Features & Specifications 2016 Burgman 400 ABS



Key Features

- 400cc, 4-stroke, liquid-cooled, single-cylinder, DOHC engine
- Anti-lock Brake System (ABS)
- Adjustable passenger backrest
- · Large, convenient under-seat storage

Engine Features

- Torque-rich, 400cc, 4-stroke, 1-cylinder, DOHC, fuel-injected engine produces polished performance.
- DOHC 4-valve arrangement allows ideal positioning of the intake and exhaust valves for superior mechanical advantages and efficient combustion. The benefits can be felt in smooth, instantly available acceleration.
- The Suzuki Fuel Injection system with O2 feedback plus the Pulsed-secondary AIR-injection (PAIR) system and catalyzer-equipped exhaust boost fuel efficiency and minimize emissions.
- The generous 3.6 gallon fuel tank lets you rack up lots of miles fuel stops.
- Automatic Idle Speed Control (ISC) system ensures proper engine idle speed at all times.
- Fuel use display provides information that will help you ride your Burgman 400 ABS for maximum fuel economy.
- Dash-mounted maintenance alert reminds you when it's time for service.



Chassis Features

- Strong, large-diameter steel frame uses thin-wall technology to produce an exceptionally strong, yet lightweight chassis.
- Telescopic 41mm inner-tube front forks with a generous 4.3 inches of wheel travel, and link-type mono shock absorber rear suspension has adjustable preload. The overall benefits are motorcycle levels of handling with exceptional maneuverability.
- The 14-inch front wheel carries 260mm hydraulic dual disc brake, and 13-inch rear wheel has a 210mm hydraulic disc brake for reliable control.
- Antilock Brake System (ABS)* monitors wheel speed, and matches stopping power to available traction.
- Dash-mounted parking brake lever securely locks the rear wheel.
- Sculpted bodywork expresses flow and agility, with stylish contours that exhibit quality and performance.
- Abundant luggage space; huge 62-liter under-seat storage compartment, large enough for two
 full-face helmets, plus a smaller compartment for small personal items. Convenient switchable
 under-seat lights to illuminate the entire storage area.
 - * Helmet sizes and shapes vary, so helmets may not fit in the under-seat compartment.
- Front bodywork contains three covered storage compartments; a large 10-liter compartment with a convenient DC power outlet for charging electric devices on the fly, and two smaller compartments above it.
- Stepped dual seat for comfort and confidence. The rider's backrest is adjustable in five 10mm increments at the press of a lever.
- Open footboards allow the rider to comfortably move and support the scooter at stops and starts.
- Pillion rider footrests provide comfort, letting the passenger feel planted and relaxed, even during extended rides.
- Security gate allows a chain lock to be passed through the bodywork around the frame and then around an immovable object.
- The ignition switch fitted with a magnetic security cover that opens only with correctly coded key.
- The comprehensive and easy-to-read instrument cluster incorporates a speedometer, a tachometer, an odometer, twin tripmeters, a clock, and indicators for the ambient temperature, average fuel consumption, fuel level, and coolant temperature.

Additional Features

- Stylized Suzuki "S" 3-D emblems on the front leg shield and the upper meter panel denotes the quality and sophistication of the brand.
- A variety of Genuine Suzuki Accessories for Burgman owners are available including a large selection of Suzuki logo apparel.
- 12-month limited warranty
- For more details, please visit www.suzukicycles.com.



^{*} Depending on road surface conditions, such as wet, loose, or uneven roads, braking distance for an ABS-equipped vehicle may be longer than for a vehicle not equipped with ABS. ABS cannot prevent wheel skidding caused by braking while cornering. Please drive carefully and do not overly rely on ABS.

Specifications AN400AL6 E-03: USA, E-33: California

DIMENSIONS	AND	CURB	MASS
Overall length			

Overall length	22/0 mm (89.4 in)
Overall width	760 mm (29.9 in)
Overall height	1385 mm (54.5 in)
Wheelbase	1585 mm (62.4 in)
Ground clearance	125 mm (4.9 in)
Seat height	710 mm (28.0 in)
Curb mass	
	222 kg (489 lbs)E03

ENGINE

Type	4-stroke, liquid-cooled, DOHC
Number of cylinders	1
Bore	
Stroke	77.6 mm (3.055 in)
Displacement	400 cm ³ (24.4 cu. in)
Compression ratio	10.6 : 1E-33
	11.2 : 1Others
Fuel system	Fuel injection
Air cleaner	Paper element
Starter system	Electric starter
Lubrication system	Wet sump
Idle speed	1450 ± 100 r/min

DRIVE TRAIN

Clutch	Dry shoe, automatic, centrifugal type
Gearshift pattern	, ,
Primary reduction ratio (Automatic drive)	2.200 - 0.839 (variable change)
Final reduction ratio	6.484 (31/14 × 41/14)
Drive system	V-belt drive

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Specifications AN400AL6 E-03: USA, E-33: California

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Ignition type	Electronic ignition (Transistorized)
Ignition timing	7° B.T.D.C. at 1 450 r/min
Spark plug	NGK CR7E or DENSO U22ESR-N
Battery	12V 32.4 kC (9 Ah)/10HR
Generator	Three-phase A.C. generator
Main fuse	30A
Fuse	15 /15 /10 /15 /15 /10A
ABS fuse	20 /15A
Headlight	12V 60/55W (H4) x 2
Position/parking light	
Brake light/Tail light	
Licence plate light	
Trunk light	
Front turn signal light	
Rear turn signal light	
Speedometer/Tachometer light	
Coolant temperature gauge light	
Fuel level gauge light	LED
Turn signal indicator light	LED × 2
High beam indicator light	LED
Brake lock indicator light	LED
Fuel injection indicator light	
ABS indicator light	LED

CAPACITIES

Fuel tank	13.5 L (3.6/3.0 US/Imp gal)
Engine oil, oil change	1200 ml (1.3/1.0 US/Imp qt)
With filter change	1300 ml (1.4/1.1 US/Imp qt)
Overhaul	1500 ml (1.6/1.3 US/Imp qt)
Final gear oil, oil change	180 ml (6.1/6.3 US/Imp oz)
Overhaul	190 ml (6.4/6.7 US/Imp oz)
Coolant	1.6 L (1.7/1.4 US/Imp qt)



Service Data AN400AL6 E-03: USA, E-33: California

VALVE + GUIDE

Unit: mm (in)

ITEM	STANDARD		LIMIT
Valve diam.	IN.	31.0 (1.22)	_
	EX.	27.0 (1.06)	_
Tappet clearance (when cold)	IN.	0.10 - 0.20 (0.004 - 0.008)	_
	EX.	0.20 - 0.30 (0.008 - 0.012)	_
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)	_
	EX.	0.030 - 0.057 (0.0012 - 0.0022)	_
Valve guide I.D.	IN. & EX.	4.500 - 4.512 (0.1772 - 0.1776)	_
Valve stem O.D.	IN.	4.475 - 4.490 (0.1762 - 0.1768)	_
	EX.	4.455 – 4.470 (0.1754 – 0.1760)	_
Valve stem deflection	IN. & EX.	_	0.35 (0.014)
Valve stem runout	IN. & EX.	_	0.05 (0.002)
Valve head thickness	IN. & EX.	_	0.5 (0.02)
Valve seat width	IN. & EX.	0.9 – 1.1 (0.035 – 0.043)	_
Valve head radial runout	IN. & EX.	-	0.03 (0.001)
Valve spring free length	IN. & EX.	_	38.6 (1.52)
Valve spring tension	IN. & EX.	137.3 N (14.0 kgf, 30.1 lbs) at length 33.35mm (1.313 in)	_



CAMSHAFT + CYLINDER HEAD

ITEM		LIMIT	
Cam height	INI	36.61 – 36.66	36.31
	IN.	(1.441 – 1.443)	(1.430)
	EX.	35.94 – 35.98	35.64
		(1.415 – 1.417)	(1.403)
Camshaft journal oil clearance	IN. & EX.	0.019 - 0.053	0.15
	IN. & EX.	(0.0007 - 0.0021)	(0.006)
Camshaft journal holder I.D.	IN. & EX.	22.012 – 22.025	
	IIN. & EX.	(0.8666 - 0.8671)	_
Camshaft journal O.D.	IN. & EX.	21.972 – 21.993	
	IIN. & EA.	(0.8650 - 0.8659)	_
Camshaft runout	IN. & EX.	_	0.10 (0.004)
Cam chain pin (at arrow "3")		15th pin	
Cylinder head distortion	_ 0		0.05 (0.002)

CYLINDER + PISTON + PISTON RING

ITEM		STANDARD	LIMIT
Compression pressure	1 000 – 1 080 kPa		620 kPa
	(10.0 – 10.8 kgf/cm ² , 142 – 154 psi)		(6.2 kgf/cm ² , 88 psi)
Piston to cylinder clearance		0.025 - 0.035	0.120
		(0.0010 - 0.0014)	(0.0047)
Cylinder bore		81.000 – 81.015	Nicks or
		(3.1890 – 3.1896)	scratches
Piston diam.		80.970 — 80.985	80.880
		(3.1878 – 3.1884)	(3.1843)
	Measure	at 15 mm (0.6 in) from the skirt end.	(3.1043)
Cylinder distortion		<u> </u>	0.10 (0.004)
Piston ring free end gap	1st	Approx. 6.5 (0.26)	5.2 (0.20)
	2nd 2T	Approx. 9.0 (0.35)	7.2 (0.28)
Piston ring end gap	1st & 2nd	0.06 – 0.18	0.50
	15t & 2110	(0.002 - 0.007)	(0.020)
Piston ring to groove clearance	1st	_	0.180 (0.0071)
	2nd	_	0.150 (0.0059)
Piston ring groove width	1st	1.30 – 1.32	
	130	(0.0512 – 0.0520)	
	2nd	1.01 – 1.03	_
	2110	(0.0398 - 0.0406)	
	Oil	2.01 – 2.03	_
	0"	(0.0791 – 0.0799)	
Piston ring thickness	1st	1.08 – 1.10	_
	100	(0.0425 – 0.0433)	
	2nd	0.97 – 0.99	_
	2110	(0.0382 – 0.0390)	
Piston pin bore	20.002 – 20.008		20.030
	(0.7875 – 0.7877)		(0.7886)
Piston pin O.D.	19.992 – 20.000		19.980
	(0.7871 - 0.7874)		(0.7866)

Unit: mm (in)

Unit: mm (in)

CONROD + CRANKSHAFT

Unit: mm (in)

ITEM	STANDARD	LIMIT
Conrod small end I.D.	20.006 – 20.014	20.040
	(0.7876 - 0.7880)	(0.7890)
Conrod deflection		3.0
	_	(0.12)
Conrod big end side clearance	0.10 – 0.65	1.0
	(0.004 - 0.026)	(0.04)
Conrod big end width	21.95 – 22.00	
	(0.864 - 0.866)	_
Width between crankshaft webs	59.9 – 60.1	
	(2.36 - 2.37)	_
Crankshaft thrust bearing thickness	2.025 – 2.175	
	(0.0797 - 0.0856)	_
Crankshaft runout		0.08
		(0.003)

OIL PUMP

ITEM	STANDARD	LIMIT
Oil pressure (at 60 °C, 140 °F)	Above 30 kPa (0.3 kgf/cm ² , 4.27 psi)	
	Below 110 kPa (1.1 kgf/cm², 15.65 psi)	_
	at 3 000 r/min	

CLUTCH Unit: mm (in)

ITEM	STANDARD	LIMIT
Clutch wheel I.D.	160.0 – 160.2	160.5
	(6.30 – 6.31)	(6.32)
Clutch shoe thickness	5.0	2.0
	(0.20)	(80.0)
Engage r/min	2 600 – 3 200 r/min	_
Lock-up r/min	4 000 – 5 000 r/min	_

TRANSNISSION

Unit: mm (in) except ratio

ITEM	SPECIFICATION	LIMIT
Primary reduction ratio	1.000	_
Reduction ratio	2.200 – 0.839	_
Secondary reduction ratio	2.214 (31/14)	_
Final reduction ratio	2.928 (41/14)	_
Drive V-belt width	26.1	25.1
	(1.03)	(0.99)
Movable driven face spring free	145.0	137.8
length	(5.71)	(5.43)
Movable drive face ware		0.4
	_	(0.02)



INJECTOR + FUEL PUMP + FUEL PRESSURE REGULATOR

ITEM	SPECIFICATION	NOTE
Injector resistance	Approx. 10.3 Ω at 20 °C (68 °F)	_
Fuel pump discharge amount	35 ml (1.18/1.23 US/Imp qt) For 10 sec., at 300 kPa (3.0 kgf/cm², 43 psi)	_
Fuel pressure regulator operating set pressure	Approx. 300 kPa (3.0 kgf/cm², 43 psi)	_

FI SENSORS

ITEM	SI	NOTE	
IAP sensor input voltage	4.5 – 5.5 V		
IAP sensor output voltage	Approx. 1.5	5 V – 3.5 V at idle speed	
TP sensor input voltage		4.5 – 5.5 V	
TP sensor output voltage	Closed	Approx. 0.6 V	
	Opened	Approx. 3.8 V	
ECT sensor input voltage		4.5 – 5.5 V	
ECT sensor resistance	Approx. 2	.58 kΩ at 20 °C (68 °F)	
IAT sensor input voltage		4.5 – 5.5 V	
IAT sensor resistance	Approx. 2.58 kΩ at 20 °C (68 °F)		
TO sensor resistance	1	$6.5 - 22.3 \text{ k}\Omega$	
TO sensor output voltage	Normal 0.4 – 1.4 V		
	Leaning	3.7 – 4.4 V	
Injector voltage	E	Battery voltage	
Ignition coil primary peak voltage	150 V and	more (When cranking)	(+):W, (-):Ground
HO2 sensor heater resistance	11.5 – 14	.5 Ω at 23 °C (73.4 °F)	
HO2 sensor output voltage	Idle speed	0.4 – 1.4 V	
	3 000 r/min	3.7 – 4.4 V	
STP sensor input voltage	4.5 – 5.5 V		
STP sensor output voltage	Closed Approx. 0.5 V		
	Opened	Approx. 3.9 V	
STP actuator resistance	,	Approx. 6.5 Ω	

THROTTLE BODY

ITEM	SPECIFICATION			
	E-03 E-33			
I.D. No.	05H2	05H3		
Bore size	38.0 mm (1.50 in)			
Fast idle r/min	1 500 – 2 000 r/min			
Idle r/min	1 450 ± 100 r/min			
Throttle cable play	2.0 – 4.0 mm (2.0 – 4.0 mm (0.08 – 0.16 in)		

THERMOSTAT + RADIATOR + FAN + COOLANT

ITEM	STANDA	LIMIT	
Thermostat valve opening temperature	Appro		
Thermostat valve lift	Over 3.0 mm	(0.12 in) at 95 °C (203 °F)	_
Engine coolant temperature sensor	20 °C (68 °F)	Approx. 2.58 kΩ	_
resistance	50 °C (122 °F)	Approx. 0.77 kΩ	_
	80 °C (176 °F)	Approx. 0.28 kΩ	_
	110 °C (230 °F)	Approx. 0.12 kΩ	_
Radiator cap valve opening	93	.3 – 122.7 kPa	
pressure	(0.93 – 1.23	kgf/cm ² ,13.3 – 17.4 psi)	_
Electric fan thermo-switch operating	OFF→ON	Approx. 98 °C (208 °F)	_
temperature	ON→OFF Approx. 92 °C (198 °F)		_
Engine coolant type	Use an anti-fre- aluminum radiato	_	
Engine coolant including reserve	Reverse tank Approx. 250 ml side (0.26/0.22 US/Imp qt)		_
	Engine side	Approx. 1 700 ml (1.80/1.50 US/Imp qt)	_

BRAKE + WHEEL Unit: mm (in)

ITEM		STANDARD	LIMIT
Brake disc thickness	Front	4.5 ± 0.2 (0.18 ± 0.008)	4.0 (0.16)
	Rear	5.0 ± 0.2 (0.20 ± 0.008)	4.5 (0.18)
Brake disc runout		_	0.30 (0.012)
Master cylinder bore	Front &	12.700 – 12.743	
	Rear	(0.5000 – 0.5017)	_
Master cylinder piston diameter	Front &	12.650 – 12.684	
	Rear	(0.4980 – 0.4994)	_
Brake caliper cylinder bore	Front	25.400 – 25.450	
		(1.0000 – 1.0197)	_
	Rear	27.000 – 27.050	
		(1.0630 – 1.0650)	_
Brake caliper piston diameter	Front	25.318 – 25.368	
		(0.9968 – 0.9987)	_
	Rear	26.918 – 26.968	
		(1.0598 – 1.0617)	
Brake fluid type		DOT 4	_
Wheel rim runout	Front	_	2.0 (0.08)
	Rear	_	2.0 (0.08)
Wheel axle runout	Front	_	0.25 (0.010)
	Rear	_	0.25 (0.010)
Wheel rim size	Front	14 M/C×MT3.00	_
	Rear	13 M/C×MT4.00	_

ELECTRICAL

ITEM	STANDA	ARD/S	NOTE	
Spark plug	Type NGK: CR7E DENSO: U22ESR-N			
	Gap		0.7 – 0.8 mm (0.028 – 0.031 in)	
Spark performance	Over 8.0) mm ((0.3 in) at 1 atm.	
CKP sensor resistance		196 –	- 290 Ω	
CKP sensor peak voltage	4.0 V and	l more	(When cranking)	(+):G/W, (-):BI
Ignition coil resistance	Primary		1.2 – 3.5 Ω	
	Secondary		15 – 30 kΩ	
Ignition coil primary peak voltage	150 V and	more	(When cranking)	(+):W, (-):Ground
Generator coil resistance	Charging		0.1 – 1.0 Ω	Y – Y
Generator no-load voltage (When cold)	65 V and more at 5 000 r/min			
Generator Max. output	Approx.	400 V	V at 5 000 r/min	
Starter motor brush length	Standard		7.0 (0.28)	
	Limit		3.5 (0.14)	
Regulated voltage	14.0 –	15.5 V	′ at 5 000 r/min	
Starter relay resistance		3 –	- 6 Ω	
Battery	Type designation		FTZ9-BS	
	Capacity	12 V	32.4 kC (9 Ah)/10 HR	
Fuse size	Head-light	HI	15 A	
		LO	15 A	
	Meter		15 A	
	Ignition		15 A	
	Turn signal		15 A	
	P-source		10 A	
	Main		30 A	
	ABS Motor		20 A	
	ABS Valve	е	15 A	



SUSPENSION Unit: mm (in)

ITEM	STANDARD	LIMIT
Front fork stroke	110 (4.33)	_
Front fork spring free length	347.6 (13.69)	340 (13.4)
Front fork oil type	SUZUKI FORK OIL G-10 or an equivalent fork oil	_
Front fork oil capacity (each leg)	301 ml (10.17/10.60 US/Imp oz)	_
Front fork oil level (without spring, outer tube fully compressed)	87 (3.43)	_
Front fork inner tube O.D.	41 (1.61)	_
Rear wheel travel	100 (3.94)	_
Rear shock absorber spring adjuster	3rd position	_

TIRE

ľ	ГЕМ		STANDARD	
Cold inflation	Solo riding	Front	175 kPa (1.75 kgf/cm², 25 psi)	_
tire pressure	3010 Halling	Rear	200 kPa (2.00 kgf/cm ² , 29 psi)	_
	Dual riding	Front	175 kPa (1.75 kgf/cm², 25 psi)	_
	Dual huling	Rear	250 kPa (2.50 kgf/cm ² , 36 psi)	_
Tire size		Front	120/80-14M/C 58S	_
		Rear	150/70-13M/C 64S	_
Tire type		Front	BRIDGESTONE HOOP B03G	_
		Rear	BRIDGESTONE HOOP B02G	_
Tire tread depth	1	Front	_	1.6 mm (0.06 in)
(Recommended	d depth)	Rear	_	2.0 mm (0.08 in)

FLUID CAPACITIES

ITEM		SPECIFICATION	NOTE		
Fuel type	Use only unloaded	gasoline of at least 87 pump octane or 91			
	octane (R/2 + M/2)	or higher rated by the research method.			
	Gasoline containin	g MTBE (Methyl Tertiary Butyl Ether), less			
	than 10% ethanol,	or less than 5% methanol with appropriate			
	cosolvents and cor	rosion inhibitor is permissible.			
Fuel tank capacity	Including reserve				
	Reserve	4.0 L (3.17/2.64 US/Imp gal)			
Engine oil and final gear oil type	SAE 10W-40	SAE 10W-40, API SF/SG or SH/SJ with JASO MA			
Engine oil capacity	Oil change	1 200 ml (1.3/1.0 US/Imp qt)			
	Filter change	1 300 ml (1.4/1.1 US/Imp qt)			
	Overhaul	1 500 ml (1.6/1.3 US/Imp qt)			
Final gear oil capacity	Oil change 180 ml (6.1/6.3 US/Imp oz)				
	Overhaul	190 ml (6.4/6.7 US/Imp oz)			

TIGHTENING TORQUE LIST

ENGINE

ITEM		N⋅m	kgf-m	lbf-ft
Cam chain tensioner bolt		23	2.3	16.5
Cam chain guide No.1 bolt		23	2.3	16.5
Camshaft journal holder bolt		10	1.0	7.0
Engine oil drain plug		23	2.3	16.5
Final gear oil drain plug	M8	12	1.2	8.5
Final gear oil level bolt	M10	16	1.6	11.5
Final gear oil filter bolt	M16	23	2.3	16.5
Starter clutch bolt			2.6	19.0
Generator stator bolt		11	1.1	8.0
CKP sensor bolt		6	0.6	4.5
Crankcase bolt	M8	22	2.2	16.0
	M6	11	1.1	8.0
Balancer drive gear nut	•	150	15.0	108.5
Balancer driven gear nut		50	5.0	36.0
Oil pump mounting bolt		10	1.0	7.0
Generator rotor nut		160	16.0	115.5
Final gear cover bolt		22	2.2	16.0
Clutch housing nut		85	8.5	61.5
Clutch shoe nut		105	10.5	76.0
Fixed drive face nut		105	10.5	76.0
Inner clutch cover bolt		11	1.1	8.0
Generator cover bolt	Generator cover bolt		1.1	8.0
Oil filter cap bolt		10	1.0	7.0
Cylinder head bolt	L130	25	2.5	18.0
	L190	25→42	2.5→4.2	18.0→30.5
Cam chain tension adjuster mounting bolt		10	1.0	7.0
Cam chain tension adjuster cap bolt		23	2.3	16.5
Cylinder head cover bolt		14	1.4	10.0
Starter motor mounting bolt		7	0.7	5.0
Starter motor lead wire bolt		3	0.3	2.0
Starter motor housing bolt		4	0.4	3.0
Spark plug		11	1.1	8.0
Oil sump filter cover bolt		10	1.0	7.0
Oil gallery plug (cylinder head)		10	1.0	7.0
Main gallery plug	M8	12	1.2	8.5
	M10	18	1.8	13.0
	M14	23	2.3	16.5
TDC inspection plug		23	2.3	16.5
Water jacket plug		40	4.0	29.0
Exhaust pipe bolt		23	2.3	16.5
Muffler connecting bolt		23	2.3	16.5
Muffler mounting bolt		23	2.3	16.5

COOLING SYSTEM

ITEM	N⋅m	kgf-m	lbf-ft
Cooling fan mounting bolt	7	0.7	5.0
Radiator mounting bolt	10	1.0	7.0
Cooling fan thermo-switch	17	1.7	12.5
ECT sensor	12	1.2	8.5
Thermostat case bolt	10	1.0	7.0
Thermostat case air bleeder bolt	5.5	0.55	4.3
Water pump mounting bolt	10	1.0	7.0

FI SYSTEM AND INTAKE AIR SYSTEM

ITEM	N·m	kgf-m	lbf-ft
Fuel cut valve bolt	3.5	0.35	2.5
Fuel pump mounting bolt	4.5	0.45	3.3
Fuel tank mounting bolt	10	1.0	7.0
Fuel hose bolt	10	1.0	7.0
IAT sensor mounting screw	1.3	0.13	0.95
Speed sensor bolt	10	1.0	7.0



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ITEM	N⋅m	kgf-m	lbf-ft		
Pillion rider handle bolt	23	2.3	16.5		
Front axle	65	6.5	47.0		
Front axle pinch bolt	23	2.3	16.5		
Front brake caliper pad pin	18	1.8	13.0		
Front brake caliper mounting bolt	35	3.5	25.5		
Front brake caliper bracket pin bolt	18	1.8	13.0		
Front brake caliper air bleeder valve	6	0.6	4.5		
Front brake disc bolt	23	2.3	16.5		
Brake hose union bolt	23	2.3	16.5		
Master cylinder mounting bolt	10	1.0	7.0		
Handlebar clamp bolt	23	2.3	16.5		
Front fork cylinder bolt	30	3.0	21.5		
Front fork clamp bolt	23	2.3	16.5		
Front fork cap bolt	45	4.5	32.5		
Steering stem nut	30 N·ı	30 N·m (30 kgf-m, 21.5 lbt-ft)			
	→turn clockwise 1/4 – 1/2				
Steering stem lock-nut	30	3.0	21.5		
Handlebar holder set bolt	23	2.3	16.5		
Handlebar holder clamp bolt	55	5.5	40.0		
Rear axle nut	120	12.0	87.0		
Rear brake caliper mounting bolt	23	2.3	16.5		
Rear brake caliper pad pin	18	1.8	13.0		
Rear brake disc bolt	35	3.5	25.5		
Brake-lock housing bolt	23	2.3	16.5		
Brake-lock cable lock-nut	16	1.6	11.5		
Crankcase bracket mounting nut	85	8.5	61.5		
Crankcase bracket rubber damper bolt	85	8.5	61.5		
Engine mounting nut	93	9.3	67.5		
Rear shock absorber mounting bolt	50	5.0	36.0		
Cushion lever mounting nut	80	8.0	58.0		
Rear cushion rod nut	50	5.0	36.0		
Swingarm bolt	50	5.0	36.0		
Center stand pivot bolt	50	5.0	36.0		
Brake lever pivot bolt	1	0.1	0.5		
Brake lever pivot lock-nut	6	0.6	4.5		
Brake pipe flare nut	16	1.6	11.5		
Wheel speed sensor rotor bolt (Front & Rear)	6	0.6	4.5		

