Features & Specifications 2017 DR-Z400SM



Key Features

- Suzuki's Supermotard model based on proven DR-Z400S combines Supermotard style and features in a narrow, lightweight street-legal package.
- Versatile and strong 398cc, DOHC, liquid-cooled, dry-sump engine with push-button starting.
- Fully adjustable suspension, strong spoke wheels featuring high-grip sportbike tires on wide aluminum rims.
- Bright new Solid Special White bodywork with new graphics that complement the motorcycle's styling and sparkling, blue anodized EXCEL wheel rims.

Engine Features

- Lightweight 398cc, DOHC, liquid-cooled, dry-sump engine produces strong, tractable power.
- Compact 4-valve cylinder head with 36mm intake valves, 29mm exhaust valves, narrow 28-degree included valve angle and shim-under-bucket valve adjustment system.
- Simple starting via a lightweight starter motor with an automatic mechanical decompression system.
- SCEM-plated cylinder (nickel-silicon-phosphorous) is lighter and more durable than an iron liner with excellent heat transfer properties.
- Forged aluminum piston is 10 percent lighter than a cast piston and receives additional oil-cooling through a crankcase oil jet.
- Smooth throttle response with a Mikuni™ 36mm carburetor fed by 6-liter air box. The left side cover has quick-release fasteners for easy access to the air filter.
- Thermostatically controlled cooling fan mounted to the left radiator helps maintain consistent operating temperature in traffic.
- Additional weight savings with magnesium valve cover, clutch cover, and magneto cover.
- Compact 5-speed transmission utilizes a cable-operated clutch with a separate outer cover for simplified clutch maintenance.
- Low-maintenance, long-life sealed O-ring type drive chain produces minimal sounds when riding.



Chassis Features

- Wide, blue-anodized RK Excel aluminum rims with stainless steel spokes are fitted with sporty radial tires: 120/70-R17 front & 140/70-R17 rear.
- Strong braking performance is supplied by a front disc brake with a large 300mm floating-type rotor and dual-piston caliper, plus a 240mm rear disc brake with single-piston caliper
- Long travel, SHOWA inverted front fork is derived from a RM250 and features adjustable compression/ rebound damping and alumite coating on inner tube surfaces for smooth action.
- A fully adjustable rear shock absorber with high/low speed compression damping adjuster and a tapered RM-inspired aluminum swingarm combine for precise rear wheel control.
- Renthal tapered aluminum handlebar has an aggressive look, reduces vibration and has a great bend for spirited riding.
- Chrome-moly steel frame tuned for Supermotard style riding is torsionally strong with minimal weight. The backbone tube, front down tube, and steering head gussets form the dry-sump engine oil tank.
- A bolt-on aluminum sub-frame helps reduce weight, simplify maintenance and contributes to the trim rear fender appearance.
- Front and rear axle sliders help protect against damage in the case of a tip-over.



Electrical Features

- Electric start system provides convenient operation and features a lightweight starter motor and a compact 6.5 amp maintenance-free battery.
- Compact digital instrument cluster with speedometer, odometer, and twin-trip meters with addition/ subtraction capability, clock, timer and stopwatch functions.
- On-road legal lighting with bright 60/55 watt H4 halogen headlight, compact tail/stoplight, lightweight, rubber-mounted turn signals and horn.

Additional Features

- A pouch on the rear fender carries the tool kit and owner's manual.
- Genuine Suzuki Accessories include a low profile seat, cargo rack, hand guard set and more.
- 12-month limited warranty
- For more details, please visit www.suzukicycles.com.



Specifications DR-Z400SML7 E-03: USA, E-33: California

DIMENSIONS AND CURB MASS

Overall length	2225 mm (87.6 in)
Overall width	855 mm (33.7 in)
Overall height	1200 mm (47.2 in)
Wheelbase	
Ground clearance	260 mm (10.2 in)
Seat height	890 mm (35.0 in)
Curb mass	146 kg (321 lbs)

ENGINE

Type	4-stroke, liquid-cooled, DOHC
Number of cylinders	1
Bore	90.0 mm (3.543 in)
Stroke	62.6 mm (2.465 in)
Displacement	398 cm ³ (24.3 cu. in)
Compression ratio	11.3 : 1
Carburetor	MIKUNI BSR36, single
Air cleaner	Polyurethane foam element
Starter system	Electric
Lubrication system	Dry sump
Idle speed	1500 ± 100 r/min

DRIVE TRAIN

2.0.2.000	
Clutch	Wet multi-plate type
Transmission	5-speed constant mesh
Gearshift pattern	1-down, 4-up
Primary reduction ratio	2.960 (74/25)
Gear ratios, Low	• •
2nd	1.733 (26/15)
3rd	
4th	1.090 (24/22)
Тор	,
Final reduction ratio	,
Drive chain	RK520KZO, 110 links

CHASSIS

Front suspension	Inverted telescopic, coil spring, oil damped
Rear suspension	Link type, coil spring, oil damped
Front suspension	260 mm (10.2 in)
Rear wheel travel	276 mm (10.9 in)
Caster	26° 15'
Trail	94 mm (3.70 in)
Steering angle	38° (right & left)
Turning radius	,
Front brake	Disc brake
Rear brake	Disc brake
Front tire size	120/70R17M/C 58H, tube type
Rear tire size	,



Specifications DR-Z400SML7 E-03: USA, E-33: California

ELECTRICAL

Ignition type	Electronic ignition (CDI)
Ignition timing	7° B.T.D.C. at 1500 r/min
Spark plug	
Generator	Three-phase A.C. generator
Battery	12V 21.6 kC (6 Ah) /10 HR
Fuse	
Headlight	12V 60/55W
Turn signal light	
Brake/Tail light	12V 21/5W
Speedometer light	LED
Neutral indicator light	
High beam indicator light	LED
Turn signal indicator light	LED
Water temperature indicator light	LED

CAPACITIES

0/11/10111E0	
Fuel tank, including reserve	9.5 L (2.5/2.1 US/Imp gal) E-33
	10.0 L (2.6/2.2 US/Imp gal) E-03
Reserve	. 2.3 L (0.6/0.5 US/Imp gal)
Engine oil,oil change	. 1700 ml (1.8/1.5 US/Imp qt)
With filter change	. 1800 ml (1.9/1.6 US/Imp qt)
Overhaul	. 1900 ml (2.0/1.7 US/Imp qt)
Coolant	. 1.3 L (1.4/1.1 US/Imp qt)



Service Data DR-Z400SML7

E-03: USA, E-33: California

VALVE + VALVE GUIDE

Unit: mm (in)

ITEM		STANDARD	LIMIT
Valve diam.	IN.	36.0	_
		(1.42)	
	EX.	29.0 (1.14)	_
Tappet clearance (when cold)		0.10 – 0.20	
rapper dicarance (when cold)	IN.	(0.0039 – 0.0079)	_
	->/	0.20 – 0.30	
	EX.	(0.0079 – 0.0118)	_
Valve guide to valve stem	IN.	0.010 - 0.037	
clearance	IIN.	(0.0004 – 0.0015)	_
	EX.	0.030 – 0.057	_
	LX.	(0.0012 – 0.0022)	
Valve guide I.D.	IN. & EX.	5.000 – 5.012	_
		(0.1969 – 0.1973)	
Valve stem O.D.	IN.	4.975 – 4.990	_
		(0.1959 – 0.1965) 4.955 – 4.970	
	EX.	(0.1951 – 0.1957)	_
Valve stem deflection		(0.1931 – 0.1937)	0.35
varvo otom demostrom	IN. & EX.	_	(0.014)
Valve stem runout	INI O EV		0.05
	IN. & EX.	_	(0.002)
Valve head thickness	IN. & EX.	<u>_</u>	0.5
	114. G LX.		(0.02)
Valve seat width	IN. & EX.	0.9 – 1.1	_
		(0.035 – 0.043)	0.00
Valve head radial runout	IN. & EX.	_	0.03
Valve spring free length			(0.001)
(IN. & EX.)	Inner	_	(1.28)
(111. & 271.)			36.3
	Outer	_	(1.43)
Valve spring tension		56 – 64 N	, ,
(IN. & EX.)	Inner	(5.6 – 6.4 kgf, 12.3 – 14.1 lbf)	_
		at length 27.4 mm (1.08 in)	
		126 – 145 N	
	Outer	(12.6 – 14.5 kgf, 27.7 – 32.0 lbf)	_
		at length 30.9 mm (1.22 in)	

CAMSHAFT + CYLINDER HEAD

ITEM		STANDARD	
Cam height	INI	36.490 – 36.540	36.190
	IN.	(1.4366 – 1.4386)	(1.4248)
	EX.	35.790 – 35.840	35.490
		(1.4091 – 1.4110)	(1.3972)
Camshaft journal oil clearance	IN. & EX.	0.019 - 0.053	0.150
	IIN. & E.A.	(0.0007 - 0.0021)	(0.0059)
Camshaft journal holder I.D.	IN. & EX.	22.012 – 22.025	
	IIN. & E.A.	(0.8666 - 0.8671)	_
Camshaft journal O.D.	IN. & EX.	21.972 – 21.993	
	IIN. & E.A.	(0.8653 - 0.8659)	_
Camshaft runout	INI O EV		0.10
	IN. & EX.	_	(0.004)
Cam chain pin (at arrow "3")		15th pin	_
Cylinder head distortion			0.05
		_	(0.002)
Cylinder head cover distortion	/linder head cover distortion		0.05
		_	(0.002)

CYLINDER + PISTON + PISTON RING

ITEM	STANDARD		STANDARD	LIMIT
Compression pressure	950 kPa		950 kPa	
(Automatic de-comp. actuated)		(9.5 kgf/cm², 135 psi)		_
Piston to cylinder clearance			0.030 - 0.040	0.120
			(0.0012 - 0.0016)	(0.0047)
Cylinder bore			90.000 – 90.015	Nicks or
			(3.5433 – 3.5439)	scratches
Piston diam.			89.965 – 89.980	89.880
			(3.5419 - 3.5425)	
	Meas	sure a	t 15 mm (0.6 in) from the skirt end.	(3.5386)
Cylinder distortion				0.05
			_	(0.002)
Piston ring free end gap	1st	R	Approx 6.0 (0.27)	5.5
	ISL	"	Approx. 6.9 (0.27)	(0.22)
	Ond	R	Approx. 11 F (0.45)	9.2
	2nd	"	Approx. 11.5 (0.45)	(0.36)
Piston ring end gap	1 o t 9	2nd	0.08 - 0.20	0.50
	1st &	Znu	(0.003 – 0.008)	(0.020)
Piston ring to groove clearance	1st —		0.180	
	18	ι	_	(0.007)
	2no	4		0.150
	2110	J	_	(0.006)
Piston ring groove width			0.78 – 0.80	
	1s		(0.0307 – 0.0315)	_
	15	ι	1.30 – 1.32	
			(0.0512 – 0.0520)	
	2nd	4	0.81 – 0.83	
		и	(0.0319 – 0.0327)	
	Oi		2.01 – 2.03	
		ı	(0.0791 – 0.0799)	<u> </u>

Unit: mm (in)

Unit: mm (in)

ITEM	STANDARD		LIMIT
Piston ring thickness		0.71 – 0.76	
	1st	(0.0280 – 0.0299)	_
	151	1.08 – 1.10	
		(0.0425 – 0.0433)	_
	2nd	0.77 – 0.79	
	Znu	(0.0303 – 0.0311)	_
Piston pin bore	20.002 – 20.008		20.030
	(0.7875 – 0.7877)		(0.7886)
Piston pin O.D.	19.995 – 20.000		19.980
	(0.7872 – 0.7874)		(0.7866)

CONROD + CRANKSHAFT

1:4		/: \	
Jnit	: mm	(In)	

ITEM	STANDARD	LIMIT
Conrod small end I.D.	20.010 – 20.018	20.040
	(0.7878 – 0.7881)	(0.7890)
Conrod deflection		3.0
	<u> </u>	(0.12)
Conrod big end side clearance	0.30 - 0.65	1.0
	(0.012 - 0.026)	(0.04)
Conrod big end width	21.95 – 22.00	
	(0.864 - 0.866)	_
Crank web to web width	61.9 – 62.1	
	(2.437 - 2.445)	_
Crankshaft runout		0.08
	_	(0.003)

OIL PUMP

ITEM	STANDARD	LIMIT
Oil pressure reduction ratio	2.220 (74/25 × 20/16 × 12/20)	_
Oil pressure (at 60 °C, 140 °F)	Above 40 kPa (0.4 kgf/cm², 5.7 psi)	
	Below 140 kPa (1.4 kgf/cm², 19.9 psi)	_
	at 3 000 r/min	

CLUTCH Unit: mm (in)

ITEM	STANDARD	LIMIT
Clutch cable play	10 – 15	
	(0.4 - 0.6)	_
Drive plate thickness	2.92 – 3.08	2.62
(No. 1 & No. 2)	(0.115 – 0.121)	(0.103)
Drive plate claw width	13.7 – 13.8	13.2
(No. 1 & No. 2)	(0.539 - 0.543)	(0.520)
Driven plate distortion		0.10
	_	(0.004)
Clutch spring free length		49.9
	_	(1.96)



TRANSMISSION + DRIVE CHAIN

Unit: mm (in) Except ratio

ITEM			STANDARD	
Primary reduction ratio			2.960 (74/25)	
Final reduction ratio			2.733 (41/15)	_
Gear ratios	Low		2.285 (32/14)	_
	2nd		1.733 (26/15)	_
	3rd		1.375 (22/16)	_
	4th		1.090 (24/22)	_
	Тор		0.863 (19/22)	_
Shift fork to groove clea	arance		0.1 – 0.3	
		(0.004 - 0.012)		(0.020)
Shift fork groove width		No. 1, No. 2	4.8 – 4.9	
		& No. 3	(0.189 – 0.193)	_
Shift fork thickness		No. 1, No. 2	4.6 – 4.7	
		& No. 3	(0.181 – 0.185)	_
Drive chain		Туре	RK520KZO	_
			110	_
		20-pitch		319.4
		length	_	(12.57)
Drive chain slack			40 – 50	
			(1.6 – 2.0)	

CARBURETOR

ITEM -		SPECIFICATION		
		E-03	E-33	
Carburetor type		MIKUNI BSR36	←	
Bore size		36 mm (1.4 in)	←	
I.D. No.		29FB	29FC	
Idle r/min		1 500 ± 100 r/min	←	
Float height		14.0 ± 1.0 mm	,	
		(0.55 ± 0.04 in)	←	
Main jet	(M.J.)	#142.5	←	
Jet needle	(J.N.)	5DH37-1	←	
Needle jet	(N.J.)	P-0M	←	
Pilot jet	(P.J.)	#22.5	←	
Pilot air jet 1	(P.A.J)	#140	←	
Pilot air jet2	(P.A.J)	#135	←	
Throttle valve	(Th.V.)	#105	←	
Pilot screw	(P.S.)	PRE-SET	←	
GS1		62.5	←	
GS2		1	←	
Needle valve assy		2.8	←	
Pilot outlet		φ1.0	←	
Throttle cable play		2 – 4 mm		
(pulling cable)		(0.08 – 0.16 in)	←	

THERMOSTAT + RADIATOR + FAN + COOLANT

ITEM		STANDARD	LIMIT
Thermostat valve opening temperature	Approx. 75 °C (167 °F)		1
Thermostat valve lift	Over 6 mm	(0.24 in) at 90 °C (194 °F)	_
Engine coolant temp. switch	OFF→ON	Approx. 117 °C (243 °F)	
operating temperature	ON→OFF	Approx. 100 °C (212 °F)	1
Radiator cap valve opening		95 – 125 kPa	
pressure	(0.95 – 1.2	5 kgf/cm ² , 13.5 – 17.8 psi)	
Electric fan thermo-switch operating	OFF→ON	Approx 96 °C (205 °F)	
temperature	ON→OFF	Approx 91 °C (196 °F)	
Engine coolant type	Use an anti-freeze/coolant compatible with alumi-		
	num radiator, mixed with distilled water only, at the		_
	ratio of 50:50.		
Engine coolant capacity	1 250	ml (1.3/1.1 US/Imp qt)	

BRAKE + WHEEL

ا ا	t mm	(in)
UIII		(1111)

ITEM		STANDARD	LIMIT
Brake lever play		0.1 – 0.3	
		(0.004 – 0.010)	
Rear brake pedal height		5	
		(0.2)	_
Brake disc thickness	Front	3.8 – 4.2	3.5
	FIOR	(0.150 - 0.165)	(0.138)
	Poor	4.3 – 4.7	4.0
	Rear	(0.169 - 0.185)	(0.16)
Brake disc runout	Front &		0.30
	Rear	_	(0.012)
Master cylinder bore	Front &	12.700 – 12.743	
	Rear	(0.5000 - 0.5017)	_
Master cylinder piston diam.	Front &	12.657 – 12.684	
	Rear	(0.4983 - 0.4994)	_
Brake caliper cylinder bore	Front &	27.000 – 27.050	
, ,	Rear	(1.0630 - 1.0650)	_
Brake caliper piston diam.	Front &	26.900 – 26.950	
• •	Rear	(1.0591 - 1.0610)	_
Brake fluid type		DOT 4	_
Wheel rim runout			2.0
	Axial	_	(0.08)
	5		2.0
	Radial	_	(0.08)
Wheel axle runout			0.25
	Front	_	(0.010)
			0.25
	Rear	_	(0.010)
Vheel rim size	Front	17M/C × MT 3.50	<u> </u>
	Rear	17M/C × MT 4.50	_

TIRE

ITEM		STANDARD		
Cold inflation tire pressure	Frant	175 kPa		
(Solo riding)	Front	(1.75 kgf/cm², 25 psi)	_	
	Dane	200 kPa		
	Rear	(2.00 kgf/cm ² , 29 psi)	_	
Cold inflation tire pressure	Front	175 kPa		
(Dual riding)	Front	(1.75 kgf/cm², 25 psi)	_	
	Dane	225 kPa		
	Rear	(2.25 kgf/cm ² , 33 psi)	_	
Tire size	Front	120/70R17M/C 58H	_	
	Rear	140/70R17M/C 66H	_	
Tire type	Front	DUNLOP D208F SM		
	Rear	DUNLOP D208 SM		
Tire tread depth	Front		1.6 mm	
	Front	_	(0.06 in)	
	Peer		2.0 mm	
	Rear	_	(0.08 in)	

SUSPENSION Unit: mm (in)

ITEM	STANDARD			LIMIT
Front fork stroke	260 (10.2)			_
Front fork spring free length		510.6	6 (20.10)	500.3 (19.7)
Front fork oil level (without spring)		129	(5.07)	_
Front fork oil type	SUZUKI FORI	COIL SS	-05 or an equivalent fork oil	_
Front fork oil capacity (each leg)	Outer	350 ml	(11.830/12.324 US/Imp oz)	_
	Inner	182 m	nl (6.152/6.408 US/Imp oz)	
Front fork damping force adjuster	Rebound	17	clicks counterclockwise	
	Rebound		from full hard	_
	Compression	13 clicks counterclockwise		
	Compression		from full hard	_
Rear shock absorber gas pressure	981 I	кРа (9.81	kgf/cm ² , 139 psi)	_
Rear shock absorber spring pre-set	Rebound	14	clicks counterclockwise	
length	Repoulld		from full hard	_
		High	11/2 turns counterclockwise	
	Compression	speed	from full hard	
	Compression	Low	10 clicks counterclockwise	
		speed	from full hard	
Rear wheel travel	276 (10.9)			_
Swingarm pivot shaft runout			_	0.3 (0.01)

ELECTRICAL Unit: mm (in)

	ITEM	s	NOTE	
Spark plug		Туре	DENSO: U24ESR-N NGK: CR8E	
		Gap	0.7 – 0.8 (0.028 – 0.031)	
Spark perform	nance	Over 8	mm (0.3 in) at 1 atm.	
Ignition coil re	esistance	Primary	0.1 – 1.0 Ω	Terminal – Ground
		Secondary	12 – 20 kΩ	Plug cap – Terminal
Ignition coil pr	rimary peak voltage	N	lore than 150 V	⊕: B/W, ⊙: B/Y
Generator coi	Generator coil resistance		0.50 – 1.25 Ω	Y – Y
		Signal coil	0.05 – 0.20 Ω	B – W
		Pick-up coil	390 – 600 Ω	G – Bl
Pick-up coil p	eak voltage	More than 5.0 V		⊕: BI, ⊙: G
Signal coil pe	ak voltage	١	More than 1.4 V	
Generator no- (When engine	•	More than 75 V (AC) at 5 000 r/min		
Regulated vol	tage	13.5-15.0 V at 5 000 r/min		
Generator ma	Generator max. output		200 W at 5 000 r/min	
Starter relay resistance		3 – 5 Ω		
Battery	Battery Type designation		YT7B-BS	
	Capacity	12 V 2	21.6 kC (6Ah)/10 HR	
Fuse size		20 A		

WATTAGE Unit: W

ITEM		SPECIFICATION		
Headlight	HI	60		
	LO	55		
Brake/Tail light		21/5		
Turn signal light		21		
Speedometer light		LED		
Neutral indicator light	light LED			
Turn signal indicator light		LED		
High beam indicator light		LED		
Water temp. indicator light		LED		

FUEL + OIL

ITEM			SPECIFICATION	NOTE
Fuel type		Use only unleaded gasoline of at least 87 pump octane (R/2 + M/2) or 91 octane or higher rated by the research method. Gasoline containing MTBE (Methyl Tertiary Butyl Ether), less than 10% ethanol, or less than 5% methanol with appropriate cosolvents and corrosion		NOTE
		inhibitor is permis	• • •	
Fuel tank capacity	Including reserve	9.5 L (2.5/2.1 US/Imp gal)		E-33
		10.0 L (2.6/2.2 US/Imp gal)		E-03
	Reserve		2.3 L (0.6/0.5 US/Imp qt)	
Engine oil type	'	SAE 10 W-40, AF	PI SF/SG or SH/SJ, or with JASO MA	
Engine oil capacity		Change	1 700 ml (1.8/1.5 US/Imp qt)	
			1 800 ml (1.9/1.6 US/Imp qt)	
		Overhaul	1 700 ml (2.0/1.7 US/Imp qt)	



TIGHTENING TORQUE

ENGINE

ITEM		N∙m	kgf-m	lbf-ft
Cylinder head cover bolt		10→14	1.0→1.4	7.0→10.0
Spark plug		11	1.1	8.0
Cylinder head bolt	M10	25→46	2.5→4.6	18.0→33.5
	M6	10	1.0	7.0
Cylinder nut		10	1.0	7.0
Camshaft journal holder bolt		10	1.0	7.0
Balancer shaft nut		50	5.0	36.0
Primary drive gear nut		140	14.0	101.5
Generator rotor nut		100	10.0	72.5
Clutch sleeve hub nut		70	7.0	50.5
Gearshift arm stopper		19	1.9	13.5
Gearshift cam driven gear bolt		24	2.4	17.5
Cam chain tension adjuster bolt		10	1.0	7.0
Cam chain tensioner mounting bolt		10	1.0	7.0
Cam chain tensioner spring holder bolt		30	3.0	21.5
Engine oil drain plug (on the crankcase)		21	2.1	15.0
Engine oil drain plug (on the frame)		18	1.8	13.0
Crankcase bolt		11	1.1	8.0
Oil strainer (on the frame)		23	2.3	16.5
Oil hose union bolt		23	2.3	16.5
Radiator air bleeder bolt		6	0.6	4.5
TDC plug		23	2.3	16.5
Engine mounting nut		66	6.6	47.5
Engine mounting bracket nut		40	4.0	29.0
Exhaust pipe bolt and nut		23	2.3	16.5
Muffler connection bolt		20	2.0	14.5
Muffler mounting bolt		23	2.3	16.5
Engine sprocket nut		140	14.0	101.5
Intake pipe union		8	0.8	6.0
Fuel valve mounting bolt		4.4	0.44	3.2
Spark arrester/muffler end pipe bolt		11	1.1	8.0
Engine coolant temperature thermoswitch		13	1.3	9.5
Cooling fan thermoswitch		13	1.3	9.5



CHASSIS

ITEM	N·m	kgf-m	lbf-ft
Handlebar clamp bolt	23	2.3	16.5
Front fork upper clamp bolt	30	3.0	21.5
Front fork lower clamp bolt	32	3.2	23.0
Steering stem nut	45 N·m (4.5 kgf-m, 32.5 lbf-ft)		5 lbf-ft)
	→ 1/4 –	→ 1/4 – 1/2 turn counterclockwise	
Steering stem head nut	90	9.0	65.0
Front fork cap bolt	35	3.5	25.5
Front fork center bolt	70	7.0	50.5
Compression damper unit	30	3.0	21.5
Front brake master cylinder mounting bolt	10	1.0	7.0
Rear brake master cylinder mounting bolt	10	1.0	7.0
Brake hose union bolt (front & rear)	23	2.3	16.5
Front brake caliper mounting bolt	26	2.6	19.0
Brake pad mounting pin (front & rear)	18	1.8	13.0
Brake caliper plug (front & rear)	2.5	0.25	1.8
Brake air bleeder valve (front & rear)	6	0.6	4.3
Rear brake rod lock-nut	18	1.8	13.0
Rear brake pedal bolt	29	2.9	21.0
Brake disc mounting bolt (front & rear)	10	1.0	7.0
Front axle nut	39	3.9	28.0
Front axle pinch bolt	18	1.8	13.0
Seat rail mounting nut (upper)	35	3.5	25.5
Seat rail mounting bolt (lower)	35	3.5	25.5
Rear axle nut	110	11.0	79.5
Rear sprocket nut	30	3.0	21.5
Drive chain roller mounting bolt (upper & lower)	40	4.0	29.0
Spoke nipple (front & rear)	3	0.3	2.0
Swingarm pivot nut	77	7.7	55.5
Rear shock absorber spring adjuster lock ring	44	4.4	32.0
Rear shock absorber mounting nut (upper & lower)	60	6.0	43.5
Cushion lever mounting nut (center)	100	10.0	72.5
Cushion lever mounting nut (front)	100	10.0	72.5
Cushion lever mounting nut	100	10.0	72.5
Side stand bolt	50	5.0	36.0
Side stand nut	55	5.5	40.0

