |
| classification | 36, 311, 33 01 31 |
| JASO T903 standard | MA |
| Viscosity | SAE 10W-40 |

If SAE 10W-40 engine oils are not available, select oils of an appropriate viscosity grade according to the following chart.



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Suzuki does not recommend the use of engine oil which have an "ENERGY CONSERVING" indication in the API service symbol for any of its motorcycles / ATVs.

It can affect the engine life and the clutch performance.





IF04K1030002-02

Suzuki recommends the use of ECSTAR or SUZUKI PERFORMANCE 4 MOTOR OIL.

Brake Fluid

Specification and classification: DOT 4

▲ WARNING

Since the brake system of this motorcycle is filled with a glycol-based brake fluid by the manufacturer, do not use or mix different types of fluid such as silicone-based and petroleum-based fluid for refilling the system, otherwise serious damage will result.

Do not use any brake fluid taken from old or used or unsealed containers.

Never reuse brake fluid left over from a previous servicing, which has been stored for a long period.

Engine Coolant

Suzuki recommends the use of SUZUKI LONG LIFE COOLANT or SUZUKI SUPER LONG LIFE COOLANT.

If SUZUKI COOLANT is not available, use an antifreeze/engine coolant compatible with an aluminum radiator, mixed with distilled water only.



For SUZUKI LONG LIFE COOLANT

NOTICE

- Use a high quality ethylene glycol base anti-freeze, mixed with distilled water. Do not mix an alcohol base anti-freeze and different brands of anti-freeze.
- Do not put in more than 60% anti-freeze or less than 50%. (Refer to Fig. 1 and 2.)

The 50:50 mixture of distilled water and ethylene glycol anti-freeze will provide the optimum corrosion protection and excellent heat protection, and will protect the cooling system from freezing at temperatures above –31 °C (– 24 °F).

If the vehicle is to be exposed to temperatures below – 31 °C (–24 °F), this mixing ratio should be increased up to 55% or 60% according to the figure.

Anti-freeze Proportioning Chart

| Anti-freeze density | Freezing point |
|---------------------|-----------------|
| 50% | –31 °C (–24 °F) |
| 55% | –40 °C (–40 °F) |
| 60% | –55 °C (–67 °F) |

Fig.1: Engine coolant density-freezing point curve

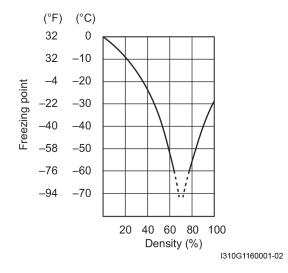
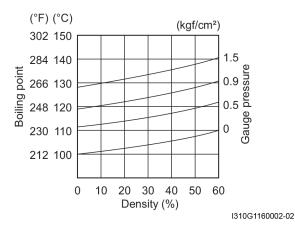


Fig.2: Engine coolant density-boiling point curve



For SUZUKI SUPER LONG LIFE COOLANT

NOTICE

- Ethanol or methanol base coolant or water alone should not be used in cooling system at any time as damage to cooling system could occur.
- Do not mix the distilled water, SUZUKI LONG LIFE COOLANT (coolant color: Green) or equivalent.

SUZUKI SUPER LONG LIFE COOLANT will provide the optimum corrosion protection and excellent heat protection, and will protect the cooling system from freezing at temperatures above –36 °C (–33 °F).

Anti-freeze concentration table

| Anti-freeze density | Freezing point |
|---------------------|-----------------|
| 50% | –36 °C (–33 °F) |

Water for mixing

Use distilled water only. Water other than distilled water can corrode and clog the aluminum radiator. For engine coolant mixture information, refer to "Engine Coolant" (Page 0C-18).

NOTICE

Mixing of anti-freeze/engine coolant should be limited to 60%. Mixing beyond it would reduce its efficiency. If the anti-freeze/engine coolant mixing ratio is below 50%, rust inhabiting performance is greatly reduced. Be sure to mix it above 50% even though the atmospheric temperature does not go down to the freezing point.



Anti-freeze / Engine coolant

The engine coolant perform as a corrosion and rust inhibitor as well as anti-freeze. Therefore, the engine coolant should be used at all times even though the atmospheric temperature in your area does not go down to freezing point.

Suzuki recommends the use of SUZUKI COOLANT antifreeze/engine coolant. If this is not available, use an equivalent which is compatible with an aluminum radiator.

Front Fork Oil
Use SUZUKI FORK OIL SS-8.

