Features & Specifications 2018 DR-Z400S



Key Features

- Versatile and strong 398cc, DOHC, liquid-cooled, dry-sump engine with push-button starting.
- Outstanding motorcycle that is the gold standard for Dual Sport riding.
- Fully adjustable, off-road capable suspension with strong spoke wheels featuring aluminum rims.
- Slim and trim chassis for easy maneuvering on or off-road.
- New solid white bodywork with contrasting gun-metal graphics makes the bike stand out on the road, on the trail, or even parked.

Engine Features

- A compact design, 398cc, DOHC, liquid-cooled, dry-sump engine produces strong low-RPM power.
 Its compact 4-valve cylinder head features large 36mm intake valves and 29mm exhaust valves help produce broad, tractable power and torque ready for any terrain.
- Suzuki Composite Electrochemical Materials (SCEM) cylinder is durable, lightweight and provides superior heat transfer.
- Digitally mapped DC-CDI system monitors throttle position/engine rpm and adjusts ignition timing to maintain efficient combustion.
- Forged aluminum piston is 10 percent lighter than a cast piston and receives additional oil-cooling through a crankcase oil jet.
- A Mikuni™ 36mm carburetor is fed by a 6-liter air box to achieve smooth throttle response. The left side cover has quick-release fasteners for easy access to the air filter.
- Magnesium-alloy clutch, magneto and cam covers contribute to the bike's low weight.
- A compact 5-speed transmission utilizes a cable-operated clutch with separate outer cover for simplified clutch maintenance.



Chassis Features

- A narrow frame combines thin chrome-moly steel tubes for exceptional torsional rigidity with minimal weight. The backbone tube, front down tube and steering head gussets form the dry-sump engine oil tank. A bolt-on aluminum sub-frame helps reduce weight and simplify maintenance.
- Long travel (11.3 in), 49mm cartridge-style forks with protective rubber boots, feature adjustable compression/rebound damping and adjustable spring preload for smooth performance on all types of on/off-road terrain.
- Rear shock absorber features 11.6 in of travel, compression damping/preload adjustments and connects to a lightweight aluminum swingarm through a progressive linkage system.
- Sure stopping power is supplied by a 250mm front disc with a dual-piston caliper and a 220mm rear disc brake with a single-piston caliper.



Electrical Features

- Electric start system provides convenient operation and features a lightweight starter motor and a compact 6.5 amp maintenance-free battery.
- Compact digital instrument cluster with speedometer, odometer, and twin-trip meters with addition/subtraction capability, clock, timer and stopwatch functions.
- On-road legal lighting with bright 60/55 watt H4 halogen headlight, compact tail/stoplight, light-weight, rubber-mounted turn signals and horn.

Additional Features

- A pouch on the rear fender carries the tool kit and owner's manual.
- Special design mirrors rotate to avoid damage in case of impact.
- Genuine Suzuki Accessories include a low profile seat, cargo rack, hand guard set and more.
- 12-month limited warranty
- For more details, please visit www.suzukicycles.com.



Specifications DR-Z400SL8 E-03: USA, E-33: California

DIMENSIONS AND CURB MASS

Overall length	2310 mm (90.9 in)
Overall width	875 mm (34.4 in)
Overall height	1230 mm (48.4 in)
Wheelbase	1485 mm (58.5 in)

 Ground clearance
 300 mm (11.8 in)

 Seat height
 935 mm (36.8 in)

ENGINE

Type	4-stroke, liquid-cooled, DOHC
Number of cylinders	1
Bore	90.0 mm (3.543 in)
Stroke	
Displacement	398 cm³ (24.3 cu. in)
Compression ratio	11.3 : 1
Carburetor	MIKUNI BSR36, single
Air cleaner	Polyurethane foam element
Starter system	Electric
Lubrication system	Dry sump
Idle speed	1500 ± 100 r/min

DRIVE TRAIN

DICIVE TICALIA	
Clutch	Wet multi-plate type
Transmission	5-speed constant mesh
Gearshift pattern	1-down, 4-up
Primary reduction ratio	2.960 (74/25)
Gear ratios, Low	
2nd	
3rd	,
4th	1.090 (24/22)
Тор	
Final reduction ratio	
Drive chain	,

CHASSIS

Front suspension	Telescopic, coil spring, oil damped
Rear suspension	Link type, coil spring, oil damped
Front suspension	288 mm (11.3 in)
Rear wheel travel	295 mm (11.6 in)
Caster	27° 10'
Trail	107 mm (4.21 in)
Steering angle	38° (right & left)
Turning radius	, ,
Front brake	Disc brake
Rear brake	Disc brake
Front tire size	80/100-21M/C 51P, tube type
Rear tire size	
	, ,,



Specifications DR-Z400SL8 E-03: USA, E-33: California

Ignition typelgnition timing	7° B.T.D.C. at 1500 r/min
Generator. Battery. Fuse. Headlight. Turn signal light. Brake/Tail light.	12V 21.6 kC (6 Ah) /10 HR 20A 12V 60/55W 12V 21W × 4
Speedometer light	LED LED LED LED
CAPACITIES Fuel tank, including reserve	10.0 L (2.6/2.2 US/Imp gal) E-03 2.3 L (0.6/0.5 US/Imp gal)
With filter change	1900 ml (2.0/1.7 US/Imp qt)

Service Data DR-Z400SL8

E-03: USA, E-33: California

VALVE + VALVE GUIDE

Unit: mm (in)

ITEM		STANDARD	LIMIT
Valve diam.	IN.	36.0 (1.42)	_
	EX.	29.0 (1.14)	_
Tappet clearance (when cold)	IN.	0.10 - 0.20 (0.0039 - 0.0079)	_
	EX.	0.20 - 0.30 (0.0079 - 0.0118)	_
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)	_
	EX.	0.030 - 0.057 (0.0012 - 0.0022)	_
Valve guide I.D.	IN. & EX.	5.000 - 5.012 (0.1969 - 0.1973)	_
Valve stem O.D.	IN.	4.975 – 4.990 (0.1959 – 0.1965)	_
	EX.	4.955 – 4.970 (0.1951 – 0.1957)	_
Valve stem deflection	IN. & EX.	_	0.35 (0.014)
Valve stem runout	IN. & EX.	_	0.05 (0.002)
Valve head thickness	IN. & EX.	_	0.5 (0.02)
Valve seat width	IN. & EX.	0.9 – 1.1 (0.035 – 0.043)	_
Valve head radial runout	IN. & EX.	_	0.03 (0.001)
Valve spring free length (IN. & EX.)	Inner	_	32.6 (1.28)
	Outer	_	36.3 (1.43)
Valve spring tension (IN. & EX.)	Inner	56 – 64 N (5.6 – 6.4 kgf, 12.3 – 14.1 lbf) at length 27.4 mm (1.08 in)	_
	Outer	126 – 145 N (12.6 – 14.5 kgf, 27.7 – 32.0 lbf) at length 30.9 mm (1.22 in)	_



CAMSHAFT + CYLINDER HEAD

ITEM		STANDARD	LIMIT
Cam height	IN.	36.490 – 36.540	36.190
	IIN.	(1.4366 – 1.4386)	(1.4248)
	EV	35.790 – 35.840	35.490
	EX.	(1.4091 – 1.4110)	(1.3972)
Camshaft journal oil clearance	INI O EV	0.019 - 0.053	0.150
	IN. & EX.	(0.0007 - 0.0021)	(0.0059)
Camshaft journal holder I.D.	INI O EV	22.012 – 22.025	
	IN. & EX.	(0.8666 – 0.8671)	_
Camshaft journal O.D.	INI O EV	21.972 – 21.993	
	IN. & EX.	(0.8653 – 0.8659)	_
Camshaft runout	INI O EV		0.10
	IN. & EX.	_	(0.004)
Cam chain pin (at arrow "3")	15th pin		_
Cylinder head distortion	_		0.05
			(0.002)
Cylinder head cover distortion			0.05
		_	(0.002)

CYLINDER + PISTON + PISTON RING

ITEM			STANDARD	LIMIT
Compression pressure			950 kPa	
(Automatic de-comp. actuated)			(9.5 kgf/cm ² , 135 psi)	_
Piston to cylinder clearance			0.030 - 0.040	0.120
			(0.0012 - 0.0016)	(0.0047)
Cylinder bore			90.000 – 90.015	Nicks or
			(3.5433 - 3.5439)	scratches
Piston diam.			89.965 – 89.980	89.880
			(3.5419 - 3.5425)	(3.5386)
	Meas	sure a	t 15 mm (0.6 in) from the skirt end.	(3.3300)
Cylinder distortion				0.05
			_	(0.002)
Piston ring free end gap	1st	R	Approx. 6.9 (0.27)	5.5
	151	^	Αρριοχ. 6.9 (0.27)	(0.22)
	2nd	R	Approx. 11.5 (0.45)	9.2
	ZIIU		Арргох. 11.5 (0.45)	(0.36)
Piston ring end gap	1st &	2nd	0.08 - 0.20	0.50
	151 0	ZHU	(0.003 – 0.008)	(0.020)
Piston ring to groove clearance	1s	ŧ		0.180
	13	L	_	(0.007)
	2nd	4		0.150
	2110	ч	_	(0.006)
Piston ring groove width			0.78 – 0.80	_
	1s	ŧ	(0.0307 – 0.0315)	
	151		1.30 – 1.32	_
			(0.0512 – 0.0520)	_ _
	2nd	4	0.81 – 0.83	_
		4	(0.0319 – 0.0327)	- -
	Oi	ı	2.01 – 2.03	_
		'	(0.0791 – 0.0799)	

Unit: mm (in)

Unit: mm (in)

ITEM	STANDARD		LIMIT
Piston ring thickness		0.71 – 0.76	
	1st -	(0.0280 – 0.0299)	_
		1.08 – 1.10	
		(0.0425 – 0.0433)	_
	2nd	0.77 – 0.79	
		(0.0303 – 0.0311)	_
Piston pin bore	20.002 – 20.008		20.030
	(0.7875 – 0.7877)		(0.7886)
Piston pin O.D.	19.995 – 20.000		19.980
	(0.7872 – 0.7874)		(0.7866)

CONROD + CRANKSHAFT

	: 4 .		/: 1
	nıt.	mm	/ In
\sim	IIIL.		\ II I

ITEM	STANDARD	LIMIT
Conrod small end I.D.	20.010 – 20.018	20.040
	(0.7878 – 0.7881)	(0.7890)
Conrod deflection		3.0
	_	(0.12)
Conrod big end side clearance	0.30 - 0.65	1.0
	(0.012 - 0.026)	(0.04)
Conrod big end width	21.95 – 22.00	
	(0.864 - 0.866)	_
Crank web to web width	61.9 – 62.1	
	(2.437 - 2.445)	_
Crankshaft runout		0.08
	_	(0.003)

OIL PUMP

ITEM	STANDARD	LIMIT
Oil pressure reduction ratio	2.220 (74/25 × 20/16 × 12/20)	_
Oil pressure (at 60 °C, 140 °F)	Above 40 kPa (0.4 kgf/cm², 5.7 psi)	
	Below 140 kPa (1.4 kgf/cm², 19.9 psi)	_
	at 3 000 r/min	

CLUTCH Unit: mm (in)

ITEM	STANDARD	LIMIT
Clutch cable play	10 – 15	
	(0.4 - 0.6)	_
Drive plate thickness	2.92 – 3.08	2.62
(No. 1 & No. 2)	(0.115 – 0.121)	(0.103)
Drive plate claw width	13.7 – 13.8	13.2
(No. 1 & No. 2)	(0.539 - 0.543)	(0.520)
Driven plate distortion		0.10
	_	(0.004)
Clutch spring free length		49.9
	_	(1.96)



TRANSMISSION + DRIVE CHAIN

	DIXIVE GIII			. , , ,
ITEM			STANDARD	LIMIT
Primary reduction ratio			2.960 (74/25)	_
Final reduction ratio			2.933 (44/15)	_
Gear ratios	Low		2.285 (32/14)	_
	2nd		1.733 (26/15)	_
	3rd		1.375 (22/16)	_
	4th		1.090 (24/22)	_
	Тор		0.863 (19/22)	_
Shift fork to groove clear	ance	0.1 – 0.3		0.5
-		(0.004 - 0.012)		(0.020)
Shift fork groove width		No. 1, No. 2	4.8 – 4.9	
		& No. 3	(0.189 – 0.193)	_
Shift fork thickness		No. 1, No. 2	4.6 – 4.7	
		& No. 3	(0.181 – 0.185)	_
Drive chain		Туре	RK520KZO	_
		Links	112	_
		20-pitch		319.4
		length	_	(12.57)
Drive chain slack		40 – 50		
			(1.6 – 2.0)	

CARBURETOR

ITEM -		SPECIFI	CATION
		E-03	E-33
Carburetor type		MIKUNI BSR36	←
Bore size		36 mm (1.4 in)	←
I.D. No.		29FB	29FC
Idle r/min		1 500 ± 100 r/min	←
Float height		14.0 ± 1.0 mm	,
		$(0.55 \pm 0.04 in)$	←
Main jet	(M.J.)	#142.5	←
Jet needle	(J.N.)	5DH37	←
Needle jet	(N.J.)	P-0M	←
Pilot jet	(P.J.)	#22.5	←
Pilot air jet	(P.A.J)	#135	←
Throttle valve	(Th.V.)	#105	←
Pilot screw	(P.S.)	PRE-SET	←
Throttle cable play		2 – 4 mm	,
(pulling cable)		(0.08 – 0.16 in)	←



Unit: mm (in) Except ratio

THERMOSTAT + RADIATOR + FAN + COOLANT

ITEM		STANDARD	LIMIT
Thermostat valve opening temperature	Арр		
Thermostat valve lift	Over 6 mm	(0.24 in) at 90 °C (194 °F)	
Engine coolant temp. switch	OFF→ON	Approx. 117 °C (243 °F)	
operating temperature	ON→OFF Approx. 100 °C (212 °F)		_
Radiator cap valve opening			
pressure	(0.95 – 1.2	5 kgf/cm ² , 13.5 – 17.8 psi)	
Electric fan thermo-switch operating	OFF→ON	Approx 96 °C (205 °F)	_
temperature	ON→OFF Approx 91 °C (196 °F)		_
Engine coolant type	Use an anti-freez		
	num radiator, mixe	_	
	ratio of 50:50.		
Engine coolant capacity	1 250	ml (1.3/1.1 US/lmp qt)	_

BRAKE + WHEEL Unit: mm (in)

ITEM		STANDARD	LIMIT	
Brake lever play		0.1 – 0.3		
		(0.004 - 0.010)		
Rear brake pedal height		5		
		(0.2)	_	
Brake disc thickness	Front	3.3 – 3.7	3.0	
	FIOR	(0.130 - 0.146)	(0.118)	
	Rear	4.3 – 4.7	4.0	
	Real	(0.169 – 0.185)	(0.16)	
Brake disc runout	Front &		0.30	
	Rear	_	(0.012)	
Master cylinder bore	Front &	12.700 – 12.743		
	Rear	(0.5000 - 0.5017)	_	
Master cylinder piston diam.	Front &	12.657 – 12.684		
	Rear	(0.4983 - 0.4994)	-	
Brake caliper cylinder bore	Front &	27.000 – 27.050		
	Rear	(1.0630 - 1.0650)	_	
Brake caliper piston diam.	Front &	26.900 – 26.950		
	Rear	(1.0591 – 1.0610)	_	
Brake fluid type		DOT 4		
Wheel rim runout	Assign	A :-1		
	Axial	_	(0.08)	
	Dediel		2.0	
	Radial	_	(0.08)	
Wheel axle runout	Front		0.25	
	Front	_	(0.010)	
	Poor		0.25	
	Rear		(0.010)	
Wheel rim size	Front	1.60 × 21	_	
	Rear	2.15 × 18		



TIRE

ITEM		STANDARD	LIMIT
Cold inflation tire pressure	Front	125 kPa	
(Solo riding)	Front	(1.25 kgf/cm ² , 18 psi)	_
	Dana	150 kPa	
	Rear	(1.50 kgf/cm ² , 22 psi)	_
Cold inflation tire pressure	Front	125 kPa	
(Dual riding)	Front	(1.25 kgf/cm ² , 18 psi)	_
	Dana	175 kPa	
	Rear	(1.75 kgf/cm ² , 25 psi)	_
Tire size	Front	80/100-21 M/C 51P	_
	Rear	120/90-18 M/C 65P	_
Tire type	Front	BRIDGESTONE TRAIL WING-41	
	Rear	BRIDGESTONE TRAIL WING-42	
Tire tread depth	Food		3.0 mm
	Front	_	(0.12 in)
	Poor		3.0 mm
	Rear	_	(0.12 in)

SUSPENSION Unit: mm (in)

ITEM		LIMIT		
Front fork stroke		288	3 (11.3)	_
Front fork spring free length		510.6	5 (20.10)	500.3 (19.7)
Front fork oil level (without spring)		129	(5.07)	_
Front fork oil type	SUZUKI FORK	OIL SS-	-05 or an equivalent fork oil	_
Front fork oil capacity (each leg)	710	ml (24.0/	25.0 US/Imp oz)	_
Front fork damping force adjuster	Rebound	16	clicks counterclockwise	_
	Compression from full hard 13 clicks counterclockwise from full hard		_	
Rear shock absorber gas pressure	900	kPa (9.0	kgf/cm², 128 psi)	_
Rear shock absorber spring pre-set length	Rebound	13	clicks counterclockwise from full hard	_
		High speed	1¼ turns counterclockwise from full hard	_
	Compression	Low	10 clicks counterclockwise from full hard	_
Rear wheel travel	295 (11.6)			_
Swingarm pivot shaft runout			_	0.3 (0.01)



ELECTRICAL Unit: mm (in)

	ITEM	S	PECIFICATION	NOTE
Spark plug	Spark plug		DENSO: U24ESR-N NGK: CR8E	
		Gap	0.7 – 0.8 (0.028 – 0.031)	
Spark perform	ance	Over 8	mm (0.3 in) at 1 atm.	
Ignition coil re	sistance	Primary	0.1 – 1.0 Ω	Terminal – Ground
		Secondary	12 – 20 kΩ	Plug cap – Terminal
Ignition coil pr	imary peak voltage	N	lore than 150 V	⊕: B/W, ⊙: B/Y
Generator coil	resistance	Charging	0.50 – 1.25 Ω	Y – Y
		Signal coil	0.05 – 0.20 Ω	B – W
		Pick-up coil	390 – 600 Ω	G – Bl
Pick-up coil pe	eak voltage	More than 5.0 V		⊕: BI, ⊙: G
Signal coil pea	ak voltage	N	More than 1.4 V	⊕: B, ⊡: W
Generator no- (When engine	-	More than	75 V (AC) at 5 000 r/min	
Regulated vol	tage	13.5-15.0 V at 5 000 r/min		
Generator ma	x. output	200 W at 5 000 r/min		
Starter relay re	esistance	3 – 5 Ω		
Battery	Type designation			
	Capacity	12 V 2		
Fuse size			20 A	

WATTAGE Unit: W

ITEM		SPECIFICATION		
Headlight	HI	60		
	LO	55		
Brake/Tail light		21/5		
Turn signal light		21		
Speedometer light		LED		
Neutral indicator light LED		LED		
Turn signal indicator light		LED		
High beam indicator light		LED		
Water temp. indicator light		LED		

FUEL + OIL

ITEM			SPECIFICATION	NOTE
Fuel type		Use only unlead	ded gasoline of at least 87 pump	
		octane (R/2 + M	l/2) or 91 octane or higher rated by	
		the research met	hod.	
		Gasoline contai	ning MTBE (Methyl Tertiary Butyl	
		Ether), less tha	n 10% ethanol, or less than 5%	
		methanol with a	ppropriate cosolvents and corrosion	
		inhibitor is permis	ssible.	
Fuel tank capacity	Including		9.5 L	E-33
	reserve		(2.5/2.1 US/Imp gal)	E-33
			10.0 L	Г 03
			(2.6/2.2 US/Imp gal)	E-03
	Reserve		2.3 L	
			(0.6/0.5 US/Imp qt)	
Engine oil type	•	SAE 10 W-40, AF	PI SF/SG or SH/SJ, or with JASO MA	
Engine oil capacity		Change	1 700 ml	
	. ,		(1.8/1.5 US/Imp qt)	
			1 800 ml	
			(1.9/1.6 US/Imp qt)	
			1 700 ml	
		Overhaul	(2.0/1.7 US/Imp qt)	



TIGHTENING TORQUE

ENGINE

ITEM		N∙m	kgf-m	lbf-ft
Cylinder head cover bolt		10→14	1.0→1.4	7.0→10.0
Spark plug		11	1.1	8.0
Cylinder head bolt	M10	25→46	2.5→4.6	18.0→33.5
	M6	10	1.0	7.0
Cylinder nut		10	1.0	7.0
Camshaft journal holder bolt		10	1.0	7.0
Balancer shaft nut		50	5.0	36.0
Primary drive gear nut		140	14.0	101.5
Generator rotor nut		100	10.0	72.5
Clutch sleeve hub nut		70	7.0	50.5
Gearshift arm stopper		19	1.9	13.5
Gearshift cam driven gear bolt		24	2.4	17.5
Cam chain tension adjuster bolt		10	1.0	7.0
Cam chain tensioner mounting bolt		10	1.0	7.0
Cam chain tensioner spring holder bolt		30	3.0	21.5
Engine oil drain plug (on the crankcase)		21	2.1	15.0
Engine oil drain plug (on the frame)		18	1.8	13.0
Crankcase bolt		11	1.1	8.0
Oil strainer (on the frame)		23	2.3	16.5
Oil hose union bolt		23	2.3	16.5
Radiator air bleeder bolt		6	0.6	4.5
TDC plug		23	2.3	16.5
Engine mounting nut		66	6.6	47.5
Engine mounting bracket nut		40	4.0	29.0
Exhaust pipe bolt and nut		23	2.3	16.5
Muffler connection bolt		20	2.0	14.5
Muffler mounting bolt		23	2.3	16.5
Engine sprocket nut		145	14.5	105.0
Intake pipe union		8	0.8	6.0
Fuel valve mounting bolt		4.4	0.44	3.2
Spark arrester/muffler end pipe bolt		11	1.1	8.0
Engine coolant temperature thermoswitch		13	1.3	9.5
Cooling fan thermoswitch		13	1.3	9.5



CHASSIS

ITEM	N⋅m	kgf-m	lbf-ft
Handlebar clamp bolt	23	2.3	16.5
Front fork upper clamp bolt	30	3.0	21.5
Front fork lower clamp bolt	32	3.2	23.0
Steering stem nut	45 N·	m (4.5 kgf-m, 32.5	b lbf-ft)
	→ 1/4 -	1/2 turn counterc	lockwise
Steering stem head nut	90	9.0	65.0
Front fork cap bolt	23	2.3	16.5
Front fork damper rod bolt	80	8.0	58.0
Front brake master cylinder mounting bolt	10	1.0	7.0
Rear brake master cylinder mounting bolt	10	1.0	7.0
Brake hose union bolt (front & rear)	23	2.3	16.5
Front brake caliper mounting bolt	26	2.6	19.0
Brake pad mounting pin (front & rear)	18	1.8	13.0
Brake caliper plug (front & rear)	2.5	0.25	1.8
Brake air bleeder valve (front & rear)	7.5	0.75	5.5
Rear brake rod lock-nut	18	1.8	13.0
Rear brake pedal bolt	29	2.9	21.0
Brake disc mounting bolt (front & rear)	10	1.0	7.0
Front axle nut	42	4.2	30.5
Front axle pinch bolt	18	1.8	13.0
Seat rail mounting nut (upper)	35	3.5	25.5
Seat rail mounting bolt (lower)	35	3.5	25.5
Rear axle nut	100	10.0	72.5
Rear sprocket nut	30	3.0	21.5
Drive chain roller mounting bolt (upper & lower)	40	4.0	29.0
Spoke nipple (front & rear)	3	0.3	2.0
Swingarm pivot nut	77	7.7	55.5
Rear shock absorber spring adjuster lock ring	90	9.0	65.5
Rear shock absorber mounting nut (upper & lower)	55	5.5	40.0
Cushion lever mounting nut (center)	100	10.0	72.5
Cushion lever mounting nut (front)	100	10.0	72.5
Cushion lever mounting nut	100	10.0	72.5
Side stand bolt	50	5.0	36.0
Side stand nut	55	5.5	40.0

