Features & Specifications 2017 SV650 & SV650 ABS



Key Features

- New model embraces and advances the spirit of the legendary 1999 SV650.
- 645cc, 8-valve DOHC, 90-degree, liquid-cooled, V-Twin engine has increased power.
- Refined EFI system with Low RPM Assist makes take offs smooth and easy.
- Trellis-style, steel frame contributes to a lower weight and trim chassis.
- · Slim fuel tank and low seat aids the rider touching the ground.
- Also available with Anti-lock Brakes (ABS).

Engine Features

- Class exclusive*, 645cc DOHC 90°V-twin engine has been refined with more than 60 new parts to produce increased horsepower while conforming the latest emission requirements.
- The energy efficient engine has new pistons that were engineered with use of FEM (Finite Element Method) analysis to achieve optimal rigidity and weight.
- Each piston skirt has a special resin coating, and the other moving parts are tinned for less friction and greater durability a first for a Suzuki motorcycle.
- Suzuki's innovative L-shaped upper piston ring contributes to reduced blow-by gas, resulting in lower emissions and greater combustion efficiency.
- SCEM (Suzuki Composite Electrochemical Material)-plated cylinders reduce friction and improve heat transfer and durability.
- Both cylinder heads feature Suzuki's original Dual Spark Technology for greater combustion efficiency, better fuel economy and cleaner emissions.
- The fuel injection system employs Suzuki's innovative, SDTV (Suzuki Dual Throttle Valve) with revised 39mm throttle bodies. The secondary throttle valves are controlled by servo motor for smooth power delivery and optimum combustion efficiency.
- Ten-hole; long-nosed type fuel injectors on each throttle body improve fuel atomization for better combustion efficiency and while reducing fuel consumption.
- The EFI system employs O2 feedback and a precise intake pressure sensor for optimum combustion efficiency in various conditions, and reduces emissions to an incredibly low level.
- Suzuki's patented, Throttle-body Integrated Idle Speed Control (TI-ISC) eases starting, stabilizes the engine idle speed and helps lower emissions. The system is compact and lightweight.



^{* 600- 800}cc street motorcycle class.

- The TI-ISC on the SV650 has a new Low RPM Assist feature that seamlessly adjusts engine speed during take-off and low-speed running to smooth the power delivery and to help eliminate the possibility of the rider stalling the motorcycle.
- The 32-bit Engine Control Module (ECM) provides state-of-the-art engine management and has enhanced settings to suit the intake and exhaust systems, resulting in better fuel economy and linear throttle response.
- Advanced, transistorized ignition control programming helps maintain more precise spark timing to the four projection-type, long-life spark plugs.
- The SV650 features a new Suzuki Easy Start system (which was first featured on the GSX-S1000) lets the rider start the motorcycle with a momentary press of the start switch without pulling in the clutch lever when the transmission is in neutral.
- The air cleaner case is all new to accommodate the crankcase breather's relocation from the engine cover and its capacity has been enlarged to help increase engine power. The air intake funnels have staggered lengths to heighten mid-range torque.
- The new exhaust system has a clean, functional appearance, improved flow and lower weight. The 2-into-1 system has a catalyzer to further reduce emissions.
- · The newly designed, high-efficiency radiator has an enlarged cooling fan for exceptional cooling capacity. To further control temperature, the engine is also fitted with a coolant-cooled, oil cooler that is compact and lightweight.
- The close-ratio, six-speed transmission features carefully selected ratios that are equally well suited for commuting or spirited riding.
- The multi-plate clutch has precise rack & pinion actuation for a light pull and consistent release point.



Chassis Features

- Dozens of new parts create a compact, lightweight chassis with slim bodywork that's agile and fun to ride on a variety of streets – such as city traffic, highway, rural roads and winding roads.
- The ready-to-ride weight of the 2017 SV650 is 15 pounds less than the 2015 SFV650. The curb weight of the new SV650 ABS is 18 pounds less than a SFV650 ABS (was not a US model).
- The high-strength steel, trellis-style frame is key to the motorcycle's trim and intelligent dimensions. The seat height is just 785mm (30.9 in.) and is the lowest in the 600 - 800cc street bike class.
- The SV650's fuel tank width is 64.5mm (2.5 in.) narrower than the 2015 SFV650 but maintains the same fuel capacity. The slim fuel tank and seat joint aids the rider touch the ground better at stops.
- The frame is mated to a steel, beam-type swingarm with a straightforward chain tension adjuster 3 IVAUIS system.

- The 41mm conventional style front fork has a generous 125mm (4.9 in.) of wheel travel to provide a sporty, but plush ride.
- Link-type, single shock rear suspension has 129.5mm (5.1 in.) of wheel travel and is tuned for a superb progressive feel and to react efficiently to varied road conditions.
- The rear shock's spring pre-load is 7-way adjustable so you can easily adjust for a passenger or cargo.
- Twin front brakes with fully floating 290mm discs are grasped by two-piston TOKIKO calipers for strong braking performance.
- Antilock Brake System (ABS*) monitors wheel speed 50 times per wheel rotation, and matches stopping power to available traction.
- On the SV650 ABS, the ABS* control unit, produced by NISSIN, is a new compact and lightweight design, which is 1.8 pounds lighter than the unit used on prior Suzuki ABS models.
- Five-spoke cast-aluminum-alloy wheels are shod with lightweight, front and rear DUNLOP radial tires for sharp handling and good mileage.
- Like the fresh design used on the GSX-S1000, the compact and lightweight instrument cluster has a full LCD display eliminating motor and needle mechanics.
- Well proportioned, tubular handlebars and mid-set foot controls create a sporting, yet ergonomically relaxed riding position.
- Tastefully designed, round shaped headlight is multi-reflector type with 12V60/55W halogen bulb.
- Bright, durable LED combination tail/brake light, plus front and rear turn signals with clear lenses.
- Attention to rider comfort and confidence includes a carefully shaped seat with a high-grip cover, and integrated cargo retention loops that can pull out from under the seat.
- Racing stripes and refined fuel tank shape enhances the motorcycle's sporty character. Fuel tank capacity is an ample 14.5L (3.8 US gal), CA model (13.8L, 3.6 US gal).



Additional Features

- Stylized Suzuki "S" 3-D emblem on the fork upper bracket denotes the quality, sophistication and performance legacy of the brand.
- A variety of Genuine Suzuki Accessories for SV owners are available including a large selection of Suzuki logo apparel.
- The 12-month unlimited-mileage, limited warranty can be lengthened via the Suzuki Extended Protection program (SEP).

^{*} Depending on road surface conditions, such as wet, loose, or uneven roads, braking distance for an ABS-equipped vehicle may be longer than for a vehicle not equipped with ABS. ABS cannot prevent wheel skidding caused by braking while cornering. Please drive carefully and do not overly rely on ABS.



Specifications SV650L7 & SV650AL7 E-03: USA, E-33: California

Dimensions and curb mass

Item	Specification	Remark
Overall length	2140 mm (84.3 in)	_
Overall width	760 mm (29.9 in)	_
Overall height	1090 mm (42.9 in)	_
Wheelbase	1445 mm (56.9 in)	_
Ground clearance	135 mm (5.3 in)	_
Seat height	785 mm (30.9 in)	_
Curb mass	195 kg (430 lbs)	SV650
	197 kg (434 lbs)	SV650A

Engine

ltem	Item Specification	
Туре	Four-stroke, liquid-cooled, DOHC, 90° V-twin	_
Number of cylinders	2	_
Bore	81.0 mm (3.189 in)	_
Stroke	62.6 mm (2.465 in)	_
Displacement	645 cm ³ (39.4 cu. in)	_
Compression ratio	11.2 : 1	_
Fuel system	Fuel injection	_
Air cleaner	Non-woven fabric element	_
Starter system	Electric	_
Lubrication system	Wet sump	_
Idle speed	1300 ± 100 r/min	_

Drive train

	Item Specification		Remark
Clutch		Wet multi-plate type	_
Transmission		6-speed constant mesh	_
Gearshift patte	ern	1-down, 5-up	_
Primary reduc	tion ratio	2.088 (71/34)	_
Low 2nd	2.461 (32/13)	_	
	2nd	1.777 (32/18)	_
Gear ratios	3rd	1.380 (29/21)	_
Gear ratios	4th	1.125 (27/24)	_
	5th	0.961 (25/26)	_
	Тор	0.851 (23/27)	
Final reduction	n ratio	3.066 (46/15)	
Drive chain		DID520V0, 112 links	_

Chassis

ltem	Specification	Remark
Front suspension	Telescopic, coil spring, oil damped	_
Rear suspension	Link type, coil spring, oil damped	_
Front fork stroke	125 mm (4.9 in)	_
Rear wheel travel	130 mm (5.1 in)	_
Steering angle	33° (right and left)	_
Caster	25°	_
Trail	106 mm (4.17 in)	_
Turning radius	3.0 m (9.8 ft)	_
Front brake	Disc brake, twin	_
Rear brake	Disc brake	_
Front tire size	120/70ZR17M/C (58W), tubeless	_
Rear tire size	160/60ZR17M/C (69W), tubeless	_

Electrical

Item	Specification	Remark
Ignition type	Electronic ignition (Transistorized)	_
Spark plug	NGK MR8E-9	_
Battery	12 V 36.0 kC (10 Ah)/10 HR	_
Generator	Three-phase A.C. generator	_
Fuse	30/10/10/15/15/10/15 A	
ABS fuse	30 A	SV650A
Headlight	12 V 60/55 W (H4)	_
Position light	12 V 5 W	If equipped
Brake light/Taillight	LED	_
Turn signal light	12 V 21 W	_
License plate light	12 V 5 W	_
Instrument panel light	LED	_
Neutral indicator light	LED	
Hi beam indicator light	LED	_
Turn signal indicator light	LED	_
Engine coolant temperature		
indicator light/Oil pressure	LED	_
indicator light		
MIL	LED	_
ABS indicator light	LED	SV650A

Capacities

Item Specificat		Specification	Remark
Fuel tank		14.5 L (3.8 US gal, 3.2 Imp gal)	For U.S.A. E-03
		13.8 L (3.6 US gal, 3.0 Imp gal)	For California E-33
Engine eil	Oil change	2400 ml (2.5 US qt, 2.1 lmp qt)	_
Engine oil	With filter change	2750 ml (2.9 US qt, 2.4 lmp qt)	_
Engine coo	lant	1850 ml (2.0 US qt, 1.6 lmp qt)	_



Service Data SV650L7 & SV650AL7 E-03: USA, E-33: California

Emission Control Devices

Item	Specification	Standard	Limit
EVAP system purge control solenoid valve power supply voltage (If equipped)		Battery voltage	_
EVAP system purge control solenoid valve resistance (If equipped)	20 °C (68 °F)	30 – 34 Ω	_
PAIR control solenoid valve power supply voltage (If equipped)		Battery voltage	_
PAIR control solenoid valve resistance (If equipped)	20 – 30 °C (68 – 86 °F)	20 – 24 Ω	_

Engine Electrical Devices

Item	Specification	Standard	Limit
IAP sensor #1 power supply voltage		4.75 – 5.25 V	_
IAP sensor #1 output voltage	Idle speed at 1 atm.	Approx. 2.5 V	_
IAP sensor #2 power supply voltage		4.75 – 5.25 V	_
IAP sensor #2 output voltage	Idle speed at 1 atm.	Approx. 2.5 V	_
IAT sensor power supply voltage		4.5 – 5.5 V	_
IAT sensor resistance	0 °C (32 °F)	5400 – 6600 Ω	_
A Selisor resistance	80 °C (176 °F)	290 – 390 Ω	_
ECT sensor power supply voltage		4.5 – 5.5 V	_
ECT sensor resistance	20 °C (68 °F)	2320 – 2590 Ω	
ECT Selisor resistance	80 °C (176 °F)	310 – 326 Ω	_
TP sensor power supply voltage		4.5 – 5.5 V	_
TP sensor output voltage	Closed	1.10 – 1.14 V	
TP sensor output voltage	Opened	4.34 – 4.54 V	_
STP sensor power supply voltage		4.5 – 5.5 V	_
STP sensor output voltage	Closed	0.57 – 0.67 V	
317 Selisor output voltage	Opened	4.4 – 4.6 V	
HO2 sensor output voltage	Idle speed	0.6 V or less	
1102 Sellsor output voltage	5000 r/min	0.6 V or more	
HO2 sensor heater power supply voltage		Battery voltage	_
HO2 sensor heater resistance	23 °C (73.4 °F)	11.5 – 17.5 Ω	_
CKP sensor peak voltage	When cranking	4.6 V or more	_
CKP sensor resistance		148 – 222 Ω	_
TO sensor power supply voltage		4.5 – 5.5 V	_
TO sonsor output voltage	Normal	0.4 – 1.4 V	
TO sensor output voltage	Leaning 65°	3.7 – 4.4 V	_
TO sensor resistance		16500 – 22300 Ω	_
ECM power supply voltage		Battery voltage	_

Engine Mechanical

Item	Specifica	tion	Standard	Limit
Throttle body I.D. No.	E-03		18K0	_
·	E-33		18K1	_
Throttle body bore size			39 mm (1.5 in)	_
Throttle cable play			2.0 – 4.0 mm (0.079 – 0.16 in)	_
Idle speed	When engine	warmed	1300 ± 100 r/min	_
Fast idle speed			1500 – 2000 r/min	_
STVA resistance			Approx. 7 Ω	_
			1300 – 1700 kPa	1100 kPa
Compression pressure			(13.3 – 17.3 kgf/cm ² , 188 – 246	(11.2 kgf/cm ² ,
· ·			psi)	159 psi)
			1 /	200 kPa
Compression pressure difference			_	(2 kgf/cm ² , 28
				psi)
			36.38 – 36.43 mm	36.08 mm
	Intake	;	(1.433 – 1.434 in)	(1.421 in)
Cam height			35.68 – 35.73 mm	35.38 mm
	Exhau	st	(1.405 – 1.406 in)	(1.393 in)
			0.027 – 0.069 mm	0.150 mm
	Intake	:	(0.0011 – 0.0027 in)	(0.0059 in)
Camshaft journal oil clearance			0.027 – 0.069 mm	0.150 mm
	Exhau	st	(0.0011 – 0.0027 in)	(0.0059 in)
			22.007 – 22.028 mm	(0.0000 111)
	Intake	;	(0.8665 – 0.8672 in)	
Camshaft journal holder I.D.			22.007 – 22.028 mm	-
	Exhau	st	(0.8665 – 0.8672 in)	
			21.959 – 21.980 mm	
	Intake		(0.8646 – 0.8653 in)	
Camshaft journal O.D.	Exhaust		21.959 – 21.980 mm	_
			(0.8646 – 0.8653 in)	
			(0.8040 - 0.8033 111)	0.10 mm
Camshaft runout	Intake & Ex	haust	<u> </u>	(0.004 in)
Cam chain pin	At arrow	" 2 "	16th pin	(0.004 111)
Carri Grain pin	Atanow	<u> </u>	0.10 – 0.20 mm	_
	When engine	Intake	(0.0040 – 0.0078 in)	
Valve clearance	cold		0.20 – 0.30 mm	_
	Cold	Exhaust	(0.0079 – 0.0118 in)	
	Intake	<u> </u>	31 mm (1.2 in)	
Valve diameter	Exhau		25.5 mm (1.00 in)	_
	LAHau	5 ι	25.5 11111 (1.00 111)	0.05 mm
Valve stem runout	Intake & Ex	haust	_	(0.0019 in)
				0.03 mm
Valve head radial runout	Intake & Ex	haust	_	(0.0011 in)
				0.5 mm
	Intake)	<u> </u>	(0.019 in)
Valve head thickness				<u> </u>
	Exhau	st	_	0.5 mm
				(0.019 in)
Valve stem deflection	Intake & Ex	haust	<u> </u>	0.35 mm
			4.475 – 4.490 mm	(0.013 in)
	Intake)	(0.1762 – 0.1767 in)	_
Valve stem O.D.			4.455 – 4.470 mm	
	Exhaust			_
			(0.1754 – 0.1759 in) 0.9 – 1.1 mm	
	Intake)		_
Valve seat width			(0.036 – 0.043 in)	
	Exhau	st	0.9 – 1.1 mm	_
			(0.036 – 0.043 in)	

ltem	Specifica	ition	Standard	Limit
	Intake	9	4.500 – 4.512 mm	_
Valve guide I.D.			(0.1772 – 0.1776 in)	
Tanto ganas ner	Exhau	st	4.500 – 4.512 mm	_
			(0.1772 – 0.1776 in)	
	Intake		0.010 – 0.037 mm	_
Valve guide to valve stem clearance			(0.0004 – 0.0014 in)	
	Exhaus	st	0.030 – 0.057 mm	_
			(0.0012 – 0.0022 in)	37.1 mm
	Intake	•	_	(1.46 in)
Valve spring free length				37.1 mm
	Exhaust		_	(1.46 in)
	When		127 – 147 N	(,
	compressed to	Intake	(13.0 – 14.9 kgf, 28.6 – 33.0 lbf)	_
Valve spring pre-load	33.40 mm		127 – 147 N	
	(1.315 in)	Exhaust	(13.0 – 14.9 kgf, 28.6 – 33.0 lbf)	_
O dia dan baad diatantian	,		,	0.05 mm
Cylinder head distortion			_	(0.0019 in)
Culindor distortion				0.05 mm
Cylinder distortion			_	(0.0019 in)
Cylinder bore			81.000 – 81.015 mm	No nicks or
Cylinder bore			(3.1890 – 3.1895 in)	Scratches
Piston diameter	Measure at 20	`	80.970 – 80.985 mm	80.880 mm
1 istori diameter	in) from the s	kirt end.	(3.1878 – 3.1883 in)	(3.1843 in)
Piston to cylinder clearance			0.025 – 0.035 mm	0.120 mm
1 isteri to dynnadi dicarance			(0.0010 – 0.0013 in)	(0.0047 in)
	1st		_	0.180 mm
Piston ring to groove clearance				(0.0070 in)
The second secon	2nd		_	0.150 mm
			0.00	(0.0059 in)
			0.83 – 0.85 mm	_
	1st		(0.0327 – 0.0334 in) 1.30 – 1.32 mm	
			(0.0512 – 0.0519 in)	_
Piston ring groove width			1.01 – 1.03 mm	
	2nd		(0.0398 – 0.0405 in)	_
			2.01 – 2.03 mm	
	Oil		(0.0792 – 0.0799 in)	_
			0.76 – 0.81 mm	
	4-4		(0.030 – 0.031 in)	_
Dieton ring thickness	1st		1.08 – 1.10 mm	
Piston ring thickness			(0.0426 – 0.0433 in)	_
	2nd		0.97 – 0.99 mm	
	2110		(0.0382 – 0.0389 in)	
Dictor ring froe and gan	1st		Approx. 6.5 mm (0.26 in)	5.2 mm (0.21 in)
Piston ring free end gap	2nd		Approx. 9 mm (0.4 in)	7.2 mm (0.29 in)
			0.06 – 0.18 mm	0.50 mm
Diaton ring and see	1st		(0.0024 – 0.0070 in)	(0.019 in)
Piston ring end gap	2nd		0.06 – 0.18 mm	0.50 mm
	2110		(0.0024 – 0.0070 in)	(0.019 in)
Piston pin bore I.D.			20.002 – 20.008 mm	20.030 mm
Tieton pin boro I.D.			(0.7875 – 0.7877 in)	(0.7885 in)
Piston pin O.D.			19.996 – 20.000 mm	19.980 mm
p			(0.7873 – 0.7874 in)	(0.7867 in)
Conrod small end I.D.			20.010 – 20.018 mm	20.040 mm
			(0.7878 – 0.7881 in)	(0.7889 in)

Item	Specification	Standard	Limit
Conrod hig and side clearance		0.170 – 0.320 mm	0.5 mm
Conrod big end side clearance		(0.0067 – 0.0125 in)	(0.019 in)
Conrod big end width		20.95 – 21.00 mm	
Confod big end width		(0.8248 – 0.8267 in)	_
Conrod big end I.D.		41.000 – 41.016 mm	
Controd big end i.b.		(1.6142 – 1.6148 in)	_
Conrod big end oil clearance		0.032 – 0.056 mm	0.080 mm
Contou big end oil clearance		(0.0013 – 0.0022 in)	(0.0031 in)
Crank pin width		42.17 – 42.22 mm	
Crank pin widin		(1.661 – 1.662 in)	
Crank pin O.D.		37.976 – 38.000 mm	
Crank pin O.B.		(1.4952 – 1.4960 in)	_
Crank pin bearing thickness		1.480 – 1.496 mm	
Crank pin bearing unekness		(0.0583 – 0.0588 in)	
Crankshaft journal O.D.		41.985 – 42.000 mm	
Grankshart journal G.B.		(1.6530 – 1.6535 in)	
Crankshaft journal oil clearance		0.004 – 0.023 mm	0.080 mm
Grankshart journal on dicardinoc		(0.0002 – 0.0009 in)	(0.0031 in)
Crankcase journal I.D.		46.000 – 46.018 mm	
Grankease journal 1.D.		(1.8111 – 1.8117 in)	_
Crankcase journal bearing thickness		1.999 – 2.008 mm	
Crankease journal bearing thekness		(0.0787 – 0.0790 in)	_
Crankshaft journal holder width	Right side	19.8 – 19.9 mm	
Grankshart journal Holder Width	Tagitt side	(0.780 – 0.783 in)	_
Crankshaft journal width	Right side	20.00 – 20.05 mm	_
Graniconari journar widin	Tagin Side	(0.7874 – 0.7893 in)	
Crankshaft runout			0.05 mm
Oranionali fundu			(0.0019 in)

Engine Lubrication System

,			
Item	Specification	Standard	Limit
Oil proggues	At 60 °C (140 °F),	200 – 600 kPa	
Oil pressure	3000 r/min	(2.1 – 6.1 kgf/cm ² , 29.0 – 87.0 psi)	_
	Oil change	2400 ml (2.5 US qt, 2.1 lmp qt)	
Necessary amount of engine oil	Oil and filter change	2750 ml (2.9 US qt, 2.4 Imp qt)	_
	Engine overhaul	3000 ml (3.2 US qt, 2.6 lmp qt)	

Cooling System

Item	Specification	Standard	Limit
	Engine side	Approx. 1600 ml	
Engine coolant	Liigiile side	(1.69 US qt, 1.41 Imp qt)	
Lingine coolant	Reserve tank side	Approx. 250 ml	_
	Neserve tark side	(0.26 US qt, 0.22 Imp qt)	
Radiator cap valve opening pressure		108.0 – 137.4 kPa	<u></u>
Tradiator cap valve opening pressure		(1.1 – 1.4 kgf/cm ² , 15.7 – 19.9 psi)	
Cooling fan relay power supply		Battery voltage	
voltage		, ,	
	$OFF \to ON$	Approx. 105 °C	
Cooling fan operating temperature		(221 °F)	
	$ON \to OFF$	Approx. 99 °C	
		(210.2 °F)	
Thermostat valve opening		80.5 – 83.5 °C	_
temperature		(176.9 – 182.3 °F)	
Thermostat valve lift	95 °C (203 °F)	8 mm (0.3 in) or more	_



Fuel System

Item	Specification	Standard	Limit
Fuel injector power supply voltage		Battery voltage	_
Fuel injector resistance	20 °C (68 °F)	11.5 – 12.5 Ω	_
FP relay power supply voltage		Battery voltage	_
FP discharge amount	Per 10 seconds	167 ml (5.65 US oz, 5.88 lmp oz) or more	_
Fuel pressure		289 – 299 kPa (2.95 – 3.04 kgf/cm², 42.0 – 43.3 psi)	_

Ignition System

Item	Specification	Standard	Limit
Firing order		1.2	_
Spork plug	Type	NGK: MR8E-9	
Spark plug	Gap	0.8 – 0.9 mm (0.032 – 0.035 in)	_
Spark performance	At 1 atm	8 mm (0.3 in) or more	_
Ignition coil primary peak voltage		150 V or more	_
Ignition coil resistance	Primary	1 – 3 Ω	
Ignition con resistance	Secondary	25000 – 40000 Ω	_

Starting System

Item	Specification	Standard	Limit
Starter motor brush length		10 mm (0.39 in)	6.5 mm (0.26 in)
Starter relay resistance		3 – 6 Ω	_
	ON (Side-stand retracted)	0.4 – 0.6 V	
Side-stand switch voltage	OFF (Side-stand on the ground)	1.4 V or more	_

Charging System

Item	Specifi	cation	Standard	Limit
Battery leakage current			3 mA or less	_
Regulated voltage	Charging output	At 5000 r/ min	14.0 – 15.5 V	_
Generator coil resistance			0.189 – 0.231 Ω	_
Generator no-load voltage	When engine cold	At 5000 r/ min	60 V (AC) or more	_
Reaching time	Standard	• •	1.2 A for 5 to 10 hours	
Treaching time	Fast ch	narging	5 A for 1 hour	
Generator Max. output	At 5000	0 r/min	Approx. 375 W	_
	Type des	signation	FT12A-BS	
Battery	Сара	acity	12 V 36.0 kC (10 Ah)/10 HR	_

Front Suspension

Item	Specification	Standard	Limit
Front fork inner tube O.D.		41 mm (1.6 in)	_
Front fork oil level	Without spring, inner tube fully compressed	84 mm (3.3 in)	_
Front fork spring free length		412.4 mm (16.24 in)	404 mm (15.9 in)
Front fork oil capacity	Each leg	525 ml (17.75 US oz, 18.48 lmp oz)	_



Rear Suspension

Item	Specification	Standard	Limit
Rear shock absorber spring adjuster		3rd position from softest end	_
Swingarm pivot shaft runout		_	0.3 mm (0.011 in)

Wheels and Tires

Item	Specif	ication	Standard	Limit
	Front	Axial &	_	2.0 mm
Wheel rim runout	1 TOTAL	Radial	_	(0.08 in)
Villeeriiiii Tullout	Rear	Axial &		2.0 mm
	ittai	Radial	_	(0.08 in)
Wheel axle runout	Front 8	R. Pear		0.25 mm
Wileel axie fullout	1 TOTAL C	x I\Gai	_	(0.010 in)
Tire size	Fro	ont	120/70ZR17M/C (58W)	
THE SIZE	Re	ear	160/60ZR17M/C (69W)	
Tiro typo	Fro	ont	DUNLOP/Qualifier J	
Tire type	Re	ear	DUNLOP/Qualifier J	
		Front	Front	1.6 mm
Tire tread depth	Recommend	Tiont	_	(0.062 in)
The treat depth	depth	Rear		2.0 mm
		Real	_	(0.078 in)
	Solo riding	Front	225 kPa (2.25 kgf/cm ² , 33 psi)	
Cold inflation tire proceure	Solo fluing	Rear	250 kPa (2.50 kgf/cm ² , 36 psi)	
Cold inflation tire pressure	Dual riding	Front	225 kPa (2.25 kgf/cm ² , 33 psi)	
	Dual Hullig	Rear	250 kPa (2.50 kgf/cm ² , 36 psi)	
Wheel rim size	Fro	ont	17 M/C × MT 3.50	
VVIIGGI IIIII SIZG	Rear		17 M/C × MT 5.00	_

Drive Chain / Drive Train / Drive Shaft

Item	Specification	Standard	Limit
Drive chain	Type	DID520V0	_
Drive chair	Links	112 Links	_
Drive chain 20-pitch length		_	319.4 mm (12.57 in)
Drive chain slack	On side-stand	20 – 30 mm (0.79 – 1.18 in)	_

Brake Control System and Diagnosis

Item	Specification	Standard	Limit
Rear brake pedal height		45 – 55 mm (1.8 – 2.1 in)	_
Master cylinder bore / piston diameter	Front	Approx. 14.0 mm (0.551 in)	
waster cylinder bore / pistori diameter	Rear	Approx. 14.0 mm (0.551 in)	_

Front Brakes

Item	Specification	Standard	Limit
Front brake disc thickness		4.5 mm (0.18 in)	4.0 mm
Total brake disc trickress			(0.16 in)
Front brake disc runout			0.30 mm
Front brake disc fullout		_	(0.012 in)
Front brake caliper cylinder bore /		Approx. 27.0 mm (1.06 in)	
piston diameter		πρριοχ. 27:0 ππη (1:00 πη)	



Rear Brakes

Item	Specification	Standard	Limit
Rear brake disc thickness		5.0 mm (0.20 in)	4.5 mm (0.18 in)
Rear brake disc runout		_	0.30 mm (0.012 in)
Rear brake caliper cylinder bore / piston diameter		Approx. 38.2 mm (1.50 in)	_

ABS (If equipped)

Item	Specification	Standard	Limit
Wheel speed sensor – sensor rotor	Front	0.45 – 1.53 mm (0.0178 – 0.0602 in)	_
clearance	Rear	0.21 – 1.57 mm (0.0083 – 0.0618 in)	_

Manual Transmission

Item	Specification	Standard	Limit
	No. 1	0.1 – 0.3 mm (0.004 – 0.011 in)	0.5 mm
	NO. I	0.1 = 0.3 11111 (0.004 = 0.011 111)	(0.019 in)
Gearshift fork to groove clearance	No. 2	0.1 – 0.3 mm (0.004 – 0.011 in)	0.5 mm
Gearstill fork to groove clearance	NO. 2	0.1 - 0.3 11111 (0.004 - 0.011 111)	(0.019 in)
	No. 3	0.1 – 0.3 mm (0.004 – 0.011 in)	0.5 mm
	10. 5	0.1 - 0.3 11111 (0.004 - 0.011 111)	(0.019 in)
	No. 1	5.5 – 5.6 mm (0.217 – 0.220 in)	
Gearshift fork groove width	No. 2	5.5 – 5.6 mm (0.217 – 0.220 in)	
	No. 3	5.5 – 5.6 mm (0.217 – 0.220 in)	
	No. 1	5.3 – 5.4 mm (0.209 – 0.212 in)	
Gearshift fork thickness	No. 2	5.3 – 5.4 mm (0.209 – 0.212 in)	
	No. 3	5.3 – 5.4 mm (0.209 – 0.212 in)	
Gearshift lever height		45 – 55 mm (1.8 – 2.1 in)	
GP switch power supply voltage		4.5 – 5.5 V	
GP switch voltage	From 1st to Top	0.6 V or more	_

Clutch

Item	Specification	Standard	Limit
Clutch lever play		10 – 15 mm (0.4 – 0.6 in)	_
Clutch release screw		1 turn counterclockwise	_
	No. 1	2.92 – 3.08 mm	2.62 mm
Drive plate thickness	NO. 1	(0.115 – 0.121 in)	(0.104 in)
Drive plate trickriess	No. 2	2.92 – 3.08 mm	2.62 mm
	NO. 2	(0.115 – 0.121 in)	(0.104 in)
	No. 1	13.7 – 13.8 mm	13.2 mm
Drive plate alow width		(0.540 – 0.543 in)	(0.520 in)
Drive plate claw width	No. 2	13.7 – 13.8 mm	13.2 mm
	NO. 2	(0.540 – 0.543 in)	(0.520 in)
Driven plate distortion			0.10 mm
Driven plate distortion		_	(0.004 in)
Clutch caring free length		53.1 mm (2.09 in)	50.5 mm
Clutch spring free length		33.1 11111 (2.09 111)	(1.99 in)



Steering / Handlebar

Item	Specification	Standard	Limit
Steering tension initial force		2 – 5 N	
Steering tension initial force		(0.21 – 0.50 kgf, 0.45 – 1.12 lbf)	_

Wiring Systems

Item	Specifi	cation	Standard	Limit
	Headlight	HI	10 A	_
	i icadiigiit	LO	10 A	_
Fuse size	Ignit	ion	15 A	_
	Sigr	nal	15 A	_
	Fa	n	15 A	_
	Fu	el	10 A	_
	Ma	in	30 A	_
	ABS (Wit	th ABS)	30 A	_

Lighting Systems

Item	Specification	Standard	Limit
Headlight		12 V 60/55 W (H4)	_
Position light (If equipped)		12 V 5 W	_
Brake light/Taillight		LED	_
Turn signal light		12 V 21 W × 4	_
License plate light		12 V 5 W	_

Combination Meter / Fuel Meter / Horn

Item	Specification	Standard	Limit
Speed sensor power supply voltage		12 V	
(Without ABS)		12 V	_
Instrument panel light		LED	_
Turn signal indicator light		LED	_
Hi beam indicator light		LED	_
Neutral indicator light		LED	_
Engine coolant temperature indicator		LED	
light/Oil pressure indicator light			_
MIL		LED	_
ABS indicator light (With ABS)		LED	_



Tightening Torque List

Emission Control Devices

Fastening part		Tightening torque	
rastering part	N⋅m	kgf-m	lbf-ft
PAIR reed valve cover bolt	10	1.0	7.5
EVAP system purge control solenoid valve nut	7.0	0.71	5.20

Engine Electrical Devices

Factoring part		Tightening torque	
Fastening part	N⋅m	kgf-m	lbf-ft
IAP sensor screw	1.3	0.13	0.95
IAT sensor screw	1.3	0.13	0.95
ECT sensor	18	1.8	13.5
TP sensor mounting screw	3.5	0.36	2.60
HO2 sensor	25	2.5	18.5
STP sensor mounting screw	3.5	0.36	2.60

Engine Mechanical

Fastening part		Tightening torque	
rastering part	N⋅m	kgf-m	lbf-ft
Air cleaner outlet tube clamp screw	1.5	0.15	1.10
EVAP system purge control solenoid valve	5.0	0.51	3.70
bracket screw	3.0	0.51	
EVAP system purge control solenoid valve nut	7.0	0.71	5.20
Intake pipe screw	8.5	0.87	6.30
Cylinder head cover bolt	14	1.4	10.5
Camshaft journal holder bolt	10	1.0	7.5
Cam chain tension adjuster bolt	10	1.0	7.5
Cam chain tension adjuster plug	23	2.3	17.0
Crankshaft hole plug	11	1.1	8.5
TDC plug	23	2.3	17.0
Cylinder head bolt (M10)	$25 \rightarrow 42 \text{ N} \cdot \text{m} (2.5 \rightarrow 4)$.3 kgf-m, 18.5 → 31.0 l	bf-ft)
Cylinder head bolt (M6) (L70)	10	1.0	7.5
Cylinder head bolt (M6) (L40)	10	1.0	7.5
Cylinder nut	10	1.0	7.5
Exhaust pipe bolt	23	2.3	17.0
Connector hose union bolt	10	1.0	7.5
Oil gallery plug (M6)	10	1.0	7.5
Cam chain tensioner bolt	10	1.0	7.5
Crankcase bolt (M8) (L80)	26	2.7	19.5
Crankcase bolt (M8) (L55)	26	2.7	19.5
Crankcase bolt (M6)	11	1.1	8.5
Primary drive gear bolt	70	7.1	52.0
Special tool bolt	23	2.3	17.0
Oil gallery plug (M8)	18	1.8	13.5
Oil gallery plug (M12)	21	2.1	15.5
Drain plug	21	2.1	15.5
Oil gallery plug (M16)	35	3.6	26.0
Conrod cap bolt	21 N·m (2.1 kgf-m, 15.	5 lbf-ft) → turn clockwis	se 90°



Engine Lubrication System

Fastening part		Tightening torque	
rastering part	N⋅m	kgf-m	lbf-ft
Oil gallery plug (M12)	21	2.1	15.5
Oil drain plug	21	2.1	15.5
Oil filter	20	2.0	15.0
Oil pressure regulator	28	2.9	21.0
Oil cooler union bolt	70	7.1	52.0
Oil pressure switch	13	1.3	9.5
Oil gallery plug (M8)	18	1.8	13.5
Oil gallery plug (M6)	10	1.0	7.5
Driveshaft oil seal retainer bolt	10	1.0	7.5
Piston cooling jet bolt	10	1.0	7.5
Oil pump mounting bolt	10	1.0	7.5
Oil separator screw	10	1.0	7.5
Transmission oil guide retainer screw	8.5	0.87	6.30

Engine Cooling System

Fastening part	Tightening torque			
	N⋅m	kgf-m	lbf-ft	
Water drain bolt	13	1.3	9.5	
Radiator cap screw	1.0	0.10	0.75	
Radiator under rubber bracket bolt	10	1.0	7.5	
Radiator cover screw	7.5	0.76	5.55	
Cooling fan assembly mounting bolt	8.5	0.87	6.30	
Radiator mounting bolt	10	1.0	7.5	
Thermostat connector cap bolt	10	1.0	7.5	
Water pump case screw	4.5	0.46	3.35	

Fuel System

Fastening part		Tightening torque		
	N⋅m	kgf-m	lbf-ft	
Fuel tank rear bracket nut	10	1.0	7.5	
Fuel tank rear mounting bolt	10	1.0	7.5	
Fuel tank front mounting bolt	10	1.0	7.5	
Fuel pump mounting bolt	10	1.0	7.5	
Fuel delivery pipe mounting screw	3.5	0.36	2.60	

Ignition System

Eastening part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Spark plug	11	1.1	8.5

Starting System

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Starter motor mounting bolt	10	1.0	7.5
Starter motor lead wire mounting nut	6.0	0.61	4.45
Starter motor set bolt	5.0	0.51	3.70
Starter clutch bolt	25	2.5	18.5



Charging System

Factoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Generator rotor bolt	140	14.3	103.5
Generator cover bolt	10	1.0	7.5

Exhaust System

Fastening part		Tightening torque		
	N⋅m	kgf-m	lbf-ft	
Exhaust pipe bolt	23	2.3	17.0	
Muffler connector bolt	18	1.8	13.5	
Muffler support bolt	30	3.1	22.5	
Exhaust pipe connector bolt	18	1.8	13.5	
Exhaust support bolt	23	2.3	17.0	
Rear muffler cover screw	5.5	0.56	4.05	
Muffler cover screw	5.5	0.56	4.05	

Front Suspension

Factoring part		Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft	
Front fork cap bolt	23	2.3	17.0	
Front fork lower clamp bolt	23	2.3	17.0	
Front fork upper clamp bolt	23	2.3	17.0	
Cylinder bolt	20	2.0	15.0	

Rear Suspension

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Rear shock absorber lower mounting bolt	50	5.1	37.0
Cushion rod mounting nut	78	8.0	57.5
Rear shock absorber upper mounting nut	50	5.1	37.0
Cushion lever (front) mounting nut	78	8.0	57.5
Cushion lever (center) mounting nut	78	8.0	57.5
Swingarm pivot nut	100	10.2	74.0

Wheels and Tires

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Front axle	65	6.6	48.0
Front axle pinch bolt	23	2.3	17.0

Drive Chain / Drive Train / Drive Shaft

Fastening part	Tightening torque		
r asterning part	N⋅m	kgf-m	lbf-ft
Rear axle nut	100	10.2	74.0
Engine sprocket nut	145	14.8	107.0
Engine sprocket cover bolt	5.5	0.56	4.05
Rear sprocket nut	60	6.1	44.5



Brake Control System and Diagnosis

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Rear brake master cylinder rod lock-nut	18	1.8	13.5
Front brake air bleeder valve	7.5	0.76	5.55
Front reservoir cap screw	1.5	0.15	1.10
Rear brake air bleeder valve	6.0	0.61	4.45
Rear reservoir cap screw	1.2	0.12	0.90
Front brake master cylinder holder bolt	10	1.0	7.5
Brake hose union bolt	23	2.3	17.0
Brake light switch screw	1.2	0.12	0.90
Brake lever pivot bolt	6.0	0.61	4.45
Brake lever pivot bolt lock-nut	6.0	0.61	4.45
Rear brake master cylinder mounting bolt	10	1.0	7.5

Front Brakes

Eastoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Front brake caliper mounting bolt	39	4.0	29.0
Brake hose union bolt	23	2.3	17.0
Front brake air bleeder valve	7.5	0.76	5.55
Front brake disc bolt	23	2.3	17.0

Rear Brakes

Fastening part	Tightening torque		
	N⋅m	kgf-m	lbf-ft
Rear brake caliper mounting bolt	22	2.2	16.5
Rear brake pad mounting pin	18	1.8	13.5
Rear brake pad pin plug	2.5	0.25	1.85
Brake hose union bolt	23	2.3	17.0
Rear brake air bleeder valve	6.0	0.61	4.45
Rear brake caliper sliding pin	27	2.8	20.0
Rear brake disc bolt	23	2.3	17.0

ABS (If equipped)

Eastoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Front wheel speed sensor rotor bolt	6.5	0.66	4.80
Rear wheel speed sensor rotor bolt	6.5	0.66	4.80
Brake pipe flare nut	16	1.6	12.0
Brake hose union bolt	23	2.3	17.0

Manual Transmission

Fastening part		Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft	
Driveshaft oil seal retainer bolt	10	1.0	7.5	
GP switch mounting bolt	6.0	0.61	4.45	
Gearshift arm stopper	19	1.9	14.0	
Gearshift cam stopper bolt	10	1.0	7.5	
Gearshift cam plate bolt	13	1.3	9.5	



Clutch

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Clutch release adjuster nut	5.0	0.51	3.70
Clutch lever pivot bolt	6.5	0.66	4.80
Clutch lever pivot nut	6.5	0.66	4.80
Clutch switch screw	1.0	0.10	0.75
Clutch sleeve hub nut	50	5.1	37.0
Clutch spring bolt	10	1.0	7.5
Clutch cover bolt	10	1.0	7.5
Primary drive gear bolt	70	7.1	52.0

Steering / Handlebar

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Handlebar clamp bolt	23	2.3	17.0
Handlebar balancer screw	5.5	0.56	4.05
Steering stem head nut	90	9.2	66.5
Front fork upper clamp bolt	23	2.3	17.0
Steering stem nut	20 N·m (2.0 kgf-m, 15.0 lbf-ft) → turn counterclockwise 0 – 1/4		
Headlight brace bolt	10	1.0	7.5

Lighting Systems

Factoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Headlight mounting screw	3.0	0.31	2.25
Headlight cover screw	10	1.0	7.5
Rear combination light bracket screw	2.0	0.20	1.50
Rear combination light screw	4.5	0.46	3.35
License plate light screw	2.0	0.20	1.50
Rear reflex reflector nut	3.0	0.31	2.25
Front turn signal light mounting nut	1.3	0.13	0.95
Rear turn signal light mounting nut	1.8	0.18	1.35

Combination Meter / Fuel Meter / Horn

Eastoning part	Tightening torque		
Fastening part	N⋅m	kgf-m	lbf-ft
Combination meter screw	2.0	0.20	1.50

Exterior Parts

Fastening part	Tightening torque		
rastering part	N⋅m	kgf-m	lbf-ft
Striker support bracket nut	5.5	0.56	4.05
Headlight cover bolt	10	1.0	7.5
Meter cover screw	5.5	0.56	4.05



Fuel / Oil / Fluid / Coolant Recommendation

Fuel

NOTICE

Do not use leaded gasoline. If it is used, the engine and the emission control system will be damaged.

Use unleaded gasoline with an octane rating of 87 AKI or higher.

Unleaded gasoline containing up to 15% MTBE by volume may be used.

Unleaded gasoline containing up to 10% ethanol by volume may be used.

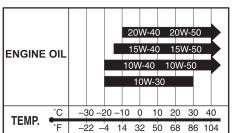
Unleaded gasoline containing up to 5% methanol by volume may be used if it contains appropriate cosolvents and corrosion inhibitors.

Engine Oil

Use engine oils which meet the following requirements.

	Engine oil
API service	SG, SH, SJ or SL
classification	36, 311, 33 01 31
JASO T903 standard	MA
Viscosity	SAE 10W-40

If SAE 10W-40 engine oils are not available, select oils of an appropriate viscosity grade according to the following chart.



IF04K1030001-01

Suzuki does not recommend the use of engine oil which have an "ENERGY CONSERVING" indication in the API service symbol for any of its motorcycles / ATVs. It can affect the engine life and the clutch performance.





IF04K1030002-02

Suzuki recommends the use of SUZUKI PERFORMANCE 4 MOTOR OIL.

Brake Fluid

Specification and classification: DOT 4

▲ WARNING

Since the brake system of this motorcycle is filled with a glycol-based brake fluid by the manufacturer, do not use or mix different types of fluid such as silicone-based and petroleum-based fluid for refilling the system, otherwise serious damage will result.

Do not use any brake fluid taken from old or used or unsealed containers.

Never reuse brake fluid left over from a previous servicing, which has been stored for a long period.

Engine Coolant

Suzuki recommends the use of SUZUKI LONG LIFE COOLANT or SUZUKI SUPER LONG LIFE COOLANT.

If SUZUKI COOLANT is not available, use an antifreeze/engine coolant compatible with an aluminum radiator, mixed with distilled water only.

Anti-freeze / Engine coolant

The engine coolant perform as a corrosion and rust inhibitor as well as anti-freeze. Therefore, the engine coolant should be used at all times even though the atmospheric temperature in your area does not go down to freezing point.

Suzuki recommends the use of SUZUKI COOLANT antifreeze/engine coolant. If this is not available, use an equivalent which is compatible with an aluminum radiator.

Front Fork Oil

Use SUZUKI FORK OIL SS-8.

