Features & Specifications 2018 Boulevard M90



Key Features

- 1462cc, 4-stroke, 2-cylinder, liquid-cooled, OHC engine.
- Muscle styling with blacked out components and a wide rear fender covering a massive 200 section rear tire.
- Wide, comfortable seat with a low seat height of 28.2 inches.

New Feature

New, metallic gray and black color with distinctive graphics suit the M90's powerful capability.

Engine Features

- Potent 1462cc long-stroke, liquid-cooled, 4-valves-per-cylinder V-Twin engine is built to deliver massive torque while providing good fuel economy.
- Smooth black finish on the engine and air cleaner covers complements the muscular presence of the V-twin's finned cylinders.
- Large flywheels help smooth out low rpm power pulses, as does a spring loaded primary drive damper bolted to the end of the crankshaft.
- To reduce mechanical noise, each cylinder head's cam cover is separated from the cam bearing caps, and a rubber gasket is used between the cylinder head and the cam cover.
- A spring loaded scissor type split primary drive gear mounted on the crankshaft also reduces mechanical noise.
- Each aluminum alloy cylinder is plated with SCEM (Suzuki Composite Electrochemical Material)
 nickel phosphorus silicon carbide coating which reduces friction and increases heat transfer,
 durability and ring sealing.
- Hard, smooth chrome-nitride Physical Vapor Deposition (PVD)-coated upper-compression and oil-control piston rings reduce friction and improve sealing.
- Suzuki's class-leading electronic fuel injection system features the Dual Throttle Value (SDTV) as well as a 32-bit engine management system to provide smooth throttle response and fuel efficiency.
- Multi-hole-type fuel injectors deliver a fine spray for a powerful yet fuel-efficient operation.
- Dual spark plugs for each cylinder contribute to proper ignition and efficient fuel economy.



- An automatic Idle Speed Control (ISC) system improves cold starts and stabilizes an idle engine under various conditions.
- Chromed dual-exhaust with equal-length head pipes for excellent power delivery is mounted on the right side of the engine, and provide a deep, rumbling exhaust note.•
- Effective engine management system and emissions control measures allow the M90 to meet latest emission standards.
- Power is delivered through a wide ratio five speed transmission and a shock reducing damper, through a clean running, reliable drive shaft to the rear wheel.
- Suzuki Clutch Assist System (SCAS) makes for efficient clutch operation and a lighter pull.

Chassis Features

- Suzuki performance-cruiser styling is sleek and flowing throughout from the distinctive headlight cowl to the tapered tail section.
- Steel tube frame with a hidden rear shock absorber, creates a muscular, rigid hard-tail look.
- The coil-over 46mm rear shock is hidden so the ride is smooth and controlled.
- The large diameter, blacked-out inverted forks feature 43mm inner tubes with 5.1 inches of wheel travel to soak up road imperfections and handle the powerful front brakes.
- Dual fully floating 290mm front disc brakes with dual-piston calipers and a 275mm rear disc brake with a single dual-piston caliper are ready to haul the bike down from speed.
- · Cast-aluminum 16-inch front and 15-inch rear wheels, with a seamless black finish.
- Wide 120/70 ZR18 front and 200/50 ZR17 rear Bridgestone radial tires are specifically for the M90.
- Flat-bend, drag-style handlebars are mounted on pull-back risers to be positioned within a short distance from the seat to improve the rider/machine interface, aiding comfort and control.
- The long stretched fuel tank holds a full 4.76 gallons of fuel.
- Wide, long, well-padded seat interfaces with the comfortable passenger seat that can be easily replaced with an optional tail section cover for solo rides.
- Multi-reflector headlight with a 60/55W halogen high/low-beam bulb.
- LED taillight with fisheve fresnel-cut smoked red lens. Bullet turn signals have unique vertical slots.
- Distinctive instrument cluster is integrated into the headlight cowl.
- Instrumentation features a stepping-motor-driven analog speedometer and a bar-section fuel gauge that's always on display.
- Long, cast sidestand is designed and positioned to help make it easier to move the parked bike up
 off the stand.

Additional Features

- Optional single seat cowl can replace the passenger seat for an even more aggressive look or for use on solo rides.
- Genuine Suzuki accessory options for the M50 include clean-fitting, functional saddlebags.
- More Genuine Suzuki Accessories for Boulevard owners are available including a large selection of Suzuki logo apparel.
- 12-month limited warranty
- For more details, please visit www.suzukicycles.com.



Specifications VZ1500L8 E-03: USA, E-33: California

DIMENSIONS AND CURB MASS

Overall length	2390 mm (94.1 in)
Overall width	870 mm (34.3 in)
Overall height	1100 mm (43.3 in)
Wheelbase	
Ground clearance	145 mm (5.7 in)
Seat height	716 mm (28.2 in)
Curb mass	

ENGINE

Type	4-stroke, liquid-cooled, OHC, 54° V-twin
Number of cylinders	2
Bore	
Stroke	101.0 mm (3.976 in)
Displacement	1462 cm ³ (89.2 cu. in)
Compression ratio	
Fuel system	
Air cleaner	Paper element
Starter system	
Lubrication system	Wet sump
Idle speed	1000 ± 100 r/min

DRIVE TRAIN

Wet multi-plate type
5-speed constant mesh
1-down, 4-up
1.407 (76/54)
2.188 (35/16)
1.400 (28/20)
1.038 (27/26)
0.875 (28/32)
0.788 (26/33)
3.137 (20/17 × 32/12) Shaft drive



Specifications VZ1500L8 E-03: USA, E-33: California

CHASSIS	
Front suspension	Inverted telescopic, coil spring, oil damped
Rear suspension	
Front fork stroke	
Rear wheel travel	108 mm (4.3 in)
Caster	32°
Trail	129 mm (5.08 in)
Steering angle	37° (right & left)
Turning radius	3.3 m (10.8 ft)
Front brake	Disc brake, twin
Rear brake	
Front tire	120/70ZR18M/C (59W), tubeless
Rear tire	200/50ZR17M/C (75W), tubeless
ELECTRICAL	
Ignition type	
Ignition timing	
Spark plug	
Battery	
Generator	•
Main fuse	
Fuse	
Headlight	
Brake/Tail light	
Front turn signal/Position light	
Rear turn signal light	12V 21W
License plate light	
Speedometer light	
Neutral indicator light	LED
High beam indicator light	LED
Turn signal indicator light	LED
Coolant temperature indicator light	LED
Oil pressure indicator light	LED
FI indicator Light	LED
-	
CADACITICS	
CAPACITIES	40.01. (4.0/4.0110//////////////////////////////
Fuel tank	18.0 L (4.8/4.0 US/Imp gai)

 with filter change
 3200 ml (3.4/2.8 US/Imp qt)

 overhaul
 4000 ml (4.2/3.5 US/Imp qt)

 Final gear oil
 200 – 220 ml (6.8/7.0 – 7.4/7.7 US/Imp oz)



Service Data VZ1500L8 E-03: USA, E-33: California

Valve + Guide

Unit: mm (in)

Item		Standard	Limit
Value diam	IN.	33 (1.30)	_
Valve diam.	EX.	30 (1.18)	_
Tannat algerance (M/ban gold)	IN.	0.08 - 0.13 (0.003 - 0.005)	_
Tappet clearance (When cold)	EX.	0.17 - 0.22 (0.007 - 0.009)	_
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)	_
valve guide to valve sterri dearance	EX.	0.030 - 0.057 (0.0012 - 0.0022)	_
Valve guide I.D.	IN. & EX.	5.500 - 5.512 (0.2165 - 0.2170)	_
Valve stem O.D.	IN.	5.475 - 5.490 (0.2156 - 0.2161)	_
valve stelli O.D.	EX.	5.455 - 5.470 (0.2148 - 0.2154)	_
Valve stem deflection	IN. & EX.	_	0.35 (0.014)
Valve stem runout	IN. & EX.	_	0.05 (0.002)
Valve head thickness	IN. & EX.	_	0.5 (0.02)
Valve stem end length	IN. & EX.	_	3.2 (0.13)
Valve seat width	IN. & EX.	0.9 – 1.1 (0.035 – 0.043)	_
Valve head radial runout	IN. & EX.	_	0.03 (0.001)
Valve spring free length	Inner	_	34.4 (1.35)
valve spring free length	Outer	<u> </u>	38.1 (1.50)
		58 – 66 N	
Valve spring tension	Inner	(5.9 – 6.7 kgf, 13.1 – 15.0 lbs)	_
		at length 27.56 mm (1.09 in)	
		135 – 155 N	
	Outer	(13.5 – 15.5 kgf, 30.4 – 34.9 lbs)	_
		at length 31.06 mm (1.23 in)	

Camshaft + Cylinder Head

Unit: mm (in)

Item		Standard	Limit
Com boight	IN.	33.060 - 33.110 (1.3016 - 1.3035)	32.760 (1.2898)
Cam height	EX.	33.110 – 33.160 (1.304 – 1.306)	32.810 (1.2917)
Camshaft journal oil clearance	IN. & EX.	0.032 - 0.066 (0.0013 - 0.0026)	0.150 (0.0059)
Camshaft journal holder I.D.	Sprocket side	22.012 – 22.025 (0.8666 – 0.8671)	_
	Other side	18.512 – 18.525 (0.7288 – 0.7293)	_
Camshaft journal O.D.	Sprocket side	21.959 – 21.980 (0.8645 – 0.8653)	_
	Other side	18.459 – 18.480 (0.7267 – 0.7276)	_
Camshaft runout	IN. & EX.		0.10 (0.004)
Cylinder head distortion			0.05 (0.002)
Rocker arm shaft O.D.	IN. & EX.	11.973 – 11.984 (0.4714 – 0.4718)	
Rocker arm I.D.	IN. & EX.	12.000 - 12.018 (0.4724 -0.4731)	



Cylinder + Piston + Piston Ring Unit: mm (in)

Item		Standard	Limit
Compression pressure	#1 Cylinder	850 – 1 450 kPa (8.5 – 14.5 kgf/cm², 121 – 206 psi)	750 kPa (7.5 kgf/cm², 106.7 psi)
(Automatic decomp. actuated)	#2 Cylinder	(6.5 – 12.5 kgf/cm², 92 – 178 psi)	550 kPa (5.5 kgf/cm², 78.2 psi)
Piston-to-cylinder clearance		0.025 - 0.035 (0.0010 - 0.0014)	0.120 (0.0047)
Cylinder bore		96.000 - 96.015 (3.7795 - 3.7801) 95.970 - 95.985 (3.7783 - 3.7789)	Nicks or Scratches
Piston diam.	Meas	95.88 (3.7748)	
Cylinder distortion		-	0.05 (0.002)
Piston ring free end gap	1st	Approx. 11 (0.43)	8.8 (0.35)
I istorring nee end gap	2nd	Approx. 11 (0.43)	8.8 (0.35)
Piston ring end gap	1st	0.10 - 0.25 (0.004 - 0.010)	0.5 (0.020)
I istori fing cha gap	2nd	0.10 - 0.25 (0.004 - 0.010)	0.5 (0.020)
Piston ring-to-groove clearance	1st	_	0.180 (0.0071)
I ister ring to groove dearance	2nd	_	0.150 (0.0059)
	1st	1.21 – 1.23 (0.0476 – 0.0484)	_
Piston ring groove width	2nd	1.01 – 1.03 (0.0398 – 0.0402)	_
	Oil	2.51 – 2.53 (0.0988 – 0.0996)	_
Piston ring thickness	1st	1.17 – 1.19 (0.046 – 0.047)	_
	2nd	0.97 - 0.99 (0.038 - 0.039)	_
Piston pin bore I.D.		22.002 – 22.008 (0.8662 – 0.8665)	22.030 (0.8673)
Piston pin O.D.		21.993 – 22.000 (0.8658 – 0.8661)	21.980 (0.8654)

Conrod + Crankshaft

Unit: mm (in)

Item	Standard	Limit
Conrod small end I.D.	22.010 - 22.018 (0.8665 - 0.8668)	22.040 (0.8677)
Conrod big end side clearance	0.100 - 0.200 (0.0039 - 0.0078)	0.30 (0.012)
Conrod big end width	19.95 – 20.00 (0.785 – 0.787)	_
Crank pin width	20.10 – 20.15 (0.791 – 0.793)	_
Conrod big end oil clearance	0.032 - 0.056 (0.0013 - 0.0022)	0.080 (0.0031)
Crank pin O.D.	54.976 - 55.000 (2.1644 - 2.1654)	_
Crankshaft journal oil clearance	0.002 - 0.029 (0.00008 - 0.00114)	0.080 (0.0031)
Crankshaft journal O.D.	54.985 – 55.000 (2.1648 – 2.1654)	_
Crankshaft thrust bearing thickness	1.925 – 2.075 (0.0758 – 0.0817)	_
Crankshaft thrust clearance	0.100 - 0.150 (0.0039 - 0.0059)	_
Crankshaft runout	_	0.05 (0.002)

Oil Pump

Item	Standard	Limit
	Above 400 kPa (4.0 kgf/cm², 57 psi)	
Oil pressure (at 60 °C, 140 °F)	Below 800 kPa (8.0 kgf/cm², 114 psi)	_
	at 3 000 r/min	



Clutch

Unit: mm (in)

Item		Standard	Limit
Clutch cable play		10 – 15 (0.4 – 0.6)	_
Clutch release arm play		6.0 (0.24)	2.0 (0.08)
Clutch release screw		1/2 turn back	
	No. 1	3.72 – 3.88 (0.146 – 0.153)	3.42 (0.135)
Clutch drive plate thickness	No. 2	3.72 – 3.88 (0.146 – 0.153)	3.42 (0.135)
	No. 3	3.72 – 3.88 (0.146 – 0.153)	3.42 (0.135)
Clutch drive plate claw width	No. 1, 2, 3	13.9 – 14.0 (0.154 – 0.551)	13.1 (0.516)
Clutch driven plate distortion		_	0.10 (0.004)
Clutch spring free length		38.79 (1.53)	36.9 (1.45)

Thermostat + Radiator + Fan + Coolant

Item		Note	
Thermostat valve opening temperature		_	
Thermostat valve lift	0	ver 8 mm (0.31 in) at 100 °C (212 °F)	_
ECT sensor resistance	20 °C (68 °F)	Approx. 2.45 kΩ	_
	50 °C (122 °F)	Approx. 0.811 kΩ	_
	80 °C (176 °F)	Approx. 0.318 kΩ	_
	110 °C (230 °F)	Approx. 0.142 kΩ	_
Radiator cap valve opening pressure	108 – 137 kPa (1.1 – 1.4 kgf/cm², 15.6 – 19.5 psi)		_
Cooling fan operating temperature	$OFF \rightarrow ON$	Approx. 105 °C (221 °F)	_
Cooling fair operating temperature	$ON \rightarrow OFF$	· · · · · · · · · · · · · · · · · · ·	_
Engine coolant type	Use an antifreeze/coolant compatible with aluminum radiator.		_
Engine coolant	Reservoir tank side	Approx. 250 ml (0.3/0.2 US/Imp qt)	_
-	Engine side	Approx. 2 400 ml (2.5/2.1 US/Imp qt)	_

Drive Train

Unit: mm (in) Except ratio

Item		Standard	Limit
Primary reduction ratio	Primary reduction ratio 1.407 (76/54)		_
Final reduction ratio		3.137 (20/17 x 32/12)	_
	1st	2.187 (35/16)	_
	2nd	1.400 (28/20)	_
Gear ratios	3rd	1.038 (27/26)	_
	4th	0.875 (28/32)	_
	Тор	0.787 (26/33)	_
Shift fork to groove clea	rance	0.1 – 0.3 (0.004 – 0.012)	0.5 (0.02)
Shift fork groove width		5.0 – 5.1 (0.197 – 0.201)	_
Shift fork thickness		4.8 – 4.9 (0.189 – 0.193)	_
Gearshift lever height		95 – 105 (3.7 – 4.1)	_



Driveline / Axle

Unit: mm (in)

Item	Standard/Specification	Limit
Secondary bevel gear backlash	0.03 - 0.15 (0.001 - 0.006)	_
Final bevel gear backlash	0.08 - 0.16 (0.003 - 0.006)	_
Damper spring free length	_	20.5 (0.81)
Final gear oil type	Hypoid gear oil SAE #90, API grade GL-5	_
Final gear oil capacity	200 – 220 ml (6.8/7.0 – 7.4/7.7 US/Imp oz)	_

Injector + Fuel Pump + Fuel Pressure Regulator

Item	Specification	Note
Injector resistance	11 – 13 Ω at 23 °C (73 °F)	
Fuel discharge amount	168 ml and more (5.7/5.9 US/lmp oz)	
	for 10 seconds at 300 kPa (3.0 kgf/cm², 43 psi)	
Fuel pressure regulator operating	Approx. 200 kDo (2.0 kgf/am², 42 pci)	
set pressure	Approx. 300 kPa (3.0 kgf/cm², 43 psi)	

FI Sensors

Item		Specification	Note	
CKP sensor resistance		170 – 260 Ω		
CKP sensor peak voltage	3.0 V and more		When cranking	
IAP sensor input voltage (F & R)		4.5 – 5.5 V		
IAP sensor output voltage (F & R)		Approx. 2.6 V at idle speed		
TP sensor input voltage		4.5 – 5.5 V		
TP sensor resistance	Closed	Approx. 1.1 kΩ		
TP Selisor resistance	Opened	Approx. 4.3 kΩ		
TP sensor output voltage	Closed	Approx. 1.1 V		
TP sensor output voltage	Opened	Approx. 4.3 V		
ECT sensor input voltage		4.5 – 5.5 V		
ECT sensor output voltage		0.1 – 4.85 V		
ECT sensor resistance		Approx. 2.45 kΩ at 20 °C (68 °F)		
IAT sensor input voltage		4.5 – 5.5 V		
IAT sensor output voltage		0.1 – 4.6 V		
IAT sensor resistance		Approx. 2.5 kΩ at 20 °C (68 °F)		
TO sensor resistance		16.5 – 22.3 kΩ		
TO sensor voltage	Normal	0.4 – 1.4 V		
TO sensor voltage	Leaning	3.7 – 4.4 V	When leaning 65°	
GP switch voltage		0.6 V and more	From 1st to Top	
Injector voltage		Battery voltage		
STP sensor input voltage		4.5 – 5.5 V		
STP sensor output voltage	Closed	Approx. 0.6 V		
STP serisor output voltage	Opened	Approx. 4.2 V		
STV actuator resistance		Approx. 7 Ω		
HO2 sensor output voltage		0.4 V and less at idle speed	If equipped	
HO2 sensor output voltage		0.6 V and more at 4 000 r/min	If equipped	
HO2 sensor heater resistance		4.0 – 5.0 Ω at 23 °C (73 °F)	If equipped	
PAIR solenoid valve resistance	18 – 22 Ω at 20 – 30 °C (68 – 86 °F)			
ISC valve resistance		Approx. 20 Ω at 20 °C (68 °F)		
EVAP system purge control solenoid valve resistance		Approx. 32 Ω at 20 °C (68 °F)	If equipped	



Throttle Body

Item	Specification
Bore size	42 mm (2.0 in)
I.D. No.	40H1 (For E-33), 40H0 (For E-03)
Idle r/min	1 000 ± 100 r/min/Warmed engine
Throttle cable play	2.0 – 4.0 mm (0.08 – 0.16 in)

Electrical

Unit: mm (in)

	Item			Note	
Firing order	•				
Spark plug		Туре	Type NGK: CR6E DENSO: U20ESR-N		
			Gap	0.7 – 0.8 (0.028 – 0.031) Over 8 (0.3) at 1 atm.	
Spark perfo					
	r resistance			170 – 260 Ω	
CKP senso	r peak voltag	e		3.0 V and more	When cranking
Ignition coil	resistance		Primary Secondary	$1 - 5 \Omega$ $25 - 40 \text{ k}\Omega$	
Ignition coil	primary peal	< voltage	150 V and more		#2: (+) B, (–) Ground #1: (+) W/BI, (–) Ground
Generator of	coil resistance	Э	0.2 – 0.6 Ω		
Generator r	naximum out	put	Approx. 425 W at 5 000 r/min		
Generator r (When engi	no-load voltaç ne is cold)	ge		80 V (AC) and more at 5 000 r/min	
Regulated v				13.5 – 15.5 V at 5 000 r/min	
	y resistance			3 – 6 Ω	
	Type des	signation		FTZ16-BS	
Battery	Capa	acity		12 V 64.8 kC (18 Ah)/10 HR	
	Lloodlight	HI		10 A	
	Headlight	LO		10 A	
	Fu	iel		10 A	
Fuse size	lgni	tion		15 A	
	Sig	nal	10 A		
	Fan r	notor	15 A		
	Ma	ain	30 A		
Starter moto	or brush leng	th	Standard 12.5 (0.49) Limit 6.0 (0.24)		
Starter torq	ue limiter slip	torque	Standard (1.96 – 3.92 kgf-m, 14.0 – 28.5 lbf-ft)		



Wattage Unit: W

Item		Specification E-03, 33		
Headlight	HI	60		
rieadiigiit	LO	55		
Brake light/Taillight		LED		
Front turn signal light/Po	osition light	21/5		
Rear turn signal light		21		
Speedometer light		LED		
Turn signal indicator light		LED		
High beam indicator light		LED		
Neutral position indicate	r light	LED		
Fuel level indicator light				
Coolant temperature indicator light		LED		
Oil pressure indicator light		LED		
FI indicator light		LED		
License plate light		5		

Brake + Wheel

Unit: mm (in)

Item		Standard			
Rear brake pedal height		60 –	-		
Brake disc thickness	Front	4	.3 – 4.7 (0.169 – 0.185)	4.0 (0.16)	
brake disc trickress	Rear	6	6.6 – 7.0 (0.260 – 0.276)	6.3 (0.25)	
Brake disc runout	Front &			0.30 (0.012)	
brake disc fullout	Rear		_	0.30 (0.012)	
Master cylinder bore	Front	15.87	0 – 15.913 (0.6248 – 0.6265)	_	
waster cylinder bore	Rear	15.87	0 – 15.913 (0.6248 – 0.6265)	_	
Master cylinder piston diam.	Front	15.82	7 – 15.854 (0.6231 – 0.6242)	_	
Master Cylinder pistori diam.	Rear	15.82	_		
Brake caliper cylinder bore	Front	30.230 – 30.306 (1.1902 – 1.1931)		_	
brake caliper cyllinder bore	Rear	30.230 – 30.306 (1.1902 – 1.1931)		_	
Brake caliper piston diam.	Front	30.150 – 30.200 (1.1870 – 1.1890)		_	
brake caliper pistori diam.	Rear	30.15	_		
Brake fluid type			DOT 4	_	
Wheel rim runout	Front &	Axial		2.0 (0.08)	
VVIII eei IIIII Tullout	Rear	Radial	_	2.0 (0.00)	
Wheel axle runout	Front &	_		0.25 (0.010)	
	Rear			0.23 (0.010)	
Wheel rim size	Front		18 M/C x MT 3.50	_	
WINGGI HITI SIZE	Rear	17 M/C x MT 6.00		_	



Suspension Unit: mm (in)

Item	Standard	Limit	
Front fork stroke	130 (5.1)	_	
Front fork spring free length	338 (13.3)	331 (13.0)	
Front fork inner tube O.D.	43 (1.7)	_	
Front fork oil level (Without spring,	121 (4.8)		
inner tube fully compressed)	121 (4.0)	_	
Front fork oil type	SUZUKI FORK OIL L01 or an equivalent fork oil	_	
Front fork oil capacity (Each leg)	636 ml (21.5/22.4 US/lmp oz)	_	
Rear shock absorber spring pre-set	192 (7.56)		
length	192 (7.30)	_	
Rear wheel travel	108 (4.3)	_	
Swingarm pivot shaft runout	_	0.3 (0.01)	

Tire

Item		Standard			
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm², 36 psi)	_		
(Solo riding)	Rear	250 kPa (2.50 kgf/cm², 36 psi)	_		
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm², 36 psi)	_		
(Dual riding)	Rear	290 kPa (2.90 kgf/cm², 42 psi)	_		
Tire size	Front	120/70ZR 18M/C (59W), tubeless	_		
	Rear	200/50ZR 17M/C (75W), tubeless	_		
Tire type	Front	BRIDGESTONE: G853 G	_		
The type	Rear	BRIDGESTONE: G852 G	_		
Tire tread depth	Front	_	1.6 mm (0.06 in)		
(Recommended depth)	Rear	_	2.0 mm (0.08 in)		

Fuel + Oil

Item		Specification				
	Use only unl	Use only unleaded gasoline of at least 90 pump octane (R/2				
	+ M/2). Gaso	+ M/2). Gasoline containing MTBE (Methyl Tertiary Butyl				
	Ether), less t	than 10% ethanol, or less than 5% methanol				
Fuel type	with appropr	with appropriate cosolvents and corrosion inhibitor is				
	permissible.	permissible.				
Fuel tank capacity		18 L (4.8/4.0 US/Imp gal)				
Engine oil type	SAE 10	W-40, API SF/SG or SH/SJ with JASO MA				
	Change	3 000 ml (3.2/2.6 US/lmp qt)				
Engine oil capacity	Filter	3 200 ml (3.4/2.8 US/Imp qt)				
	change	3 200 Hii (3.4/2.0 03/IIII) qt)				
	Overhaul	4 000 ml (4.2/3.5 US/lmp qt)				



Tightening Torque List

Engine

Item			N⋅m	kgf-m	lbf-ft		
Cylinder head cover bolt			14	1.4	10.0		
Cylinder head cover bracket bolt			10	1.0	7.0		
	[L160]		26	2.6	19.0		
	[L180]		26	2.6	19.0		
Cylinder head bolt	_	Initial	25	2.5	18.0		
	[L190]	Final	42	4.2	30.5		
Cylinder head inspection cap bolts			10	1.0	7.0		
Water jacket plug (Cylinder head)			26	2.6	19.0		
Camshaft journal holder bolt			10	1.0	7.0		
Cam chain sprocket bolt			15	1.5	11.0		
Cam chain tension adjuster bolt (Front	& Rear)		10	1.0	7.0		
Cam chain tension adjuster cap bolt			23	2.3	16.5		
Cam chain tensioner bolt (Front & Rear	.)		23	2.3	16.5		
Valve clearance adjuster lock-nut	,		15	1.5	11.0		
Cam chain guide bolt (Front & Rear)			23	2.3	16.5		
Exhaust pipe bolt			23	2.3	16.5		
HO2 sensor			48	4.8	34.5		
Spark plug			11	1.1	8.0		
Primary drive gear bolt			150	15.0	108.5		
Starter clutch bolt			25	2.5	18.0		
Otarior siatori poli	In	itial	35	3.5	25.5		
Conrod cap bolt							
Comod cap boil	Fi	nal	Alter lighterning to	After tightening to the above torque, tighten 1/4 of (90°).			
Oil drain plug			23	2.3	16.5		
Crankcase bolt	1	Initial	6	0.6	4.5		
	[M6]	Final	11	1.1	8.0		
		Initial	15	1.5	11.0		
	[M8]	Final	26	2.6	19.0		
	ΓN	/18]	18	1.8	13.0		
Oil gallery plug			23	2.3	16.5		
	[M14] [M16]		35	3.5	25.5		
Oil gallery plug (Transmission oil jet)		10]	18	1.8	13.0		
Oil pressure switch	Liv	10]	14	1.4	10.0		
Oil pressure switch lead wire bolt			1.5	0.15	1.0		
Oil pump cover screw			1.3	0.13	1.0		
Clutch sleeve hub nut			95	9.5	68.5		
			10				
Clutch spring set bolt Clutch spring support bolt			23	1.0 2.3	7.0 16.5		
Clutch cable adjuster lock-nut			4.5	0.45	3.0		
			23	2.3	16.5		
Valve timing inspection plug Valve timing inspection cap bolt			10	1.0	7.0		
			10	1.0	7.0		
Gearshift cam stopper plate bolt			19				
Gearshift arm stopper			1	1.9	13.5		
Gearshift cam stopper bolt			10	1.0	7.0		
Gearshift lever bolt			50	5.0	36.0		
Generator cover plug			11	1.1	8.0		
Generator rotor bolt			160	16.0	115.5		
Generator stator set bolt			11	1.1	8.0		
Starter motor mounting bolt			10	1.0	7.0		
Starter motor housing bolt			5	0.5	3.5		
Starter motor lead wire mounting nut			6	0.6	4.5		
Brush holder nut			11	1.1	8.0		
Oil filter			20	2.0	14.5		



Item	N⋅m	kgf-m	lbf-ft
Engine mounting nut	55	5.5	40.0
Muffler connecting bolt	26	2.6	19.0
Muffler support nut	26	2.6	19.0
Muffler support bolt	26	2.6	19.0
Muffler joint bolt	26	2.6	19.0
Muffler mounting nut	26	2.6	19.0
Rear muffler upper cover mounting bolt	10	1.0	7.0
Air cleaner box mounting bolt	5.5	0.55	4.0

Driveline / Axle

Item		N⋅m	kgf-m	lbf-ft
Secondary drive gear bolt		160	16.0	115.5
Secondary driven bevel gear bearing stopper		105	10.5	76.0
Secondary bevel gear coupling nut		95	9.5	68.5
Secondary gear case bolt	Initial	15	1.5	11.0
	Final	26	2.6	19.0
Secondary driven gear bearing housing bolt		55	5.5	40.0
Final gear case nut		40	4.0	29.0
Final drive gear coupling nut		100	10.0	72.5
Final drive bevel gear bearing stopper		110	11.0	79.5
Final gear case bolt	[M8]	23	2.3	16.5
	[M10]	50	5.0	36.0
Final gear oil drain plug		23	2.3	16.5

FI System and Intake Air System

Item	N⋅m	kgf-m	lbf-ft
CKP sensor mounting bolt	5.5	0.55	4.0
Fuel pump mounting bolt	10	1.0	7.0
GP switch mounting bolt	6.5	0.65	4.5
TP sensor mounting screw	3.5	0.35	2.5
STP sensor mounting screw	3.5	0.35	2.5
IAT sensor mounting screw	1.3	0.13	1.0
ISC valve mounting bolt	4.5	0.45	3.0
Fuel delivery pipe mounting screw	5	0.5	3.5
EVAP system purge control solenoid valve mounting nut (For E-33)	7	0.7	5.0

Cooling System

Item	N⋅m	kgf-m	lbf-ft
ECT sensor	18	1.8	13.0
Water hose clamp screw	1.5	0.15	1.0
Water pump case screw	5.5	0.55	4.0
Cooling fan mounting bolt	6.5	0.65	4.5
Radiator heat shield mounting bolt (Left side)	5.5	0.55	4.0
Radiator heat shield mounting bolt (Right side)	10	1.0	7.0



Chassis

Item	N⋅m	kgf-m	lbf-ft
Handlebar clamp bolt	23	2.3	16.5
Handlebar holder bolt	45	4.5	32.5
Front fork clamp bolt (Upper & Lower)	23	2.3	16.5
Front fork cap bolt	23	2.3	16.5
Front fork cylinder bolt	30	3.0	21.5
Steering stem nut	45 N·m (4.5 kgf-n	n, 32.5 lbf-ft) then to	urn back 1/2 – 1/4
Steering stem head nut	90	9.0	65.0
Front axle	100	10.0	72.5
Front axle pinch bolt	23	2.3	16.5
Damper rod bolt	30	3.0	21.5
Front fork inner rod lock-nut	15	1.5	11.0
Brake disc bolt (Front & Rear)	23	2.3	16.5
Rear brake caliper bracket mounting bolt	94	9.4	68.0
Front brake caliper mounting bolt	39	3.9	28.0
Rear brake caliper mounting bolt	54	5.4	39.0
Air bleeder valve (Front brake)	7.5	0.75	5.5
Air bleeder valve (Rear brake)	7.5	0.75	5.5
Brake hose union bolt (Front & Rear)	23	2.3	16.5
Brake lever pivot bolt	1	0.1	0.7
Brake lever pivot bolt lock-nut	6	0.6	4.5
Front brake master cylinder holder bolt	10	1.0	7.0
Rear brake master cylinder mounting bolt	10	1.0	7.0
Rear master cylinder rod lock-nut	18	1.8	13.0
Rear brake pedal boss bolt	16	1.6	11.5
Frame down tube bolt	50	5.0	36.0
Rear frame bolt	50	5.0	36.0
Rear reflex reflector mounting nut	1.8	0.18	1.3
Front footrest bracket bolt	50	5.0	36.0
Swingarm pivot shaft nut	100	10.0	72.5
Cushion lever mounting nut	132	13.2	95.5
Cushion rod nut	132	13.2	95.5
Rear shock absorber mounting nut (Upper & Lower)	65	6.5	47.0
Rear axle nut	100	10.0	72.5
Rear brake master cylinder rod lock-nut	18	1.8	13.0
Brake pipe flare nut	16	1.6	11.5
Steering lock bracket bolt	26	2.6	19.0
Combination meter mounting bolt	10	1.0	7.0
Headlight cover mounting bolt	8.5	0.85	6.0

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