# Features & Specifications 2016 QuadSport Z90



#### **Key Features**

- Child-size (Y-12) controls for easy operation
- QuadSport Z90 is designed for adult-supervised riders age 12 and older includes many features that make learning to ride a safe and fun experience
- Easy electric starting system plus standard backup recoil starter.
- Simple screw-type throttle limiter allows adult supervisors to limit the maximum power delivery to suit the rider's ability.
- Smooth-running CVT automatic transmission provides easy operation and allows the rider to focus on riding instead of shifting.

#### **Engine Features**

- Compact 90cc 4-stroke, single-cylinder, air-cooled engine has been designed for durability and low maintenance.
- Clean-burning four-stroke engine easily achieves California Air Resources Board (CARB) emissions regulations.
- Spark-arrester equipped muffler is environmentally friendly, yet has a pleasant exhaust note.
- Large 1.6-gallon (6.0 L) fuel tank for long operating range combined with vacuum fuel petcock that automatically stops fuel flow when the engine's not running.
- Suzuki Composite Electrochemical Material (SCEM) cylinder, derived from Suzuki's highperformance, high-mileage GSX-R sportbikes, provides durability, weight reduction and superior heat dissipation.



#### **Chassis Features**

- Single A-arm front suspension with twin independent shock absorbers and single-shock rear suspension provide long wheel travel for a smooth, comfortable ride
- Drive shaft has double oil seals for long-life performance and reliability.
- Headlamp style front piece is detachable to achieve the sporty look of the QuadSport Z400.
- Large diameter semi-sealed front drum brakes and single fully sealed rear drum brake provide strong braking performance.
- Modern styling with full floorboards and a big Quad look, plus brilliant white bodywork with coordinated graphics
- One-piece 8-inch wheels with tubeless tires provide a smooth comfortable ride
- · Strong, high-rigidity steel frame is sturdy and compact.
- This machine has a low seat height of just 25.6 inches for easy mounting and confidence-inspiring operation.
- Suzuki T-shaped seat similar to the QuadSport Z400 for smooth weight transition and a comfortable ride, and is easy to remove to simplify maintenance.



#### **Additional Features**

- 12-month limited warranty is double the length of most other youth ATVs.
- Minimum Rider Age: 12 Years Old
- For more details, please visit www.suzukicycles.com.



Specifications LT-Z90L6 E-03: USA, E-33: California (2016 QuadSport Z90 model is EPA and CARB compliant)

DIMENSIONS AND CURB MASS	
Overall length	1 505 mm (59.3 in)
Overall width	875 mm (34.4 in)
Overall height	915 mm (36.0 in)
Wheelbase	1 005 mm (39.6 in)
Ground clearance	150 mm (5.9 in) ´
Seat height	650 mm (25.6 in)
Front track	700 mm (27.6 in)
Rear track	700 mm (27.6 in)
Curb mass	127 kg (280 lbs)
	.1. (19 (100 100)
ENGINE	
Type	4-stroke, air-cooled
Number of cylinders	1
Bore	45.5 mm (1.791 in)
Stroke	55.2 mm (2.173 in)
	•
Displacement	
Corrected compression ratio	9.5 : 1
Carburetor	MIKUNI VM16, single
Air cleaner	
Starter system	
Idle speed	1 800 ± 100 r/min
DRIVE TRAIN	<b>5</b>
Clutch	Dry shoe, automatic, centrifugal type
Gearshift pattern	
Primary reduction ratio (Automatic drive)	
Secondary reduction ratio	
Final reduction ratio	2.181 (24/11)
Drive chain	RK530, 60 links
0114.0010	
CHASSIS	
Front suspension	Independent, swing axle, coil spring, oil damped
Front suspensionRear suspension	Swingarm type, coil spring, oil damped
Front suspensionRear suspensionFront wheel travel	Swingarm type, coil spring, oil damped 62 mm (2.4 in)
Front suspensionRear suspension	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in)
Front suspensionRear suspensionFront wheel travel	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3°
Front suspensionRear suspensionFront wheel travelRear wheel travel	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in)
Front suspension	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3°
Front suspension	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in)
Front suspension	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6°
Front suspension. Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left)
Front suspension. Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft)
Front suspension. Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left)
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Front suspension. Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake AT19 × 7-8☆, tubeless
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Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless
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Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type Ignition timing Spark plug	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless  Electronic ignition (CDI) 10° B.T.D.C. at 1 800 r/min NGK CR6HSA or DENSO U20FSR-U
Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail. Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type Ignition timing Spark plug Battery	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless  Electronic ignition (CDI) 10° B.T.D.C. at 1 800 r/min NGK CR6HSA or DENSO U20FSR-U 12 V 21.6 kC (6 Ah) /10 HR
Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type Ignition timing Spark plug	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless  Electronic ignition (CDI) 10° B.T.D.C. at 1 800 r/min NGK CR6HSA or DENSO U20FSR-U
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Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type Ignition timing Spark plug Battery Fuse	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless  Electronic ignition (CDI) 10° B.T.D.C. at 1 800 r/min NGK CR6HSA or DENSO U20FSR-U 12 V 21.6 kC (6 Ah) /10 HR 10 A
Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type Ignition timing Spark plug Battery Fuse  CAPACITIES Fuel tank	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless  Electronic ignition (CDI) 10° B.T.D.C. at 1 800 r/min NGK CR6HSA or DENSO U20FSR-U 12 V 21.6 kC (6 Ah) /10 HR 10 A
Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail. Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type Ignition timing Spark plug Battery Fuse  CAPACITIES Fuel tank Engine oil, oil change	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless  Electronic ignition (CDI) 10° B.T.D.C. at 1 800 r/min NGK CR6HSA or DENSO U20FSR-U 12 V 21.6 kC (6 Ah) /10 HR 10 A  6.0 L (1.6/1.3 US/Imp gal) 950 ml (1.0/0.8 US/Imp qt)
Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type Ignition timing Spark plug Battery Fuse  CAPACITIES Fuel tank Engine oil, oil change with filter change	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless  Electronic ignition (CDI) 10° B.T.D.C. at 1 800 r/min NGK CR6HSA or DENSO U20FSR-U 12 V 21.6 kC (6 Ah) /10 HR 10 A  6.0 L (1.6/1.3 US/Imp gal) 950 ml (1.0/0.8 US/Imp qt) 1 050 ml (1.1/0.9 US/Imp qt)
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Front suspension Rear suspension Front wheel travel Rear wheel travel Caster Trail Toe-in Camber Steering angle Turning radius Front brake Rear brake Front tire Rear tire  ELECTRICAL Ignition type Ignition timing Spark plug Battery Fuse  CAPACITIES Fuel tank Engine oil, oil change with filter change	Swingarm type, coil spring, oil damped 62 mm (2.4 in) 61 mm (2.4 in) 3° 11 mm (0.43 in) 4.5 mm (0.18 in) 0.6° 37.5° (right & left) 2.5 m (8.2 ft) Drum brake Drum brake Drum brake AT19 × 7-8☆, tubeless AT19 × 7-8☆, tubeless  Electronic ignition (CDI) 10° B.T.D.C. at 1 800 r/min NGK CR6HSA or DENSO U20FSR-U 12 V 21.6 kC (6 Ah) /10 HR 10 A  6.0 L (1.6/1.3 US/Imp gal) 950 ml (1.0/0.8 US/Imp qt) 1 050 ml (1.1/0.9 US/Imp qt)



### **Service Data LT-Z90L6**

E-03: USA, E-33: California (2016 QuadSport Z90 model is EPA and CARB compliant)

#### **VALVE + VALVE GUIDE**

	1 :1.	mm	/:\
- 1	ınır.	mm	/In

ITEM		STANDARD		
Valve diam.	IN.	22.5 (0.89)	_	
	EX.	19 (0.75)	_	
Valve clearance (when cold)	IN.	0.05 - 0.10 (0.002 - 0.004)	_	
	EX.	0.10 - 0.15 (0.004 - 0.006)	_	
Valve guide to valve stem clearance	IN.	0.010 - 0.037 (0.0004 - 0.0015)	_	
	EX.	0.030 - 0.057 (0.0018 - 0.0022)	_	
Valve guide I.D.	IN. & EX.	5.500 - 5.512 (0.2165 - 0.2170)	_	
Valve stem O.D.	IN.	4.975 – 4.990 (0.1958 – 0.1964)	_	
	EX.	4.955 - 4.970 (0.1950 - 0.1956)	_	
Valve stem deflection	IN. & EX.	_	0.35 (0.014)	
Valve stem runout	IN. & EX.	_	0.05 (0.002)	
Valve stem end length	IN. & EX.	_	3.0 (0.12)	
Valve head thickness	IN. & EX.	_	0.5 (0.02)	
Valve seat width	IN. & EX.	_		
Valve head radial runout	IN. & EX.	_	0.03 (0.001)	
Valve spring free length	IN. & EX.	_	32.8 (1.29)	
Valve spring tension	IN. & EX.	110 – 126 N (11.0 – 12.6 kgf, 79.5 – 91.1 lbs) at length 26.8 mm (1.05 in)	_	

#### **CAMSHAFT + CYLINDER HEAD**

Unit: mm (in)

ITEM		STANDARD		
Cam height	IN.	27.92 – 27.97	27.62	
	IIV.	(1.099 – 1.101)	(1.087)	
	EX.	27.80 – 27.85	27.50	
	<u>Ε</u> Λ.	(1.094 – 1.096)	(1.082)	
Rocker arm I.D.	IN. & EX.	10.003 – 10.018		
	IIV. $\alpha \ \Box \lambda$ .	(0.393 – 0.394)	_	
Rocker arm shaft O.D.	IN. & EX.	9.981 – 9.990		
	IIV. $\alpha \sqsubseteq \lambda$ .	(0.3929 – 0.3933)	_	
Cylinder head distortion				
		<del>_</del>	(0.002)	

#### **CYLINDER + PISTON + PISTON RING**

Unit: mm (in)

ITEM		STANDARD	LIMIT	
Compression pressure		1 500 kPa (15 kgf/cm², 213 psi)		
Piston-to-cylinder clearance		0.020 - 0.030 (0.0008 - 0.0012)	0.120 (0.0047)	
Cylinder bore		45.500 – 45.515 (1.7913 – 1.7919)	Nicks or Scratches	
Piston diam.	Measure at	45.490 – 45.475 (1.7909 – 1.7903) Measure at 10 mm (0.4 in) from the skirt end.		
Cylinder distortion				
Piston ring free end gap	1st 2nd	Approx. 5.5 (0.22) Approx. 5.3 (0.21)	<u> </u>	
Piston ring end gap	1st	0.10 - 0.25 (0.003 - 0.009)	0.80 (0.031)	
	2nd	0.10 - 0.25 (0.003 - 0.009)	0.80 (0.031)	
Piston ring to groove clearance	1st	_	0.180 (0.0071)	
	2nd	_	0.150 (0.0059)	



ITEM		STANDARD	LIMIT
Piston ring groove width	1st	1.01 – 1.03 (0.0397 – 0.0405)	_
	2nd	1.04 - 1.03 (0.0397 - 0.0405)	_
	Oil	2.01 - 2.03 (0.0791 - 0.0799)	_
Piston ring thickness	1st	0.97 - 0.99 (0.0382 - 0.0390)	_
	2nd	0.97 - 0.99 (0.0382 - 0.0390)	_
Piston pin bore I.D.		14.002 – 14.008	
		(0.5512 – 0.5514)	(0.5523)
Piston pin O.D.		13.986 – 14.000	13.980
		(0.5506 – 0.5511)	(0.5503)

#### **CONROD + CRANKSHAFT**

Unit: mm (in)

ITEM	STANDARD	LIMIT
Conrod small end I.D.	14.006 – 14.024	14.040
	(0.5514 – 0.5521)	(0.5527)
Conrod deflection		3.0
	_	(0.12)
Conrod big end side clearance	0.10 - 0.45	1.0
	(0.006 - 0.019)	(0.04)
Conrod big end width	16.95 – 17.00	
	(0.67 - 0.669)	_
Crank web to web width	49.0 ± 1	
	$(1.9291 \pm 0.004)$	_
Crankshaft runout		0.08
	_	(0.003)

CLUTCH Unit: mm (in)

ITEM	STANDARD	LIMIT
Clutch housing I.D.	110.00 – 110.15 (4.331 – 4.337)	110.50 (4.350)
Clutch shoe thickness	4.0 (0.16)	2.5
Clutch engagement	2 800 – 3 400 r/min.	_
Clutch lock-up	5 400 – 6 000 r/min.	_



#### **REDUCTION GEAR + DRIVE BELT + DRIVE CHAIN**

Unit: mm (in) Except ratio

ITEM	STANDARD		LIMIT	
Reduction ratio	Variabl	e cha	nge (2.645 – 1.621)	_
Reduction gear ratio	8	3.294 (	(47/17 × 47/15)	_
Final reduction ratio		2.1	81 (24/11)	_
Drive belt width	19.9 (0.78)		18.9 (0.74)	
Movable driven face spring free length	105.0 (4.13)		99.8 (3.92)	
Drive chain	Type RK 530		_	
	Links 60		_	
	20-pitch length —		319.4 (12.57)	
Drive chain slack	15 – 25 (0.6 – 1.0)		_	

#### **CARBURETOR**

ITEM		SPECIFICATION	
Carburetor type		MIKUNI VM16H	
Bore size		16 mm	
I.D.No.		08H0	
Idle r/min		1 800 ± 100 r/min.	
Float height		16 ± 1.0 mm	
		$(0.6 \pm 0.04 \text{ in})$	
Main jet	(M.J.)	#80	
Jet needle	(J.N.)	4LA43-1	
Needle jet	(N.J)	E-1M	
Pilot jet	(P.J)	#17.5	
Air screw	(A.S.)	PRE-SET (1, ¾)	
Throttle cable play		3 – 5 mm	
		(0.12 – 0.20 in)	



ELECTRICAL Unit: mm (in)

ITEM		STAND	STANDARD/SPECIFICATION		NOTE
Spark plug	Spark plug		NGK: CR6HSA DENSO: U20FSR-U	_	
		Gap	0.7 – 0.8 (0.028 – 0.031)	_	
Spark performance		Ove	er 8 (0.3) at 1 atm.	_	
Ignition coil resistar	nce	Primary	0.1 – 0.7 Ω	_	Terminal – Terminal
		Secondary	14 – 20 kΩ	_	Plug cap – Terminal
Ignition coil primary	ition coil primary peak voltage		150 V and more		⊕: Ground ⊝: B
CKP sensor peak v	oltage	1	.5 V and more	_	+: Br -: Ground
Generator coil resis	tance	Charging	$0.5-2.0~\Omega$	_	W/R – Ground
		CKP sensor	150 – 230 Ω	_	Br – Ground
Generator no-load when engine is col	•	20 V (AC)	and more at 2 800 r/min.	_	
Generator output		70	W at 5 000 r/min.	_	
Regulated voltage			13.5 – 15.2 V	_	
Starter relay resista	nce	3 – 6 Ω		_	
Battery Type designat		YTX7A-BS		_	
	Capacity	12 V 2	1.6 kC (6 Ah)/10 HR	_	
Fuse size	Main		10 A	_	
Starter motor brush length		7.0 (0.27)		5.0 (0.19)	

#### **BRAKE + WHEEL**

Unit: mm (in)

ITEM		STANDARD	LIMIT
Front brake lever play		4 – 6	
		(0.16 - 0.24)	_
Rear brake lever play		3 – 5	
		(0.12 - 0.26)	_
Brake drum I.D.	Front		110.7
	FIOIIL	_	(4.35)
	Rear		130.7
	hear	_	(5.14)
Rear axle runout	Door		6.0
	Rear	_	(0.23)
Wheel rim size	Front &	AT19 × 7 − 8 ☆	
	Rear	ATT9 x 7 = 8 ×	_
Toe-in (with 63 kg)		4.5 ± 3	
		$(0.17 \pm 0.1)$	
Turning radius		2.5 m	
		(8.2 ft)	_
Camber		+0.6	
Caster		3°	
Trail		11	
		(0.4)	
Steering angle		37.5° (Right & Left)	_

TIRE Unit: mm (in)

ITEM		STANDARD		
Cold inflation tire pressure	Front	22.5 kPa		
(Solo riding)	FIOIIL	(0.225 kgf/cm², 3.3 psi)	_	
	Door	20 kPa		
	Rear	(0.20 kgf/cm², 2.9 psi)	_	
Tire size	Front	AT 19 × 7-8 ☆, tubeless	_	
	Rear	AT 19 × 7-8 ☆, tubeless	_	
Tire tread depth	Front		4.0	
	Front	<del>_</del>	(0.16)	
	Rear		4.0	
	near		(0.16)	

SUSPENSION Unit: mm (in)

ITEM	STANDARD	LIMIT	
Front wheel travel	62		
	(2.4)		
Rear wheel travel	61		
	(2.4)		
Swingarm pivot shaft runout		0.6	
	_	(0.02)	

### **FUEL + OIL**

ITEM		NOTE		
Fuel type	Use only un			
	octane (R/2 + M/2) or 91 octane or higher rated			
	by the Rese			
	Gasoline co	Gasoline containing MTBE (Methyl Tertiary		
	Butyl Ether)	, less than 10 % ethanol, or less		
	than 5 % m	ethanol with appropriate cosolvents		
	and corrosi	on inhibitor is permissible.		
Fuel tank capacity	6.0 L			
		(0.7/0.6 US/Imp gal)		
Engine oil type	SAE 10W-40, API SF/SG or SH/SJ with JASO MA			
Engine oil capacity	Change	950 ml		
		(1.6/1.3 US/Imp qt)		
	Filter	1 050 ml		
	charge	(2.21/1.84 US/Imp qt)		
	On a side and	1 100 ml		
	Overhaul	(1.2/1.0 US/Imp qt)		
Final reduction gear box oil type	SAE 10W-40, API SF/SG or SH/SJ with JASO MA			
Final reduction gear box oil capacity	Change	90 ml		
		(3.0/3.2 US/Imp oz)		
	Overhaul	100 ml		
		(3.4/3.5 US/Imp oz)		

## TIGHTENING TORQUE ENGINE

ITEM		N⋅m	kgf-m	lb-ft
Cylinder head eaver helt	Initial	10	1.0	7.0
Cylinder head cover bolt	Final	14	1.4	10.0
Cylinder head nut	M12	25	2.5	18.0
	M10	10	1.0	7.0
Valve clearance adjuster locknut		10	1.0	7.0
Cam sprocket bolt		11	1.1	8
Cam chain guide mounting bolt		10	1.0	7.0
Cam shaft retainer screw		5.5	0.55	4.0
Cam chain tension adjuster mou	nting bolt	10	1.0	7.0
Generator rotor nut		80	8.0	58.0
Limit clutch nut		75	7.5	54
Clutch shoe nut		60	6.0	43.5
Fixed drive face nut		50	5.0	36.0
Starter clutch bolt		10	1.0	7.0
Generator coil mounting bolt		10	1.0	7.0
CKP sensor mounting bolt		6	0.6	4.5
Crankcase bolt		10	1.0	7.0
Generator rotor cover bolt		10	1.0	7.0
Generator cover cap		15	1.5	11.0
Valve timing inspection plug		17.5	1.75	12.5
Crank case cover bolt		10	1.0	7.0
Engine oil drain plug		17.5	1.75	12.5
Final reduction gear box cover bo	olt	10	1.0	7.0
Final reduction gear box drain		10	1.0	7.0
Engine mounting put	(Front)	100	10	72.5
Engine mounting nut	(under and rear)	60	6.0	43.5
Engine mounting upper bracket		35	3.5	25.5
Muffler mounting bolt		23	2.3	16.5
Muffler clamp bolt		12	1.2	8.5
Exhaust pipe nut		23	2.3	16.5
Recoil starter friction plate bolt		5	0.5	3.5
Spark plug		11	1.1	8.0
Carburetor mounting bolt		6	0.6	4.5
Intake pipe bolt		6	0.6	4.5
Main oil gallery plug		12	1.2	8.5
Starter motor lead wire mounting	bolt	4	0.4	3.0
Starter relay lead wire mounting	bolts	4.5	0.45	3.0
Rear axle housing bolt		60	6.0	43.5



#### **FUEL**

ITEM	N⋅m	kgf-m	lb-ft
Fuel valve bolt	4.5	0.45	3.0

#### **CHASSIS**

ITEM		N⋅m	kgf-m	lb-ft
Front suspension arm pivot nut		65	6.5	47.0
Steering knuckle arm nut		60	6.0	43.5
Tie-rod end nut		50	5.0	36.0
Tie-rod locknut		29	2.9	21.0
Steering shaft lower nut		35	3.5	25.5
Steering shaft holder bolt		23	2.3	17.0
Handlebar clamp bolt		25	2.5	18.0
Front shock absorber bolt	(upper and lower)	50	5.0	36.0
Front hub nut		65	6.5	47.0
Wheel set nut (front and rear)		55	5.5	40.0
Front brake cable equalizer bolt		8	0.8	6.0
Front brake cam lever nut		8	0.8	5.8
Swingarm pivot nut		102	10.2	74.0
Rear shock absorber bolt	(upper)	29	2.9	21.0
	( lower)	94	9.4	68.0
Rear hub nut		75	7.5	54.0
Rear brake cam lever nut		8	0.8	6.0
Rear axle housing set bolt		110	11.0	79.0
Rear sprocket nut		28	2.8	20.0
Footrest mounting bolt		55	5.5	40.0
Rear axle nut		180	18.0	130.0