# Features & Specifications 2018 GSX-S750Z



# **Key Features**

- New fuel-injected, 749cc, 4-cylinder engine uses GSX-R architecture to deliver a torque-rich sportbike experience.
- Suzuki Advanced Traction Control\* lets the rider select sensitivity to match road conditions.
- The unique chassis integrates the best qualities of a tubular girder streetbike frame and a twin-spar sportbike frame, and is fitted with KYB suspension to provide precise handling.
- Supported by the Suzuki Anti-lock Brake System\*\*, the new front Nissin Monobloc brake calipers and twin, wave style brake rotors bring strong and consistent braking performance.
- Aggressive blacked-out styling, with cues from the renowned GSX-S1000, surround an ergonomically comfortable, yet sporty riding position.

#### **Overview**

The new GSX-S750Z ABS brings significant engine and chassis advancements to firmly establish itself as the second model in Suzuki's innovative lineup of performance street machines. The GSX-S750Z ABS features fresh, aggressive styling that encompasses the appearance of quality.

As with the GSX-S1000, this new GSX-S750Z ABS inherits its heart and soul from Suzuki's MotoGP race experience and the 30-year heritage of the GSX-R750. With boosted engine power and a suite of rider-assist features, this restyled GSX-S750Z ABS is ready to capture hearts and turn heads as the new leader in its class.

This is the perfect sportbike response to the craving of today's discriminating riders, this new GSX-S750Z ABS looks better and outperforms its popular predecessor – and other entries in the class. It is nimble, comfortable, and an exhilarating, fun ride.

# **Engine Features**

- Potent 749cc 4-cylinder fuel-injected engine uses 2005 GSX-R750 architecture so the power delivery is an excellent bled of strong low-end and a muscular top end.
- Using the K5 generation GSX-R engine architecture also permits a shorter chassis which greatly enhances handling. This also makes the GSX-S750Z the only motorcycle in its class with an engine with SuperSport lineage.
- Ventilation holes are added to the bottom side of each cylinder in the GSX-S750Z's crankcase. The holes reduce pumping loss to help produce power and gain fuel economy.



- Camshafts tuned specifically for the GSX-S750Z deliver a dynamic wave of smooth torque and strong acceleration.
- Throttle bodies with Suzuki Dual Throttle Valve (SDTV) system contribute to better throttle response and torque at the low-to-mid RPM range, while still producing peak performance.
- New, ten-hole, long-nose fuel injectors deliver finer atomized fuel to increase combustion efficiency.
- Suzuki's patented, Throttle-body Integrated Idle Speed Control (TI-ISC) stabilizes the engine idle speed and helps lower emissions. The system is compact and lightweight.
- The TI-ISC on the GSX-S750Z has Suzuki's Low RPM Assist feature that seamlessly adjusts engine speed during take-off and low-speed riding to smooth the power delivery and to help reduce the possibility of the rider stalling the motorcycle.
- A new, larger capacity air box is required to match the higher engine output. The air inlets have been designed to provide an exciting auditory experience.
- The Engine Control Module (ECM) provides state-of-the-art engine management and has enhanced settings to suit the intake and exhaust systems, resulting in linear throttle response and class-leading fuel economy.
- Suzuki's advanced traction control system\* lets the GSX-S750Z rider control the throttle with more
  confidence in various riding conditions. As a result, the rider can enjoy sport riding with less anxiety.
  There are four traction control modes (1, 2, 3, and OFF) that the rider can easily adjust at rest or onthe-fly via a handlebar-mounted control. The difference between the modes are their sensitivity to
  road conditions.
  - o Mode 1 is lowest sensitivity level most suitable for skilled riders or in conditions that have good road surface grip (sport riding on good, smooth roads).
  - o Mode 2 is a moderate sensitivity level that is suitable for most riders or in conditions that have varied road surface grip (city riding, regular road conditions).
  - o Mode 3 is highest sensitivity level suitable for road conditions where the grip may be limited (wet or cold surfaces).
  - o OFF disengages all traction control features.
- The digital ignition fires iridium type spark plugs that increase spark strength and combustion efficiency, contributing to higher power, more linear throttle response, easier engine start-up, and a more stable idle. These quality components also last longer than conventional spark plugs.
- The fresh-design stainless-steel, 4-2-1 exhaust system helps the engine deliver a strong low-tomid range punch with an exciting rush to redline. A larger catalyzer is in the mid-pipe to assist in emissions control without sacrificing performance.
- Angular radiator shrouds efficiently guide cooling air to the high-capacity radiator. Additional heat is removed from the engine via the use of a lightweight and compact liquid-cooled oil cooler (like those used on GSX-R models).



#### **Transmission Features**

- The race-proven six-speed close-ratio transmission features vertically staggered shafts to reduce overall engine length.
- The shorter final gear ratio enables the new GSX-S750Z accelerate quicker than the prior model while the additional engine power maintains the same top speed potential.
- Large diameter, wet multi-plate clutch is derived from a GSX-R750 design to easily transmit power while the rack and pinion clutch release provides the rider with superb friction-point feel.
- Refined shift linkage helps the rider easily and quickly select the best gear for the riding conditions.
- The strong drive chain uses O-rings to preserve internal lubrication so power is transmitted smoothly and quietly.



#### **Chassis Features**

- · With styling influenced by the GSX-S1000, but with its own aggressive turn, the GSX-S750Z's new bodywork looks wild and forceful, yet keeps the rider comfortable at all times.
- The new headlight nacelle houses provides a visual focal point while the under cowl connects the chassis styling to the engine and new exhaust system.
- · Frame design combines the advantages of a compact tubular-style street bike frame and a twinspar sportbike frame to deliver a dynamic ride. A reasonable sport riding position is created by a carefully crafted relationship between the handlebars, footrests and seat.
- New, large-diameter, matter-black tapered handlebars damp vibration while adding style and good control leverage for the rider.
- The low seat height of 820 mm (32.2 in.) contributes to the sporty, yet upright riding position and aids rider confidence at stops.
- New, four-piston Nissin Monobloc brake calipers squeeze twin, 310mm wave style brake rotors up front with a single-piston rear caliper out back to help deliver controlled stops.
- Both the front and rear brakes can be modulated by a compact Anti-lock Brake System\*\* (ABS) controller to match stopping force to the available traction.
- Inverted, gold-anodized KYB fork feature a spring preload-adjustable design which provides a solid foundation for the new, radial mount brake calipers.
- New, trapezoidal, beam-type swingarm tapers down to new chain adjusters adding strength and style.
- Link-type rear suspension, with a single shock absorber working through a progressive linkage, has 7-way adjustable spring preload.
- Newly designed, 10-spoke cast aluminum wheels from TPR hold Bridgestone Battleax Hypersport S21 radial tires that deliver increased grip and stability.
- New, black finish, aluminum hand and foot controls provide excellent action and contribute to the motorcycle's sporty style.





#### **Electrical Features**

- This new GSX-S750Z is equipped with Suzuki's Easy-start System that requires just a simple touch of the starter button to fire up the engine (without pulling the clutch lever if the transmission is in neutral).
- Distinctively shaped headlight nacelle contains a bright 60/55W H4 halogen bulb. The tail section houses an integrated LED taillight with a dual-pane, red/clear lens.
- Similar to the GSX-S1000, the new lightweight and compact instrument panel uses a LCD display that includes speedometer, tachometer, odometer, dual tripmeters, gear position, coolant temperatures, driving range, average fuel consumption, instantaneous fuel consumption, traction control, and a clock functions.
- The display has an adjustable intensity, white-color backlight for great nighttime visibility and is flanked by LED indicators for the turn signals, high beam, malfunction, traction control, ABS, plus coolant temperature and oil pressure alerts.
- A three-phase charging system, with an oil-cooled stator, keeps the maintenance-free battery up to charge for trouble-free operation.

#### **Additional Features**

- A variety of Genuine Suzuki Accessories are available for the GSX-S750Z, such as a solo seat cowl and sport screen, plus a large selection of logo apparel.
- 12-month unlimited mileage, limited warranty\*
  - Coverage length can be increased and benefits added via Suzuki Extended Protection
- For more details, please visit <u>www.suzukicycles.com</u>.

<sup>\*\*</sup> Depending on road surface conditions, such as wet, loose, or uneven roads, braking distance for an ABS-equipped vehicle may be longer than for a vehicle not equipped with ABS. ABS cannot prevent wheel skidding caused by braking while cornering. Please drive carefully and do not overly rely on ABS.



<sup>\*</sup> The Traction Control System is not a substitute for the rider's throttle control. It cannot prevent loss of traction due to excessive speed when the rider enters a turn and/or applies the brakes. Neither can it prevent the front wheel from losing grip.

# **Specifications GSX-S750AZL8**

# E-03: USA, E-33: California

#### **Dimensions and curb mass**

Item	Specification	Remark
Overall length	2125 mm (83.7 in)	_
Overall width	785 mm (30.9 in)	_
Overall height	1055 mm (41.5 in)	_
Wheelbase	1455 mm (57.3 in)	_
Ground clearance	135 mm (5.3 in)	_
Seat height	820 mm (32.3 in)	_
Curb mass	213 kg (470 lbs)	_

# **Engine**

ltem	Specification	Remark
Туре	Four-stroke, liquid-cooled, DOHC	_
Number of cylinders	4	_
Bore	72.0 mm (2.835 in)	_
Stroke	46.0 mm (1.811 in)	_
Displacement	749 cm³ (45.7 cu. in)	_
Compression ratio	12.3 : 1	_
Fuel system	Fuel injection	_
Air cleaner	Paper element	_
Starter system	Electric	_
Lubrication system	Wet sump	_
Idle speed	1200 ± 100 r/min	_

#### **Drive train**

	Item	Specification	Remark
Clutch		Wet multi-plate type	_
Transmission		6-speed constant mesh	_
Gearshift patte	ern	1-down, 5-up	_
Primary reduc	tion ratio	1.857 (78/42)	_
	Low	2.785 (39/14)	_
	2nd	2.052 (39/19)	_
Gear ratios	3rd	1.681 (37/22)	_
Geal Tatios	4th	1.450 (29/20)	_
	5th	1.304 (30/23)	_
	Тор	1.148 (31/27)	_
Final reduction	n ratio	2.529 (43/17)	_
Drive chain		RK 525SMOZ8, 114 links	_



# **Specifications GSX-S750AZL8**

# E-03: USA, E-33: California

#### **Chassis**

ltem	Specification	Remark
Front suspension	Inverted telescopic, coil spring, oil damped	_
Rear suspension	Link type, coil spring, oil damped	_
Front fork stroke	120 mm (4.7 in)	_
Rear wheel travel	138 mm (5.4 in)	_
Steering angle	33° (right and left)	_
Caster	25° 20'	_
Trail	104 mm (4.1 in)	_
Turning radius	3.0 m (9.8 ft)	_
Front brake	Disc brake, twin	_
Rear brake	Disc brake	_
Front tire size	120/70ZR17M/C (58W), tubeless	<b>—</b>
Rear tire size	180/55ZR17M/C (73W), tubeless	<u> </u>

#### **Electrical**

Item	Specification	Remark
Ignition type	Electronic ignition (Transistorized)	_
Spark plug	NGK CR9EIA-9 or DENSO IU27D	_
Battery	12 V 36.0 kC (10 Ah)/10 HR	_
Generator	Three-phase A.C. generator	_
Main fuse	30 A	_
Fuse	10/10/10/15/10/15 A	_
ABS fuse	30 A	_
Headlight	12 V 60/55 W (H4)	_
Position light	12 V 5 W × 2	_
Brake light/Taillight	LED	_
Turn signal light	12 V 21 W × 4	_
License plate light	12 V 5 W	_
Instrument panel light	LED	_
Neutral indicator light	LED	_
Hi beam indicator light	LED	_
Turn signal indicator light	LED	_
Engine coolant temperature		
indicator light / Oil pressure	LED	_
indicator light		
MIL	LED	_
Traction control indicator light	LED	_
ABS indicator light	LED	_

#### **Capacities**

	Item Specification		Remark
Fuel tank		16.0 L (4.2 US gal, 3.5 lmp gal)	_
Engine oil	Oil change	3200 ml (3.4 US qt, 2.8 lmp qt)	_
Engine on	With filter change	3600 ml (3.8 US qt, 3.2 lmp qt)	_
Engine coo	lant	2800 ml (3.0 US qt, 2.5 lmp qt)	_



# **Service Data GSX-S750AZL8**

# E-03: USA, E-33: California

#### **Emission Control Devices**

Item	Specification	Standard	Limit
EVAP system purge control solenoid valve power supply voltage		Battery voltage	_
EVAP system purge control solenoid valve resistance	20 °C (68 °F)	30 – 34 Ω	_
PAIR control solenoid valve power supply voltage		Battery voltage	_
PAIR control solenoid valve resistance	20 – 30 °C (68 – 86 °F)	20 – 24 Ω	_

#### **Engine Electrical Devices**

ltem	Specification	Standard	Limit
AP sensor power supply voltage		4.75 – 5.25 V	_
AP sensor output voltage	Idle speed at 1 atm.	2.6 – 2.9 V	_
IAP sensor power supply voltage		4.75 – 5.25 V	_
IAP sensor output voltage	Idle speed at 1 atm.	2.6 – 2.9 V	_
IAT sensor power supply voltage		4.75 – 5.25 V	_
IAT sensor resistance	0 °C (32 °F)	5400 – 6600 Ω	_
IAT Sensor resistance	80 °C (176 °F)	290 – 390 Ω	_
ECT sensor power supply voltage		4.75 – 5.25 V	_
ECT sensor resistance	20 °C (68 °F)	2320 – 2590 Ω	_
ECT Serisor resistance	80 °C (176 °F)	310 – 326 Ω	_
TP sensor power supply voltage		4.75 – 5.25 V	_
TP sensor output voltage	Closed	1.10 – 1.14 V	_
TP sensor output voltage	Opened	4.3 – 4.5 V	_
STP sensor power supply voltage		4.75 – 5.25 V	_
STP sensor output voltage	Closed	0.57 – 0.67 V	_
STP serisor output voltage	Opened	4.1 – 4.3 V	_
ISC valve resistance	20 °C (68 °F)	Approx. 20 Ω	_
HO2 sensor output voltage	Idle speed	0.6 V or less	_
1102 serisor output voltage	5000 r/min	0.6 V or more	_
HO2 sensor heater power supply voltage		Battery voltage	_
HO2 sensor heater resistance	23 °C (73.4 °F)	11.5 – 17.5 Ω	_
CKP sensor peak voltage	When cranking	0.5 V or more	_
CKP sensor resistance	20 °C (68 °F)	Approx. 168 Ω	_

Item	Specification	Standard	Limit
TO sensor power supply voltage		4.75 – 5.25 V	_
TO sensor output voltage	Normal	0.4 – 1.4 V	_
	Leaning 65°	3.7 – 4.4 V	_
TO sensor resistance		18000 – 21000 Ω	_
ECM power supply voltage		Battery voltage	_

# **Engine Mechanical**

ltem	Specifica		Standard	Limit
Throttle hady I D. No.	Without EVA syste		13K0	_
Throttle body I.D. No.	With EVAP control system		13K1	_
Throttle body bore size			32 mm (1.3 in)	<u> </u>
Throttle cable play			2.0 – 4.0 mm (0.079 – 0.16 in)	_
Idle speed	When engine	warmed	1200 ± 100 r/min	_
Fast idle speed			1300 – 1800 r/min	_
STVA resistance			Approx. 7.8 Ω	_
Compression pressure			1300 – 1700 kPa (13.3 – 17.3 kgf/cm², 189 – 246 psi)	1000 kPa (10.2 kgf/ cm², 145 psi)
Compression pressure difference			_	200 kPa (2 kgf/cm², 29 psi)
Cam height	Intak	е	36.32 – 36.37 mm (1.430 – 1.431 in)	36.02 mm (1.419 in)
Gaill fieight	Exhau		34.98 – 35.03 mm (1.378 – 1.379 in)	34.68 mm (1.366 in)
Camshaft journal oil	Intak		0.032 - 0.066 mm (0.0013 - 0.0025 in)	. ,
clearance	Exhau	ıst	0.032 – 0.066 mm (0.0013 – 0.0025 in)	0.150 mm (0.0059 in)
Camshaft journal holder I.D.	Intak	е	24.012 – 24.025 mm (0.9454 – 0.9458 in)	_
Camanan journal noider 1.D.	Exhaust		24.012 – 24.025 mm (0.9454 – 0.9458 in)	_
0 1 6: 10 5	Intake		23.959 – 23.980 mm (0.9433 – 0.9440 in)	_
Camshaft journal O.D.	Exhaust		23.959 – 23.980 mm (0.9433 – 0.9440 in)	_
Camshaft runout	Intake & E	xhaust	<del>-</del>	0.10 mm (0.004 in)
Cam chain pin	At arrow	/ "3"	14th pin	_
Valve clearance	When engine	Intake	0.10 – 0.20 mm (0.0040 – 0.0078 in)	_
valve clearance	cold	Exhaust	0.20 – 0.30 mm (0.0079 – 0.0118 in)	_
Valve diameter	Intak	е	27.2 mm (1.07 in)	_
valve diameter	Exhau		22.0 mm (0.866 in)	_
Valve stem runout	Intake & E	xhaust	_	0.05 mm (0.0019 in)
Valve head radial runout	Intake & E		_	0.03 mm (0.0011 in)
Valve head thickness	Intak	е	_	0.5 mm (0.019 in)
	Exhau		_	0.5 mm (0.019 in)
Valve stem deflection	Intake & E		_	0.35 mm (0.013 in)
Valve stem O.D.	Intak Exhau		3.975 – 3.990 mm (0.1565 – 0.1570 in) 3.955 – 3.970 mm (0.1557 – 0.1562 in)	
	Intak		0.9 – 1.1 mm (0.036 – 0.043 in)	<u> </u>
Valve seat width			0.9 – 1.1 mm (0.036 – 0.043 in)	_
	Exhaust Intake		4.000 – 4.012 mm (0.1575 – 0.1579 in)	
Valve guide I.D.	Exhau		4.000 – 4.012 mm (0.1575 – 0.1579 in)	
Valve guide to valve stem	Intak		0.010 – 0.037 mm (0.0004 – 0.0014 in)	
clearance	Exhau		0.030 – 0.057 mm (0.0004 – 0.0014 iii)	
	Intak			37.0 mm (1.46 in)
Valve spring free length	Exhau			37.0 mm (1.46 in)
		ıəl	<u>—</u>	37.0 111111 (1.40 111)

Cylinder distortion   Cylinder bore   T2.000 - 72.015 mm (2.8347 - 2.8352 in)   No nicks or Scratches   No nick or Scratches   No nicks or Scratches   No nick or Nicks or Scratches   No nick or Nicks or Scratches   No ni	Item	Specific	ation	Standard	Limit
Cyclinder head distortion	Valve spring pre load	compressed	Intake	33.0 lbf)	_
Cylinder distortion   Cylinder bore   T2.000 - 72.015 mm (2.8347 - 2.8352 in)   No nicks or Scratches   No nick or Scratches   No nicks or Scratches   No nick or Nicks or Scratches   No nick or Nicks or Scratches   No ni	valve spring pre-load		Exhaust	` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` `	_
A	Cylinder head distortion			_	, , , , , , , , , , , , , , , , , , , ,
Cylinder pore   Measure at 15 mm (0.59 in) from the skirt end.   T1.965 - 71.980 mm (2.8333 - 2.8338   T1.880 mm (2.8300 in)   Control big end il.D.   Control big end iil.D.   Co	Cylinder distortion			<del>-</del>	' ' '
Piston diameter	Cylinder bore			`	1
Piston ring to groove   1st	Piston diameter	(0.59 in) fron	n the skirt	in)	in)
December   Colearance   Colea	Piston to cylinder clearance			0.030 – 0.040 mm (0.0012 – 0.0015 in)	` ` '
1st	Piston ring to groove	1st		_	` ` '
Piston ring groove width   2nd   0.81 – 0.83 mm (0.0319 – 0.0326 in)   —	clearance	2nd		_	0.150 mm (0.0059 in)
Oil   1.51 - 1.53 mm (0.0595 - 0.0602 in)   —				,	_
Piston ring thickness	Piston ring groove width				_
Piston ring frieckness				,	_
Piston ring free end gap	Piston ring thickness			` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` ` `	_
Piston ring free end gap   2nd   Approx. 6.1 mm (0.24 in)   4.8 mm (0.19 in)	I loter mig unermose			` ` '	_
Approx. 6.1 mm (0.24 in)   4.8 mm (0.19 in)	Piston ring free end gap			, , ,	
Piston ring end gap  2nd  0.10 – 0.22 mm (0.0040 – 0.0086 in) 16.002 – 16.008 mm (0.6300 – 0.6302 in) 16.003 mm (0.6311 in) 15.995 – 16.000 mm (0.6298 – 0.6299 in) 15.980 mm (0.6292 in) 15.995 mm (0.6304 – 0.6306 in) 15.980 mm (0.6314 in) 15.995 mm (0.6304 – 0.6306 in) 16.010 – 16.018 mm (0.6304 – 0.6306 in) 16.040 mm (0.6314 in) 16.010 – 16.018 mm (0.0304 – 0.0078 in) 16.040 mm (0.6314 in) 16.010 – 0.20 mm (0.0040 – 0.0078 in) 16.040 mm (0.011 in) 16.010 mm (0.0040 – 0.0078 in) 16.040 mm (0.011 in) 16.040 mm (0.011 in) 16.040 mm (0.011 in) 16.040 mm (0.011 in) 16.040 mm (0.0011 in) 16.0	l leten mig nee end gap				` '
Piston pin bore I.D.   16.002 - 16.008 mm (0.6300 - 0.6302 in)   16.030 mm (0.6311 in)   15.995 - 16.000 mm (0.6298 - 0.6299 in)   15.980 mm (0.6391 in)   15.980 mm (0.6391 in)   15.980 mm (0.6314 in)   16.010 - 16.018 mm (0.6304 - 0.6306 in)   16.040 mm (0.6314 in)   16.040 mm (0.0314 in)   16.040 mm (0.0011 in)	Piston ring end gap			1	, , , , ,
Piston pin Dore I.D.  Piston pin O.D.  15.995 – 16.000 mm (0.6298 – 0.6299 in)  15.995 – 16.000 mm (0.6298 – 0.6299 in)  15.995 – 16.000 mm (0.6304 – 0.6306 in)  16.040 mm (0.6314 in)  16.010 – 16.018 mm (0.6304 – 0.6306 in)  16.040 mm (0.6314 in)  16.010 – 16.018 mm (0.0040 – 0.0078 in)  16.040 mm (0.6314 in)  16.070 mm (0.0040 – 0.0078 in)  16.070 mm (0.0040 – 0.0078 in)  16.070 mm (0.0011 in)  16.070 mm (0.	Listen inig end gap	2nd		,	
Diston pin O.D.   15.995 - 16.000 mm (0.6298 - 0.6299 in)   15.980 mm (0.6292 in)   15.980 mm (0.6292 in)   16.010 - 16.018 mm (0.6304 - 0.6306 in)   16.040 mm (0.6314 in)   16.040 mm (0.6314 in)   16.040 mm (0.6314 in)   16.040 mm (0.6314 in)   0.3 mm (0.011 in)   0.0000000000000000000000000000000000	Piston pin bore I.D.			`	, ,
In   In   In   In   In   In   In   In	Piston pin O.D.			15.995 – 16.000 mm (0.6298 – 0.6299	15.980 mm (0.6292
Conrod big end width   19.95 - 20.00 mm (0.0040 - 0.0078 in)   0.3 mm (0.011 in)	Conrod small end I.D.			,	
Conrod big end I.D.  Conrod big end oil clearance  Conrod big end oil clearance  Crank pin width  Crank pin O.D.  Crank pin bearing thickness  Crankshaft journal O.D.  Crankshaft journal oil clearance  Crankcase journal I.D.  Crankcase journal bearing thickness  Crankshaft thrust bearing thickness  Crankshaft thrust clearance  Right side  Crankshaft thrust clearance  36.000 – 36.016 mm (1.4174 – 1.4179 in)  —  0.032 – 0.056 mm (0.0013 – 0.0022 in)  0.080 mm (0.0031 in)  -  Constant pin width  20.10 – 20.15 mm (0.7914 – 0.7933 in)  —  1.480 – 1.496 mm (0.0583 – 0.0588 in)  —  Crankshaft journal O.D.  31.976 – 32.000 mm (1.2589 – 1.2598 in)  -  Constant pin width  20.10 – 20.15 mm (0.0583 – 0.0588 in)  —  Crankshaft journal oil clearance  1.488 – 1.504 mm (0.0007 – 0.0015 in)  1.488 – 1.504 mm (0.0586 – 0.0592 in)  —  Crankshaft thrust bearing thickness  Crankshaft thrust clearance	Conrod big end side clearance			0.10 – 0.20 mm (0.0040 – 0.0078 in)	0.3 mm (0.011 in)
Control big end i.b.   In	Conrod big end width			19.95 – 20.00 mm (0.7855 – 0.7874 in)	_
Crank pin width         20.10 – 20.15 mm (0.7914 – 0.7933 in)         —           Crank pin O.D.         32.976 – 33.000 mm (1.2983 – 1.2992 in)         —           Crank pin bearing thickness         1.480 – 1.496 mm (0.0583 – 0.0588 in)         —           Crankshaft journal O.D.         31.976 – 32.000 mm (1.2589 – 1.2598 in)         —           Crankshaft journal oil clearance         0.016 – 0.040 mm (0.0007 – 0.0015 in)         0.080 mm (0.0031 in)           Crankcase journal I.D.         35.000 – 35.016 mm (1.3780 – 1.3785 in)         —           Crankcase journal bearing thickness         1.488 – 1.504 mm (0.0586 – 0.0592 in)         —           Crankshaft thrust bearing thickness         Right side         2.425 – 2.450 mm (0.0955 – 0.0964 in)         —           Crankshaft thrust clearance         2.350 – 2.500 mm (0.0926 – 0.0984 in)         —           Crankshaft thrust clearance         0.055 – 0.110 mm (0.0022 – 0.0043 in)         —	Conrod big end I.D.			,	_
Crank pin O.D.         32.976 – 33.000 mm (1.2983 – 1.2992 in)         —           Crank pin bearing thickness         1.480 – 1.496 mm (0.0583 – 0.0588 in)         —           Crankshaft journal O.D.         31.976 – 32.000 mm (1.2589 – 1.2598 in)         —           Crankshaft journal oil clearance         0.016 – 0.040 mm (0.0007 – 0.0015 in)         0.080 mm (0.0031 in)           Crankcase journal I.D.         35.000 – 35.016 mm (1.3780 – 1.3785 in)         —           Crankcase journal bearing thickness         1.488 – 1.504 mm (0.0586 – 0.0592 in)         —           Crankshaft thrust bearing thickness         Right side         2.425 – 2.450 mm (0.0955 – 0.0964 in)         —           Crankshaft thrust clearance         2.350 – 2.500 mm (0.0926 – 0.0984 in)         —           Crankshaft thrust clearance         0.055 – 0.110 mm (0.0022 – 0.0043 in)         —	Conrod big end oil clearance			0.032 - 0.056 mm (0.0013 - 0.0022 in)	0.080 mm (0.0031 in)
Crank pin O.D.         in)         —           Crank pin bearing thickness         1.480 – 1.496 mm (0.0583 – 0.0588 in)         —           Crankshaft journal O.D.         31.976 – 32.000 mm (1.2589 – 1.2598 in)         —           Crankshaft journal oil clearance         0.016 – 0.040 mm (0.0007 – 0.0015 in)         0.080 mm (0.0031 in)           Crankcase journal I.D.         35.000 – 35.016 mm (1.3780 – 1.3785 in)         —           Crankcase journal bearing thickness         1.488 – 1.504 mm (0.0586 – 0.0592 in)         —           Crankshaft thrust bearing thickness         Right side         2.425 – 2.450 mm (0.0955 – 0.0964 in)         —           Crankshaft thrust clearance         2.350 – 2.500 mm (0.0926 – 0.0984 in)         —           Crankshaft thrust clearance         0.055 – 0.110 mm (0.0022 – 0.0043 in)         —	Crank pin width			20.10 - 20.15 mm (0.7914 - 0.7933 in)	_
Crankshaft journal O.D.         31.976 – 32.000 mm (1.2589 – 1.2598 in)         —           Crankshaft journal oil clearance         0.016 – 0.040 mm (0.0007 – 0.0015 in)         0.080 mm (0.0031 in)           Crankcase journal I.D.         35.000 – 35.016 mm (1.3780 – 1.3785 in)         —           Crankcase journal bearing thickness         1.488 – 1.504 mm (0.0586 – 0.0592 in)         —           Crankshaft thrust bearing thickness         Right side         2.425 – 2.450 mm (0.0955 – 0.0964 in)         —           Crankshaft thrust clearance         2.350 – 2.500 mm (0.0926 – 0.0984 in)         —           Crankshaft thrust clearance         0.055 – 0.110 mm (0.0022 – 0.0043 in)         —	Crank pin O.D.			· ·	_
Crankshaft journal O.D.         in)         —           Crankshaft journal oil clearance         0.016 – 0.040 mm (0.0007 – 0.0015 in)         0.080 mm (0.0031 in)           Crankcase journal I.D.         35.000 – 35.016 mm (1.3780 – 1.3785 in)         —           Crankcase journal bearing thickness         1.488 – 1.504 mm (0.0586 – 0.0592 in)         —           Crankshaft thrust bearing thickness         Right side         2.425 – 2.450 mm (0.0955 – 0.0964 in)         —           Crankshaft thrust clearance         Left side         2.350 – 2.500 mm (0.0926 – 0.0984 in)         —           Crankshaft thrust clearance         0.055 – 0.110 mm (0.0022 – 0.0043 in)         —	Crank pin bearing thickness			1.480 - 1.496 mm (0.0583 - 0.0588 in)	_
Clearance         0.016 - 0.040 mm (0.0007 - 0.0015 in) 0.080 mm (0.0031 in)           Crankcase journal I.D.         35.000 - 35.016 mm (1.3780 - 1.3785 in)         —           Crankcase journal bearing thickness         1.488 - 1.504 mm (0.0586 - 0.0592 in)         —           Crankshaft thrust bearing thickness         Right side         2.425 - 2.450 mm (0.0955 - 0.0964 in)         —           Crankshaft thrust clearance         2.350 - 2.500 mm (0.0926 - 0.0984 in)         —           Crankshaft thrust clearance         0.055 - 0.110 mm (0.0022 - 0.0043 in)         —	Crankshaft journal O.D.			`	_
Crankcase journal 1.D.         in)         —           Crankcase journal bearing thickness         1.488 – 1.504 mm (0.0586 – 0.0592 in)         —           Crankshaft thrust bearing thickness         Right side         2.425 – 2.450 mm (0.0955 – 0.0964 in)         —           Left side         2.350 – 2.500 mm (0.0926 – 0.0984 in)         —           Crankshaft thrust clearance         0.055 – 0.110 mm (0.0022 – 0.0043 in)         —	Crankshaft journal oil clearance			0.016 – 0.040 mm (0.0007 – 0.0015 in)	0.080 mm (0.0031 in)
thickness	Crankcase journal I.D.			,	_
thickness Left side 2.350 – 2.500 mm (0.0926 – 0.0984 in) —  Crankshaft thrust clearance 0.055 – 0.110 mm (0.0022 – 0.0043 in) —	Crankcase journal bearing thickness			,	_
thickness Left side 2.350 – 2.500 mm (0.0926 – 0.0984 in) —  Crankshaft thrust clearance 0.055 – 0.110 mm (0.0022 – 0.0043 in) —		Right s	side	2.425 - 2.450 mm (0.0955 - 0.0964 in)	_
Crankshaft thrust clearance 0.055 – 0.110 mm (0.0022 – 0.0043 in) —	thickness				
· · ·	Crankshaft thrust clearance			` ` '	1
	Crankshaft runout				0.05 mm (0.0019 in)

# **Engine Lubrication System**

Item	Specification	Standard	Limit
Oil pressure	At 60 °C (140 °F), 3000	100 – 400 kPa (1.0 – 4.0 kgf/cm <sup>2</sup> , 14.5	_
Oil pressure	r/min	– 58.0 psi)	_
Necessary amount of engine	Oil change	3200 ml (3.4 US qt, 2.8 lmp qt)	_
oil	Oil and filter change	3600 ml (3.8 US qt, 3.2 lmp qt)	_
	Engine overhaul	3900 ml (4.1 US qt, 3.4 lmp qt)	_

# **Engine Cooling System**

Item	Specification	Standard	Limit
Engine coolant	Engine side	Approx. 2580 ml (2.73 US qt, 2.27 lmp, qt)	_
Lingine coolant	Reservoir tank side	Approx. 230 ml (0.24 US qt, 0.20 lmp, qt)	_
Radiator cap valve opening pressure		93.3 – 122.7 kPa (1.0 – 1.2 kgf/cm², 13.6 – 17.7 psi)	_
Cooling fan relay power supply voltage		Battery voltage	_
Cooling fan operating	$OFF \to ON$	Approx. 105 °C (221 °F)	_
temperature	$ON \to OFF$	Approx. 100 °C (212 °F)	_
Thermostat valve opening temperature		80.5 – 83.5 °C (176.9 – 182.3 °F)	_
Thermostat valve lift	At 95 °C (203 °F)	8 mm (0.3 in) or more	_

# **Fuel System**

Item	Specification	Standard	Limit
Fuel injector power supply voltage		Battery voltage	_
Fuel injector resistance	20 °C (68 °F)	11.5 – 12.5 Ω	_
FP relay power supply voltage		Battery voltage	_
FP discharge amount	Per 10 seconds	223 ml (7.54 US oz, 7.85 lmp oz) or more	_
Fuel pressure		289 – 299 kPa (2.95 – 3.04 kgf/cm², 42.0 – 43.3 psi)	_

# **Ignition System**

Item	Specification		Standard	Limit
Firing order			1.2.4.3	_
Spark plug	Тур	е	NGK CR9EIA-9 / DENSO IU27D	_
Spark plug	Gap		0.8 – 0.9 mm (0.032 – 0.035 in)	_
Spark performance	At 1 atm		8 mm (0.3 in) or more	_
Ignition coil primary peak voltage			80 V or more	_
	10 – 30 °C	Primary	1.1 – 1.4 Ω	_
Ignition coil resistance	10 – 30 °C (50 – 86 °F)	Secondar y	6400 – 9600 Ω	_



# **Starting System**

Item	Specification	Standard	Limit
Starter motor brush length		11.8 –12.3 mm (0.465 – 0.484 in)	6.5 mm (0.26 in)
Starter relay resistance		3 – 6 Ω	_
Side-stand switch voltage	ON (Side-stand retracted)	0.4 – 0.6 V	_
Olde-starid Switch Voltage	OFF (Side-stand on the ground)	1.4 V or more	_

# **Charging System**

Item	Specific	ation	Standard	Limit
Battery leakage current			3 mA or less	_
Regulated voltage	Charging output	At 5000 r/ min	14 – 15 V	_
Generator coil resistance		•	0.2 – 0.9 Ω	_
Generator no-load voltage	When engine cold	At 5000 r/ min	65 V (AC) or more	_
Recharging time	Standard o	harging	1.2 A for 5 to 10 hours	_
Treenarging time	Fast cha	arging	5 A for 1 hour	_
Generator Max. output	At 5000 r/min		Approx. 400 W	_
Battery	Type designation		FT12A-BS	_
Dationy	Capacity		12 V 36.0 kC (10 Ah) / 10 HR	_

# **Front Suspension**

Item	Specification	Standard	Limit
Front fork inner tube O.D.		41 mm (1.6 in)	_
Front fork oil level	Without spring, outer tube fully compressed	103 mm (4.06 in)	_
Front fork spring free length		292.8 mm (11.53 in)	286 mm (11.3 in)
Front fork oil capacity	Right leg	485 ml (16.40 US oz, 17.07 lmp oz)	_
Tront lork on capacity	Left leg	491 ml (16.60 US oz, 17.28 lmp oz)	_
Front fork spring adjuster		9 mm (0.4 in)	_

# **Rear Suspension**

Item	Specification	Standard	Limit
Rear shock absorber spring adjuster		3rd position from softest end	_
Swingarm pivot shaft runout		_	0.3 mm (0.011 in)



#### Wheels and Tires

Item	Specific	ation	Standard	Limit
Wheel rim runout	Front	Axial & Radial	_	2.0 mm (0.08 in)
WileeriiiiTullout	Rear	Axial & Radial	_	2.0 mm (0.08 in)
Wheel axle runout	Front &	Rear	<del>-</del>	0.25 mm (0.010 in)
Tire size	Fron	nt	120/70ZR17M/C (58W)	_
THE SIZE	Rea	r	180/55ZR17M/C (73W)	_
Tire type	Front		BRIDGESTONE / S21F G	_
The type	Rear		BRIDGESTONE / S21R G	_
Tire tread depth	Recommend	Front	_	1.6 mm (0.062 in)
The flead depth	depth	Rear	_	2.0 mm (0.078 in)
	Solo riding	Front	250 kPa (2.50 kgf/cm², 36 psi)	_
Cold inflation tire pressure	3010 Halling	Rear	290 kPa (2.90 kgf/cm², 42 psi)	_
Cold Illiauon life pressure	Dual riding	Front	250 kPa (2.50 kgf/cm², 36 psi)	_
	Dual fluing	Rear	290 kPa (2.90 kgf/cm², 42 psi)	_
Wheel rim size	Fron	nt	17 M/C x MT 3.50	_
vviieei fiifi size 	Rear		17 M/C x MT 5.50	_

#### **Drive Chain / Drive Train / Drive Shaft**

Item	Specification	Standard	Limit
Drive chain	Туре	RK 525SMOZ8	_
Drive chain	Links	114 links	_
Drive chain 20-pitch length		_	319.4 mm (12.57 in)
Drive chain slack	On side-stand	20 – 30 mm (0.79 – 1.18 in)	_

# **Brake Control System and Diagnosis**

Item	Specification	Standard	Limit
Rear brake pedal height		45 – 55 mm (1.8 – 2.1 in)	_
Front brake master cylinder bore / piston diameter		Approx. 14.0 mm (0.551 in)	_
Rear brake master cylinder bore / piston diameter		Approx. 14.0 mm (0.551 in)	_

#### **Front Brakes**

Item	Specification	Standard	Limit
Front brake disc thickness		5.0 mm (0.20 in)	4.5 mm (0.18 in)
Front brake disc runout		_	0.30 mm (0.012 in)
Front brake caliper cylinder bore / piston diameter		Approx. 34.0 mm (1.34 in), Approx. 30.2 mm (1.19 in)	_

#### **Rear Brakes**

Item	Specification	Standard	Limit
Rear brake disc thickness		5.0 mm (0.20 in)	4.5 mm (0.18 in)
Rear brake disc runout		_	0.30 mm (0.012 in)
Rear brake caliper cylinder		Approx. 38.2 mm (1.50 in)	_
bore / piston diameter		Αρριολ. 30.2 ΠΙΠ (1.30 Π)	_

#### **ABS**

Item	Specification	Standard	Limit
Wheel speed sensor – sensor	Front	0.35 – 1.43 mm (0.0138 – 0.0562 in)	_
rotor clearance	Rear	0.35 – 1.43 mm (0.0138 – 0.0562 in)	_



#### **Manual Transmission**

Item	Specification	Standard	Limit
Gearshift fork to groove	No. 1	0.1 – 0.3 mm (0.004 – 0.011 in)	0.5 mm (0.019 in)
clearance	No. 3	0.1 – 0.3 mm (0.004 – 0.011 in)	0.5 mm (0.019 in)
Gearshift fork groove width	No. 1	5.0 – 5.1 mm (0.197 – 0.200 in)	_
Gearshill fork groove width	No. 3	5.0 – 5.1 mm (0.197 – 0.200 in)	_
Gearshift fork thickness	No. 1	4.8 – 4.9 mm (0.189 – 0.192 in)	_
Gearstillt fork trilektiess	No. 3	4.8 – 4.9 mm (0.189 – 0.192 in)	_
Gearshift lever height		45 – 55 mm (1.8 – 2.1 in)	_
GP switch power supply voltage		4.75 – 5.25 V	_
GP switch voltage	From 1st to Top	0.6 V or more	_

#### Clutch

Item	Specification	Standard	Limit
Clutch lever play		10 – 14 mm (0.40 – 0.55 in)	_
Clutch release screw		1/4 turn counterclockwise	_
	No. 1	2.92 – 3.08 mm (0.115 – 0.121 in)	2.62 mm (0.104 in)
Drive plate thickness	No. 2	2.92 – 3.08 mm (0.115 – 0.121 in)	2.62 mm (0.104 in)
	No. 3	2.92 – 3.08 mm (0.115 – 0.121 in)	2.62 mm (0.104 in)
	No. 1	13.7 – 13.8 mm (0.540 – 0.543 in)	13.2 mm (0.520 in)
Drive plate claw width	No. 2	13.7 – 13.8 mm (0.540 – 0.543 in)	13.2 mm (0.520 in)
	No. 3	13.7 – 13.8 mm (0.540 – 0.543 in)	13.2 mm (0.520 in)
Driven plate distortion	No. 1	_	0.10 mm (0.004 in)
	No. 2	_	0.10 mm (0.004 in)
Clutch spring free length		73.47 mm (2.893 in)	69.8 mm (2.75 in)

# Steering / Handlebar

Item	Specification	Standard	Limit
Steering tension initial force		2 – 5 N (0.21 – 0.50 kgf, 0.45 – 1.12 lbf)	_

# **Wiring Systems**

Item	Specification		Standard	Limit
	Headlight	HI	10 A	_
	ricadiigiit	LO	10 A	_
	Ignition		10 A	_
Fuse size	Signal		15 A	_
	Fuel		10 A	_
	Fan		15 A	_
	Main		30 A	_
	ABS	3	30 A	_

#### **Lighting Systems**

Item	Specification	Standard	Limit
Headlight		12 V 60/55 W (H4)	_
Position light		12 V 5 W × 2	_
Brake light/Taillight		LED	_
Turn signal light		12 V 21 W × 4	_
License plate light		12 V 5 W	_



#### **Combination Meter / Fuel Meter / Horn**

Item	Specification	Standard	Limit
Instrument panel light		LED	_
Turn signal indicator light		LED	_
Hi beam indicator light		LED	_
Neutral indicator light		LED	_
Engine coolant temperature indicator light / Oil pressure indicator light		LED	_
MIL		LED	_
Traction control indicator light		LED	_
ABS indicator light		LED	_

# **Tightening Torque List**

#### **Emission Control Devices**

Fastening part	Tightening torque		
rastering part	N·m	kgf-m	lbf-ft
PCV cover bolt	10	1.0	7.5
Solenoid valve nut	6.7	0.68	4.95
Canister bracket bolt	10	1.0	7.5

#### **Engine Electrical Devices**

Fastening part		Tightening torque			
rastering part	N⋅m	kgf-m	lbf-ft		
ISC valve mounting screw	2.0	0.20	1.50		
AP sensor screw	2.5	0.25	1.85		
IAP sensor screw	2.5	0.25	1.85		
IAT sensor screw	1.3	0.13	0.95		
ECT sensor	18	1.8	13.5		
TP sensor mounting screw	3.5	0.36	2.60		
HO2 sensor	25	2.5	18.5		
CKP sensor screw	5.5	0.56	4.05		
CKP sensor lead wire clamp screw	5.5	0.56	4.05		
STP sensor mounting screw	3.5	0.36	2.60		

# **Engine Mechanical**

Fastening part	Tightening torque					
rastering part	N⋅m	kgf-m	lbf-ft			
Air cleaner outlet tube clamp screw	1.5	0.15	1.10			
Air cleaner bolt	5.5	0.56	4.05			
Throttle cable lock-nut	4.5	0.46	3.35			
Intake pipe clamp screw	1.5	0.15	1.10			
Intake pipe screw	8.5	0.87	6.30			
Cylinder head cover bolt	14	1.4	10.5			
Crankshaft hole plug	11	1.1	8.5			
Engine mounting front bolt	70	7.1	52.0			
Engine mounting rear upper nut	55	5.6	40.5			
Engine mounting rear lower nut	68	6.9	50.5			
Camshaft journal holder bolt	10	1.0	7.5			
Cam chain tension adjuster bolt	10	1.0	7.5			
Cylinder head plug	23	2.3	17.0			
Cylinder head bolt (L105)	31 N·m (3.2 kgf-m, 23	31 N·m (3.2 kgf-m, 23.0 lbf-ft) → turn clockwise 60°				
Cylinder head bolt (L50)	10	1.0	7.5			
Cam chain tensioner bolt	10	1.0	7.5			
Cam chain guide No. 1 bolt	10	1.0	7.5			
Oil gallery bolt	10	1.0	7.5			
Bypass hose union	12	1.2	9.0			
Conrod cap bolt	15 N·m (1.5 kgf-m, 11.	.0 lbf-ft) → turn clockwis	se 90°			
Crankcase middle bolt (M9)	18 N·m (1.8 kgf-m, 13	.5 lbf-ft) → turn clockwis	se 50°			
Crankcase middle bolt (M6)	6.0 → 11 N·m (0.61 —	→ 1.1 kgf-m, 4.45 → 8.5	lbf-ft)			
Crankcase upper bolt (M6)		→ 1.1 kgf-m, 4.45 → 8.5				
Crankcase upper bolt (M8)		2.7 kgf-m, $11.0 \rightarrow 19.5$				
Crankcase middle bolt (M8)		2.7 kgf-m, $11.0 \rightarrow 19.5$				
Crankcase lower bolt (M6)		→ 1.1 kgf-m, 4.45 → 8.5	lbf-ft)			
Water inlet connector bolt	10	1.0	7.5			
Radiator bracket bolt	10	1.0	7.5			
Water jacket plug	9.5	0.97	7.00			
Oil gallery upper plug (M10)	18	1.8	13.5			
Oil gallery plug (M16)	35	3.6	26.0			

# **Engine Lubrication System**

Fastening part	Tightening torque			
rastering part	N⋅m	kgf-m	lbf-ft	
Oil gallery plug (M16)	35	3.6	26.0	
Oil drain plug	23	2.3	17.0	
Oil filter	20	2.0	15.0	
Oil gallery plug (M10)	11	1.1	8.5	
Oil pressure regulator cap bolt	10	1.0	7.5	
Oil strainer bolt	10	1.0	7.5	
Oil pan bolt	10	1.0	7.5	
Oil cooler mounting bolt	10	1.0	7.5	
Oil pressure switch	13	1.3	9.5	
Oil pressure switch lead wire connecting screw	1.5	0.15	1.10	
Piston cooling jet bolt	10	1.0	7.5	
Oil pump bolt	10	1.0	7.5	

# **Engine Cooling System**

Factoning part	Tightening torque			
Fastening part	N⋅m	kgf-m	lbf-ft	
Water pump bolt	10	1.0	7.5	
Thermostat cover air bolt	5.5	0.56	4.05	
Cooling fan assembly mounting bolt	4.9	0.50	3.65	
Radiator mounting bolt	9.0	0.92	6.65	
Water hose clamp screw	1.5	0.15	1.10	
Reservoir tank mounting bolt	6.0	0.61	4.45	
Thermostat cover bolt	10	1.0	7.5	
Impeller securing bolt	8.0	0.82	5.90	
Water pump case screw	5.5	0.56	4.05	

# **Fuel System**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Fuel tank cap bolt	3.0	0.31	2.25
Fuel tank rear bracket screw	10	1.0	7.5
Fuel tank front bolt	10	1.0	7.5
Fuel tank rear bolt	10	1.0	7.5
Fuel pump mounting bolt	10	1.0	7.5
Fuel delivery pipe mounting screw	3.5	0.36	2.60

# **Ignition System**

Factoning part	Tightening torque		
Fastening part	N⋅m kgf-m lbf		lbf-ft
Spark plug	11	1.1	8.5

# **Starting System**

Fastening part	Tightening torque		
l asterning part	N⋅m	kgf-m	lbf-ft
Starter motor bolt	10	1.0	7.5
Starter motor terminal nut	6.0	0.61	4.45
Brush holder nut	11	1.1	8.5
Starter motor bracket bolt	5.0	0.51	3.70
Starter clutch bolt	54	5.5	40.0
Starter clutch cover bolt	10	1.0	7.5
Starter idle gear cap bolt	10	1.0	7.5



# **Charging System**

Fastening part		Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft	
Generator stator bolt	11	1.1	8.5	
Generator lead wire clamp bolt	11	1.1	8.5	
Generator rotor bolt	120	12.2	88.5	
Generator cover bolt	10	1.0	7.5	

# **Exhaust System**

Fastening part		Tightening torque		
	N⋅m	kgf-m	lbf-ft	
Exhaust pipe bolt	23	2.3	17.0	
Exhaust support bolt	23	2.3	17.0	
Muffler connector bolt	18	1.8	13.5	
Muffler support bolt	30	3.1	22.5	
Muffler cover screw	5.5	0.56	4.05	
Muffler front cover screw	5.5	0.56	4.05	
Muffler center cover screw	5.5	0.56	4.05	

# **Front Suspension**

Fastening part		Tightening torque		
	N⋅m	kgf-m	lbf-ft	
Front fork cap bolt	23	2.3	17.0	
Front fork lower clamp bolt	23	2.3	17.0	
Front fork upper clamp bolt	23	2.3	17.0	
Front fender mounting bolt	10	1.0	7.5	
Cylinder bolt	23	2.3	17.0	
Front fork cylinder lock-nut	15	1.5	11.0	

# **Rear Suspension**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Rear shock absorber upper mounting nut	50	5.1	37.0
Rear shock absorber lower mounting nut	50	5.1	37.0
Cushion lever mounting nut	98	10.0	72.5
Cushion rod front mounting nut	78	8.0	57.5
Cushion rod rear mounting nut	78	8.0	57.5
Swingarm pivot nut	100	10.2	74.0
Chain case screw	5.5	0.56	4.05
Chain case bolt	4.5	0.46	3.35

#### Wheels and Tires

Eastoning part		Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft	
Front axle nut	100	10.2	74.0	
Front axle pinch bolt	23	2.3	17.0	
Rear axle nut	115	11.7	85.0	

# **Drive Chain / Drive Train / Drive Shaft**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Rear axle nut	115	11.7	85.0
Engine sprocket nut	115	11.7	85.0
Engine sprocket cover bolt	10	1.0	7.5
Rear sprocket nut	60	6.1	44.5



# **Brake Control System and Diagnosis**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Rear brake master cylinder rod lock-nut	18	1.8	13.5
Front brake caliper air bleeder valve	7.5	0.76	5.55
Rear brake caliper air bleeder valve	6.0	0.61	4.45
Front brake master cylinder holder bolt	10	1.0	7.5
Brake hose union bolt	23	2.3	17.0
Front brake light switch screw	1.2	0.12	0.90
Brake lever pivot bolt	6.0	0.61	4.45
Brake lever pivot nut	6.0	0.61	4.45
Rear brake master cylinder mounting bolt	10	1.0	7.5
Brake hose connector screw	1.5	0.15	1.10

#### **Front Brakes**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Front brake pad mounting pin	17	1.7	12.5
Front brake pad pin plug	2.5	0.25	1.85
Front brake caliper mounting bolt	39	4.0	29.0
Front brake caliper housing bolt	27	2.8	20.0
Brake hose union bolt	23	2.3	17.0
Front brake air bleeder valve	7.5	0.76	5.55
Front brake disc bolt	23	2.3	17.0

#### **Rear Brakes**

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Rear brake caliper mounting bolt	22	2.2	16.5
Rear brake pad mounting pin	17	1.7	12.5
Rear brake pad pin plug	2.5	0.25	1.85
Brake hose union bolt	23	2.3	17.0
Rear brake air bleeder valve	6.0	0.61	4.45
Rear brake caliper sliding pin	27	2.8	20.0
Rear brake disc bolt	23	2.3	17.0

#### **ABS**

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Front wheel speed sensor rotor bolt	6.5	0.66	4.80
Rear wheel speed sensor rotor bolt	6.5	0.66	4.80
Brake pipe flare nut	16	1.6	12.0

#### **Manual Transmission**

Eastoning part		Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft	
Gearshift arm stopper	10	1.0	7.5	
GP switch bolt	6.0	0.61	4.45	
Gearshift cam stopper bolt	10	1.0	7.5	
Gearshift cam plate bolt	13	1.3	9.5	

#### Clutch

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Clutch lever pivot bolt	6.5	0.66	4.80
Clutch lever pivot nut	6.5	0.66	4.80
Clutch sleeve hub nut	150	15.3	111.0
Clutch spring set bolt	10	1.0	7.5
Clutch cover bolt	10	1.0	7.5

# Steering / Handlebar

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Handlebar clamp bolt	23	2.3	17.0
Handlebar balancer screw	5.5	0.56	4.05
Clutch lever holder bolt	10	1.0	7.5
Steering stem head nut	90	9.2	66.5
Front fork upper clamp bolt	23	2.3	17.0
Handle lower holder nut	45	4.6	33.5
Steering stem nut	20 N·m (2.0 kgf-m, 15.0 lbf-ft) → turn counterclockwise 0 – 1/4		

# **Lighting Systems**

Factoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Headlight screw (M5)	2.3	0.23	1.70
Headlight screw (M6)	5.5	0.56	4.05
Rear combination light screw (M5)	3.0	0.31	2.25
License plate light screw	3.0	0.31	2.25
Rear reflex reflector nut	3.0	0.31	2.25
Front turn signal light mounting nut	1.3	0.13	0.95
Rear turn signal light mounting nut	1.3	0.13	0.95

#### **Combination Meter / Fuel Meter / Horn**

Eastoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Combination meter screw	2.0	0.20	1.50

#### **Exterior Parts**

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Striker support bracket nut	5.5	0.56	4.05
Fuel tank front cover bolt	10	1.0	7.5
Rear combination light screw (M6)	5.5	0.56	4.05

# **Body Structure**

Eastoning part		Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft	
Front footrest bolt	23	2.3	17.0	
Side-stand bolt	40	4.1	29.5	
Side-stand nut	50	5.1	37.0	



# **Special Tools and Equipment**

# Fuel / Oil / Fluid / Coolant Recommendation Fuel

#### **NOTICE**

Do not use leaded gasoline. If it is used, the engine and the emission control system will be damaged.

#### For U.S.A. and Canada

Use unleaded gasoline with an octane rating of 90 AKI or higher.

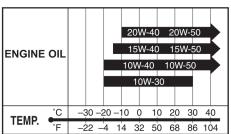
Unleaded gasoline containing up to 10% ethanol by volume may be used.

#### **Engine Oil**

Use engine oils which meet the following requirements.

	Engine oil
API service	SG, SH, SJ or SL
classification	39, 311, 33 01 32
JASO T903 standard	MA
Viscosity	SAE 10W-40

If SAE 10W-40 engine oils are not available, select oils of an appropriate viscosity grade according to the following chart.



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Suzuki does not recommend the use of engine oil which have an "ENERGY CONSERVING" indication in the API service symbol for any of its motorcycles / ATVs.

It can affect the engine life and the clutch performance.





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#### For U.S.A. and Canada

Suzuki recommends the use of SUZUKI PERFORMANCE 4 MOTOR OIL.

#### **Brake Fluid**

Specification and classification: DOT 4

#### **▲** WARNING

Since the brake system of this motorcycle is filled with a glycol-based brake fluid by the manufacturer, do not use or mix different types of fluid such as silicone-based and petroleum-based fluid for refilling the system, otherwise serious damage will result.

Do not use any brake fluid taken from old or used or unsealed containers.

Never reuse brake fluid left over from a previous servicing, which has been stored for a long period.

#### **Engine Coolant**

Suzuki recommends the use of SUZUKI LONG LIFE COOLANT or SUZUKI SUPER LONG LIFE COOLANT.

Coolant 99000-99032-12X (SUZUKI LONG LIFE COOLANT (GREEN))

Coolant 99000-99032-20X (SUZUKI SUPER LONG LIFE COOLANT (BLUE))

If SUZUKI COOLANT is not available, use an antifreeze/engine coolant compatible with an aluminum radiator, mixed with distilled water only.



#### For SUZUKI LONG LIFE COOLANT

#### **NOTICE**

- Use a high quality ethylene glycol base anti-freeze, mixed with distilled water. Do not mix an alcohol base anti-freeze and different brands of anti-freeze.
- Do not put in more than 60% anti-freeze or less than 50%. (Refer to Fig. 1 and 2.)

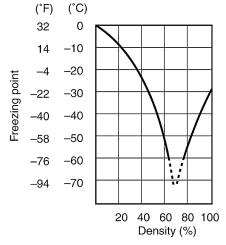
The 50:50 mixture of distilled water and ethylene glycol anti-freeze will provide the optimum corrosion protection and excellent heat protection, and will protect the cooling system from freezing at temperatures above –31 °C (–24 °F).

If the vehicle is to be exposed to temperatures below – 31 °C (–24 °F), this mixing ratio should be increased up to 55% or 60% according to the figure.

#### **Anti-freeze Proportioning Chart**

Anti-freeze density	Freezing point
50%	–31 °C (–24 °F)
55%	–40 °C (–40 °F)
60%	–55 °C (–67 °F)

Fig.1: Engine coolant density-freezing point curve

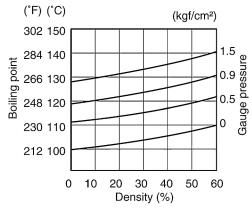


#### Anti-freeze / Engine coolant

The engine coolant perform as a corrosion and rust inhibitor as well as anti-freeze. Therefore, the engine coolant should be used at all times even though the atmospheric temperature in your area does not go down to freezing point.

Suzuki recommends the use of SUZUKI COOLANT antifreeze/engine coolant. If this is not available, use an equivalent which is compatible with an aluminum radiator.

Fig.2: Engine coolant density-boiling point curve



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#### For SUZUKI SUPER LONG LIFE COOLANT

#### **NOTICE**

- Ethanol or methanol base coolant or water alone should not be used in cooling system at any time as damage to cooling system could occur.
- Do not mix the distilled water, SUZUKI LONG LIFE COOLANT (coolant color: Green) or equivalent.

SUZUKI SUPER LONG LIFE COOLANT will provide the optimum corrosion protection and excellent heat protection, and will protect the cooling system from freezing at temperatures above –36 °C (–33 °F).

#### Anti-freeze concentration table

Anti-freeze density	Freezing point
50%	–36 °C (–33 °F)

#### Water for mixing

Use distilled water only. Water other than distilled water can corrode and clog the aluminum radiator.

#### **NOTICE**

Mixing of anti-freeze/engine coolant should be limited to 60%. Mixing beyond it would reduce its efficiency. If the anti-freeze/engine coolant mixing ratio is below 50%, rust inhabiting performance is greatly reduced. Be sure to mix it above 50% even though the atmospheric temperature does not go down to the freezing point.

#### **Front Fork Oil**

Use SUZUKI FORK OIL L-01.

Fork oil 99000-99044-L01 (SUZUKI FORK OIL L-01)