Features & Specifications 2018 GSX-R600



Key Features

- Fuel-injected 599cc, 4-cylinder, engine delivers a rush of power from idle to redline.
- Suzuki Drive Mode Selector (S-DMS) lets the rider tailor the power delivery.
- Twin-spar aluminum frame and SHOWA big piston front fork delivers exceptional handling.
- Twin Brembo Monobloc, radially mounted, front brakes deliver strong stopping power.
- Race-ready, iconic GSX-R styling delivers sharp looks and a slippery shape.

Overview

The Suzuki GSX-R600 is a class-leading sport bike worthy of its race-winning GSX-R heritage. Whether you're carving through your favorite canyon or dominating the racetrack, it offers unparalleled performance. A compact, powerful 4-cylinder engine demonstrates the advanced race-proven technology of the GSX-R line when you hit the throttle and push it to redline, while supremely refined suspension systems front and rear help provide precise, responsive handling. Wrapped in aerodynamic and lightweight bodywork that's lifted from the race track, the GSX-R600 can not only win races, it can win envy.

Engine Features

- Compact 599cc 4-cylinder engine with a race-proven over-square bore/stroke ratio that produces remarkably strong high RPM power delivery.
- The energy efficient engine employs forged pistons, shot-peened connecting rods, chrome-nitridecoated upper compression and oil control rings, and pentagonal ventilation holes to reduce frictional and mechanical losses.
- Camshafts with aggressive valve-lift profiles were developed using proven MotoGP racing engine technology – the first time this method has been applied to a production Suzuki.
- Lightweight titanium-alloy valves are controlled by single coil valve springs to reduce valve train mass, reducing mechanical losses at high RPM.
- Lightweight and durable forged pistons were designed using the same Finite Element Method (FEM) and fatigue analysis technology used for MotoGP racing engines.
- Suzuki Dual Throttle Valve (SDTV) fuel injection uses eight, fine-spray 8-hole injectors for improved JUZAUK fuel atomization, which contributes to more complete combustion.

- An Engine Control Module (ECM) provides state-of-the-art engine management and has enhanced settings to suit the intake and exhaust systems, resulting in better fuel economy and linear throttle response.
- Advanced, MotoGP-developed transistorized ignition control programming helps maintain more precise spark timing across the range of engine speed and temperature range.
- Suzuki Drive Mode Selector (S-DMS) offers push-button selection of two racing-developed engine control maps to suit road or track conditions, and personal tastes.
- 4-into-1 stainless-steel exhaust system with a titanium muffler is fitted with a Suzuki Exhaust Tuning (SET) valve that maximizes torque and improves throttle response, especially in the low-to-mid RPM range.
- The close-ratio six-speed transmission features a taller first-gear ratio and shorter ratios for 2nd, 3rd, 4th and 6th gear, making it easier for a racer to get a good start while improving straight-line acceleration and drive out of corners.
- Race-proven back-torque-limiting clutch contributes to smoother downshifting and corner entry.



QEB: Metallic Oort Gray No.3

Chassis Features

- Lightweight and compact twin-spar aluminum-alloy frame is constructed of five cast sections to produce a balance of light weight and strength.
- The frame is mated with a cast aluminum swingarm and multi-piece rear sub-frame that's ready for race-track adaptation.
- Race-developed, lightweight SHOWA Big Piston front Forks (BPF) deliver superb feedback and consistent performance.
- Single SHOWA rear shock features externally adjustable rebound and compression damping, along with adjustable ride height.
- Electronically controlled steering damper provides lighter steering at slower speeds and more damping force at racetrack and highway speeds.
- Front brakes with fully floating 310mm discs are grasped by radial-mount, four-piston BREMBO monobloc calipers.



- Three-spoke cast-aluminum-alloy wheels are shod with lightweight, high-grip front and rear tires for sharp handling.
- Three-way adjustable footpegs, adjustable shift lever and short fuel tank help compose a comfortable riding position that permits the positions required for performance riding.
- Compact, lightweight instrument cluster with a built-in lap timer/stopwatch and programmable engine RPM indicators to alert the rider to certain shift points.
- Trim, simple and lightweight bodywork creates an exciting, aerodynamic style that truly works well at speed.
- Distinctive multi-reflector headlight with vertically stacked high and low-beam halogen bulbs is centered between position lights on each side.
- Bright, durable LED taillight, with clear lens.
- The front turn signal are integrated into the rear-view mirrors while the rear tail section houses the rear signals.
- The lightweight instruments also include an analog tachometer and LCD readouts that show speed, odometer, dual trip meter, reserve trip meter, clock, coolant temperature/oil pressure indicator, S-DMS and gear position indicators.
- Attention to rider comfort and confidence includes a carefully shaped seat with a high-grip cover.
- The wheel rims have pin stripes punctuated by "R" logos that highlight the bike's identity.



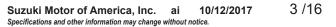
BNE: Metallic Mystic Silver / Pearl Glacier White

Additional Features

- Stylized Suzuki "S" 3-D emblems on the fuel tank and the fork upper bracket denotes the quality, sophistication and performance legacy of the brand.
- Optional single seat cowl can replace the passenger seat for an even more aggressive look or for use on solo rides, or track days.
- A variety of Genuine Suzuki Accessories for GSX-R owners are available including a large selection of Suzuki logo apparel.

G V V V

- 12-month limited warranty
- For more details, please visit <u>www.suzukicycles.com</u>.



Specifications GSX-R600L8 E-03: USA, E-33: California

DIMENSIONS AND CURB MASS

Overall length	2030 mm (79.9 in)
Overall width	710 mm (28.0 in)
Overall height	1135 mm (44.7 in)
Wheelbase	
Ground clearance	130 mm (ُ5.1 in) ́
Seat height	810 mm (31.9 in)
Curb mass	

ENGINE

Туре	4-stroke, liquid-cooled, DOHC
Number of cylinders	
Bore	67.0 mm (2.638 in)
Stroke	
Displacement	599 cm ³ (36.5 cu. in)
Compression ratio	
Fuel system	Fuel injection
Air cleaner	Paper element
Starter system	Electric
Lubrication system	Wet sump
Idle speed	1300 ± 100 r/min

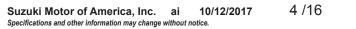
DRIVE TRAIN

Clutch	Wet multi-plate type
Transmission	6-speed constant mesh
Gearshift pattern	1-down, 5-up
Primary reduction ratio	1.974 (77/39)
Gear ratios, Low	2.687 (43/16)
2nd	2.105 (40/19)
3rd	1.761 (37/21)
4th	1.521 (35/23)
5th	1.347 (31/23)
Тор	1.230 (32/26)
Final reduction ratio	2.687 (43/16)
Drive chain	RK525SMOZ8, 114 links

CHASSIS

Front suspension	
Rear suspension	Link type, coil spring, oil damped
Front fork stroke	120 mm (4.7 in)
Rear wheel travel	130 mm (5.1 in)
Caster	
Trail	
Steering angle	27° (right & left)
Turning radius	
Front brake	Disc brake, twin
Rear brake	Disc brake
Front tire	120/70ZR17M/C (58W), tubeless
Rear tire	

GUAUK



Specifications GSX-R600L8 E-03: USA, E-33: California

ELECTRICAL

CAPACITIES

Fuel tank		16.0 L (4.2/3.5 US/Imp gal) …E-33
		17.0 L (4.5/3.7 US/Imp gal) E-03
Engine oil, oil ch	nange	2200 ml (2.3/1.9 US/Imp qt)
with f	filter change	2500 ml (2.6/2.2 US/Imp qt)
overh	naul	2900 ml (3.1/2.6 US/Imp qt)

Service Data GSX-R600L8 E-03: USA, E-33: California

Valve + Guide

Unit: mm (in)

Item	Standard		Limit
Valve diam.	IN.	27.2 (1.07)	—
valve diam.	EX.	22.0 (0.87)	—
Valve clearance (when cold)	IN.	0.08 - 0.18 (0.003 - 0.007)	—
valve clearance (when cold)	EX.	0.18 – 0.28 (0.007 – 0.011)	—
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)	—
valve guide to valve sterri clearance	EX.	0.030 - 0.057 (0.0012 - 0.0022)	—
Valve guide I.D.	IN. & EX.	4.500 - 4.512 (0.1772 - 0.1776)	—
Valve stem O.D.	IN.	4.475 - 4.490 (0.1762 - 0.1768)	—
valve stelli O.D.	EX.	4.455 - 4.470 (0.1754 - 0.1760)	—
Valve stem deflection	IN. & EX.		0.25 (0.010)
Valve stem runout	IN. & EX.		0.05 (0.002)
Valve seat width	IN. & EX.	0.9 – 1.1 (0.035 – 0.043)	—
Valve head radial runout	IN. & EX.		0.03 (0.001)
Valve spring free length	IN. & EX.		39.4 (1.55)
Valve spring tension	IN. & EX.	215 – 247 N (21.9 – 25.2 kgf, 48.3 – 55.5 lbs) at length 33.55 mm (1.321 in)	

Camshaft + Cylinder Head

Unit: mm (in)

Item		Standard		
Cam height	IN. & EX.	35.78 – 35.83 (1.409 – 1.411)	35.48 (1.397)	
Camshaft journal oil clearance	IN. & EX.	0.032 - 0.066 (0.0013 - 0.0026)	0.150 (0.0059)	
Camshaft journal holder I.D.	IN. & EX.	24.012 – 24.025 (0.9454 – 0.9459)	—	
Camshaft journal O.D.	IN. & EX.	23.959 – 23.980 (0.9433 – 0.9441)	—	
Camshaft runout		—	0.10 (0.004)	
Cam chain pin (at arrow "3")		—		
Cylinder head distortion			0.20 (0.008)	



Cylinder + Piston + Piston Ring Unit: mm (in)

ltem		Standard	Limit
Compression pressure	1 300 – 1	1 000 kPa (10 kgf/cm², 142 psi)	
Compression pressure difference		_	200 kPa (2 kgf/cm ² , 28 psi)
Piston-to-cylinder clearance	(0.030 – 0.040 (0.0012 – 0.0016)	0.120 (0.0047)
Cylinder bore	67	7.000 – 67.015 (2.6378 – 2.6384)	No nicks or Scratches
Piston diam.		66.965 – 66.980 (2.6364 – 2.6370) Measure 13.5 mm (0.53 in) from the skirt end.	
Cylinder distortion		—	0.20 (0.008)
Piston ring free end gap	1st IT	Approx. 5.5 (0.22)	4.4 (0.17)
Fision ning nee end gap	2nd 2T	Approx. 7.5 (0.30)	6.0 (0.24)
Piston ring end gap	1st IT 2nd 2T	0.06 – 0.21 (0.002 – 0.008)	0.50 (0.020)
Pieton ring to groove clearance	1st	—	0.180 (0.0071)
Piston ring-to-groove clearance	2nd	—	0.150 (0.0059)
	1st	1.01 – 1.03 (0.0398 – 0.0406)	—
Piston ring groove width	2nd	0.81 – 0.83 (0.0319 – 0.0327)	—
	Oil	1.51 – 1.53 (0.0594 – 0.0602)	—
Piston ring thickness	1st	0.97 – 0.99 (0.0382 – 0.0390)	_
	2nd	0.77 – 0.79 (0.0303 – 0.0311)	_
Piston pin bore	14.002 - 14.008 (0.5513 - 0.5515)		14.030 (0.5524)
Piston pin O.D.	13	13.980 (0.5504)	

Conrod + Crankshaft

Unit: mm (in)

Item		Limit	
Conrod small end I.D.	14	I.010 – 14.018 (0.5516 – 0.5519)	14.040 (0.5528)
Conrod big end side clearance		0.10 - 0.20 (0.004 - 0.008)	0.30 (0.012)
Conrod big end width		9.95 - 20.00 (0.7854 - 0.7874)	—
Crank pin width	2	20.10 – 20.15 (0.7913 – 0.7933)	—
Conrod big end oil clearance	С	0.032 – 0.056 (0.0013 – 0.0022)	0.080 (0.0031)
Crank pin O.D.	30.976 – 31.000 (1.2195 – 1.2205)		—
Crankshaft journal oil clearance	0.010 - 0.028 (0.0004 - 0.0011)		0.080 (0.0031)
Crankshaft journal O.D.	29.982 – 30.000 (1.18039 – 1.18110)		—
Crankshaft thrust bearing thickness	Right side	2.425 – 2.450 (0.0955 – 0.0965)	—
Crankshalt thrust bearing thickness	Left side	2.350 – 2.500 (0.0925 – 0.0984)	—
Crankshaft thrust clearance	0.055 – 0.110 (0.0022 – 0.0043)		—
Crankshaft runout	—		0.05 (0.002)

Oil Pump

Item	Standard	Limit
Oil pressure (at 60 °C, 140 °F)	100 – 400 kPa (1.0 – 4.0 kgf/cm ² , 14 – 57 psi) at 3 000 r/min	—



Clutch

Unit: mm (in)

Item		Standard		
Clutch drive plate thickness	No. 1 & 2	2.72 – 2.88 (0.107 – 0.113)	2.42 (0.095)	
Clutch drive plate claw width	No. 1 & 2	13.85 – 13.96 (0.545 – 0.550)	13.05 (0.514)	
Clutch driven plate distortion				
Clutch spring free length		66.47 (2.617)		
Clutch lifter pin height		0.2 - 0.4 (0.008 - 0.016)		
Wave spring washer height		—	4.30 (0.169)	
Clutch lever play	10 - 15 (0.4 - 0.6)		_	
Clutch release screw		1 turn back	_	

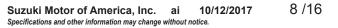
Drive Train

Unit: mm (in) Except ratio

Item			Limit	
Primary reduction ratio				
Final reduction ratio			2.687 (43/16)	_
	Low		2.687 (43/16)	—
	2nd		2.105 (40/19)	_
Gear ratios	3rd		1.761 (37/21)	_
Geal failos	4th		1.521 (35/23)	
	5th			
	Тор			
Gearshift fork to groove cl			0.5 (0.02)	
Gearshift fork groove widt	h		5.0 – 5.1 (0.197 – 0.201)	—
Gearshift fork thickness		4.8 – 4.9 (0.189 – 0.193)		_
		Туре	RK 525SMOZ8	—
Drive chain			114 links	—
Drive chain		20-pitch length		319.4 (12.57)
Drive chain slack (on side-stand)		20 - 30 (0.8 - 1.2)		
Gearshift lever height			—	

Thermostat + Radiator + Fan + Coolant

ltem		Note	
Thermostat valve opening temperature		_	
Thermostat valve lift	Over 8	3 mm (0.31 in) and at 95 °C (203 °F)	_
	20 °C (68 °F)	Approx. 2.45 kΩ	_
ECT sensor resistance	50 °C (122 °F)	Approx. 0.811 kΩ	_
ECT sensor resistance	80 °C (176 °F)	Approx. 0.318 kΩ	_
	110 °C (230 °F) Approx. 0.142 kΩ		—
Radiator cap valve opening pressure	108 – 137	′ kPa (1.1 – 1.4 kgf/cm², 15.4 – 19.5 psi)	-
	$OFF \rightarrow ON$	Approx. 105 °C (221 °F)	IAT 40 °C (104 °F)
Cooling fan operating temperature	$ON \rightarrow OFF$	Approx. 100 °C (212 °F)	and less
	$OFF \to ON$	Approx. 100 °C (212 °F)	IAT 40 °C (104 °F)
	ON \rightarrow OFF Approx. 95 °C (203 °F)		and more
Engine coolant type	Use an anti-free radiator.	_	
Engine coolant including reserve	Reserve tank side	Approx. 250 ml (0.3/0.2 US/Imp qt)	-
	Engine side	Approx. 2 400 ml (2.5/2.1 US/Imp qt)	<u> </u>



Injector + Fuel Pump + Fuel Pressure Regulator

Item	Specification	Note
Injector resistance	Approx. 12 Ω at 20 °C (68 °F)	Primary and secondary
Fuel pump discharge amount	167 ml (5.6/5.9 US/Imp oz) and more/10 sec.	
Fuel pressure regulator operating set pressure	Approx. 300 kPa (3.0 kgf/cm², 43 psi)	

FI Sensors

Item		Note	
CKP sensor resistance			
CKP sensor peak voltage		When cranking	
IAP sensor input voltage			
IAP sensor output voltage		Approx. 2.7 V at idle speed	
TP sensor input voltage		4.5 – 5.5 V	
TP sensor output voltage	Closed	1.02 – 1.22 V	
	Opened	4.34 – 4.54 V	
ECT sensor input voltage		4.5 – 5.5 V	
ECT sensor output voltage		0.15 – 4.85 V	
ECT sensor resistance	A	opprox. 2.45 kΩ at 20 °C (68 °F)	
IAT sensor input voltage		4.5 – 5.5 V	
IAT sensor output voltage		0.15 – 4.85 V	
IAT sensor resistance	A	opprox. 2.58 kΩ at 20 °C (68 °F)	
AP sensor input voltage		4.5 – 5.5 V	
AP sensor output voltage		rox. 3.6 V at 100 kPa (760 mmHg)	
TO sensor resistance	A	opprox. 19.4 kΩ at 20 °C (68 °F)	
TO sensor voltage	Normal	0.4 – 1.4 V	
TO Selisor voltage	Leaning	3.7 – 4.4 V	When leaning 65°
GP switch voltage		0.6 V and more	From 1st to Top
Injector voltage		Primary and secondary	
Ignition coil primary peak voltage		When cranking	
HO2 sensor output voltage		0.4 V and less at idle speed	
HO2 sensor output voltage		0.6 V and more at 5 000 r/min	
HO2 sensor heater resistance		6.7 – 9.5 Ω at 23 °C (73 °F)	
PAIR control solenoid valve resistance	20	– 24 Ω at 20 – 30 °C (68 – 86 °F)	
STP sensor input voltage		4.5 – 5.5 V	
STP sensor output voltage	Closed	0.52 – 0.72 V	
STP sensor output voltage	Opened	4.12 – 4.32 V	
STVA resistance		Approx. 6.5 Ω	
EXCVA position sensor input voltage		4.5 – 5.5 V	
EXCVA position sensor output	Closed	0.45 – 1.4 V	
voltage	Opened	3.6 – 4.55 V	
EXCVA position sensor resistance		At adjustment position	
EVAP system purge control solenoid valve resistance		If equipped	
ISC valve resistance		Approx. 20 Ω at 20 °C (68 °F)	
Steering damper solenoid valve resistance	/		
Steering damper solenoid valve voltage		Approx. 10 V	When battery fully charged



Throttle Body

Item	Specification
Bore size	40 mm (1.57 in)
I.D. No.	14J1 (For E-33), 14J0 (For E-03)
Idle r/min	1 300 ± 100 r/min
Throttle cable play	2.0 – 4.0 mm (0.08 – 0.16 in)

Electrical

Unit: mm (in)

	ltem			Note		
Firing ord	er					
Spark plug		Туре	NGK: CR9EIA-9 DENSO: IU27D			
			Gap			
	formance			Over 8 (0.3) at 1 atm.		
	sor resistance		ŀ	Approx. 168 Ω at 20 °C (68 °F)		
CKP sens	sor peak voltage			0.28 V and more	When cranking	
Ignition of	oil resistance		Primary	1.1 – 1.5 Ω at 20 °C (68 °F)	Terminal – Terminal	
Ignition co	JII TESISIANCE	-	Secondary	6.4 – 9.6 kΩ at 20 °C (68 °F)	Plug cap – Terminal	
	oil primary peak v	/oltage		When cranking		
Generato	r coil resistance					
Generato	r maximum outpu	ut				
Generator no-load voltage (When engine is cold)		(When	65			
Regulated	d voltage			14.0 – 15.5 V at 5 000 r/min		
Startar m	otor brush length		Standard	12.0 (0.47)		
Starter me	Stor brush length		Limit			
Starter re	lay resistance		3 – 6 Ω FTX9-BS			
	Type desig	nation				
Battery	Capaci	ty		12 V 28.8 kC (8 Ah)/10 HR		
	Standard electr	olyte S.G.				
	Headlight	HI				
		LO				
IgnitionFuse sizeSignal						
Γ		Fuel		10 A 15 A		
	Fan					
	Main			30 A		



Wattage Unit: W

Item		Specification	
Headlight	HI	65	
	LO	55	
Position light		5 x 2	
Brake/Tail light		LED	
Turn signal light		21 x 4	
License plate light		5	
Combination meter light		LED	
Turn signal indicator light		LED	
High beam indicator light		LED	
Neutral position indicator li		LED	
Oil pressure indicator light	/Engine	L ED	
coolant temp. indicator ligh	nt	LED	
FI indicator light/Sd indicator light		LED	
Fuel level indicator light		LED	
Engine RPM indicator light	t	LED	

Brake + Wheel

Unit: mm (in)

ltem		Limit		
Rear brake pedal height		_		
Brake disc thickness	Front	4.8 - 5.2 (0.19 - 0.20)	4.5 (0.18)	
Diake disc thickness	Rear	4.0 - 5.2 (0.19 - 0.20)		
Brake disc runout		_	0.30 (0.012)	
Master cylinder bore & piston diam.	Front	Approx. 17.5 (0.69)	—	
Master cyllider bore & pistori diam.	Rear	Approx. 14.0 (0.55)	_	
Brake caliper cylinder bore & piston	Front	Leading Approx. 32.0 (1.26)	—	
diam.		Trailing Approx. 52.0 (1.20)		
	Rear	Approx. 30.2 (1.19)	_	
Brake fluid type		DOT 4	—	
Wheel rim runout	Axial		2.0 (0.08)	
	Radial		2.0 (0.08)	
Wheel rim size	Front	17 M/C x MT 3.50	—	
	Rear	17 M/C x MT 5.50	—	
Wheel axle runout	Front		0.25 (0.010)	
	Rear		0.23 (0.010)	

Tire

ltem		Limit	
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm², 36 psi)	_
(Solo riding)	Rear	290 kPa (2.90 kgf/cm ² , 42 psi)	_
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm², 36 psi)	—
(Dual riding)	Rear	290 kPa (2.90 kgf/cm², 42 psi)	
Tire size	Front	120/70 ZR17M/C (58 W)	—
	Rear	180/55 ZR17M/C (73 W)	—
Tire type	Front	BRIDGESTONE BATTLAX BT016F AA	—
Петуре	Rear	BRIDGESTONE BATTLAX BT016R AA	—
Tire tread depth	Front	—	1.6 mm (0.06 in)
(Recommended depth)	Rear	_	2.0 mm (0.08 in)

Suspension Unit: mm (in)

ltem		Limit	
Front fork stroke		—	
Front fork spring free length		238.3 (9.38)	233 (9.2)
Front fork oil level		90 (3.5)	
		0 (3.1) 10 min. after adjustment	_
Front fork oil type	FORK	OIL SS-47 or an equivalent fork oil	_
Front fork oil capacity (Each leg)		487 ml (16.5/17.1 US/lmp oz)	—
Front fork inner tube O.D		41 (1.6)	_
Front fork spring adjuster	6-	1/4 turns in from full soft position	
Front fork damping force adjuster	Rebound 4 turns out from full hard position		—
i toni tork damping torce adjuster	Compression	—	
Rear shock absorber spring pre-set length		_	
Rear shock absorber damping force	Rebound	2-3/4 turns out from full hard position	
adjuster	Compression	Lo: 1-3/4 turns out from full hard position	
aujusiei	Compression	Hi: 2-3/4 turns out from full hard position	—
Rear wheel travel	·	_	
Swingarm pivot shaft runout			0.3 (0.01)

Fuel + Oil

ltem		Specification					
	Use only un	Use only unleaded gasoline of at least 90 pump octane (R/2					
	+ M/2).	+ M/2).					
	Gasoline co	ntaining	MTBE (Methyl Tertiary Butyl Ether), less				
Fuel type	than 10% et	thanol, o	r less than 5% methanol with				
	appropriate	cosolver	nts and corrosion inhibitor is permissible.				
	Including		16 L (4.2/3.5 US/Imp gal)	E-33			
	reserve		17 L (4.5/3.7 US/Imp gal)	E-03			
Fuel tenk ennesity	Fuel level	blink	Approx. 3.9 L (1.0/0.9 US/Imp gal)				
Fuel tank capacity	indicator						
	light	lighting	Approx. 1.5 L (0.4/0.3 US/Imp gal)				
	lighting						
Engine oil type	SAE 1	0W-40, A	API SF/SG or SH/SJ with JASO MA				
	Change		2 200 ml (2.3/1.9 US/Imp qt)				
	Filter		2 500 ml (2.6/2.2 US/Imp qt)				
Engine oil capacity	change		2 500 mi (2.0/2.2 03/mp qt)				
	Overhaul		2 900 ml (3.1/2.6 US/Imp qt)				

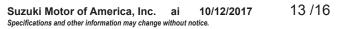


Tightening Torque List

Engine

Item		N⋅m	kgf-m	lbf-ft	
Exhaust pipe bolt		23	2.3	16.5	
Exhaust chamber support bolt		23	2.3	16.5	
Exhaust chamber support bracket bolt			26	2.6	19.0
Muffler connecting bolt		23	2.3	16.5	
Muffler cover bolt			11	1.1	8.0
Muffler support bolt			26	2.6	19.0
Speed sensor rotor bolt			28	2.8	20.0
Speed sensor bolt			4.5	0.45	3.0
Engine sprocket nut			115	11.5	83.0
Engine mounting bolt (Cylinder)			55	5.5	39.8
Engine mounting nut (Crankcase)			75	7.5	54.0
Engine mounting thrust adjuster			23	2.3	16.5
Engine mounting thrust adjuster lock-nut			45	4.5	32.5
Engine mounting pinch bolt			23	2.3	16.5
Cylinder head cover bolt			14	1.4	10.0
Spark plug			11	1.1	8.0
Cam chain guide No. 1 bolt			23	2.3	16.5
Camshaft journal holder bolt			10	1.0	7.0
Cam chain tension adjuster service cap			23	2.3	16.5
Cam chain tension adjuster mounting bolt			10	1.0	7.0
Cam chain tensioner bolt			23	2.3	16.5
CKP sensor rotor/cam chain drive sprocket	t holt		54	5.4	39.0
· · ·		10]		22.5 lbf-ft) then tur	
Cylinder head bolt		16]	10	1.0	7.0
Clutch sleeve hub nut	-	-	95	9.5	68.5
Clutch spring set bolt			10	1.0	7.0
Clutch release adjuster cap			11	1.1	8.0
Clutch push rod adjusting screw lock-nut			5.5	0.55	4.0
Clutch lifter pin lock-nut			23	2.3	16.5
Clutch cable lock-nut			4.5	0.45	3.0
Crankshaft hole plug			11	1.1	8.0
Starter clutch bolt			15	1.5	11.0
Generator rotor bolt			120	12.0	87.0
Generator stator set bolt			11	1.1	8.0
Generator lead wire clamp bolt			5.5	0.55	4.0
Oil pressure switch			14	1.4	10.0
Oil pressure switch lead wire screw			1.5	0.15	1.0
Oil filter			20	2.0	14.5
Crankshaft journal bolt	I IN	19]		13.0 lbf-ft) then tur	
	-	Initial	6	0.6	4.5
	[M6]	Final	11	1.1	8.0
Crankcase bolt		Initial	15	1.5	11.0
	[M8]	Final	26	2.6	19.0
Oil gallery plug			7	0.7	5.0
	[M	16]	10	1.0	7.0
Oil gallery plug [M12] [M16]			15	1.5	11.0
			35	3.5	25.5
Oil drain plug		23	2.3	16.5	
Oil gallery jet		27	2.7	19.5	
Piston cooling oil jet bolt		10	1.0	7.0	
Conrod cap bolt			11.0 lbf-ft) then turr		
Oil cooler mounting bolt			10 10 10 10 10 10 10 10 10 10 10 10 10 1	1.0	7.0
			1.0	7.0	

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Item		N⋅m	kgf-m	lbf-ft
Driveshaft bearing cover bolt	Initial	6	0.6	4.5
	Final	12	1.2	8.5
Driveshaft bearing case bolt (LH and RH)		12	1.2	8.5
Driveshaft retainer bolt		12	1.2	8.5
Gearshift arm stopper		19	1.9	13.5
Gearshift cam stopper bolt		10	1.0	7.0
Gearshift cam plate bolt		13	1.3	9.5
Gearshift cam bearing retainer screw		10	1.0	7.0
Gearshift shaft end screw		8.5	0.85	6.1
Gearshift lever shaft		40	4.0	29.0
Gearshift lever bracket bolt		28	2.8	20.0
Push rod oil seal retainer bolt		10	1.0	7.0
Starter motor mounting bolt		10	1.0	7.0
Starter motor lead wire mounting nut		6	0.6	4.5
Starter motor housing bolt		5	0.5	3.5
Starter motor brush holder nut		11	1.1	8.0
PAIR solenoid valve bracket mounting bolt		11	1.1	8.0
Throttle cable nut		4.5	0.45	3.0

FI System + Intake Air System

Item	N⋅m	kgf-m	lbf-ft
CMP sensor bolt	10	1.0	7.0
TP sensor mounting screw	3.5	0.35	2.5
STP sensor mounting screw	3.5	0.35	2.5
ISC valve mounting screw	2	0.2	1.5
CKP sensor mounting screw	5.5	0.55	4.0
CKP sensor clamp screw	5.5	0.55	4.0
HO2 sensor	25	2.5	18.0
Fuel delivery pipe mounting screw	3.5	0.35	2.5
Fuel pump mounting bolt	10	1.0	7.0
EXCVA pulley mounting bolt	5	0.5	3.5
EXCV cable bracket mounting nut	11	1.1	8.0
IAP sensor mounting screw	3.5	0.35	2.5
IAT sensor mounting bolt	1.5	0.15	1.0
GP switch mounting bolt	6.5	0.65	4.5
Intake pipe bolt	10	1.0	7.0
Intake pipe clamp screw	1.5	0.15	1.0
Air cleaner box cover screw	1.5	0.15	1.0
Air cleaner holder bolt	10	1.0	7.0
Funnel bolt	4.3	0.43	3.0
EVAP pipe mounting bolt (if equipped)	10	1.0	7.0
EVAP system purge control solenoid valve mounting nut (if equipped)	10	1.0	7.0
EVAP system purge control solenoid valve bracket bolt (if equipped)	10	1.0	7.0



Chassis

ltem	N∙m	kgf-m	lbf-ft
Steering stem head nut	90	9.0	65.0
Steering stem lock-nut	80	8.0	58.0
Steering damper bolt	23	2.3	16.5
Steering damper nut	23	2.3	16.5
Front fork upper clamp bolt	23	2.3	16.5
Front fork lower clamp bolt	23	2.3	16.5
Front fork cap bolt	35	3.5	25.5
Front fork piston rod nut	28	2.8	20.0
Front fork rod guide case	90	9.0	65.0
Front axle nut	100	10.0	72.5
Front axle pinch bolt	23	2.3	16.5
Handlebar clamp bolt	23	2.3	16.5
Handlebar balancer screw	5.5	0.55	4.0
Master cylinder holder bolt (Upper and Lower)	10	1.0	7.0
Front brake caliper mounting bolt	39	3.9	28.0
Brake hose union bolt	23	2.3	16.5
Air bleeder valve (Front caliper)	7.5	0.75	5.5
Air bleeder valve (Rear caliper)	6.0	0.6	4.5
Air bleeder valve (Front master cylinder)	6.0	0.6	4.5
Brake disc bolt (Front)	18	1.8	13.0
Brake disc bolt (Rear)	35	3.5	25.5
Rear brake pad mounting pin	18	1.8	13.0
Rear brake pad mounting pin plug	2.5	0.25	2.0
Rear brake caliper sliding pin A	27	2.7	19.5
Rear brake caliper sliding pin B	13	1.3	9.5
Rear brake master cylinder mounting bolt	10	1.0	7.0
Rear brake master cylinder rod lock-nut	18	1.8	13.0
Brake lever pivot bolt	1	0.1	0.7
Brake lever pivot bolt lock-nut	6	0.6	4.5
Clutch lever pivot nut	6.5	0.65	4.7
Clutch lever holder bolt	10	1.0	7.0
Swingarm pivot shaft	15	1.5	11.0
Swingarm pivot nut	100	10.0	72.5
Swingarm pivot lock-nut	90	9.0	65.0
Cushion lever mounting nut	98	9.8	71.0
Cushion rod mounting nut	98	9.8	71.0
Rear shock absorber bracket nut	100	10.0	72.5
Rear shock absorber mounting nut (Upper and Lower)	50	5.0	36.0
Spring adjuster lock-nut	35	3.5	25.5
Rear axle nut	100	10.0	72.5
Rear sprocket nut	60	6.0	43.0
Rear combination light mounting bolt	5	0.5	3.5
License plate light mounting nut	5	0.5	3.5
Side-stand nut	40	4.0	29.0
Side-stand bolt	50	5.0	36.0



Item	N⋅m	kgf-m	lbf-ft
Side-stand bracket mounting bolt	50	5.0	36.0
Bank sensor bolt	18	1.8	13.0
Footrest bracket bolt	23	2.3	16.5
Footrest guard screw (Left side)	4.5	0.45	3.0
Footrest holder bolt	35	3.5	25.5
Pillion footrest bracket bolt	23	2.3	16.5
Seat rail mounting bolt	50	5.0	36.0
Cowling brace mounting nut	38	3.8	27.5
Rear fender (Lower) mounting bolt	10	1.0	7.0
Rear view mirror mounting nut	10	1.0	7.0
Front reflector bolt (if equipped)	10	1.0	7.0
Front reflex reflector (if equipped)	1.8	0.18	1.3
Rear reflex reflector nut (if equipped)	1.8	0.18	1.3
Under cowling mounting screw (right side)	6.5	0.65	4.7

Cooling System

Item	N⋅m	kgf-m	lbf-ft
Impeller securing bolt	8	0.8	6.0
Water pump case screw	5.5	0.55	4.0
Water pump air bleeder bolt	13	1.3	9.5
Water pump mounting bolt	10	1.0	7.0
ECT sensor	18	1.8	13.0
Radiator reservoir tank bolt	6	0.6	4.5
Water hose clamp screw	1.5	0.15	1.0

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