Features & Specifications 2018 DR-Z125L



Engine Features

- Compact 124cc 4-stroke, SOHC, single-cylinder, air-cooled engine provides strong low-to-mid range power delivery that can be easily handled.
- Precise digital CDI ignition system with an ignition-timing map tuned to optimize the engine's power characteristics.
- MIKUNI VM20SS carburetor contributes to excellent throttle response.
- Clean-burning 4-stroke engine easily achieves Environmental Protection Agency (EPA) emissions regulations (eligible for red-sticker registration in California).
- Suzuki Composite Electrochemical Material (SCEM) plated cylinder for durability, lightweight and superior heat transfer.
- Five-speed transmission with link-type gearshift system for precise operation and positive feel.
- Easy pull, rack & pinion manual clutch lets the rider control take-offs and power delivery.

Chassis Features

- Lightweight, high rigidity steel pipe frame and rear beam-style swingarm are designed specifically to create a compact, fully-sized off road machine.
- Lightweight aluminum rims (19-inch front/16-inch rear) for reduced weight contributing to agile handling and improved suspension performance.
- The seat and bodywork design provides a seamless surface for easy maneuverability.
- Appropriate 32 inch seat height lets the bike fit a variety of riders.
- Strong braking performance provided by a lightweight front disc brake and rear drum brake.
- Telescopic front forks and link-type rear suspension provides long wheel travel and smooth, progressive action that creates an enjoyable, comfortable ride.
- The rear shock absorber spring preload is fully adjustable for a wide range of riding conditions and rider weight.
- Bright Suzuki Factory Yellow bodywork with matching graphics inspired by the new 2018 RM-Z450.

• A lightweight plastic skid plate helps protect the bottom of the engine.

Additional Features

- 6-month limited warranty
- For more details, please visit <u>www.suzukicycles.com</u>.

Specifications DR-125LL8 E-03: USA, E-33: California

DIMENSIONS AND CURB MASS

Overall length	
Overall width	
Overall height Wheelbase	
Ground clearance	
Seat height Curb mass	
ENGINE	
Type	
Number of cylinders	
Bore Stroke	
Displacement	
Compression ratio	
Carburetor	
Air cleaner	
Starter system	•
Lubrication system	
Idle speed	
	Wet multiplate type
Clutch	
Transmission Gearshift pattern	
Primary reduction ratio	
Gear ratios, Low	
2nd	
3rd	
4th	
Тор	
Final reduction ratio	
Drive chain	
CHASSIS	
Front suspension	Telescopic, coil spring, oil damped
Rear suspension	
Front suspension stroke	
Rear wheel travel	170 mm (6.7 in)
Caster	
Trail	
Steering angle	
Turning radius	
Front brake Rear brake	
Front tire Rear tire	
	Electronic ignition (CDI)
Ignition type	
Ignition timing Spark plug	
Generator	
CAPACITIES	
Fuel tank, including reserve	
reserve	
Engine oil, oil change with filter change	
overhaul	
overnaur	
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ther information may change without notice.	

Service Data DR-125LL8 E-03: USA, E-33: California

VALVE + GUIDE

Unit: mm (in)

GUL

ITEM		STANDARD	LIMIT
Valve diam.	IN.	30 (1.2)	_
	EX.	26 (1.0)	_
Valve clearance (when cold)	IN.	0.08 – 0.13 (0.003 – 0.005)	_
	EX.	0.13 – 0.18 (0.005 – 0.007)	_
Valve guide to valve stem clearance	IN.	0.010 – 0.037 (0.0004 – 0.0015)	_
	EX.	0.030 – 0.057 (0.0012 – 0.0022)	_
Valve guide I.D.	IN. & EX.	5.500 – 5.512 (0.2165 – 0.2170)	
Valve stem O.D.	IN.	5.475 – 5.490 (0.2156 – 0.2161)	_
	EX.	5.455 – 5.470 (0.2148 – 0.2154)	—
Valve stem deflection	IN. & EX.	—	0.35 (0.014)
Valve stem runout	IN. & EX.	—	0.05 (0.002)
Valve head thickness	IN. & EX.	—	0.5 (0.014)
Valve stem end length	IN. & EX.	—	2.5 (0.10)
Valve seat width	IN. & EX.	0.9 – 1.1 (0.035 – 0.043)	_
Valve head radial runout	IN. & EX.	—	0.03 (0.001)
Valve spring free length (IN. & EX.)	INNER	—	36.0 (1.42)
	OUTER	_	39.3 (1.55)
Valve spring tension (IN. & EX.)	INNER	76 – 90 N (7.8 – 9.2 kgf, 17.2 – 20.3 lbs) at length 32.5 mm (1.28 in)	
	OUTER	186 – 219 N (18.9 – 22.3 kgf, 41.7 – 49.2 lbs) at length 36.0 mm (1.42 in)	_

CAMSHAFT + CYLINDER HEAD

Unit: mm (in)

ITEM		STANDARD	LIMIT
Cam height	IN. & EX.	33.13 – 33.17 (1.304 – 1.306)	32.83 (1.29)
Camshaft journal oil clearance	IN. & EX.	0.032 - 0.066 (0.0013 - 0.0026)	0.150 (0.0059)
Camshaft journal holder I.D.	IN. & EX.	22.012 - 22.025 (0.8666 - 0.8671)	—
Camshaft journal O.D.	IN. & EX.	21.959 – 21.980 (0.8645 – 0.8654)	—
Camshaft runout	IN. & EX.	_	0.10 (0.004)
Rocker arm I.D.	IN. & EX.	12.000 – 12.018 (0.4724 – 0.4731)	—
Rocker arm shaft O.D.	IN. & EX.	11.977 – 11.995 (0.4715 – 0.4722)	—
Cylinder head distortion			0.05 (0.002)
Cylinder head cover distortion		_	0.05 (0.002)

CYLINDER + PISTON + PISTON RING

Unit: mm (in)

GILAUK

ITEM			STANDARD	LIMIT
Compression pressure		1 200 – 1 600 kPa (12 – 16 kgf/cm², 171 – 228 psi) (
Piston to cylinder clearance		0.020 - 0.030 (0.0008 - 0.0012)		
Cylinder bore			57.000 – 57.015 (2.2440 – 2.2447)	57.110 (2.2484)
Piston diam.	Mea	asure	56.975 – 56.990 (2.2431 – 2.2437) at 12 mm (0.5 in) from the skirt end.	56.880 (2.2394)
Cylinder distortion			—	0.05 (0.002)
Piston ring free end gap	1st	R	Approx. 7.0 (0.28)	5.6 (0.22)
	2nd	R	Approx. 8.5 (0.33)	6.8 (0.27)
Piston ring end gap	1s ⁻	t	0.10 - 0.25 (0.004 - 0.010)	0.5 (0.02)
	2nd	b	0.10 - 0.25 (0.004 - 0.010)	0.5 (0.02)
Piston ring to groove clearance	1s	t	—	0.18 (0.007)
	2nd		—	0.15 (0.006)
Piston ring groove width	1st 2nd		1.21 – 1.23 (0.047 – 0.048)	—
			1.21 – 1.23 (0.047 – 0.048)	_
	Oi		2.51 – 2.53 (0.099 – 0.100)	_

ITEM		STANDARD		
Piston ring thickness	1st	1.175 – 1.190 (0.0463 – 0.0469)	—	
	2nd	1.170 – 1.190 (0.0461 – 0.0469)	—	
Piston pin bore		14.002 – 14.008 (0.5513 – 0.5515)		
Piston pin O.D.		13.994 – 14.002 (0.5509 – 0.5513)		

CONROD + CRANKSHAFT

Unit: mm (in)

	()	
ITEM	STANDARD	LIMIT
Conrod small end I.D.	14.004 – 14.012 (0.5513 – 0.5517)	14.040 (0.5528)
Conrod deflection	—	3.0 (0.12)
Conrod big end side clearance	0.10 - 0.45 (0.004 - 0.018)	1.0 (0.04)
Conrod big end width	15.95 – 16.00 (0.628 – 0.630)	
Crank web to web width	53.0 ± 0.1 (2.09 ± 0.004)	
Crankshaft runout	_	0.08 (0.003)

OIL PUMP

ITEM	STANDARD	LIMIT
Oil pressure (at 60°C, 140°F)	Above 15 kPa (0.15 kgf/cm², 2.1 psi) Below 35 kPa (0.35 kgf/cm², 4.9 psi) at 3 000 r/min	_

CLUTCH

Unit: mm (in)

GUX

ITEM	STANDARD	LIMIT
Clutch lever play	10 – 15 (0.4 – 0.6)	
Drive plate thickness	2.90 – 3.10 (0.114 – 0.122)	2.60 (0.102)
Drive plate claw width	11.8 – 12.0 (0.46 – 0.47)	11.0 (0.43)
Driven plate distortion	—	0.10 (0.004)
Clutch spring free length	32.6 (1.28)	31.0 (1.22)

DRIVE TRAIN + DRIVE CHAIN

ITEM		STANDARD		LIMIT
Primary reduction ratio)	3.470 (59/17)		—
Final reduction ratio			4.071 (57/14) 1/14)	—
Gear ratios	Low		3.000 (33/11)	_
	2nd		1.857 (26/14)	—
	3rd		1.368 (26/19)	—
	4th		1.095 (23/21)	_
	Тор		0.923 (24/26)	_
Shift fork to groove cle	arance		0.10 – 0.30 (0.004 – 0.012)	0.50 (0.02)
Shift fork groove width		No. 1	5.0 – 5.1 (0.196 – 0.201)	_
			5.5 – 5.6 (0.217 – 0.224)	—
Shift fork thickness		No. 1	4.8 – 4.9 (0.189 – 0.193)	_
		No. 3	5.3 – 5.4 (0.209 – 0.213)	
Countershaft length (Low to 2nd)			88.0 ^{+0.1} ₋₀ (3.46 ^{+0.004} ₋₀)	_
Drive chain	Туре		D.I.D. 428HG	_
	Links		130	_
	20-pitch length	_		259.0 (10.20)
Drive chain slack		35 – 45 (1.4 – 1.8)		_
Gearshift lever height		-5 - 5 (-0.2 - 0.2)		_

CARBURETOR

ITEM		SPECIFICATION
Carburetor type		MIKUNI VM20SS
Bore size		20 mm (0.8 in)
I.D. No.		08G0
Idle r/min		1 700 ± 100 r/min
Float height		18.9 ± 1.0 mm (0.74 ± 0.04 in)
Main jet	(M.J.)	#102.5
Jet needle	(J.N.)	5HGM74-1
Needle jet	(N.J.)	N-6M
Pilot jet	(P.J.)	#17.5
Pilot screw	(P.S.)	PRE-SET (2 and 1/4 turns back)
Throttle cable play		2.0 – 4.0 mm (0.08 – 0.16 in)



ELECTRICAL

ITEM		SPECIFICATION	
Spark plug	Туре	DENSO: X24ESR-U NGK: DR8EA	
	Gap	0.6 – 0.8 mm (0.024 – 0.031 in)	
Spark performance	(Over 8 mm (0.3 in) at 1 atm.	
Ignition coil resistance	Primary	0.1 – 0.8 Ω	W/BI – B/W
	Secondary	/ 13 – 18 kΩ	Plug cap – W/Bl
Generator coil resistance	Charging	13 – 22 Ω	Y – Y/R
	Pick-up co	il 140 – 230 Ω	G – B/W
Pick-up coil peak voltage	More than 2.0 V		⊕: G, ⊝: B/W
Ignition coil primary peak voltage		More than 150 V	

BRAKE + WHEEL

Unit: mm (in)

GUAUK

ITEM	ITEM STANDARD/SPECIFICATION		LIMIT	
Brake lever play		0.1 - 0.3 (0.004 - 0.012)		_
Rear brake pedal free tr	avel		20 – 30 (0.8 – 1.2)	_
Rear brake pedal height	t		-10 - 0 (-0.4 - 0)	_
Brake drum I.D.	Rear		—	110.7 (4.36)
Brake disc thickness	Front		3.5 ± 0.2 (0.14 ± 0.008)	3.0 (0.12)
Brake disc runout	Front		—	0.30 (0.012)
Master cylinder bore	Front		_	
Master cylinder piston diam.	Front	10.957 – 10.984 (0.4314 – 0.4324)		_
Brake caliper cylinder bore	Front	30.230 – 30.306 (1.1902 – 1.1931)		_
Brake caliper piston diam.	Front		30.150 – 30.200 (1.1870 – 1.1890)	
Brake fluid type	Front		DOT 4	
Wheel rim runout		Axial	_	2.0 (0.08)
		Radial	_	2.0 (0.08)
Wheel axle runout		Front	_	0.25 (0.010)
		Rear	_	0.25 (0.010)

ITEM		STANDARD/SPECIFICATION	LIMIT	
Wheel rim size	Front	J19 × 1.40	_	
	Rear	J16 × 1.60	—	
Tire size	Front	70/100-19 42M	_	
	Rear	90/100-16 52M	—	
Tire tread depth	Front	_	4.0 (0.16)	
	Rear		4.0 (0.16)	

SUSPENSION

Unit: mm (in)

GILL

ITEM	STANDARD/SPECIFICATION	LIMIT
Front fork stroke	180 (7.1)	_
Front fork spring free length	599.1 (23.59)	587 (23.1)
Front fork oil level	173 (6.8)	_
Front fork oil type	SUZUKI FORK OIL SS-08 (#10) or an equivalent fork oli	_
Front fork oil capacity (each leg)	172 ml (4.3/4.5 US/lmp oz)	_
Front fork inner tube O.D.	30 (1.2)	_
Rear shock absorber spring pre-set length	241.1 (9.49)	_
Rear wheel travel	170 (6.7)	_
Swingarm pivot shaft runout	—	0.6 (0.02)

TIRE PRESSURE

COLD INFLATION TIRE PRESSURE	kPa	kgf/cm²	psi	
FRONT	100	1.0	14	
REAR	100	1.0	14	

FUEL + OIL

ITEM			NOTE		
Fuel type		Use only u octane (R/2 the researc Gasoline co Ether), less methanol v sion inhibito			
Fuel tank capacity	including reserve				
	reserve		1.1 L (0.3/0.3 US/Imp gal)		
Engine oil type		SAE 10W-4			
Engine oil capacity		Change	850 ml (0.9/0.7 US/Imp qt)		
		Filter change	950 ml (1.0/0.8 US/Imp qt)		
		Overhaul	1 100 ml (1.2/1.0 US/Imp qt)		

TIGHTENING TORQUE ENGINE

ITEM		N⋅m	kgf-m	lbf-ft
Cylinder head cover bolt		10	1.0	7.0
Spark plug		11	1.1	8.0
Cylinder head bolt	Initial	10	1.0	7.0
_	Final	27	2.7	19.5
Cylinder nut		10	1.0	7.0
Primary drive gear nut		50	5.0	36.0
Generator rotor nut		55	5.5	40.0
Clutch sleeve hub nut		50	5.0	36.0
Cam chain tension adjuster mounting bolt		10	1.0	7.0
Engine oil drain plug		28	2.8	20.5
Crankcase bolt		10	1.0	7.0
Engine mounting nut		40	4.0	29.0
Engine mounting bracket nut		40	4.0	29.0
Exhaust pipe bolt		23	2.3	16.5
Muffler connecting bolt		23	2.3	16.5
Muffler mounting bolt		23	2.3	16.5
Engine sprocket bolt		25	2.5	18.0
Fuel valve mounting bolt		4.4	0.44	3.0
Camshaft sprocket bolt		11	1.1	8.0
Camshaft tention adjuster lock nut		12	1.2	8.5

GILL

CHASSIS

ITEM	N⋅m	kgf-m	lbf-ft
Front axle nut	49	4.9	35.5
Front fork cap bolt	23	2.3	16.5
Front fork damper rod bolt	20	2.0	14.5
Front fork lower clamp bolt	33	3.3	24.0
Front fork upper clamp bolt	29	2.9	21.0
Steering stem head nut	65	6.5	47.0
Handlebar clamp bolt	23	2.3	16.5
Front brake master cylinder mounting bolt	10	1.0	7.0
Front brake caliper mounting bolt	23	2.3	16.5
Front brake hose union bolt	23	2.3	16.5
Air bleeder valve	7.5	0.75	5.5
Brake disc mounting nut	8.5	0.85	6.0
Clutch lever holder mounting bolt	6.5	0.65	4.7
Front footrest bolt	55	5.5	40.0
Brake pedal boss nut/bolt	29	2.9	21.0
Swingarm pivot nut	65	6.5	47.0
Rear shock absorber mounting bolt/nut (Upper & Lower)	50	5.0	36.0
Rear cushion lever bolt (Front)	55	5.5	40.0
Rear cushion lever nut (Center)	80	8.0	58.0
Rear cushion rod nut	80	8.0	58.0
Rear axle nut	54	5.4	39.0
Rear sprocket mounting nut	27	2.7	19.5
Brake cam lever nut	7.7	0.77	5.5
Spork nipple	4.5	0.45	3.0
Side stand bolt	50	5.0	36.0
Side stand nut	55	5.5	40.0

GILL

