Features & Specifications 2016 GSX-R600

GSX-R600L6

YSF: Metallic Triton Blue



Key Features

- 599cc, 4-stroke, liquid-cooled, 4-cylinder, DOHC engine
- Twin Lightweight Brembo Monobloc front brake calipers
- Lightweight SHOWA big piston front fork
- Suzuki Drive Mode Selector (S-DMS)

Engine Features

- Compact 599cc 4-cylinder engine with a race-proven over-square bore/stroke ratio that produces remarkably strong high RPM power delivery.
- The energy efficient engine employs forged pistons, shot-peened connecting rods, chrome-nitridecoated upper compression and oil control rings, and pentagonal ventilation holes to reduce frictional and mechanical losses.
- Camshafts with aggressive valve-lift profiles were developed using proven MotoGP racing engine technology the first time this method has been applied to a production Suzuki.
- Lightweight titanium-alloy valves are controlled by single coil valve springs to reduce valve train mass, reducing mechanical losses at high RPM.
- Lightweight and durable forged pistons were designed using the same Finite Element Method (FEM) and fatigue analysis technology used for MotoGP racing engines.
- Suzuki Dual Throttle Valve (SDTV) fuel injection uses eight, fine-spray 8-hole injectors for improved fuel atomization, which contributes to more complete combustion.
- An Engine Control Module (ECM) provides state-of-the-art engine management and has enhanced settings to suit the intake and exhaust systems, resulting in better fuel economy and linear throttle response.
- Advanced, MotoGP-developed transistorized ignition control programming helps maintain more precise spark timing across the range of engine speed and temperature range.
- Suzuki Drive Mode Selector (S-DMS) offers push-button selection of two racing-developed engine control maps to suit road or track conditions, and personal tastes.
- 4-into-1 stainless-steel exhaust system with a titanium muffler is fitted with a Suzuki Exhaust Tuning (SET) valve that maximizes torque and improves throttle response, especially in the low-to-mid RPM range.
- The close-ratio six-speed transmission features a taller first-gear ratio and shorter ratios for 2nd, 3rd, 4th and 6th gear, making it easier for a racer to get a good start while improving straight-line acceleration and drive out of corners.
- Race-proven back-torque-limiting clutch contributes to smoother downshifting and corner entry.



Chassis Features

- Lightweight and compact twin-spar aluminum-alloy frame is constructed of five cast sections to produce a balance of light weight and strength.
- The frame is mated with a cast aluminum swingarm and multi-piece rear sub-frame that's ready for race-track adaptation.
- Race-developed, lightweight SHOWA Big Piston front Forks (BPF) deliver superb feedback and consistent performance.
- Single SHOWA rear shock features externally adjustable rebound and compression damping, along with adjustable ride height.
- Electronically controlled steering damper provides lighter steering at slower speeds and more damping force at racetrack and highway speeds.
- Front brakes with fully floating 310mm discs are grasped by radial-mount, four-piston BREMBO monobloc calipers.
- Three-spoke cast-aluminum-alloy wheels are shod with lightweight, high-grip front and rear tires for sharp handling.
- Three-way adjustable footpegs, adjustable shift lever and short fuel tank help compose a comfortable riding position that permits the positions required for performance riding.
- Compact, lightweight instrument cluster with a built-in lap timer/stopwatch and programmable engine RPM indicators to alert the rider to certain shift points.
- Trim, simple and lightweight bodywork creates an exciting, aerodynamic style that truly works well at speed.
- Distinctive multi-reflector headlight with vertically stacked high and low-beam halogen bulbs is centered between position lights on each side.
- Bright, durable LED taillight, with clear lens.
- The front turn signal are integrated into the rear-view mirrors while the rear tail section houses the rear signals.
- The lightweight instruments also include an analog tachometer and LCD readouts that show speed, odometer, dual trip meter, reserve trip meter, clock, coolant temperature/oil pressure indicator, S-DMS and gear position indicators.
- Attention to rider comfort and confidence includes a carefully shaped seat with a high-grip cover.
- The wheel rims have pin stripes punctuated by "R" logos that highlight the bike's identity.



GSX-R600L6

ARB: Pearl Mira Red / Metallic Matte Black No. 2

Additional Features

- Stylized Suzuki "S" 3-D emblems on the fuel tank and the fork upper bracket denotes the quality, sophistication and performance legacy of the brand.
- Optional single seat cowl can replace the passenger seat for an even more aggressive look or for use on solo rides, or track days.
- A variety of Genuine Suzuki Accessories for GSX-R owners are available including a large selection of Suzuki logo apparel.
- 12-month limited warranty
- · For more details, please visit www.suzukicycles.com.



Specifications GSX-R600L6 E-03: USA, E-33: California

DIMENSIONS	AND (CURB	MASS
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Overall length	2030 mm (79.9 in)
Overall width	710 mm (28.0 in)
Overall height	1135 mm (44.7 in)
Wheelbase	
Ground clearance	130 mm (5.1 in)
Seat height	810 mm (31.9 in)
Curb mass	

ENGINE

4-stroke, liquid-cooled, DOHC
4
67.0 mm (2.638 in)
42.5 mm (1.673 in)
599 cm ³ (36.5 cu. in)
12.9 : 1
Fuel injection
Paper element
Electric
Wet sump
1300 ± 100 r/min

DRIVE TRAIN

2.472	
Clutch	Wet multi-plate type
Transmission	6-speed constant mesh
Gearshift pattern	•
Primary reduction ratio	
Gear ratios, Low	,
2nd	, ,
3rd	,
4th	()
5th	,
	,
Top	,
Final reduction ratio	
Drive chain	RK525SMOZ8, 114 links

CHASSIS

Front suspension	Inverted telescopic, coil spring, oil damped
Rear suspension	Link type, coil spring, oil damped
Front fork stroke	120 mm (4.7 in)
Rear wheel travel	130 mm (5.1 in)
Caster	23° 45'
Trail	97 mm (3.82 in)
Steering angle	27° (right & left)
Turning radius	3.4 m (11.2 ft)
Front brake	Disc brake, twin
Rear brake	Disc brake
Front tire	120/70ZR17M/C (58W), tubeless
Rear tire	180/55ZR17M/C (73W), tubeless



Specifications GSX-R600L6 E-03: USA, E-33: California

ELECTRICAL	
Ignition type	Electronic ignition (Transistorized)
Ignition timing	
Spark plug	
Battery	
Generator	` ,
Main fuse	
Fuse	
Headlight	
Position light	` ,
Brake/Tail light	LED
Turn signal light	12V 21W
License plate light	12\/ 5\//

i Osition light	12 0 300 7
Brake/Tail light	LED
Turn signal light	12V 21W
License plate light	12V 5W
Combination meter light	LED
Neutral indicator light	
High beam indicator light	
Turn signal indicator light	
Fuel level indicator light	
Oil pressure/Coolant temperature indicator light	
FI/SD indicator light	
Engine RPM indicator light	
5	

CAPACITIES

Fuel tank	16.0 L (4.2/3.5 US/Imp gal)E-33
	17.0 L (4.5/3.7 US/Imp gal)E-03
Engine oil, oil change	2200 ml (2.3/1.9 US/Imp qt)
with filter change	2500 ml (2.6/2.2 US/Imp qt)
overhaul	2900 ml (3.1/2.6 US/Imp qt)
Coolant	2.7 L (2.9/2.4 US/Imp qt)



Service Data GSX-R600L6 E-03: USA, E-33: California

Valve + Guide

Unit: mm (in)

Item		Limit	
Valve diam.	IN.	27.2 (1.07)	_
vaive diairi.	EX.	22.0 (0.87)	_
Valve clearance (when cold)	IN.	0.08 - 0.18 (0.003 - 0.007)	_
valve clearance (when cold)	EX.	0.18 - 0.28 (0.007 - 0.011)	_
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)	_
valve guide to valve sterri clearance	EX.	0.030 - 0.057 (0.0012 - 0.0022)	_
Valve guide I.D.	IN. & EX.	4.500 – 4.512 (0.1772 – 0.1776)	_
Valve stem O.D.	IN.	4.475 – 4.490 (0.1762 – 0.1768)	_
valve stelli O.D.	EX.	4.455 – 4.470 (0.1754 – 0.1760)	_
Valve stem deflection	IN. & EX.	-	0.25 (0.010)
Valve stem runout	IN. & EX.	-	0.05 (0.002)
Valve seat width	IN. & EX.	0.9 – 1.1 (0.035 – 0.043)	_
Valve head radial runout	IN. & EX.	-	0.03 (0.001)
Valve spring free length	IN. & EX.	_	39.4 (1.55)
Valve spring tension	IN. & EX.	215 – 247 N (21.9 – 25.2 kgf, 48.3 – 55.5 lbs) at length 33.55 mm (1.321 in)	_

Camshaft + Cylinder Head

Unit: mm (in)

Item		Limit	
Cam height	IN. & EX.	35.78 – 35.83 (1.409 – 1.411)	35.48 (1.397)
Camshaft journal oil clearance	IN. & EX.	0.032 - 0.066 (0.0013 - 0.0026)	0.150 (0.0059)
Camshaft journal holder I.D.	IN. & EX.	24.012 – 24.025 (0.9454 – 0.9459)	_
Camshaft journal O.D.	IN. & EX.	23.959 - 23.980 (0.9433 - 0.9441)	_
Camshaft runout	_		0.10 (0.004)
Cam chain pin (at arrow "3")		_	
Cylinder head distortion			

Cylinder + Piston + Piston Ring Unit: mm (in)

Item		Standard	Limit
Compression pressure	1 300 – 1 700 kPa (13 – 17 kgf/cm², 185 – 242 psi)		1 000 kPa (10 kgf/cm², 142 psi)
Compression pressure difference		_	200 kPa (2 kgf/cm², 28 psi)
Piston-to-cylinder clearance	C	0.030 - 0.040 (0.0012 - 0.0016)	0.120 (0.0047)
Cylinder bore	67	7.000 – 67.015 (2.6378 – 2.6384)	No nicks or Scratches
Piston diam.		66.965 – 66.980 (2.6364 – 2.6370) Measure 13.5 mm (0.53 in) from the skirt end.	
Cylinder distortion		_	0.20 (0.008)
Piston ring free end gap	1st IT	Approx. 5.5 (0.22)	4.4 (0.17)
Fision fing free end gap	2nd 2T	Approx. 7.5 (0.30)	6.0 (0.24)
Piston ring end gap	1st IT 2nd 2T	0.06 - 0.21 (0.002 - 0.008)	0.50 (0.020)
Piston ring-to-groove clearance	1st	_	0.180 (0.0071)
Fistori filig-to-groove clearance	2nd	-	0.150 (0.0059)
	1st	1.01 – 1.03 (0.0398 – 0.0406)	_
Piston ring groove width	2nd	0.81 - 0.83 (0.0319 - 0.0327)	_
	Oil	1.51 - 1.53 (0.0594 - 0.0602)	_
Piston ring thickness	1st	0.97 - 0.99 (0.0382 - 0.0390)	_
	2nd 0.77 – 0.79 (0.0303 – 0.0311)		_
Piston pin bore	14.002 – 14.008 (0.5513 – 0.5515)		14.030 (0.5524)
Piston pin O.D.	13.995 – 14.000 (0.5510 – 0.5512)		13.980 (0.5504)

Conrod + Crankshaft

Unit: mm (in)

Item		Limit	
Conrod small end I.D.	14	l.010 – 14.018 (0.5516 – 0.5519)	14.040 (0.5528)
Conrod big end side clearance		0.10 - 0.20 (0.004 - 0.008)	0.30 (0.012)
Conrod big end width		9.95 – 20.00 (0.7854 – 0.7874)	_
Crank pin width	2	20.10 – 20.15 (0.7913 – 0.7933)	_
Conrod big end oil clearance	C	0.032 - 0.056 (0.0013 - 0.0022)	0.080 (0.0031)
Crank pin O.D.	30.976 – 31.000 (1.2195 – 1.2205)		_
Crankshaft journal oil clearance	0.010 - 0.028 (0.0004 - 0.0011)		0.080 (0.0031)
Crankshaft journal O.D.	29.982 – 30.000 (1.18039 – 1.18110)		
Crankshaft thrust bearing thickness	Right side	2.425 – 2.450 (0.0955 – 0.0965)	_
Crankshalt thrust bearing thickness	Left side	2.350 - 2.500 (0.0925 - 0.0984)	_
Crankshaft thrust clearance	0.055 - 0.110 (0.0022 - 0.0043)		
Crankshaft runout	_		0.05 (0.002)

Oil Pump

Item	Standard	Limit
Oil pressure (at 60 °C, 140 °F)	100 – 400 kPa (1.0 – 4.0 kgf/cm², 14 – 57 psi) at 3 000 r/min	



Clutch

Unit: mm (in)

ltem		Limit	
Clutch drive plate thickness	No. 1 & 2	2.72 – 2.88 (0.107 – 0.113)	2.42 (0.095)
Clutch drive plate claw width	No. 1 & 2	13.85 – 13.96 (0.545 – 0.550)	13.05 (0.514)
Clutch driven plate distortion		_	0.10 (0.004)
Clutch spring free length		63.2 (2.49)	
Clutch lifter pin height		_	
Wave spring washer height		_	4.30 (0.169)
Clutch lever play		_	
Clutch release screw		1 turn back	_

Drive Train

Unit: mm (in) Except ratio

Item		Standard		Limit
Primary reduction ratio			1.974 (77/39)	_
Final reduction ratio		2.687 (43/16)		_
	Low		2.687 (43/16)	_
	2nd		2.105 (40/19)	_
Gear ratios	3rd		1.761 (37/21)	_
Geal failos	4th		1.521 (35/23)	_
	5th		1.347 (31/23)	_
	Тор		_	
Gearshift fork to groove c		0.1 - 0.3 (0.004 - 0.012)		0.5 (0.02)
Gearshift fork groove widt	th		5.0 – 5.1 (0.197 – 0.201)	_
Gearshift fork thickness		4.8 – 4.9 (0.189 – 0.193)		_
		Type	RK 525SMOZ8	_
Drive chain		Links	114 links	_
Drive Chairi		20-pitch		319.4 (12.57)
		length	_	319.4 (12.57)
Drive chain slack (on side-stand)		20 – 30 (0.8 – 1.2)		
Gearshift lever height		65 – 75 (2.6 – 3.0)		_

Thermostat + Radiator + Fan + Coolant

Item		Note	
Thermostat valve opening temperature	Approx. 82 °C (180 °F)		_
Thermostat valve lift	Over 8	8 mm (0.31 in) and at 95 °C (203 °F)	_
	20 °C (68 °F)	Approx. 2.45 kΩ	_
ECT sensor resistance	50 °C (122 °F)	Approx. 0.811 kΩ	_
ECT sensor resistance	80 °C (176 °F)	Approx. 0.318 kΩ	_
	110 °C (230 °F)	Approx. 0.142 kΩ	_
Radiator cap valve opening pressure	108 – 137	_	
	$OFF \to ON$	Approx. 105 °C (221 °F)	IAT 40 °C (104 °F)
Cooling fan operating temperature	$ON \rightarrow OFF$	Approx. 100 °C (212 °F)	and less
Cooling lan operating temperature	$OFF \to ON$	Approx. 100 °C (212 °F)	IAT 40 °C (104 °F)
	$ON \rightarrow OFF$	Approx. 95 °C (203 °F)	and more
Engine coolant type	Use an anti-fre radiator.	_	
Engine coolant including reserve	Reserve tank side	Approx. 250 ml (0.3/0.2 US/lmp qt)	_
	Engine side	Approx. 2 400 ml (2.5/2.1 US/Imp qt)	_

Injector + Fuel Pump + Fuel Pressure Regulator

Item	Specification	Note
Injector resistance	Approx. 12 Ω at 20 °C (68 °F)	Primary and secondary
Fuel pump discharge amount	167 ml (5.6/5.9 US/Imp oz) and more/10 sec.	
Fuel pressure regulator operating set pressure	Approx. 300 kPa (3.0 kgf/cm², 43 psi)	

FI Sensors

ltem		Note	
CKP sensor resistance			
CKP sensor peak voltage		When cranking	
IAP sensor input voltage			
IAP sensor output voltage			
TP sensor input voltage		4.5 – 5.5 V	
TP sensor output voltage	Closed	1.02 – 1.22 V	
·	Opened	4.34 – 4.54 V	
ECT sensor input voltage		4.5 – 5.5 V	
ECT sensor output voltage		0.15 – 4.85 V	
ECT sensor resistance	P	Approx. 2.45 kΩ at 20 °C (68 °F)	
IAT sensor input voltage		4.5 – 5.5 V	
IAT sensor output voltage		0.15 – 4.85 V	
IAT sensor resistance	P	Approx. 2.58 kΩ at 20 °C (68 °F)	
AP sensor input voltage		4.5 – 5.5 V	
AP sensor output voltage		orox. 3.6 V at 100 kPa (760 mmHg)	
TO sensor resistance	P	Approx. 19.4 kΩ at 20 °C (68 °F)	
TO sensor voltage	Normal	0.4 – 1.4 V	
TO sensor voltage	Leaning	3.7 – 4.4 V	When leaning 65°
GP switch voltage		0.6 V and more	From 1st to Top
Injector voltage		Primary and secondary	
Ignition coil primary peak voltage		80 V and more	When cranking
Ignition con primary peak voitage		When cranking	
HO2 sensor output voltage		0.4 V and less at idle speed 0.6 V and more at 5 000 r/min	
HO2 sensor heater resistance	6.7 – 9.5 Ω at 23 °C (73 °F)		
PAIR control solenoid valve		0.7 - 9.3 12 at 23 0 (73 1)	
resistance	20	$-$ 24 Ω at 20 $-$ 30 $^{\circ}$ C (68 $-$ 86 $^{\circ}$ F)	
STP sensor input voltage		4.5 – 5.5 V	
	Closed	0.52 – 0.72 V	
STP sensor output voltage	Opened	4.12 – 4.32 V	
STVA resistance	Opened	Approx. 6.5 Ω	
EXCVA position sensor input		• •	
voltage		4.5 – 5.5 V	
EXCVA position sensor output	Closed	0.45 – 1.4 V	
voltage	Opened	3.6 – 4.55 V	
EXCVA position sensor resistance	Approx. 3.1 kΩ		At adjustment position
EVAP system purge control solenoid valve resistance	Approx. 32 Ω at 20 °C (68 °F)		If equipped
ISC valve resistance	Approx. 20 Ω at 20 °C (68 °F)		
Steering damper solenoid valve resistance	Approx. 12.5 Ω at 20 °C (68 °F)		
Steering damper solenoid valve voltage		Approx. 10 V	When battery fully charged

Throttle Body

ltem	Specification
Bore size	40 mm (1.57 in)
I.D. No.	14J1 (For E-33), 14J0 (For E-03)
Idle r/min	1 300 ± 100 r/min
Throttle cable play	2.0 – 4.0 mm (0.08 – 0.16 in)

Electrical

Unit: mm (in)

	Item			Specification	Note
Firing orde	er				
Spark plug		Туре	NGK: CR9EIA-9 DENSO: IU27D		
			Gap	0.8 – 0.9 (0.031 – 0.035)	
Spark per			Over 8 (0.3) at 1 atm.		
	or resistance		,	Approx. 168 Ω at 20 °C (68 °F)	
CKP sens	or peak voltage			0.28 V and more	When cranking
Ignition of	il resistance		Primary	1.1 – 1.5 Ω at 20 °C (68 °F)	Terminal – Terminal
			Secondary	6.4 – 9.6 kΩ at 20 °C (68 °F)	Plug cap – Terminal
	il primary peak v	oltage		80 V and more	When cranking
Generator	coil resistance		0.2 – 1.0 Ω		
	maximum outpu			Approx. 400 W at 5 000 r/min	
Generator engine is	no-load voltage	(When	65	V (AC) and more at 5 000 r/min	
Regulated	l voltage			14.0 – 15.5 V at 5 000 r/min	
Starter mo	otor brush length		Standard Limit	12.0 (0.47) 6.5 (0.26)	
Starter rel	ay resistance		2	3 – 6 Ω	
	Type design	nation		FTX9-BS	
Battery	Capacit			12 V 28.8 kC (8 Ah)/10 HR	
,	Standard electr				
		Í HI		10 A	
	Headlight	LO		10 A	
Fuse size	Ignition		10 A		
	Signal		10 A		
	Fuel		10 A		
	Fan		15 A		
	Main			30 A	

Wattage Unit: W

Item		Specification	
Headlight	HI	65	
rieadiigrit	LO	55	
Position light		5 x 2	
Brake/Tail light		LED	
Turn signal light		21 x 4	
License plate light		5	
Combination meter light		LED	
Turn signal indicator light		LED	
High beam indicator light		LED	
Neutral position indicator li		LED	
Oil pressure indicator light		LED	
coolant temp. indicator ligh	nt		
FI indicator light/Sd indicator light		LED	
Fuel level indicator light		LED	
Engine RPM indicator light	Engine RPM indicator light		

Brake + Wheel

Unit: mm (in)

Item		Limit	
Rear brake pedal height		65 – 75 (2.6 – 3.0)	_
Brake disc thickness	Front	4.8 – 5.2 (0.19 – 0.20)	4.5 (0.18)
Diake disc tilickiless	Rear	4.0 - 3.2 (0.19 - 0.20)	` '
Brake disc runout		_	0.30 (0.012)
Master cylinder bore & piston diam.	Front	Approx. 17.5 (0.69)	_
Master cyllinder bore & pistori diam.	Rear	Approx. 14.0 (0.55)	_
Brake caliper cylinder bore & piston diam.	Front	Leading Approx. 32.0 (1.26)	_
		Trailing Approx. 32.0 (1.20)	_
	Rear	Approx. 30.2 (1.19)	_
Brake fluid type		DOT 4	_
Wheel rim runout	Axial		2.0 (0.08)
Wileeriiii Tallout	Radial		2.0 (0.00)
Wheel rim size	Front	17 M/C x MT 3.50	_
Wileer fill Size	Rear	17 M/C x MT 5.50	_
Wheel axle runout	Front	_	0.25 (0.010)
Wileel axie fullout	Rear	_	0.23 (0.010)

Tire

Item		Standard		
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm², 36 psi)	_	
(Solo riding)	Rear	290 kPa (2.90 kgf/cm², 42 psi)	_	
Cold inflation tire pressure	Front	250 kPa (2.50 kgf/cm ² , 36 psi)	_	
(Dual riding)	Rear	290 kPa (2.90 kgf/cm², 42 psi)	_	
Tire size	Front	120/70 ZR17M/C (58 W)	_	
THE SIZE	Rear	180/55 ZR17M/C (73 W)	_	
Tire type	Front	BRIDGESTONE BATTLAX BT016F AA	_	
The type	Rear	BRIDGESTONE BATTLAX BT016R AA	_	
Tire tread depth	Front	_	1.6 mm (0.06 in)	
(Recommended depth)	Rear	_	2.0 mm (0.08 in)	



Suspension Unit: mm (in)

Item		Limit	
Front fork stroke			
Front fork spring free length		238.3 (9.38)	233 (9.2)
Front fork oil level	8	90 (3.5) 0 (3.1) 10 min. after adjustment	_
Front fork oil type		OIL SS-47 or an equivalent fork oil	_
Front fork oil capacity (Each leg)		487 ml (16.5/17.1 US/Imp oz)	
Front fork inner tube O.D			
Front fork spring adjuster	6-	1/4 turns in from full soft position	_
Front fork damping force adjuster	Rebound	4 turns out from full hard position	_
l lonk damping force adjuster	Compression	4-1/2 turns out from full hard position	
Rear shock absorber spring pre-set length		_	
Rear shock absorber damping force	Rebound	2-3/4 turns out from full hard position	_
adjuster	Compression	Lo: 1-3/4 turns out from full hard position Hi: 2-3/4 turns out from full hard position	_
Rear wheel travel			
Swingarm pivot shaft runout		0.3 (0.01)	

Fuel + Oil

Item		Note				
	Use only unleaded gasoline of at least 90 pump octane (R/2					
	+ M/2).	+ M/2).				
	Gasoline co					
Fuel type	than 10% et					
	appropriate	appropriate cosolvents and corrosion inhibitor is permissible.				
	Including		16 L (4.2/3.5 US/Imp gal)	E-33		
	reserve		17 L (4.5/3.7 US/Imp gal)	E-03		
Fuel tank capacity	Fuel level	blink	Approx. 3.9 L (1.0/0.9 US/Imp gal)			
	indicator					
	light	lighting	Approx. 1.5 L (0.4/0.3 US/Imp gal)			
	lighting					
Engine oil type	SAE 1	0W-40, A	API SF/SG or SH/SJ with JASO MA			
	Change		2 200 ml (2.3/1.9 US/Imp qt)			
Engine oil capacity	Filter		2 500 ml (2.6/2.2 US/lmp gt)			
	change		2 300 Hii (2.0/2.2 00/iiiip qt)			
	Overhaul					



Tightening Torque List

Engine

Liigiiic					
Item			N⋅m	kgf-m	lbf-ft
Exhaust pipe bolt			23	2.3	16.5
Exhaust chamber support bolt			23	2.3	16.5
Exhaust chamber support bracket bolt			26	2.6	19.0
Muffler connecting bolt			23	2.3	16.5
Muffler cover bolt			11	1.1	8.0
Muffler support bolt			26	2.6	19.0
Speed sensor rotor bolt			28	2.8	20.0
Speed sensor bolt			4.5	0.45	3.0
Engine sprocket nut			115	11.5	83.0
Engine mounting bolt (Cylinder)			55	5.5	39.8
Engine mounting nut (Crankcase)			75	7.5	54.0
Engine mounting thrust adjuster			23	2.3	16.5
Engine mounting thrust adjuster lock-nut			45	4.5	32.5
Engine mounting pinch bolt			23	2.3	16.5
Cylinder head cover bolt			14	1.4	10.0
Spark plug			11	1.1	8.0
Cam chain guide No. 1 bolt			23	2.3	16.5
Camshaft journal holder bolt			10	1.0	7.0
Cam chain tension adjuster service cap			23	2.3	16.5
Cam chain tension adjuster mounting bolt			10	1.0	7.0
Cam chain tensioner bolt			23	2.3	16.5
CKP sensor rotor/cam chain drive sprocket	bolt		54	5.4	39.0
·	[M10]		31 N·m (3.1 kgf-m,		
Cylinder head bolt		16]	10	1.0	7.0
Clutch sleeve hub nut	Liv	10]	95	9.5	68.5
Clutch spring set bolt			10	1.0	7.0
Clutch release adjuster cap			11	1.1	8.0
Clutch push rod adjusting screw lock-nut			5.5	0.55	4.0
Clutch lifter pin lock-nut			23	2.3	16.5
Clutch cable lock-nut			4.5	0.45	3.0
Crankshaft hole plug			11	1.1	8.0
Starter clutch bolt			15	1.5	11.0
Generator rotor bolt			120	12.0	87.0
Generator stator set bolt			11	1.1	8.0
Generator lead wire clamp bolt			5.5	0.55	4.0
Oil pressure switch			14	1.4	10.0
Oil pressure switch lead wire screw			1.5	0.15	1.0
Oil filter			20	2.0	14.5
Crankshaft journal bolt	ГМ	19]	18 N⋅m (1.8 kgf-m,		
Oraniconan journal bolt	-	Initial	6	0.6	4.5
	[M6]	Final	11	1.1	8.0
Crankcase bolt		Initial	15	1.5	11.0
	[M8]	Final	26	2.6	19.0
Oil gallery plug		Гіпаі	7	0.7	5.0
Oil gallery plug	ГМ	161			
Oil gallery plug [M6] [M12]			10	1.0	7.0
		15 35	1.5	11.0	
Oil drain plus	[M16]			3.5	25.5
Oil drain plug			23	2.3	16.5
Oil gallery jet			27	2.7	19.5
Piston cooling oil jet bolt			10	1.0	7.0
Conrod cap bolt			15 N⋅m (1.5 kgf-m,		, ,
Oil cooler mounting bolt			10	1.0	7.0



Item		N⋅m	kgf-m	lbf-ft
Driveshaft bearing cover bolt	Initial	6	0.6	4.5
	Final	12	1.2	8.5
Driveshaft bearing case bolt (LH and RH)		12	1.2	8.5
Driveshaft retainer bolt		12	1.2	8.5
Gearshift arm stopper		19	1.9	13.5
Gearshift cam stopper bolt		10	1.0	7.0
Gearshift cam plate bolt		13	1.3	9.5
Gearshift cam bearing retainer screw		10	1.0	7.0
Gearshift shaft end screw		8.5	0.85	6.1
Gearshift lever shaft		40	4.0	29.0
Gearshift lever bracket bolt		28	2.8	20.0
Push rod oil seal retainer bolt		10	1.0	7.0
Starter motor mounting bolt		10	1.0	7.0
Starter motor lead wire mounting nut		6	0.6	4.5
Starter motor housing bolt		5	0.5	3.5
Starter motor brush holder nut		11	1.1	8.0
PAIR solenoid valve bracket mounting bolt		11	1.1	8.0
Throttle cable nut		4.5	0.45	3.0

FI System + Intake Air System

Item	N⋅m	kgf-m	lbf-ft
CMP sensor bolt	10	1.0	7.0
TP sensor mounting screw	3.5	0.35	2.5
STP sensor mounting screw	3.5	0.35	2.5
ISC valve mounting screw	2	0.2	1.5
CKP sensor mounting screw	5.5	0.55	4.0
CKP sensor clamp screw	5.5	0.55	4.0
HO2 sensor	25	2.5	18.0
Fuel delivery pipe mounting screw	3.5	0.35	2.5
Fuel pump mounting bolt	10	1.0	7.0
EXCVA pulley mounting bolt	5	0.5	3.5
EXCV cable bracket mounting nut	11	1.1	8.0
IAP sensor mounting screw	3.5	0.35	2.5
IAT sensor mounting bolt	1.5	0.15	1.0
GP switch mounting bolt	6.5	0.65	4.5
Intake pipe bolt	10	1.0	7.0
Intake pipe clamp screw	1.5	0.15	1.0
Air cleaner box cover screw	1.5	0.15	1.0
Air cleaner holder bolt	10	1.0	7.0
Funnel bolt	4.3	0.43	3.0
EVAP pipe mounting bolt (if equipped)	10	1.0	7.0
EVAP system purge control solenoid valve mounting nut (if equipped)	10	1.0	7.0
EVAP system purge control solenoid valve bracket bolt (if equipped)	10	1.0	7.0



Chassis

Item	N⋅m	kgf-m	lbf-ft
Steering stem head nut	90	9.0	65.0
Steering stem lock-nut	80	8.0	58.0
Steering damper bolt	23	2.3	16.5
Steering damper nut	23	2.3	16.5
Front fork upper clamp bolt	23	2.3	16.5
Front fork lower clamp bolt	23	2.3	16.5
Front fork cap bolt	35	3.5	25.5
Front fork piston rod nut	28	2.8	20.0
Front fork rod guide case	90	9.0	65.0
Front axle nut	100	10.0	72.5
Front axle pinch bolt	23	2.3	16.5
Handlebar clamp bolt	23	2.3	16.5
Handlebar balancer screw	5.5	0.55	4.0
Master cylinder holder bolt (Upper and Lower)	10	1.0	7.0
Front brake caliper mounting bolt	39	3.9	28.0
Brake hose union bolt	23	2.3	16.5
Air bleeder valve (Front caliper)	7.5	0.75	5.5
Air bleeder valve (Rear caliper)	6.0	0.6	4.5
Air bleeder valve (Front master cylinder)	6.0	0.6	4.5
Brake disc bolt (Front)	18	1.8	13.0
Brake disc bolt (Rear)	35	3.5	25.5
Rear brake pad mounting pin	18	1.8	13.0
Rear brake pad mounting pin plug	2.5	0.25	2.0
Rear brake caliper sliding pin A	27	2.7	19.5
Rear brake caliper sliding pin B	13	1.3	9.5
Rear brake master cylinder mounting bolt	10	1.0	7.0
Rear brake master cylinder rod lock-nut	18	1.8	13.0
Brake lever pivot bolt	1	0.1	0.7
Brake lever pivot bolt lock-nut	6	0.6	4.5
Clutch lever pivot nut	6.5	0.65	4.7
Clutch lever holder bolt	10	1.0	7.0
Swingarm pivot shaft	15	1.5	11.0
Swingarm pivot nut	100	10.0	72.5
Swingarm pivot lock-nut	90	9.0	65.0
Cushion lever mounting nut	98	9.8	71.0
Cushion rod mounting nut	98	9.8	71.0
Rear shock absorber bracket nut	100	10.0	72.5
Rear shock absorber mounting nut (Upper and Lower)	50	5.0	36.0
Spring adjuster lock-nut	35	3.5	25.5
Rear axle nut	100	10.0	72.5
Rear sprocket nut	60	6.0	43.0
Rear combination light mounting bolt	5	0.5	3.5
License plate light mounting nut	5	0.5	3.5
Side-stand nut	40	4.0	29.0
Side-stand bolt	50	5.0	36.0



Item	N⋅m	kgf-m	lbf-ft
Side-stand bracket mounting bolt	50	5.0	36.0
Bank sensor bolt	18	1.8	13.0
Footrest bracket bolt	23	2.3	16.5
Footrest guard screw (Left side)	4.5	0.45	3.0
Footrest holder bolt	35	3.5	25.5
Pillion footrest bracket bolt	23	2.3	16.5
Seat rail mounting bolt	50	5.0	36.0
Cowling brace mounting nut	38	3.8	27.5
Rear fender (Lower) mounting bolt	10	1.0	7.0
Rear view mirror mounting nut	10	1.0	7.0
Front reflector bolt (if equipped)	10	1.0	7.0
Front reflex reflector (if equipped)	1.8	0.18	1.3
Rear reflex reflector nut (if equipped)	1.8	0.18	1.3
Under cowling mounting screw (right side)	6.5	0.65	4.7

Cooling System

Item	N⋅m	kgf-m	lbf-ft
Impeller securing bolt	8	0.8	6.0
Water pump case screw	5.5	0.55	4.0
Water pump air bleeder bolt	13	1.3	9.5
Water pump mounting bolt	10	1.0	7.0
ECT sensor	18	1.8	13.0
Radiator reservoir tank bolt	6	0.6	4.5
Water hose clamp screw	1.5	0.15	1.0