# Features & Specifications 2016 V-Strom 1000 ABS



#### Introduction

• The V-Strom 1000 ABS\* is designed for unforgettable sport-adventure riding. It has a Suzuki fuel-injected, 90-degree V-twin engine tuned for incredible low-end and mid-range torque, so you can tap into thrilling acceleration in every gear. It is also equipped with traction control\*\*, a key to its versatile capabilities. That performance is matched by a lightweight chassis and advanced suspension that provides remarkably crisp handling even on the tightest back roads.

#### **Key Features**

- 1037cc, fuel-injected, 90-degree, V-twin engine
- Suzuki's Traction Control System
- Anti-Lock Brake System (ABS)
- Tokico 4-piston monobloc front brake calipers with 310mm floating-mount dual discs

#### **Engine Features**

- The four-stroke, liquid-cooled, DOHC, 1037cc 90-degree V-twin engine is designed to deliver outstanding performance across the entire powerband. This broad capability is necessary to take on the road surfaces that riders encounter during long-distance tours, such as congested urban streets, stone-strewn roads, high-speed highways and twisting, winding roads.
- Pistons were engineered with use of FEM analysis to achieve ideal rigidity and weight.
- Suzuki Composite Electrochemical Material (SCEM)-plated cylinder bores are integrated into the upper crankcase for low weight, increased durability, reduced friction and excellent heat dissipation.
- The EFI system employs 10-hole injectors on each throttle body to improve fuel atomization for superior combustion efficiency and frugal fuel consumption.
- Twin throttle bodies with Suzuki Dual Throttle Valve (SDTV) system contribute to better throttle response and torque at the low-to-mid RPM range, while still producing peak performance.



- Advanced 32-bit ECM also operates the Automatic Idle Speed Control (ISC) which improves cold starting and stabilizes the engine idle.
- The single-silencer exhaust configuration reduces weight and has a lower center of gravity to enhance handling and maneuverability.
- Suzuki Exhaust Tuning (SET) servo-controlled butterfly valve helps enhance torque, response and acceleration, especially at low-to-mid rpm range.
- The Suzuki Pulsed-secondary AIR-injection (PAIR) system injects fresh air into the exhaust ports while the exhaust is fitted with a large-volume catalyzer that enables the bike to satisfy a variety of US and international emission standards without sacrificing any performance.
- State-of-the-art transistorized digital ignition system contributes to a more complete combustion by igniting the mixture at the ideal moment.
- Twin iridium type spark plugs are fitted to each cylinder to provide a more condensed and hotter spark yet last longer than convention plugs.



- The output of the six-speed, close-ratio transmission is managed by the Suzuki Clutch Assist System (SCAS). This system works like a slipper clutch by allowing a small amount of clutch slip to enable smooth down shifts. It also works as an assist clutch to make the lever easier to pull.
- Suzuki's debuted its first motorcycle traction control system on the V-Strom 1000 ABS, which enables the rider to control the throttle with more confidence in a variety of riding conditions.
  - o The traction control system continuously monitors front and rear wheel speeds, throttle opening, engine speed, and transmission gear. It quickly reduces engine output when it detects wheel spin by adjusting ignition timing and air delivery.
  - o The rider can select one of three modes (1, 2, and OFF). Modes 1 and 2 differ in terms of sensitivity. Mode 1 has lower sensitivity; it allows a certain degree of rear wheel spin for good road conditions. Mode 2 has higher sensitivity; the system engages traction control sooner and is for poor road conditions.
- The charging system uses a durable, three-phase stator with an open-style regulator/rectifier that reduces mechanical drag and heat while producing higher output at lower engine speeds.



#### **Chassis Features**

- The advanced chassis is the foundation of a compact, lightweight adventure-ready package that provides comfort and enjoyment to a variety of riders.
- Seat and fuel tank joint creates a slim cockpit thanks to the narrow V-twin engine design, enabling the rider legs to reach to the ground easier than other models in the class.
- The aluminum, twin-spar frame was designed with the latest FEM analysis technology. It is stiffer and 13% lighter than that of the previous generation V-Strom.
- 43mm KYB inverted front forks provide a sporty yet plush ride in diverse conditions. The front forks have fully adjustable spring preload plus compression and rebound damping force.
- The single-shock, link-style rear suspension features rebound damping force adjustment plus remote, hand-operated spring pre-load adjuster.
- Tokico mono-block front brake calipers are mated with 310mm floating-mount dual discs for strong braking performance.
- Standard anti-lock brake system (ABS) monitors the wheel speeds 50 times per wheel rotation to match stopping power to the available traction.
- Lightweight 10-spoke cast-aluminum wheels (manufactured for Suzuki by Enkei) combine nimble handling with sporty looks.
- A height- and angle-adjustable windscreen was carefully shaped through extensive wind-tunnel testing to reduce wind noise and rider fatigue. The angle is easily adjusted by hand.
- The instruments include an analogue tachometer and a brightness-adjustable LCD speedometer. LCD readouts include an odometer, dual trip meters, the gear position, the coolant and ambient temperatures, the voltage, the riding range, the average fuel consumption, the instantaneous fuel consumption, the traction control mode, a fuel gauge, and a clock.
- The rider can switch between traction control modes and LCD readings using the left handlebar switch.
- 12V DC outlet is conveniently located below the instrument panel. The SAE socket is ideal for powering a GPS unit or charging mobile devices.
- To emphasize Suzuki's heritage, the bike's front fairing and beak reflects design cues from the 1988 DR750S, Suzuki's first adventure touring motorcycle.
- The bright, halogen headlights have the distinctive vertical configuration seen on the Hayabusa and GSX-R sportbikes.
- Rear tail and brake light uses LEDs, which offer higher visibility and greater durability than bulbs.
- The seat is shaped for comfort and to allow riders to easily put their feet on the ground. The side walls of the seat have a high-grip texture for strong hold.

#### **Additional Features**

- A variety of Genuine Suzuki Accessories for V-Strom owners are available including a large selection of Suzuki logo apparel.
- Additional lock tumblers that match the bike's ignition key are included so you can add Suzuki accessory side cases and have the convenience of one-key operation.
- 12-month limited warranty
- For more details, please visit www.suzukicycles.com.

\*The traction control system is not a substitute for the rider's throttle control. It cannot prevent loss of traction due to excessive speed when the rider enters a turn and/or applies the brakes. Traction control cannot prevent the front wheel from losing grip.



<sup>\*</sup> Depending on road surface conditions, such as wet, loose, or uneven roads, braking distance for an ABS-equipped vehicle may be longer than for a vehicle not equipped with ABS. ABS cannot prevent wheel skidding caused by braking while cornering. Please drive carefully and do not overly rely on ABS.

# **Specifications DL1000AL6** E-03: USA, E-33: California

#### **DIMENSIONS AND CURB MASS**

| Overall length   | 2285 mm (90.0 in) |
|------------------|-------------------|
| Overall width    | 865 mm (34.1 in)  |
| Overall height   | 1410 mm (55.5 in) |
| Wheelbase        |                   |
| Ground clearance | 165 mm (6.5 in)   |
| Seat height      | 850 mm (33.5 in)  |
| Curb mass        | 228 kg (503 lbs)  |

#### **ENGINE**

| Type                | 4-stroke, liquid-cooled, DOHC, 90-degreeV-twin |
|---------------------|--|
| Number of cylinders |  |
| Bore                | 100.0 mm (3.937 in)                            |
| Stroke              | 66.0 mm (2.598 in)                             |
| Displacement        | 1037 cm <sup>3</sup> (63.3 cu. in)             |
| Compression ratio.  |  |
| Fuel system         | Fuel injection                                 |
| Air cleaner         | Paper element                                  |
| Starter system      | Electric                                       |
| Lubrication system  | Wet sump                                       |
| Idle speed          | 1100 - 1300 r/min                              |

#### **DRIVE TRAIN**

| 21412 110 HI            |                       |
|-------------------------|-----------------------|
| Clutch                  |                       |
| Transmission            | 6-speed constant mesh |
| Gearshift pattern       | 1-down, 5-up          |
| Primary reduction ratio |                       |
| Gear ratios, Low        |                       |
| 2nd                     |                       |
| 3rd                     | ,                     |
| 4th                     | ,                     |
| 5th                     |                       |
| Тор                     | ,                     |
|                         |                       |
| Final reduction ratio   | 2.411 (41/17)         |
| Drive chain             | RK525SMOZ8, 116 links |

#### CHASSIS

| CHACCIC           |  |
|-------------------|--|
| Front suspension  | Inverted telescopic, coil spring, oil damped |
| Rear suspension   | Link type, coil spring, oil damped           |
| Front fork stroke |  |
| Rear wheel travel | 160 mm (6.3 in)                              |
| Caster            | ,  |
| Trail             |  |
| Steering angle    | ,  |
| Turning radius    | 2.9 m (9.5 ft)                               |
| Front brake       | Disc brake, twin                             |
| Rear brake        | Disc brake                                   |
| Front tire        | 110/80R19M/C (59V), tubeless                 |
| Rear tire         |  |
|                   | ( )  |



# **Specifications DL1000AL6** E-03: USA, E-33: California

| ELECTRICAL Ignition type Ignition timing Spark plug Battery Generator Main fuse Fuse Headlight  Position/Parking light Brake/Tail light Turn signal light License plate light Combination meter light Neutral indicator light High beam indicator light Turn signal indicator light Oil pressure/Coolant temperature indicator light FI/SD indicator light Fuel level indicator light Engine RPM indicator light Engine RPM indicator light | 3° B.T.D.C. at 1150 r/min NGK LMAR8BI-9 12V 43.2 kC (12 Ah)/10 HR Three-phase A.C. generator 30A 15/15/15/15/10/10/3A 12V 65W (H9)High beam 12V 55W (H7)Low beam 12V 5W x 2 LED 12V 21W 12V 5W LED |
|---|--|
| CAPACITIES Fuel tank Engine oil, oil change. with filter change overhaul. Coolant.  | 2700 ml (2.9/2.4 US/lmp qt)<br>3100 ml (3.5/2.9 US/lmp qt)<br>3500 ml (3.7/3.1 US/lmp qt)  |

### Service Data DL1000AL6 E-03: USA, E-33: California

#### **Engine General Information and Diagnosis**

| Item  | Standard / Specification |                       | Limit / Note  |
|---|--------------------------|-----------------------|---------------|
| IAP sensor power supply voltage (#1 & #2)                     | 4.5 – 5.5 V              |                       | <u> </u>      |
| IAP sensor output voltage (#1 & #2)                           | ldle speed<br>at 1 atm.  | Approx. 2.5 V         | _             |
| IAT sensor input voltage                                      |                          | 4.5 – 5.5 V           | <u> </u>      |
| IAT sensor output voltage                                     |                          | 0.15 – 4.85 V         | <u> </u>      |
| IAT sensor resistance   | 0 °C (32 °F)             | 5400 – 6600 Ω         | <u> </u>      |
| ECT sensor input voltage                                      |                          | 4.5 – 5.5 V           | <u> </u>      |
| ECT sensor output voltage                                     |                          | 0.15 – 4.85 V         | <u> </u>      |
| ECT sensor resistance   | 20 °C (68 °F)            | 2320 – 2590 Ω         | <u> </u>      |
| TP sensor power supply voltage                                |                          | 4.5 – 5.5 V           | <u> </u>      |
| TP sensor output voltage                                      | Closed                   | Approx. 1.1 V         | <u> </u>      |
| TP sensor output voltage                                      | Opened                   | Approx. 4.3 V         | _             |
| HO2 sensor output voltage (#1 & #2)                           | Idle speed               | Approx. 0.6 V or less |               |
| HO2 sensor output voltage (#1 & #2)                           | 6000 r/min               | Approx. 0.6 V or more | _             |
| HO2 sensor heater power supply voltage (#1 & #2)              |                          | Battery voltage       | _             |
| HO2 sensor heater resistance (#1 & #2)                        | 23 °C (73 °F)            | $6.7 - 9.5 \Omega$    | <u> </u>      |
| Injector power supply voltage                                 | , ,                      | Battery voltage       | <u> </u>      |
| Injector resistance   | 20 °C (68 °F)            | 11.5 – 12.5 Ω         | _             |
| Continuity between each injector terminal and ground          | ∞ Ω (Infinity)           |                       | _             |
| FP relay power supply voltage                                 |                          | Battery voltage       | _             |
| CKP sensor resistance   | 145 – 225 Ω              |                       | _             |
| Continuity between each CKP sensor terminal and ground        | ∞ Ω (Infinity)           |                       | _             |
| CKP sensor peak voltage                                       | 4.5 V or more            |                       | When cranking |
| EVAP system purge control solenoid valve power supply voltage |                          | Battery voltage       | E33           |
| EVAP system purge control solenoid valve resistance           | 20 °C (68 °F)            | 30 – 34 Ω             | E33           |
| Cooling fan relay power supply voltage                        |                          | Battery voltage       | <u> </u>      |
| TO sensor power supply voltage                                |                          | 4.5 – 5.5 V           | _             |
| TO concer voltage   | Normal                   | 0.4 – 1.4 V           | _             |
| TO sensor voltage   | Leaning 65°              | 3.7 – 4.4 V           | _             |
| TO sensor resistance  | _                        | 16.5 – 22.3 kΩ        | _             |
| STP sensor power supply voltage                               |                          | 4.5 – 5.5 V           | _             |
| STP sensor output voltage                                     | Closed                   | Approx. 0.6 V         | _             |
| STF sensor output voltage                                     | Opened                   | Approx. 4.5 V         | _             |
| STVA resistance   |                          | Approx. 7 Ω           |               |
| ECM power supply voltage                                      |                          | Battery voltage       |               |

#### **Emission Control Devices**

| Item                                     | Standard / Specification |            | Limit / Note |
|--|--------------------------|------------|--------------|
| EVAP system purge control solenoid valve | 20 °C (68 °F)            | 30 – 34 Ω  | E33          |
| resistance                               | 20 0 (00 1)              | 30 - 34 22 | ⊏აა          |



#### **Engine Electrical Devices**

| Item                               |                | Standard / Specification     |               |  |
|------------------------------------|----------------|------------------------------|---------------|--|
| Throttle cable play                | 2              | .0 – 4.0 mm (0.08 – 0.16 in) | _             |  |
| Idle speed (When engine is warmed) |                | 1100– 1300 r/min             |               |  |
| Fast idle speed                    |                | 1500 r/min                   | _             |  |
| IAT sensor resistance              | 0 °C (32 °F)   | 5400 – 6600 Ω                | _             |  |
| Selisor resistance                 | 80 °C (176 °F) | 290 – 390 Ω                  | _             |  |
|                                    | -20 °C (-4 °F) | 13840 – 16330 Ω              | _             |  |
| ECT sensor resistance              | 20 °C (68 °F)  | 2320 – 2590 Ω                | _             |  |
|                                    | 80 °C (176 °F) | 310 – 326 Ω                  | _             |  |
| GP switch voltage                  |                | 0.6 V or more                |               |  |
|                                    |                |                              | For Thailand, |  |
| Throttle body I.D. No.             |                | 31J1                         |               |  |
| Throttle body I.D. No.             |                |                              | China         |  |
|                                    |                | 31J0                         |               |  |
| Throttle body bore size            |                | 45 mm (1.8 in)               |               |  |

#### **Engine Mechanical**

| Item                            |  | Limit / Note                            |                      |
|---------------------------------|--|---|----------------------|
| Compression pressure            | 1000 1100 l-D- (10 11 l-m)                       |   | 800 kPa              |
| (Automatic de-comp. actuated)   | 1000 - 1400 kPa (10 - 14 kgf/cm², 142 - 199 psi) |   | (8 kgf/cm², 114 psi) |
| Compression pressure difference |  |   | 200 kPa              |
| Compression pressure difference |  | <del>_</del>                            | (2 kgf/cm², 28 psi)  |
| Com boight                      | IN.  | 36.28 – 36.32 mm (1.428 – 1.430 in)     | 35.98 mm (1.417 in)  |
| Cam height                      | EX.  | 35.68 – 35.72 mm (1.405 – 1.406 in)     | 35.38 mm (1.393 in)  |
| Camshaft journal oil clearance  | IN. & EX.  | 0.019 – 0.053 mm (0.0007 – 0.0021 in)   | 0.150 mm (0.0059 in) |
| Camshaft journal holder I.D.    | IN. & EX.  | 22.012 – 22.025 mm (0.8666 – 0.8671 in) | _                    |
| Camshaft journal O.D.           | IN. & EX.  | 21.972 – 21.993 mm (0.8650 – 0.8659 in) | _                    |
| Camshaft runout                 | IN. & EX.  | _                                       | 0.10 mm (0.004 in)   |
| Valve clearance (When engine is | IN.  | 0.10 – 0.20 mm (0.004 – 0.008 in)       | _                    |
| cold)                           | EX.  | 0.20 – 0.30 mm (0.008 – 0.012 in)       | _                    |
| Valve diameter                  | IN.  | 36 mm (1.4 in)                          | _                    |
| valve diameter                  | EX.  | 33 mm (1.3 in)                          | _                    |
| Valve stem runout               | IN. & EX.  | _                                       | 0.05 mm (0.002 in)   |
| Valve head radial runout        | IN. & EX.  | _                                       | 0.03 mm (0.001 in)   |
| Valve head thickness            | IN. & EX.  | _                                       | 0.5 mm (0.02 in)     |
| Valve stem deflection           | IN. & EX.  | _                                       | 0.35 mm (0.014 in)   |
| Valve stem O.D.                 | IN.  | 5.475 – 5.490 mm (0.2156 – 0.2161 in)   | _                    |
| valve stelli O.D.               | EX.  | 5.455 – 5.470 mm (0.2148 – 0.2154 in)   | _                    |
| Valve seat width                | IN.  | 1.17 – 1.37 mm (0.046 – 0.054 in)       |                      |
|                                 | EX.  | 1.31 – 1.51 mm (0.052 – 0.059 in)       | _                    |
| Valve guide I.D.                | IN. & EX.  | 5.500 – 5.512 mm (0.2165 – 0.2170 in)   | _                    |
| Valve guide to valve stem       | IN.  | 0.010 – 0.037 mm (0.0004 – 0.0015 in)   | _                    |
| clearance                       | EX.  | 0.030 - 0.057 mm (0.0012 - 0.0022 in)   | _                    |
| Valve spring free length        | IN. & EX.  | _                                       | 39.6 mm (1.56 in)    |
| Valve spring preload when       | IN. & EX.  | 197 – 227 N                             |                      |
| compressed to 35.6 mm (1.40 in) | IIV. & LX.                                       | (20.1 – 23.1 kgf, 44.3 – 51.0 lbf)      |                      |
| Cylinder head distortion        |  | 0.05 mm (0.002 in)                      |                      |
| Cylinder distortion             |  | 0.05 mm (0.002 in)                      |                      |
| Cylinder bore                   | 100.000  | No nicks or Scratches                   |                      |
| Piston diameter                 | 99.980<br>Measure                                | 99.880 mm (3.9323 in)                   |                      |
| Piston to cylinder clearance    | 0.015  | 0.120 mm (0.0047 in)                    |                      |
| -                               | 1st  |   | 0.180 mm (0.0071 in) |
| Piston ring to groove clearance | 2nd  | _                                       | 0.150 mm (0.0059 in) |

| Item                             |                                       | Standard / Specification                | Limit / Note          |  |
|----------------------------------|---------------------------------------|---|-----------------------|--|
|                                  | 1st                                   | 0.83 – 0.85 mm (0.0327 – 0.0335 in)     |                       |  |
| Dictor ring groove width         | 151                                   | 1.25 – 1.27 mm (0.0492 – 0.0500 in)     | _                     |  |
| Piston ring groove width         | 2nd                                   | 1.01 – 1.03 mm (0.0398 – 0.0406 in)     | _                     |  |
|                                  | Oil                                   | 2.01 – 2.03 mm (0.0791 – 0.0799 in)     | _                     |  |
|                                  | 1st                                   | 0.76 - 0.81 mm (0.0299 - 0.0319 in)     |                       |  |
| Piston ring thickness            | 151                                   | 1.08 – 1.10 mm (0.0425 – 0.0433 in)     | _                     |  |
|                                  | 2nd                                   | 0.97 – 0.99 mm (0.0382 – 0.0390 in)     | _                     |  |
| Distanting free and gan          | 1st                                   | Approx. 11.0 mm (0.43 in)               | 8.8 mm (0.35 in)      |  |
| Piston ring free end gap         | 2nd                                   | Approx. 13.9 mm (0.55 in)               | 11.1 mm (0.43 in)     |  |
| Piston ring end gap              | 1st                                   | 0.10 – 0.25 mm (0.004 – 0.010 in)       | 0.50 mm (0.020 in)    |  |
| Pistori firig erid gap           | 2nd                                   | 0.30 – 0.45 mm (0.012 – 0.018 in)       | 0.70 mm (0.028 in)    |  |
| Piston pin bore I.D.             |                                       | – 22.008 mm (0.8662 – 0.8665 in)        | 22.030 mm (0.8673 in) |  |
| Piston pin O.D.                  | 21.995                                | 21.995 – 22.000 mm (0.8659 – 0.8661 in) |                       |  |
| Conrod small end I.D.            | 22.010                                | 0 – 22.018 mm (0.8665 – 0.8668 in)      | 22.040 mm (0.8677 in) |  |
| Conrod big end side clearance    | 0.1                                   | 7 – 0.32 mm (0.007 – 0.013 in)          | 0.50 mm (0.020 in)    |  |
| Conrod big end width             | 21.9                                  | 5 – 22.00 mm (0.864 – 0.866 in)         | _                     |  |
| Crank pin width                  | 44.1                                  | 7 – 44.22 mm (1.739 – 1.741 in)         | _                     |  |
| Conrod big end oil clearance     | 0.032                                 | 2 – 0.056 mm (0.0013 – 0.0022 in)       | 0.080 mm (0.0031 in)  |  |
| Conrod big end I.D.              | 48.000                                | – 48.016 mm (1.8898 – 1.8904 in)        | _                     |  |
| Crank pin O.D.                   | 44.976                                | _                                       |                       |  |
| Crank pin bearing thickness      | 1.480                                 | 1.480 – 1.496 mm (0.0583 – 0.0589 in)   |                       |  |
| Crankshaft journal O.D.          | 47.985                                | 47.985 – 48.000 mm (1.8892 – 1.8898 in) |                       |  |
| Crankshaft journal oil clearance |                                       | 0.080 mm (0.0031 in)                    |                       |  |
| Crankcase journal I.D.           | 52.000                                | _                                       |                       |  |
| Crankcase journal bearing        | 1.999 – 2.008 mm (0.0787 – 0.0791 in) |   | _                     |  |
| thickness                        |                                       | 5.2 – 25.4 mm (0.99 – 1.00 in)          |                       |  |
| Crankshaft journal holder width  |                                       | _                                       |                       |  |
| Crankshaft journal width         | 25.5                                  | _                                       |                       |  |
| Crankshaft runout                |                                       | _                                       | 0.05 mm (0.002 in)    |  |

#### **Engine Lubrication System**

| Item                            |                | Standard / Specification            |   |  |
|---------------------------------|----------------|-------------------------------------|---|--|
| Oil pressure (at 60 °C, 140 °F) | 3000 r/min     | 400 – 700 kPa                       |   |  |
| Oil pressure (at 60 °C, 140 °F) | 3000 1/111111  | (4 – 7 kgf/cm², 57 – 100 psi)       | _ |  |
|                                 | Oil change     | 2700 ml (2.9 US qt, 2.4 Imp qt)     | _ |  |
|                                 | Oil and filter | 3100 mi (3.3 US qt, 2.7 imp qt)     |   |  |
| Necessary amount of engine oil  | change         |                                     | _ |  |
|                                 | Engine         |                                     |   |  |
|                                 | overhaul       | 3300 IIII (3.7 03 qt, 3.1 IIIIp qt) |   |  |

#### **Engine Cooling System**

| Item                                 |                               | Standard / Specification                           |             |  |
|--------------------------------------|-------------------------------|--|-------------|--|
| Engine coolant                       | Reservoir tank side           | Approx. 230 mi (0.24 US qt, 0.20 imp qt)           | _           |  |
|                                      | Engine side                   | Approx. 1900 ml (2.0 US qt, 1.6 lmp qt)            | _           |  |
| Radiator cap valve opening pressure  | 108 – 137                     | 108 – 137 kPa (1.1 – 1.4 kgf/cm², 15.4 – 19.5 psi) |             |  |
| Cooling fan operating                | ON→OFF                        | Approx. 100 °C (212 °F)                            | _           |  |
| temperature                          | OFF→ON                        | Approx. 105 °C (221 °F)                            | _           |  |
| Thermostat valve opening temperature | 86.5 – 89.5 °C (188 – 193 °F) |  | _           |  |
| Thermostat valve lift                | Over                          | 8 mm (0.31 in) at 100 °C (212 °F)                  | <del></del> |  |



#### **Fuel System**

| Item                                      | Standard / Specification               | Limit / Note |
|---|--|--------------|
| Fuel pressure                             | Approx. 300 kPa (3.0 kgf/cm², 43 psi)  | _            |
| Fuel pump discharge amount per 10 seconds | 167 ml (5.6 US oz, 5.9 lmp oz) or more | _            |

#### **Ignition System**

| Item                               |           | Standard / Specification        | Limit / Note                   |  |
|------------------------------------|-----------|---------------------------------|--------------------------------|--|
| Firing order                       |           | 1.2                             |                                |  |
| Spark plug                         | Type      | NGK: LMAR8BI-9                  | _                              |  |
| Spark plug                         | Gap       | 0.8 – 0.9 mm (0.031 – 0.035 in) | _                              |  |
| Spark performance                  |           | Over 8 mm (0.3 in) at 1 atm.    | _                              |  |
| Ignition coil primary peak voltage |           | 150 V or more                   | _                              |  |
| lanition coil recistance           | Primary   | 3.06 – 4.14 Ω                   | (+) Terminal – (–)<br>Terminal |  |
| Ignition coil resistance           | Secondary | 24 – 36 kΩ                      | (+) Terminal – Plug<br>cap     |  |

#### **Starting System**

| Item                               |                                       | Limit / Note    |   |
|------------------------------------|---------------------------------------|-----------------|---|
| Starter motor brush length         |                                       | 12 mm (0.47 in) |   |
| Starter relay resistance           |                                       | 3 – 6 Ω         | _ |
| Side-stand switch voltage          | ON (Side-                             |                 |   |
|                                    | stand                                 | 0.4 – 0.6 V     | _ |
|                                    | retracted)                            |                 |   |
| Side-stand switch voltage          | OFF (Side-                            |                 |   |
|                                    | stand on the                          | 1.4 V or more   | _ |
|                                    | ground)                               |                 |   |
| Starter torque limiter slip torque | 20 – 45 N⋅m                           |                 |   |
|                                    | (2.0 – 4.5 kgf-m, 14.5 – 32.5 lbf-ft) |                 | _ |

#### **Charging System**

|                                 | Item                  |   | Limit / Note  |       |
|---------------------------------|-----------------------|---|---------------|-------|
| Battery leakage                 | current               | 3 mA or less                              |               | _     |
| Regulated volta                 | age (charging output) | 5000 r/min                                | 13.5 – 15.0 V | _     |
| Generator coil                  | resistance            |   | 0.21 – 0.27 Ω | Y – Y |
| Generator no-lo<br>(When engine |                       | 5000 r/min 75 V (AC) or more              |               | _     |
| Recharging tim                  |                       | 1.4 A for 5 to 10 hours or 6 A for 1 hour |               | _     |
| Generator max                   | imum output           | 5000 r/min Approx. 490 W                  |               | _     |
| Battery                         | Type designation      | FTX14-BS                                  |               | _     |
| Dattery                         | Capacity              | 12 V 43.2 kC (12 Ah)/10 HR                |               | _     |

#### **Exhaust System**

| Item                             | Standard / Specification Limit / Note |                |                        |  |
|----------------------------------|---------------------------------------|----------------|------------------------|--|
| EXCVA position sensor power      | 4.5 – 5.5 V                           |                |                        |  |
| supply voltage                   |                                       | 4.5 – 5.5 V    |                        |  |
| EXCVA position sensor output     | Closed                                | 0.45 – 1.40 V  | _                      |  |
| voltage                          | Opened                                | 3.60 – 4.55 V  | _                      |  |
| EXCVA position sensor resistance |                                       | Approx. 3.1 kΩ | At adjustment position |  |



#### **Front Suspension**

| Item   | Standard / Specification         |  | Limit / Note     |
|--|----------------------------------|--|------------------|
| Front fork inner tube O.D.   |                                  | 43 mm (1.7 in)                                   | _                |
| Front fork oil level (Without spring, inner tube fully compressed) | 120 mm (4.7 in)                  |  | _                |
| Front fork spring free length                                      | 328 mm (12.9 in)                 |  | 321 mm (12.6 in) |
| Front fork oil capacity (Each leg)                                 | 569 ml (19.2 US oz, 20.0 lmp oz) |  | _                |
| Front fork spring adjuster   | 11 mm (0.4 in)                   |  | _                |
| Front fork damping force adjuster                                  | Rebound                          | 8 clicks counterclockwise from stiffest position | _                |
| From fork damping force adjuster                                   | Compression                      | 8 clicks counterclockwise from stiffest position | _                |

### **Rear Suspension**

| ltem                                       |   | Limit / Note                                       |                  |
|--|---|--|------------------|
| Rear shock absorber spring pre-load        | 11th clicks clockwise from softest position |  | _                |
| Rear shock absorber damping force adjuster | Rebound                                     | 1.25 turns counterclockwise from stiffest position | _                |
| Swingarm pivot shaft runout                |   | _  | 0.3 mm (0.01 in) |

#### **Wheels and Tires**

| Item                          |              | Standard                       | / Specification            | Limit / Note       |
|-------------------------------|--------------|--------------------------------|----------------------------|--------------------|
| Wheel rim runout              | Front & Rear | Axial                          | <del></del>                | 2.0 mm (0.08 in)   |
| Wileer fill Tullout           | From & near  | Radial                         | <del></del>                | 2.0 mm (0.08 in)   |
| Wheel axle runout             | Front & Rear |                                | <del>_</del>               | 0.25 mm (0.010 in) |
| Tire size                     | Front        |                                | 110/80R19M/C 59V           | _                  |
| THE SIZE                      | Rear         |                                | 150/70R17M/C 69V           | _                  |
| Tire type                     | Front        | BRIDGI                         | ESTONE: BW-501 RADIAL J    | _                  |
|                               | Rear         | BRIDG                          | ESTONE: BW-502 RADIAL J    | _                  |
| Tire tread depth (Recommended | Front        | _                              |                            | 1.6 mm (0.06 in)   |
| depth)                        | Rear         | _                              |                            | 2.0 mm (0.08 in)   |
| Cold inflation tire pressure  | Front        |                                | kPa (2.50 kgf/cm², 36 psi) | _                  |
| (Solo riding)                 | Rear         | 290 kPa (2.90 kgf/cm², 42 psi) |                            | _                  |
| Cold inflation tire pressure  | Front        | 250 kPa (2.50 kgf/cm², 36 psi) |                            | _                  |
| (Dual riding)                 | Rear         | 290                            | kPa (2.90 kgf/cm², 42 psi) | _                  |
| Wheel rim size                | Front        |                                | 19 M/C x MT 2.50           | _                  |
| VVIIGGI IIIII SIZG            | Rear         |                                | 17 M/C x MT 4.00           | _                  |

#### **Drive Chain / Drive Train / Drive Shaft**

| Item                              |          | Limit /Note               |                          |
|-----------------------------------|----------|---------------------------|--------------------------|
| Drive chain                       | Туре     | RK525SMOZ8                | _                        |
|                                   | Links    | 116 links                 | _                        |
| Drive Chairi                      | 20-pitch |                           | 319.4 mm (12.57 in)      |
|                                   | length   | _                         | 319.4 111111 (12.37 111) |
| Drive chain slack (on side-stand) |          | 20 – 30 mm (0.8 – 1.2 in) | _                        |

#### **Brake Control System and Diagnosis**

| Item                                   |              | Limit / Note              |   |
|--|--------------|---------------------------|---|
| Rear brake pedal height                |              | 20 – 30 mm (0.8 – 1.2 in) |   |
| Master cylinder bore / piston diameter | Front & Rear | Approx. 14.0 mm (0.55 in) | _ |



#### **Front Brakes**

| Item                                 | Standard / Specification      | Limit / Note       |
|--------------------------------------|-------------------------------|--------------------|
| Brake disc thickness                 | 4.8 – 5.2 mm (0.19 – 0.20 in) | 4.5 mm (0.18 in)   |
| Brake disc runout                    | _                             | 0.30 mm (0.012 in) |
| Brake caliper cylinder bore / piston | Approx. 30.3 mm (1.19 in)     |                    |
| diameter                             | Approx. 32.1 mm (1.26 in)     | _                  |

#### **Rear Brakes**

| Item  | Standard / Specification      | Limit / Note       |
|---|-------------------------------|--------------------|
| Brake disc thickness                          | 4.8 – 5.2 mm (0.19 – 0.20 in) | 4.5 mm (0.18 in)   |
| Brake disc runout                             | _                             | 0.30 mm (0.012 in) |
| Brake caliper cylinder bore / piston diameter | Approx. 38.2 mm (1.50 in)     | _                  |

#### **ABS**

| Item                              |       | Limit / Note                      |   |
|-----------------------------------|-------|-----------------------------------|---|
| Wheel speed sensor – Sensor rotor | Front | 0.46 – 1.67 mm (0.018 – 0.066 in) | _ |
| clearance                         | Rear  | 0.51 – 1.62 mm (0.020 – 0.064 in) | _ |

#### **Manual Transmission**

|                   | Item               |   | Standard / Specification        | Limit / Note       |
|-------------------|--------------------|---|---------------------------------|--------------------|
| Primary reduct    | ion ratio          | 1.838 (57/31)                           |                                 | _                  |
| Final reduction   | ration             |   | 2.411 (41/17) —                 |                    |
|                   | Low                |   | 3.000 (36/12)                   | _                  |
|                   | 2nd                |   | 1.933 (29/15)                   | _                  |
| Gear ratios 3rd   |                    |   | _                               |                    |
| Geal Tallos       | 4th                | 1.227 (27/22)                           |                                 | _                  |
|                   | 5th                | 1.086 (25/23)                           |                                 | _                  |
|                   | Тор                | 1.000 (24/24)                           |                                 | _                  |
| Gearshift fork to | o groove clearance | No.1, 2                                 | 0.1 – 0.3 mm (0.004 – 0.012 in) | 0.50 mm (0.020 in) |
| Gearshift fork of | groove width       | No.1, 2                                 | 5.0 – 5.1 mm (0.197 – 0.201 in) | _                  |
| Gearshift fork t  |                    | No.1, 2 4.8 – 4.9 mm (0.189 – 0.193 in) |                                 | _                  |
| Gearshift lever   | height             |   | 20 – 30 mm (0.8 – 1.2 in)       | _                  |

#### Clutch

| Item                                    |   | Standard / Specification            | Limit / Note        |
|---|---|-------------------------------------|---------------------|
| Drive plate thickness                   | No.1, 2 3.72 – 3.88 mm (0.146 – 0.153 in) |                                     | 3.42 mm (0.135 in)  |
| Drive plate claw width                  | No.1, 2                                   | 13.90 – 14.00 mm (0.547 – 0.551 in) | 13.10 mm (0.516 in) |
| Driven plate distortion                 | No.1, 2, 3, 4                             |                                     | 0.10 mm (0.004 in)  |
| Clutch spring free length               | 45.7 mm (1.80 in)                         |                                     | 43.5 mm (1.71 in)   |
| Master cylinder bore / piston diameter  | Approx. 14.0 mm (0.55 in)                 |                                     | _                   |
| Release cylinder bore / piston diameter |   | Approx. 35.7 mm (1.41 in)           |                     |

#### Steering / Handlebar

| Item                           | Standard / Specification               | Limit / Note |
|--------------------------------|--|--------------|
| Steering tension initial force | 2 – 5 N (0.2 – 0.5 kgf, 0.4 – 1.1 lbf) | _            |



#### **Wiring Systems**

|           | ltem        |      | Standard / Specification | Limit / Note |
|-----------|-------------|------|--------------------------|--------------|
|           | Headlight   | Hi   | 15 A                     |              |
|           | rieadiigiit | Lo   | 15 A                     | _            |
|           | Fue         |      | 10 A                     | _            |
|           | Ignition    | on   | 10 A                     | _            |
| Fuse size | Sign        | al   | 15 A                     | _            |
| ruse size | Far         | 1    | 15 A                     | _            |
|           | Maii        | n    | 30 A                     | _            |
|           | P-sou       |      | 3 A                      | _            |
|           | ABS m       | otor | 25 A                     | _            |
|           | ABS va      | alve | 15 A                     | <del></del>  |

#### **Lighting Systems**

| Item                    |    | Standard / Specification |   |  |
|-------------------------|----|--------------------------|---|--|
| Headlight               | Hi | Hi 12 V 65 W (H9)        |   |  |
| leadiigiii              | Lo | 12 V 55 W (H7)           | _ |  |
| Position light          |    | 12 V 5 W                 |   |  |
| Front turn signal light |    | 12 V 21 W × 2            |   |  |
| Rear turn signal light  |    | 12 V 21 W × 2            |   |  |
| Brake light/Tail light  |    | LED                      |   |  |
| License plate light     |    | 12 V 5 W                 |   |  |

#### **Combination Meter / Fuel Meter / Horn**

| Item                              | S              | tandard / Specification | Limit / Note |
|-----------------------------------|----------------|-------------------------|--------------|
|                                   | –20 °C (–4 °F) | 13779 – 19083 Ω         | _            |
|                                   | -10 °C (14 °F) | 8100 – 10609 Ω          | _            |
|                                   | 0 °C (32 °F)   | 4928 – 6125 Ω           | _            |
| Ambient air temperature sensor    | 10 °C (50 °F)  | 3089 – 3656 Ω           | _            |
| resistance                        | 20 °C (68 °F)  | 1992 – 2251 Ω           |              |
|                                   | 25 °C (77 °F)  | 1615 – 1785 Ω           | _            |
|                                   | 30 °C (86 °F)  | 1290 – 1456 Ω           | _            |
|                                   | 40 °C (104 °F) | 838 – 986 Ω             | _            |
| Combination meter light           | LED            |                         | _            |
| Turn signal indicator light       |                | LED                     | _            |
| High beam indicator light         |                | LED                     | _            |
| Neutral position indicator light  |                | LED                     | <u> </u>     |
| ABS indicator light               |                | LED                     | _            |
| Oil pressure/Engine coolant temp. |                | LED                     | <u></u>      |
| indicator light                   |                | LLD                     | _            |
| FI indicator light                |                | _                       |              |
| TC indicator light                |                |                         |              |
| Freeze indicator light            |                | LED                     | _            |



#### **Tightening Torque List**

#### **Emission Control Devices**

| Fastening part                               | Tightening torque |       |        |
|--|-------------------|-------|--------|
| rastering part                               | N⋅m               | kgf-m | lbf-ft |
| EVAP system purge control solenoid valve nut | 7                 | 0.7   | 5.0    |

#### **Engine Electrical Devices**

| Fastaning part                               | Tightening torque |       |        |  |
|--|-------------------|-------|--------|--|
| Fastening part                               | N⋅m               | kgf-m | lbf-ft |  |
| Intake pipe clamp screw                      | 1.5               | 0.15  | 1.0    |  |
| Throttle cable lock-nut                      | 4.5               | 0.45  | 3.5    |  |
| STP sensor mounting screw                    | 3.5               | 0.35  | 2.5    |  |
| TP sensor mounting screw                     | 3.5               | 0.35  | 2.5    |  |
| Fuel delivery pipe mounting screw            | 3.5               | 0.35  | 2.5    |  |
| EVAP system purge control solenoid valve     | 5                 | 0.5   | 4.0    |  |
| bracket screw                                |                   | 0.5   | 4.0    |  |
| EVAP system purge control solenoid valve nut | 7                 | 0.7   | 5.0    |  |
| IAT sensor screw                             | 1.3               | 0.13  | 1.0    |  |
| ECT sensor                                   | 18                | 1.8   | 13.0   |  |
| HO2 sensor                                   | 25                | 2.5   | 18.0   |  |
| EXCV cable guide bolt                        | 10                | 1.0   | 7.5    |  |
| Rear brake master cylinder mounting bolt     | 10                | 1.0   | 7.5    |  |

#### **Engine Mechanical**

| Fastening part                              | Tightening torque  |                        |         |  |
|---|--|------------------------|---------|--|
|   | N·m  | kgf-m                  | lbf-ft  |  |
| Air cleaner outlet tube clamp screw         | 1.5  | 0.15                   | 1.0     |  |
| Cylinder head cover bolt                    | 14   | 1.4                    | 10.5    |  |
| Camshaft journal holder bolt                | 10   | 1.0                    | 7.5     |  |
| Generator cover plug                        | 15   | 1.5                    | 11.0    |  |
| Valve timing inspection plug                | 21   | 2.1                    | 15.5    |  |
| Engine mounting thrust adjuster             | 12   | 1.2                    | 9.0     |  |
| Engine mounting thrust adjuster lock-nut    | 45   | 4.5                    | 32.5    |  |
| Engine mounting pinch bolt                  | 23   | 2.3                    | 17.0    |  |
| Front footrest bracket bolt                 | 26   | 2.6                    | 19.0    |  |
| Intake pipe mounting screw                  | 8.5  | 0.85                   | 6.5     |  |
| Cylinder head bolt (M10)                    | $25 \rightarrow 46 \text{ N} \cdot \text{m} (2.5 \rightarrow 4)$ | 1.6 kgf-m, 18.0 → 33.5 | lbf-ft) |  |
| Cylinder head nut (M8)                      | 25   | 2.5                    | 18.0    |  |
| Cylinder head nut (M6)                      | 10   | 1.0                    | 7.5     |  |
| Cylinder head bolt (M6)                     | 10   | 1.0                    | 7.5     |  |
| Cylinder nut                                | 10   | 1.0                    | 7.5     |  |
| Cam chain tensioner mounting bolt           | 10   | 1.0                    | 7.5     |  |
| Cylinder head cover No. 2 bolt              | 10   | 1.0                    | 7.5     |  |
| Cam chain tension adjuster mounting bolt    | 10   | 1.0                    | 7.5     |  |
| Cam chain tension adjuster cap bolt (Front) | 23   | 2.3                    | 17.0    |  |
| Cam chain tension adjuster cap bolt (Rear)  | 7  | 0.7                    | 5.0     |  |
| Water union bolt                            | 10   | 1.0                    | 7.5     |  |
| Oil gallery plug (M6)                       | 10   | 1.0                    | 7.5     |  |
| Crankcase bolt (M8) (L110)                  | 26   | 2.6                    | 19.0    |  |
| Crankcase bolt (M8) (L125)                  | 26   | 2.6                    | 19.0    |  |
| Crankcase bolt (M8) (L90)                   | 26   | 2.6                    | 19.0    |  |
| Crankcase bolt (M6) (L85)                   | 11   | 1.1                    | 8.0     |  |
| Crankcase bolt (M6) (L70)                   | 11   | 1.1                    | 8.0     |  |
| Crankcase bolt (M6) (L30)                   | 11   | 1.1                    | 8.0     |  |
| Primary drive gear nut                      | 160  | 16.0                   | 116.0   |  |
| Cam drive idle gear/sprocket No. 1 nut      | 71   | 7.1                    | 51.5    |  |

| Fastening part                                   | Tightening torque                                    |       |        |  |
|--|--|-------|--------|--|
| rastering part                                   | N⋅m  | kgf-m | lbf-ft |  |
| Special tool bolt                                | 23   | 2.3   | 17.0   |  |
| Oil gallery plug (M8)                            | 18   | 1.8   | 13.0   |  |
| Oil drain plug                                   | 23   | 2.3   | 17.0   |  |
| Cam drive idle gear shaft bearing retainer screw | 8.5  | 0.85  | 6.5    |  |
| Oil gallery plug (M16)                           | 35   | 3.5   | 25.5   |  |
| Conrod cap bolt                                  | 35 N·m (3.5 kgf-m, 25.5 lbf-ft) → turn clockwise 90° |       |        |  |

#### **Engine Lubrication System**

| Fastening part                     | Tightening torque |       |        |  |
|------------------------------------|-------------------|-------|--------|--|
|                                    | N⋅m               | kgf-m | lbf-ft |  |
| Oil gallery plug (M8)              | 18                | 1.8   | 13.0   |  |
| Oil drain plug                     | 23                | 2.3   | 17.0   |  |
| Oil filter                         | 20                | 2.0   | 14.5   |  |
| Oil pressure switch                | 14                | 1.4   | 10.5   |  |
| Oil pressure switch lead wire bolt | 1.5               | 0.15  | 1.0    |  |
| Piston cooling nozzle bolt         | 10                | 1.0   | 7.5    |  |

## **Engine Cooling System**

| Fastening part                     | Tightening torque |       |        |
|------------------------------------|-------------------|-------|--------|
|                                    | N⋅m               | kgf-m | lbf-ft |
| Clutch cover water drain bolt      | 5.5               | 0.55  | 4.0    |
| Air bleeder bolt                   | 13                | 1.3   | 9.5    |
| Cooling fan assembly mounting bolt | 8                 | 0.8   | 6.0    |
| Radiator mounting bolt             | 10                | 1.0   | 7.5    |
| Water hose clamp screw             | 1.5               | 0.15  | 1.0    |
| Reservoir tank mounting bolt       | 6                 | 0.6   | 4.5    |
| Reservoir tank bracket bolt        | 11                | 1.1   | 8.0    |
| Thermostat connector cap bolt      | 10                | 1.0   | 7.5    |
| Oil separator screw                | 8.5               | 0.85  | 6.5    |
| Water pump case bolt               | 10                | 1.0   | 7.5    |

#### **Fuel System**

| Fastening part          | Tightening torque |       |        |
|-------------------------|-------------------|-------|--------|
| r asterning part        | N⋅m               | kgf-m | lbf-ft |
| Fuel pump mounting bolt | 10                | 1.0   | 7.5    |

#### **Ignition System**

| Fastening part   | Tightening torque |       |        |
|------------------|-------------------|-------|--------|
| r asterning part | N⋅m               | kgf-m | lbf-ft |
| Spark plug       | 11                | 1.1   | 8.0    |

#### **Starting System**

| Fastening part                       | Tightening torque |       |        |
|--------------------------------------|-------------------|-------|--------|
| rastering part                       | N⋅m               | kgf-m | lbf-ft |
| Starter motor mounting bolt          | 10                | 1.0   | 7.5    |
| Starter motor lead wire mounting nut | 6                 | 0.6   | 4.5    |
| Starter clutch bolt                  | 25                | 2.5   | 18.0   |

#### **Charging System**

| Fastening part        | Tightening torque |       |        |
|-----------------------|-------------------|-------|--------|
| a sterning part       | N⋅m               | kgf-m | lbf-ft |
| Generator stator bolt | 10                | 1.0   | 7.5    |
| CKP sensor bolt       | 6.5               | 0.65  | 5.0    |
| Generator rotor bolt  | 180               | 18.0  | 130.5  |



#### **Exhaust System**

| Fastening part                  | Tightening torque |       |        |
|---------------------------------|-------------------|-------|--------|
|                                 | N⋅m               | kgf-m | lbf-ft |
| EXCVA pulley mounting bolt      | 5                 | 0.5   | 4.0    |
| EXCV cable guide bolt           | 10                | 1.0   | 7.5    |
| EXCV cable bracket mounting nut | 11                | 1.1   | 8.0    |
| EXCV cover nut                  | 10                | 1.0   | 7.5    |
| Exhaust pipe bolt               | 23                | 2.3   | 17.0   |
| Exhaust pipe connecting bolt    | 18                | 1.8   | 13.0   |
| Muffler rear cover screw        | 10                | 1.0   | 7.5    |
| Muffler front cover bolt        | 5.5               | 0.55  | 4.0    |
| Muffler support bolt            | 30                | 3.0   | 22.0   |
| Muffler connecting bolt         | 18                | 1.8   | 13.0   |

#### **Front Suspension**

| Fastening part                |     | Tightening torque |        |  |
|-------------------------------|-----|-------------------|--------|--|
|                               | N⋅m | kgf-m             | lbf-ft |  |
| Front fork cap bolt           | 23  | 2.3               | 17.0   |  |
| Front fork lower clamp bolt   | 23  | 2.3               | 17.0   |  |
| Front fork upper clamp bolt   | 23  | 2.3               | 17.0   |  |
| Front fender mounting bolt    | 12  | 1.2               | 9.0    |  |
| Inner rod/damper rod          | 70  | 7.0               | 51.0   |  |
| Front fork inner rod lock-nut | 15  | 1.5               | 11.0   |  |

#### **Rear Suspension**

| Fastening part                         | Tightening torque |       |        |
|--|-------------------|-------|--------|
| rastering part                         | N⋅m               | kgf-m | lbf-ft |
| Rear shock absorber mounting nut       | 50                | 5.0   | 36.5   |
| Cushion lever mounting nut             | 98                | 9.8   | 71.0   |
| Cushion rod mounting nut               | 98                | 9.8   | 71.0   |
| Rear shock absorber lower mounting nut | 50                | 5.0   | 36.5   |
| Mud guard bolt                         | 6.5               | 0.65  | 5.0    |
| Brake hose guide screw                 | 5                 | 0.5   | 4.0    |
| Swingarm pivot shaft                   | 15                | 1.5   | 11.0   |
| Swingarm pivot nut                     | 100               | 10.0  | 72.5   |
| Swingarm pivot lock-nut                | 90                | 9.0   | 65.0   |

#### **Wheels and Tires**

| Fastening part        | Tightening torque |       |        |
|-----------------------|-------------------|-------|--------|
| rastering part        | N⋅m               | kgf-m | lbf-ft |
| Front axle nut        | 100               | 10.0  | 72.5   |
| Front axle pinch bolt | 23                | 2.3   | 17.0   |

#### **Drive Chain / Drive Train / Drive Shaft**

| Fastening part                        | Tightening torque |       |        |
|---------------------------------------|-------------------|-------|--------|
|                                       | N⋅m               | kgf-m | lbf-ft |
| Rear axle nut                         | 100               | 10.0  | 72.5   |
| Engine sprocket nut                   | 115               | 11.5  | 83.5   |
| Engine sprocket cover bolt            | 11                | 1.1   | 8.0    |
| Clutch release cylinder mounting bolt | 10                | 1.0   | 7.5    |
| Rear sprocket nut                     | 60                | 6.0   | 43.5   |



#### **Brake Control System and Diagnosis**

| Fastening part                            | Tightening torque |       |        |
|---|-------------------|-------|--------|
| rastering part                            | N⋅m               | kgf-m | lbf-ft |
| Rear brake master cylinder rod lock-nut   | 18                | 1.8   | 13.0   |
| Brake air bleeder valve                   | 7.5               | 0.75  | 5.5    |
| Front brake master cylinder mounting bolt | 10                | 1.0   | 7.5    |
| Brake hose union bolt                     | 23                | 2.3   | 17.0   |
| Brake light switch screw                  | 1.2               | 0.12  | 1.0    |
| Brake lever pivot bolt                    | 6                 | 0.6   | 4.5    |
| Brake lever pivot bolt lock-nut           | 6                 | 0.6   | 4.5    |
| Rear brake master cylinder mounting bolt  | 10                | 1.0   | 7.5    |

#### **Front Brakes**

| Fastening part        | Tightening torque |       |        |
|-----------------------|-------------------|-------|--------|
|                       | N⋅m               | kgf-m | lbf-ft |
| Caliper mounting bolt | 18                | 1.8   | 13.0   |
| Pad mounting pin      | 16                | 1.6   | 11.5   |
| Caliper mounting bolt | 39                | 3.9   | 28.5   |
| Brake hose union bolt | 23                | 2.3   | 17.0   |
| Brake disc bolt       | 23                | 2.3   | 17.0   |

#### **Rear Brakes**

| Fastening part        |     | Tightening torque |        |  |
|-----------------------|-----|-------------------|--------|--|
| Fastering part        | N⋅m | kgf-m             | lbf-ft |  |
| Caliper mounting bolt | 18  | 1.8               | 13.0   |  |
| Pad mounting pin      | 16  | 1.6               | 11.5   |  |
| Brake hose union bolt | 23  | 2.3               | 17.0   |  |
| Caliper sliding pin   | 33  | 3.3               | 24.0   |  |
| Brake disc bolt       | 23  | 2.3               | 17.0   |  |

#### **ABS**

| Eastoning part                | Tightening torque |       |        |
|-------------------------------|-------------------|-------|--------|
| Fastening part                | N⋅m               | kgf-m | lbf-ft |
| Wheel speed sensor rotor bolt | 6.5               | 0.65  | 5.0    |
| Brake pipe flare nut          | 16                | 1.6   | 11.5   |

#### **Manual Transmission**

| Fastening part                       | Tightening torque |       |        |
|--------------------------------------|-------------------|-------|--------|
| rastelling part                      | N⋅m               | kgf-m | lbf-ft |
| Gearshift cam bearing retainer screw | 8.5               | 0.85  | 6.5    |
| Driveshaft bearing retainer screw    | 8.5               | 0.85  | 6.5    |
| Driveshaft oil seal retainer bolt    | 10                | 1.0   | 7.5    |
| Countershaft bearing retainer screw  | 8.5               | 0.85  | 6.5    |
| GP switch mounting bolt              | 6                 | 0.6   | 4.5    |
| GP switch lead wire clamp bolt       | 6.5               | 0.65  | 5.0    |
| Gearshift link rod lock-nut          | 10                | 1.0   | 7.5    |
| Gearshift arm stopper                | 19                | 1.9   | 14.0   |
| Gearshift cam stopper bolt           | 10                | 1.0   | 7.5    |
| Gearshift cam plate bolt             | 10                | 1.0   | 7.5    |
| Gearshift cover bolt                 | 11                | 1.1   | 8.0    |



#### Clutch

| Fastening part                        | Tightening torque |       |        |
|---------------------------------------|-------------------|-------|--------|
| rastering part                        | N⋅m               | kgf-m | lbf-ft |
| Clutch air bleeder valve              | 6                 | 0.6   | 4.5    |
| Clutch master cylinder mounting bolt  | 10                | 1.0   | 7.5    |
| Clutch hose union bolt                | 23                | 2.3   | 17.0   |
| Clutch lever pivot bolt               | 6                 | 0.6   | 4.5    |
| Clutch lever pivot bolt lock-nut      | 6                 | 0.6   | 4.5    |
| Clutch release cylinder mounting bolt | 10                | 1.0   | 7.5    |
| Clutch sleeve hub nut                 | 150               | 15.0  | 108.5  |
| Clutch spring set bolt                | 10                | 1.0   | 7.5    |
| Clutch cover bolt                     | 11                | 1.1   | 8.0    |
| Front footrest bracket bolt           | 26                | 2.6   | 19.0   |
| Primary drive gear nut                | 160               | 16.0  | 116.0  |

#### Steering / Handlebar

| Fastening part              |                       | Tightening torque   |        |  |
|-----------------------------|-----------------------|---|--------|--|
| rastering part              | N⋅m                   | kgf-m   | lbf-ft |  |
| Handlebar clamp bolt        | 23                    | 2.3   | 17.0   |  |
| Throttle case bolt          | 3                     | 0.3   | 2.5    |  |
| Handlebar balancer screw    | 5.5                   | 0.55  | 4.0    |  |
| Steering stem lock-nut      | 80                    | 8.0   | 58.0   |  |
| Steering stem head nut      | 90                    | 9.0   | 65.0   |  |
| Front fork upper clamp bolt | 23                    | 2.3   | 17.0   |  |
| Handlebar holder nut        | 45                    | 4.5   | 32.5   |  |
| Steering stem nut           | 20 N·m (2.0 kgf-m, 14 | 20 N·m (2.0 kgf-m, 14.5 lbf-ft) → turn counterclockwise 0 – 1/4 |        |  |

#### **Lighting Systems**

| Eastoning part                       | Tightening torque |       |        |
|--------------------------------------|-------------------|-------|--------|
| Fastening part                       | N⋅m               | kgf-m | lbf-ft |
| Headlight mounting screw             | 2                 | 0.2   | 1.5    |
| License plate light mounting nut     | 5                 | 0.5   | 4.0    |
| Front turn signal light mounting nut | 1.3               | 0.13  | 1.0    |
| Rear turn signal light mounting nut  | 1.8               | 0.18  | 1.5    |

#### **Combination Meter / Fuel Meter / Horn**

| Factoring part          | Tightening torque |       |        |
|-------------------------|-------------------|-------|--------|
| Fastening part          | N·m               | kgf-m | lbf-ft |
| Ring nut                | 3                 | 0.3   | 2.5    |
| Speedometer screw       | 1.5               | 0.15  | 1.0    |
| Speedometer panel screw | 4.5               | 0.45  | 3.5    |

#### **Exterior Parts**

| Fastening part     | Tightening torque |       |        |
|--------------------|-------------------|-------|--------|
| rastering part     | N⋅m               | kgf-m | lbf-ft |
| Sport carrier bolt | 27.5              | 2.75  | 20.0   |
| Rear cowling screw | 5.5               | 0.55  | 4.0    |
| Body cowling screw | 5.5               | 0.55  | 4.0    |



#### Fuel / Oil / Fluid Recommendation

#### Fuel

#### **NOTICE**

Do not use leaded gasoline. If it is used, the engine and the emission control system will be damaged.

Use unleaded gasoline with an octane rating of 90 AKI or higher.

Unleaded gasoline containing up to 15% MTBE by volume may be used.

Unleaded gasoline containing up to 10% ethanol by volume may be used.

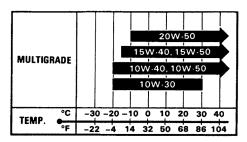
Unleaded gasoline containing up to 5% methanol by volume may be used if it contains appropriate cosolvents and corrosion inhibitors.

#### **Engine Oil**

Use engine oils which meet the following requirements.

- · API service classification: SG or higher
- JASO T903 standard: MA
- Viscosity: SAE 10W-40

If SAE 10W-40 engine oils are not available, select oils of an appropriate viscosity grade according to the following chart.



Suzuki does not recommend the use of engine oils which have an "ENERGY CONSERVING" or "RESOURCE CONSERVING" indication in the API service symbol for any of its motorcycles / ATVs. They can affect the engine life and the clutch performance.







Suzuki recommends the use of SUZUKI PERFORMANCE 4 MOTOR OIL.

#### **Brake Fluid**

Specification and classification: DOT 4

#### **▲ WARNING**

Since the brake system of this motorcycle is filled with a glycol-based brake fluid by the manufacturer, do not use or mix different types of fluid such as silicone-based and petroleum-based fluid for refilling the system, otherwise serious damage will result.

Do not use any brake fluid taken from old or used or unsealed containers.

Never reuse brake fluid left over from a previous servicing, which has been stored for a long period.

#### **Engine Coolant**

Suzuki recommends the use of SUZUKI LONG LIFE COOLANT or SUZUKI SUPER LONG LIFE COOLANT.

# Coolant (SUZUKI LONG LIFE COOLANT (GREEN))

# Coolant (SUZUKI SUPER LONG LIFE COOLANT (BLUE))

If SUZUKI COOLANT is not available, use an antifreeze/engine coolant compatible with an aluminum radiator, mixed with distilled water only.

#### **Front Fork Oil**

Use SUZUKI FORK OIL L-01.

