# Features & Specifications 2018 DR-Z400SM



#### **Key Features**

- Suzuki's Supermotard model based on proven DR-Z400S combines Supermotard style and features in a narrow, lightweight street-legal package.
- Versatile and strong 398cc, DOHC, liquid-cooled, dry-sump engine with push-button starting.
- Fully adjustable suspension, strong spoke wheels featuring high-grip sportbike tires on wide aluminum rims.
- New solid black bodywork with new yellow and gray graphics that complement the motorcycle's styling and sparkling, gold anodized EXCEL wheel rims.

#### **Engine Features**

- Lightweight 398cc, DOHC, liquid-cooled, dry-sump engine produces strong, tractable power.
- Compact 4-valve cylinder head with 36mm intake valves, 29mm exhaust valves, narrow 28-degree included valve angle and shim-under-bucket valve adjustment system.
- Simple starting via a lightweight starter motor with an automatic mechanical decompression system.
- SCEM-plated cylinder (nickel-silicon-phosphorous) is lighter and more durable than an iron liner with excellent heat transfer properties.
- Forged aluminum piston is 10 percent lighter than a cast piston and receives additional oil-cooling through a crankcase oil jet.
- Smooth throttle response with a Mikuni™ 36mm carburetor fed by 6-liter air box. The left side cover has quick-release fasteners for easy access to the air filter.
- Thermostatically controlled cooling fan mounted to the left radiator helps maintain consistent operating temperature in traffic.
- Additional weight savings with magnesium valve cover, clutch cover, and magneto cover.
- Compact 5-speed transmission utilizes a cable-operated clutch with a separate outer cover for simplified clutch maintenance.
- Low-maintenance, long-life sealed O-ring type drive chain produces minimal sounds when riding.



#### **Chassis Features**

- Wide, gold-anodized RK Excel aluminum rims with stainless steel spokes are fitted with sporty radial tires: 120/70-R17 front & 140/70-R17 rear.
- Strong braking performance is supplied by a front disc brake with a large 300mm floating-type rotor and dual-piston caliper, plus a 240mm rear disc brake with single-piston caliper
- Long travel, SHOWA inverted front fork is derived from a RM250 and features adjustable compression/ rebound damping and alumite coating on inner tube surfaces for smooth action.
- A fully adjustable rear shock absorber with high/low speed compression damping adjuster and a tapered RM-inspired aluminum swingarm combine for precise rear wheel control.
- Renthal tapered aluminum handlebar has an aggressive look, reduces vibration and has a great bend for spirited riding.
- Chrome-moly steel frame tuned for Supermotard style riding is torsionally strong with minimal weight. The backbone tube, front down tube, and steering head gussets form the dry-sump engine oil tank.
- A bolt-on aluminum sub-frame helps reduce weight, simplify maintenance and contributes to the trim rear fender appearance.
- Front and rear axle sliders help protect against damage in the case of a tip-over.



#### **Electrical Features**

- Electric start system provides convenient operation and features a lightweight starter motor and a compact 6.5 amp maintenance-free battery.
- Compact digital instrument cluster with speedometer, odometer, and twin-trip meters with addition/ subtraction capability, clock, timer and stopwatch functions.
- On-road legal lighting with bright 60/55 watt H4 halogen headlight, compact tail/stoplight, lightweight, rubber-mounted turn signals and horn.

#### Additional Features

- A pouch on the rear fender carries the tool kit and owner's manual.
- Genuine Suzuki Accessories include a low profile seat, cargo rack, hand guard set and more.
- 12-month limited warranty
- For more details, please visit www.suzukicycles.com.



# **Specifications DR-Z400SML8** E-03: USA, E-33: California

#### **DIMENSIONS AND CURB MASS**

Overall length	2225 mm (87.6 in)
Overall width	855 mm (33.7 in)
Overall height	1200 mm (47.2 in)
Wheelbase	
Ground clearance	
Seat height	890 mm (35.0 in)
Curb mass	

#### **ENGINE**

Type	4-stroke, liquid-cooled, DOHC
Number of cylinders	1
Bore	90.0 mm (3.543 in)
Stroke	62.6 mm (2.465 in)
Displacement	398 cm <sup>3</sup> (24.3 cu. in)
Compression ratio	11.3 : 1
Carburetor	MIKUNI BSR36, single
Air cleaner	Polyurethane foam element
Starter system	Electric
Lubrication system	Dry sump
Idle speed	1500 ± 100 r/min

#### **DRIVE TRAIN**

Clutch	Wet multi-plate type
Transmission	5-speed constant mesh
Gearshift pattern	1-down, 4-up
Primary reduction ratio	2.960 (74/25)
Gear ratios, Low	
2nd	1.733 (26/15)
3rd	,
4th	1.090 (24/22)
Тор	0.863 (19/22)
Final reduction ratio	
Drive chain	

#### **CHASSIS**

Front suspension	Inverted telescopic, coil spring, oil damped
Rear suspension	Link type, coil spring, oil damped
Front suspension	260 mm (10.2 in)
Rear wheel travel	276 mm (10.9 in)
Caster	26° 15'
Trail	94 mm (3.70 in)
Steering angle	38° (right & left)
Turning radius	,
Front brake	• •
Rear brake	Disc brake
Front tire size	120/70R17M/C 58H, tube type
Rear tire size	• • • • • • • • • • • • • • • • • • • •



# **Specifications DR-Z400SML8** E-03: USA, E-33: California

#### **ELECTRICAL**

Ignition type	Electronic ignition (CDI)
Ignition timing	
Spark plug	NGK CR8E or DENSO U24ESR-N
Generator	Three-phase A.C. generator
Battery	12V 21.6 kC (6 Ah) /10 HR
Fuse	
Headlight	12V 60/55W
Turn signal light	12V 21W × 4
Brake/Tail light	12V 21/5W
Speedometer light	LED
Neutral indicator light	LED
High beam indicator light	LED
Turn signal indicator light	LED
Water temperature indicator light	LED

#### CAPACITIES

CAPACITIES	
Fuel tank, including reserve	9.5 L (2.5/2.1 US/Imp gal) E-33
	10.0 L (2.6/2.2 US/Imp gal) E-03
Reserve	2.3 L (0.6/0.5 US/Imp gal)
Engine oil,oil change	1700 ml (1.8/1.5 US/Imp qt)
With filter change	1800 ml (1.9/1.6 US/Imp qt)
Overhaul	1900 ml (2.0/1.7 US/Imp qt)
Coolant	1.3 L (1.4/1.1 US/Imp qt)



# **Service Data DR-Z400SML8**

E-03: USA, E-33: California

#### **VALVE + VALVE GUIDE**

Unit: mm (in)

ITEM		STANDARD	LIMIT
Valve diam.	IN. 36.0		_
		(1.42)	
	EX.	29.0 (1.14)	_
Tappet clearance (when cold)		0.10 – 0.20	
rapper dicarance (when cold)	IN.	(0.0039 – 0.0079)	_
	->/	0.20 – 0.30	
	EX.	(0.0079 – 0.0118)	_
Valve guide to valve stem	IN.	0.010 - 0.037	
clearance	IIN.	(0.0004 – 0.0015)	_
	EX.	0.030 – 0.057	_
	LX.	(0.0012 – 0.0022)	
Valve guide I.D.	IN. & EX.	5.000 – 5.012	_
		(0.1969 – 0.1973)	
Valve stem O.D.	IN.	4.975 – 4.990	_
		(0.1959 – 0.1965) 4.955 – 4.970	
	EX.	(0.1951 – 0.1957)	_
Valve stem deflection		(0.1931 – 0.1937)	0.35
varvo otom demostrom	IN. & EX.	_	(0.014)
Valve stem runout	INI O EV		0.05
	IN. & EX.	_	(0.002)
Valve head thickness	IN. & EX.	<u>_</u>	0.5
	114. G LX.		(0.02)
Valve seat width	IN. & EX.	0.9 – 1.1	_
		(0.035 – 0.043)	0.00
Valve head radial runout	IN. & EX.	_	0.03
Valve spring free length			(0.001)
(IN. & EX.)	Inner	_	(1.28)
(111. & 271.)			36.3
	Outer	_	(1.43)
Valve spring tension		56 – 64 N	, ,
(IN. & EX.)	Inner	(5.6 – 6.4 kgf, 12.3 – 14.1 lbf)	_
		at length 27.4 mm (1.08 in)	
		126 – 145 N	
	Outer	(12.6 – 14.5 kgf, 27.7 – 32.0 lbf)	_
		at length 30.9 mm (1.22 in)	

#### **CAMSHAFT + CYLINDER HEAD**

ITEM		STANDARD	LIMIT	
Cam height	INI	36.490 – 36.540	36.190	
	IN.	(1.4366 – 1.4386)	(1.4248)	
	EX.	35.790 – 35.840	35.490	
		(1.4091 – 1.4110)	(1.3972)	
Camshaft journal oil clearance	IN. & EX.	0.019 – 0.053	0.150	
	IIN. & EX.	(0.0007 – 0.0021)	(0.0059)	
Camshaft journal holder I.D.	IN. & EX.	22.012 – 22.025		
	IN. & EX.	(0.8666 – 0.8671)	_	
Camshaft journal O.D.	IN. & EX.	21.972 – 21.993		
	IIN. & EA.	(0.8653 – 0.8659)	_	
Camshaft runout	INL 9 EV		0.10	
	IN. & EX.	_	(0.004)	
Cam chain pin (at arrow "3")		15th pin	_	
Cylinder head distortion	_		0.05	
			(0.002)	
Cylinder head cover distortion			0.05	
		_	(0.002)	

# **CYLINDER + PISTON + PISTON RING**

ITEM	STANDARD			LIMIT
Compression pressure	950 kPa			
(Automatic de-comp. actuated)			(9.5 kgf/cm <sup>2</sup> , 135 psi)	_
Piston to cylinder clearance			0.030 - 0.040	0.120
			(0.0012 - 0.0016)	(0.0047)
Cylinder bore			90.000 – 90.015	Nicks or
			(3.5433 – 3.5439)	scratches
Piston diam.			89.965 – 89.980	89.880
			(3.5419 - 3.5425)	
	Meas	sure a	t 15 mm (0.6 in) from the skirt end.	(3.5386)
Cylinder distortion				0.05
			<del>-</del>	(0.002)
Piston ring free end gap	1st	R	Annual 6.0 (0.27)	5.5
	ISC	K	Approx. 6.9 (0.27)	(0.22)
	0.54	Б	A 7 7 7 7 14 F (0.45)	9.2
	2nd	R	Approx. 11.5 (0.45)	(0.36)
Piston ring end gap	1st & 2nd		0.08 - 0.20	0.50
			(0.003 – 0.008)	(0.020)
Piston ring to groove clearance	4.			0.180
	1st		_	(0.007)
	200	<b>.</b>		0.150
	2nd	a	_	(0.006)
Piston ring groove width			0.78 – 0.80	
	1st		(0.0307 – 0.0315)	_
	ISI		1.30 – 1.32	
			(0.0512 – 0.0520)	
	0.5 d		0.81 – 0.83	
	2nd		(0.0319 – 0.0327)	_
	Oil		2.01 – 2.03	
		ı	(0.0791 – 0.0799)	<u> </u>



Unit: mm (in)

Unit: mm (in)

ITEM		STANDARD	LIMIT
Piston ring thickness		0.71 – 0.76	
	1st	(0.0280 – 0.0299)	_
	150	1.08 – 1.10	
		(0.0425 – 0.0433)	_
	2nd	0.77 – 0.79	
	ZIIU	(0.0303 – 0.0311)	_
Piston pin bore	20.002 – 20.008		20.030
	(0.7875 – 0.7877)		(0.7886)
Piston pin O.D.	19.995 – 20.000		19.980
		(0.7872 – 0.7874)	(0.7866)

# **CONROD + CRANKSHAFT**

1.4:4			. /:	- \	
Jnit	:: r	m	1 (1	n)	

ITEM	STANDARD	LIMIT
Conrod small end I.D.	20.010 – 20.018	20.040
	(0.7878 - 0.7881)	(0.7890)
Conrod deflection		3.0
	_	(0.12)
Conrod big end side clearance	0.30 - 0.65	1.0
	(0.012 - 0.026)	(0.04)
Conrod big end width	21.95 – 22.00	
	(0.864 - 0.866)	_
Crank web to web width	61.9 – 62.1	
	(2.437 - 2.445)	_
Crankshaft runout		0.08
	_	(0.003)

# **OIL PUMP**

ITEM	STANDARD	LIMIT
Oil pressure reduction ratio	2.220 (74/25 × 20/16 × 12/20)	_
Oil pressure (at 60 °C, 140 °F)	Above 40 kPa (0.4 kgf/cm², 5.7 psi)	
	Below 140 kPa (1.4 kgf/cm², 19.9 psi)	_
	at 3 000 r/min	

CLUTCH Unit: mm (in)

ITEM	STANDARD	LIMIT
Clutch cable play	10 – 15	
	(0.4 - 0.6)	_
Drive plate thickness	2.92 – 3.08	2.62
(No. 1 & No. 2)	(0.115 – 0.121)	(0.103)
Drive plate claw width	13.7 – 13.8	13.2
(No. 1 & No. 2)	(0.539 – 0.543)	(0.520)
Driven plate distortion		0.10
	_	(0.004)
Clutch spring free length		49.9
	_	(1.96)



# **TRANSMISSION + DRIVE CHAIN**

Unit: mm (in) Except ratio

ITEM			STANDARD	
Primary reduction ratio			2.960 (74/25)	
Final reduction ratio	Final reduction ratio		2.733 (41/15)	_
Gear ratios	Low		2.285 (32/14)	_
	2nd		1.733 (26/15)	_
	3rd		1.375 (22/16)	_
	4th		1.090 (24/22)	_
	Тор		0.863 (19/22)	_
Shift fork to groove clea	arance		0.1 – 0.3	
			(0.004 - 0.012)	
Shift fork groove width		No. 1, No. 2	4.8 – 4.9	
		& No. 3	(0.189 – 0.193)	_
Shift fork thickness		No. 1, No. 2	4.6 – 4.7	
		& No. 3	(0.181 – 0.185)	_
Drive chain		Туре	RK520KZO	_
		Links	110	_
		20-pitch		319.4
		length	_	(12.57)
Drive chain slack			40 – 50	
			(1.6 - 2.0)	_

#### **CARBURETOR**

ITEM -		SPECIFICATION		
		E-03	E-33	
Carburetor type		MIKUNI BSR36	<b>←</b>	
Bore size		36 mm (1.4 in)	<b>←</b>	
I.D. No.		29FB	29FC	
Idle r/min		1 500 ± 100 r/min	<b>←</b>	
Float height		14.0 ± 1.0 mm	,	
		(0.55 ± 0.04 in)	<b>←</b>	
Main jet	(M.J.)	#142.5	<b>←</b>	
Jet needle	(J.N.)	5DH37-1	<b>←</b>	
Needle jet	(N.J.)	P-0M	<b>←</b>	
Pilot jet	(P.J.)	#22.5	<b>←</b>	
Pilot air jet 1	(P.A.J)	#140	<b>←</b>	
Pilot air jet2	(P.A.J)	#135	<b>←</b>	
Throttle valve	(Th.V.)	#105	<b>←</b>	
Pilot screw	(P.S.)	PRE-SET	←	
GS1		62.5	<b>←</b>	
GS2		1	<b>←</b>	
Needle valve assy		2.8	<b>←</b>	
Pilot outlet		φ1.0	<b>←</b>	
Throttle cable play		2 – 4 mm		
(pulling cable)		(0.08 – 0.16 in)	<b>←</b>	



#### THERMOSTAT + RADIATOR + FAN + COOLANT

ITEM		STANDARD	LIMIT
Thermostat valve opening temperature	Approx. 75 °C (167 °F)		_
Thermostat valve lift	Over 6 mm	(0.24 in) at 90 °C (194 °F)	_
Engine coolant temp. switch	OFF→ON	Approx. 117 °C (243 °F)	_
operating temperature	ON→OFF	Approx. 100 °C (212 °F)	_
Radiator cap valve opening		95 – 125 kPa	
pressure	(0.95 – 1.2	5 kgf/cm <sup>2</sup> , 13.5 – 17.8 psi)	_
Electric fan thermo-switch operating	OFF→ON	Approx 96 °C (205 °F)	
temperature	ON→OFF	Approx 91 °C (196 °F)	_
Engine coolant type	Use an anti-freeze/coolant compatible with alumi-		
	num radiator, mixe	_	
	ratio of 50:50.		
Engine coolant capacity	1 250	ml (1.3/1.1 US/Imp qt)	_

# **BRAKE + WHEEL**

		<i>.</i>
Unit:	mm	(in)

ITEM		STANDARD	LIMIT	
Brake lever play		0.1 – 0.3		
		(0.004 - 0.010)		
Rear brake pedal height		5		
		(0.2)	_	
Brake disc thickness	Front	3.8 – 4.2	3.5	
	FIORE	(0.150 - 0.165)	(0.138)	
	Rear	4.3 – 4.7	4.0	
	Real	(0.169 – 0.185)	(0.16)	
Brake disc runout	Front &		0.30	
	Rear	_	(0.012)	
Master cylinder bore	Front &	12.700 – 12.743		
	Rear	(0.5000 - 0.5017)	_	
Master cylinder piston diam.	Front &	12.657 – 12.684		
	Rear	(0.4983 - 0.4994)	_	
Brake caliper cylinder bore	Front &	27.000 – 27.050		
	Rear	(1.0630 – 1.0650)	_	
Brake caliper piston diam.	Front &	26.900 – 26.950		
	Rear	(1.0591 – 1.0610)	_	
Brake fluid type		DOT 4	_	
Wheel rim runout	Axial		2.0	
	Axiai	<del>_</del>	(0.08)	
	Radial		2.0	
	Radiai	_	(0.08)	
Wheel axle runout	Front		0.25	
	FIORE	<del>_</del>	(0.010)	
	Poor		0.25	
	Rear		(0.010)	
Wheel rim size	Front	17M/C × MT 3.50	_	
	Rear	17M/C × MT 4.50		



# **TIRE**

ITEM		STANDARD		
Cold inflation tire pressure	Frant	175 kPa		
(Solo riding)	Front	(1.75 kgf/cm², 25 psi)	_	
	Dana	200 kPa		
	Rear	(2.00 kgf/cm², 29 psi)	_	
Cold inflation tire pressure	Frant	175 kPa		
(Dual riding)	Front	(1.75 kgf/cm², 25 psi)	_	
	Dana	225 kPa		
	Rear	(2.25 kgf/cm², 33 psi)	_	
Tire size	Front	120/70R17M/C 58H	_	
	Rear	140/70R17M/C 66H	_	
Tire type	Front	DUNLOP D208F SM		
	Rear	DUNLOP D208 SM		
Tire tread depth	Frank		1.6 mm	
	Front	_	(0.06 in)	
	Dear		2.0 mm	
	Rear	_	(0.08 in)	

SUSPENSION Unit: mm (in)

ITEM	STANDARD			LIMIT
Front fork stroke	260 (10.2)			_
Front fork spring free length		510.6	6 (20.10)	500.3 (19.7)
Front fork oil level (without spring)		129	9 (5.07)	_
Front fork oil type	SUZUKI FORI	COIL SS	-05 or an equivalent fork oil	_
Front fork oil capacity (each leg)	Outer	350 ml	(11.830/12.324 US/Imp oz)	_
	Inner	182 m	nl (6.152/6.408 US/Imp oz)	
Front fork damping force adjuster	Rebound	17	clicks counterclockwise	
	Rebound		from full hard	_
	Compression	13	clicks counterclockwise	
	Compression		from full hard	_
Rear shock absorber gas pressure	981	кРа (9.81	kgf/cm <sup>2</sup> , 139 psi)	_
Rear shock absorber spring pre-set	Rebound	14	clicks counterclockwise	
length	rtebound		from full hard	_
		High	11/2 turns counterclockwise	
	Compression	speed	from full hard	_
	Compression	Low	10 clicks counterclockwise	
		speed	from full hard	
Rear wheel travel	276 (10.9)			_
Swingarm pivot shaft runout			_	0.3 (0.01)



ELECTRICAL Unit: mm (in)

	ITEM	s	PECIFICATION	NOTE
Spark plug		Туре	DENSO: U24ESR-N NGK: CR8E	
		Gap	0.7 - 0.8 (0.028 - 0.031)	
Spark perform	nance	Over 8	mm (0.3 in) at 1 atm.	
Ignition coil re	sistance	Primary	0.1 – 1.0 Ω	Terminal – Ground
		Secondary	12 – 20 kΩ	Plug cap – Terminal
Ignition coil pr	imary peak voltage	More than 150 V		⊕: B/W, ⊙: B/Y
Generator coi	Generator coil resistance		0.50 – 1.25 Ω	Y – Y
			0.05 – 0.20 Ω	B – W
		Pick-up coil	390 – 600 Ω	G – Bl
Pick-up coil pe	eak voltage	More than 5.0 V		⊕: BI, ⊡: G
Signal coil pea	ak voltage	More than 1.4 V		⊕: B, ⊙: W
Generator no- (When engine		More than 75 V (AC) at 5 000 r/min		
Regulated vol	tage	13.5-15.0 V at 5 000 r/min		
Generator ma	x. output	200	W at 5 000 r/min	
Starter relay r	Starter relay resistance		3 – 5 Ω	
Battery	Battery Type designation		YT7B-BS	
	Capacity	12 V 21.6 kC (6Ah)/10 HR		
Fuse size		20 A		

WATTAGE Unit: W

ITEM		SPECIFICATION	
Headlight	HI	60	
	LO	55	
Brake/Tail light		21/5	
Turn signal light		21	
Speedometer light		LED	
Neutral indicator light		LED	
Turn signal indicator light		LED	
High beam indicator light		LED	
Water temp. indicator light		LED	

# **FUEL + OIL**

ITEM			SPECIFICATION	NOTE
Fuel type  Use only unleaded gasoline of octane (R/2 + M/2) or 91 octane the research method.  Gasoline containing MTBE (MEther), less than 10% ethanological descriptions.		ded gasoline of at least 87 pump 1/2) or 91 octane or higher rated by hod. ning MTBE (Methyl Tertiary Butyl on 10% ethanol, or less than 5%	NOTE	
		inhibitor is permis	ppropriate cosolvents and corrosion ssible.	
Fuel tank capacity	Including reserve	9.5 L (2.5/2.1 US/Imp gal)		E-33
		10.0 L (2.6/2.2 US/Imp gal)		E-03
	Reserve		2.3 L (0.6/0.5 US/Imp qt)	
Engine oil type	'	SAE 10 W-40, AF	PI SF/SG or SH/SJ, or with JASO MA	
Engine oil capacity		Change	1 700 ml (1.8/1.5 US/Imp qt)	
			1 800 ml (1.9/1.6 US/Imp qt)	
		Overhaul	1 700 ml (2.0/1.7 US/Imp qt)	



# **TIGHTENING TORQUE**

# **ENGINE**

ITEM		N∙m	kgf-m	lbf-ft
Cylinder head cover bolt	nder head cover bolt		1.0→1.4	7.0→10.0
Spark plug			1.1	8.0
Cylinder head bolt	M10	25→46	2.5→4.6	18.0→33.5
	M6	10	1.0	7.0
Cylinder nut		10	1.0	7.0
Camshaft journal holder bolt		10	1.0	7.0
Balancer shaft nut		50	5.0	36.0
Primary drive gear nut		140	14.0	101.5
Generator rotor nut		100	10.0	72.5
Clutch sleeve hub nut		70	7.0	50.5
Gearshift arm stopper		19	1.9	13.5
Gearshift cam driven gear bolt		24	2.4	17.5
Cam chain tension adjuster bolt		10	1.0	7.0
Cam chain tensioner mounting bolt		10	1.0	7.0
Cam chain tensioner spring holder bolt		30	3.0	21.5
Engine oil drain plug (on the crankcase)		21	2.1	15.0
Engine oil drain plug (on the frame)		18	1.8	13.0
Crankcase bolt		11	1.1	8.0
Oil strainer (on the frame)		23	2.3	16.5
Oil hose union bolt		23	2.3	16.5
Radiator air bleeder bolt		6	0.6	4.5
TDC plug		23	2.3	16.5
Engine mounting nut		66	6.6	47.5
Engine mounting bracket nut		40	4.0	29.0
Exhaust pipe bolt and nut		23	2.3	16.5
Muffler connection bolt		20	2.0	14.5
Muffler mounting bolt		23	2.3	16.5
Engine sprocket nut		140	14.0	101.5
Intake pipe union		8	0.8	6.0
Fuel valve mounting bolt		4.4	0.44	3.2
Spark arrester/muffler end pipe bolt		11	1.1	8.0
Engine coolant temperature thermoswitch		13	1.3	9.5
Cooling fan thermoswitch		13	1.3	9.5



# **CHASSIS**

ITEM	N·m	kgf-m	lbf-ft
Handlebar clamp bolt	23	2.3	16.5
Front fork upper clamp bolt	30	3.0	21.5
Front fork lower clamp bolt	32	3.2	23.0
Steering stem nut	45 N·m (4.5 kgf-m, 32.5 lbf-ft)		5 lbf-ft)
	→ 1/4 <b>–</b>	→ 1/4 – 1/2 turn counterclockwise	
Steering stem head nut	90	9.0	65.0
Front fork cap bolt	35	3.5	25.5
Front fork center bolt	70	7.0	50.5
Compression damper unit	30	3.0	21.5
Front brake master cylinder mounting bolt	10	1.0	7.0
Rear brake master cylinder mounting bolt	10	1.0	7.0
Brake hose union bolt (front & rear)	23	2.3	16.5
Front brake caliper mounting bolt	26	2.6	19.0
Brake pad mounting pin (front & rear)	18	1.8	13.0
Brake caliper plug (front & rear)	2.5	0.25	1.8
Brake air bleeder valve (front & rear)	6	0.6	4.3
Rear brake rod lock-nut	18	1.8	13.0
Rear brake pedal bolt	29	2.9	21.0
Brake disc mounting bolt (front & rear)	10	1.0	7.0
Front axle nut	39	3.9	28.0
Front axle pinch bolt	18	1.8	13.0
Seat rail mounting nut (upper)	35	3.5	25.5
Seat rail mounting bolt (lower)	35	3.5	25.5
Rear axle nut	110	11.0	79.5
Rear sprocket nut	30	3.0	21.5
Drive chain roller mounting bolt (upper & lower)	40	4.0	29.0
Spoke nipple (front & rear)	3	0.3	2.0
Swingarm pivot nut	77	7.7	55.5
Rear shock absorber spring adjuster lock ring	44	4.4	32.0
Rear shock absorber mounting nut (upper & lower)	60	6.0	43.5
Cushion lever mounting nut (center)	100	10.0	72.5
Cushion lever mounting nut (front)	100	10.0	72.5
Cushion lever mounting nut	100	10.0	72.5
Side stand bolt	50	5.0	36.0
Side stand nut	55	5.5	40.0

